

ABSTRACT

The present invention aims at eliminating a need for a protective cover such as a bellows cover and improving a collection rate of machining scraps, and includes machining tables 2A and 2B that are fixed at least in X and Y directions on a horizontal plane and hold a workpiece W, a machining mechanism 3 that machines the workpiece W with a rotary tool 30 using a machining liquid, a moving mechanism 5 that linearly moves the machining mechanism 3 at least in each of the X and Y directions on the horizontal plane, and a machining scrap storage unit 9 that is provided below the machining tables 2A and 2B and stores machining scraps S generated by machining by the machining mechanism 3.

Fig. 2