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(71) Applicant: **3M INNOVATIVE PROPERTIES COMPANY** [US/US]; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

(72) Inventors: **STEVENSON, James, A.**; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).
BIANCONI, Joseph, J.; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

(74) Agents: **BUCKINGHAM, Stephen W.**, et al.; Office of Intellectual Property Counsel, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

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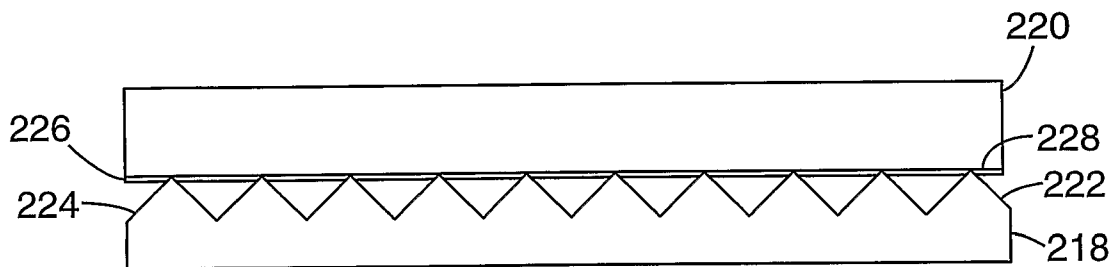
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(54) Title: METHOD FOR STACKING SURFACE STRUCTURED OPTICAL FILMS



(57) Abstract: A display includes an optical film (218) that has a surface structure (222), such as a prismatically structured surface for increasing the brightness of the display. The structured surface is bonded to an opposing surface (228) of a second film (220) using a layer of adhesive (226), by penetrating the structured surface into the adhesive layer to a depth less than a feature height of the structured surface. The bonded film structure provides additional strength to the films and reduces the possibility of film damage during display assembly.

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