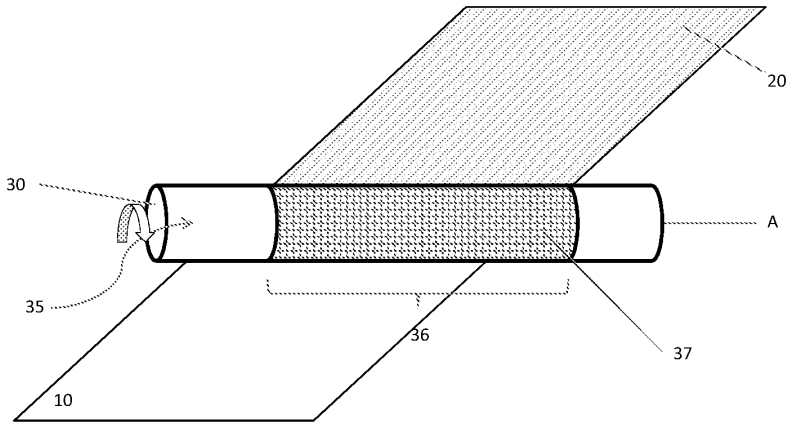


Fig. 1

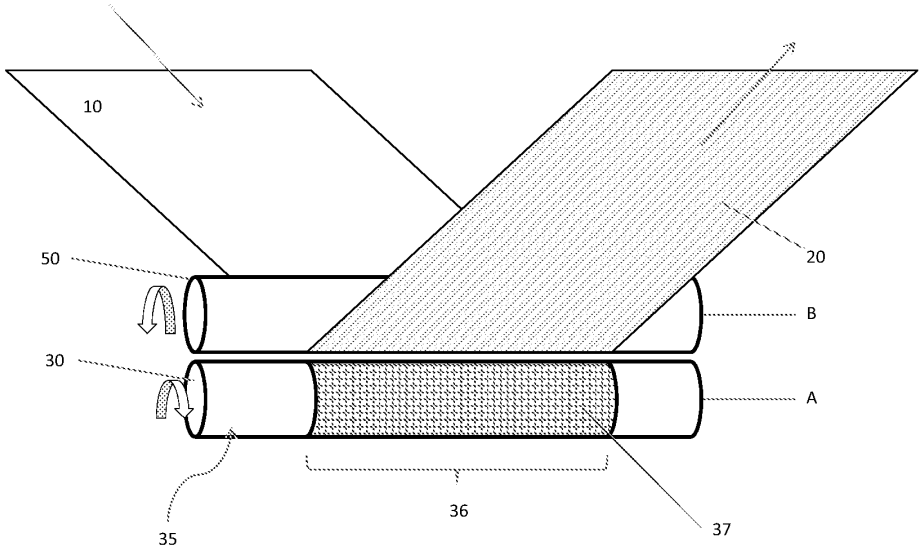


Fig. 2

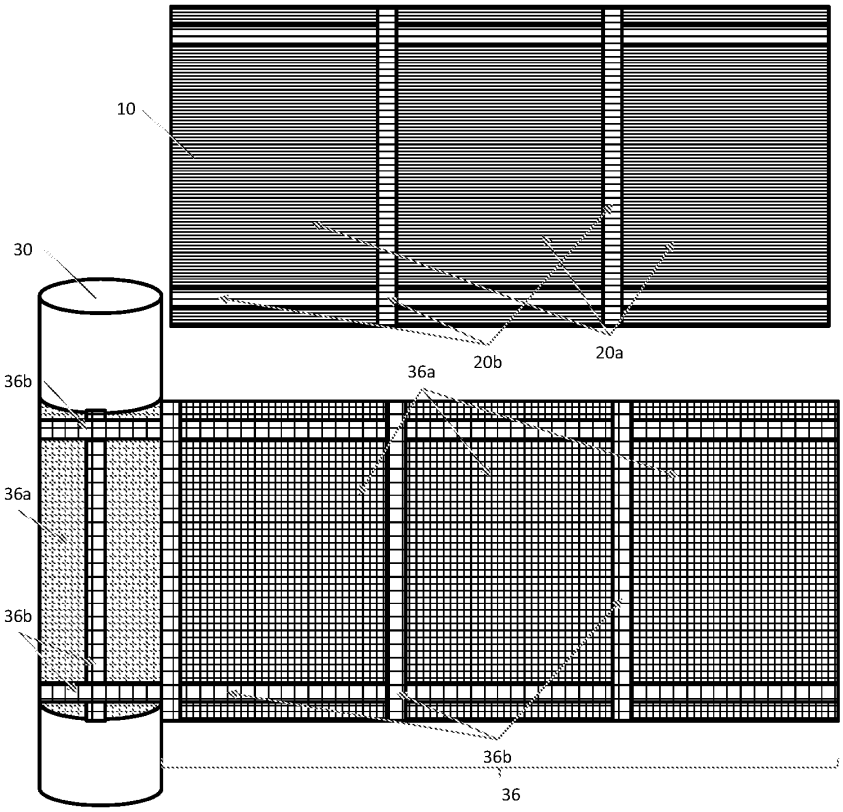


Fig. 3

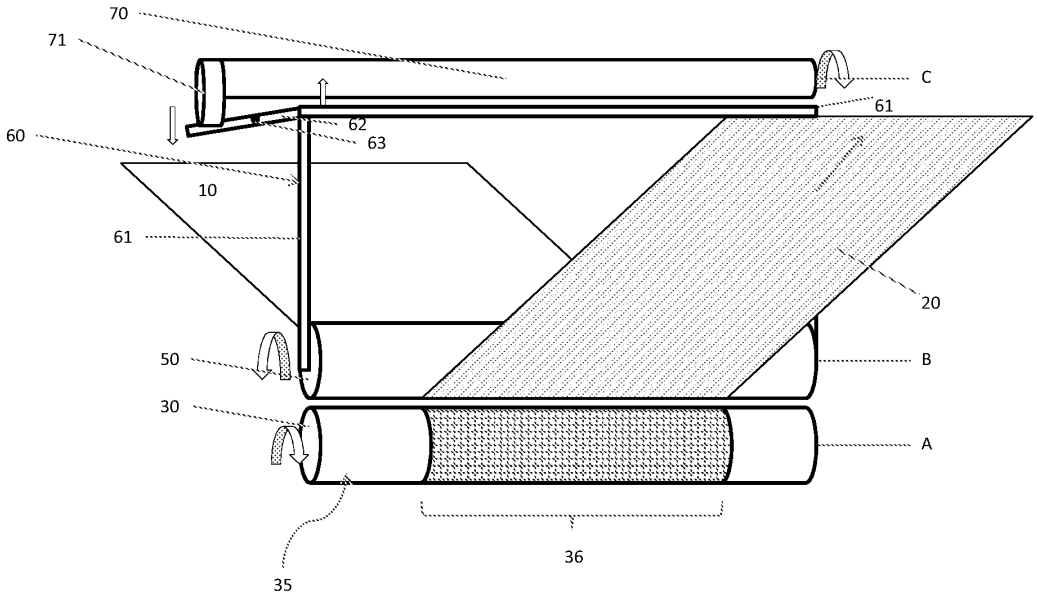


Fig. 4

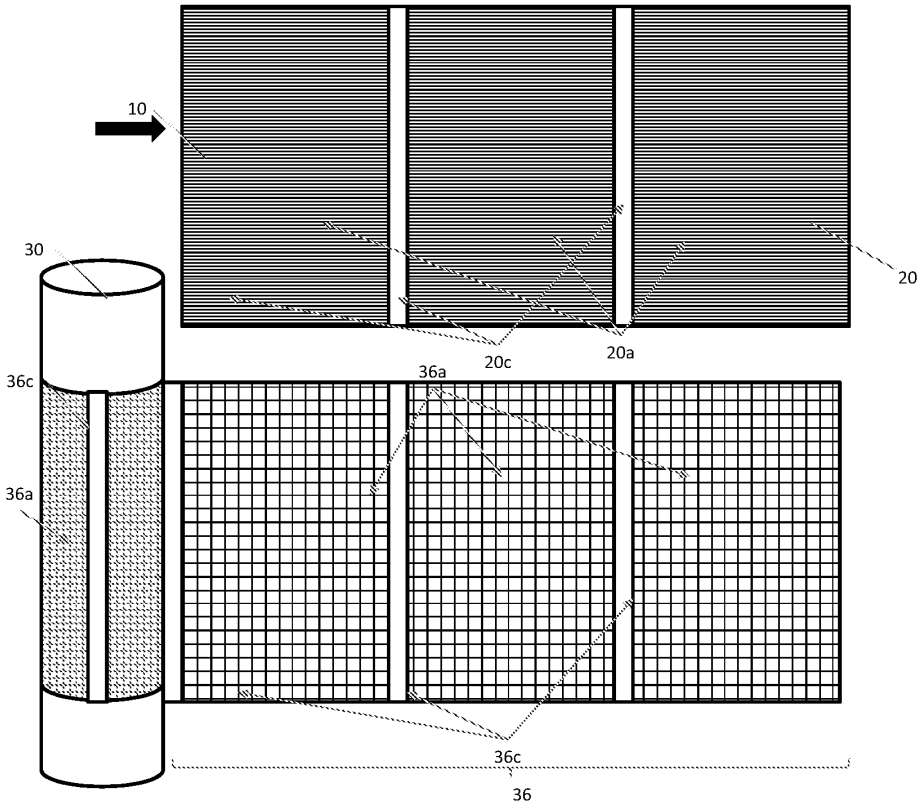


Fig. 5

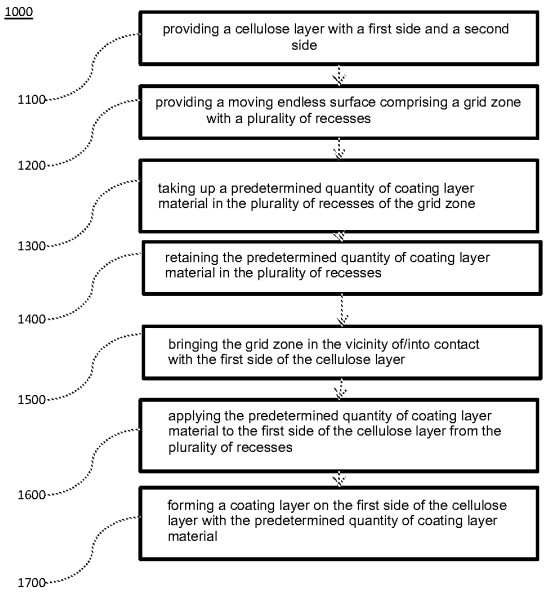

1000
providing a cellulose layer with a first side and a second side
1100
providing a moving endless surface comprising a grid zone with a plurality of recesses
1200
taking up a predetermined quantity of coating layer material in the plurality of recesses of the grid zone
1300
retaining the predetermined quantity of coating layer material in the plurality of recesses
1400
bringing the grid zone in the vicinity of/into contact with the first side of the cellulose layer
1500
applying the predetermined quantity of coating layer material to the first side of the cellulose layer from the plurality of recesses
1600
forming a coating layer on the first side of the cellulose layer with the predetermined quantity of coating layer material
1700

Fig. 6A

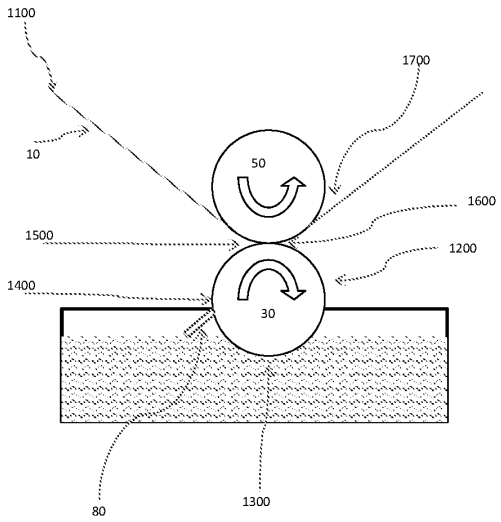

1100
1700
10
50
1600
1500
1200
1400
30
80
1300

Fig. 6B

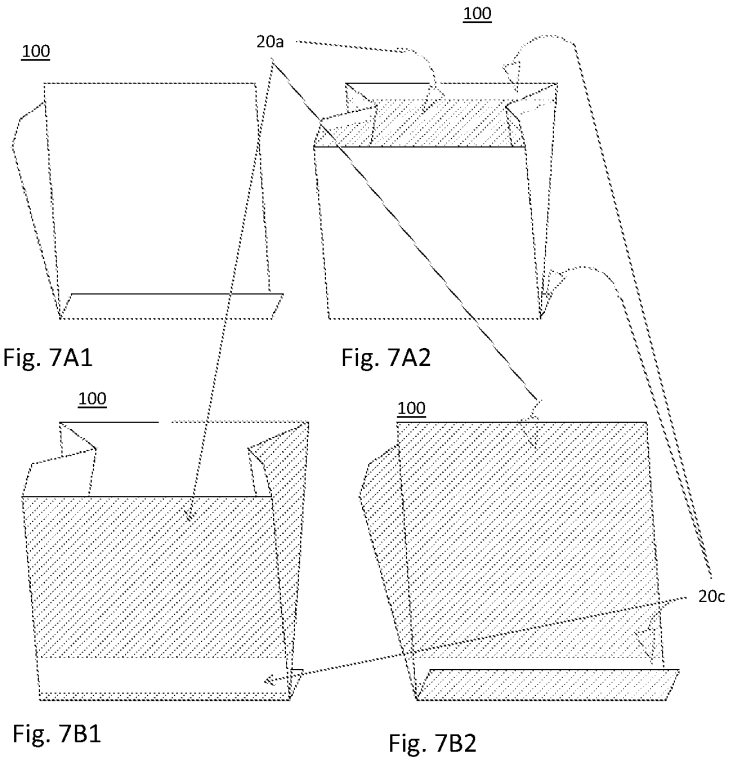


Fig. 7A1 Fig. 7A2

Fig. 7B1 Fig. 7B2