

METHOD OF MANUFACTURING GRINDING WHEEL

ABSTRACT

A method of manufacturing a grinding wheel includes a surface unevenness forming step of applying ultrasonic vibrations from an ultrasonic vibration applying unit through water to an annular slot defined in a surface of an annular base along circumferential directions thereof, thereby forming surface unevennesses on either one or both of a side surface and a bottom surface of the annular slot, and, after the surface unevenness forming step, a grindstone fixing step of fixing a plurality of grindstones to the annular slot with an adhesive.

[FIG. 1]