



(43) International Publication Date
4 September 2014 (04.09.2014)

(51) International Patent Classification:

F02C 7/24 (2006.01) *F02K 1/78* (2006.01)
F01D 25/30 (2006.01)

(21) International Application Number:

PCT/US2014/018897

(22) International Filing Date:

27 February 2014 (27.02.2014)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

61/771,419 1 March 2013 (01.03.2013) US
61/832,389 7 June 2013 (07.06.2013) US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

(54) Title: REPAIR OF SURFACE DAMAGE AT EDGES OF CELLULAR PANELS

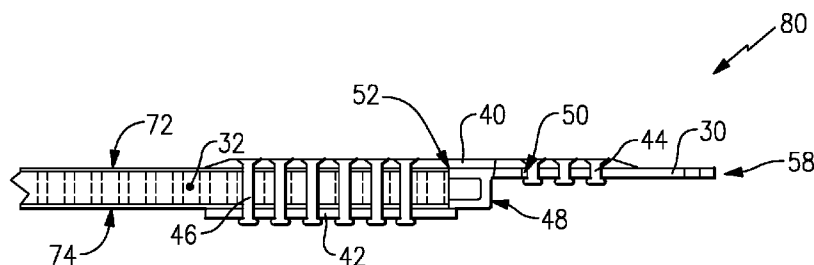


FIG. 7

(57) Abstract: A method of working a non-conforming exhaust sleeve utilizes a first plate disposed over an outer surface of an exhaust sleeve and a second plate disposed over an inner surface. The exhaust sleeve includes an aft sleeve attached to an aft edge of a cellular layer and the first plate extends from the cellular layer onto the aft sleeve. The second plate is disposed along the inner surface of the cellular layer. A first plurality of fasteners secures the first plate to the second plate through the cellular layer and a second plurality of fasteners secures the first plate to the aft sleeve.

