

-1-

HISTAMINE-3 RECEPTOR ANTAGONISTS**Background of the Invention**

This invention is directed to compounds of formula I described herein, to a pharmaceutical composition comprising such compounds, to a process of preparation
5 of such compounds, and to methods of treatment of disorders or conditions that may be treated by antagonizing histamine-3 (H3) receptors using such compounds.

Histamine is a well-known mediator in hypersensitive reactions (e.g. allergies, hay fever, and asthma) that are commonly treated with antagonists of histamine or "antihistamines." It has also been established that histamine receptors exist in at least
10 two distinct types, referred to as H1 and H2 receptors.

A third histamine receptor (H3 receptor) is believed to play a role in neurotransmission in the central nervous system, where the H3 receptor is thought to be disposed presynaptically on histaminergic nerve endings (Nature, 302, S32- 837 (1983)). The existence of the H3 receptor has been confirmed by the development of
15 selective H3 receptor agonists and antagonists (Nature, 327, 117-123 (1987)) and has subsequently been shown to regulate the release of the neurotransmitters in both the central nervous system and peripheral organs, particularly the lungs, cardiovascular system and gastrointestinal tract.

A number of diseases or conditions may be treated with histamine-3 receptor
20 ligands wherein the H3 ligand may be an antagonist, agonist or partial agonist, see: (Imamura et al., Circ. Res., (1996) 78, 475-481); (Imamura et al., Circ. Res., (1996) 78, 863-869); (Lin et al., Brain Res. (1990) 523, 325-330); (Monti et al., Neuropsychopharmacology (1996) 15, 31 35); (Sakai, et al., Life Sci. (1991) 48, 2397-2404); (Mazurkiewicz- Kwilecki and Nsonwah, Can. J. Physiol. Pharmacol.
25 (1989) 67, 75-78); (Panula, P. et al., Neuroscience (1998) 44, 465-481); (Wada et al., Trends in Neuroscience (1991) 14,415); (Monti et al., Eur. J. Pharmacol. (1991) 205, 283); (Mazurkiewicz-Kwilecki and Nsonwah, Can. J. Physiol. Pharmacol. (1989) 67, 75-78); (Haas et al., Behav. Brain Res. (1995) 66, 41-44); (De Almeida and Izquierdo, Arch. Int. Pharmacodyn. (1986) 283, 193-198); (Kamei et al., Psychopharmacology
30 (1990) 102, 312-318); (Kamei and Sakata, Japan. J. Pharmacol. (199 1) 57, 437-482); (Schwartz et al., Psychopharmacology; The fourth Generation of Progress, Bloom and Kupfer (eds.), Raven Press, New York, (1995) 3 97); (Shaywitz et al., Psychopharmacology (1984) 82, 73-77); (Dumery and Blozovski, Exp. Brain Res.

-2-

- (1987) 67, 61-69); (Tedford et al., *J. Pharmacol. Exp. Ther.* (1995) 275, 598-604); (Tedford et al., *Soc. Neurosci. Abstr.* (1996) 22, 22); (Yokoyama et al., *Eur. J. Pharmacol.* (1993) 234,129); (Yokoyama and Iinuma, *CNS Drugs* (1996) 5, 321); (Onodera et al., *Prog. Neurobiol.* (1994) 42, 685); (Leurs and Timmerman, *Prog. Drug Res.* (1992) 39,127); (The Histamine H3 Receptor, Leurs and Timmerman (ed.), Elsevier Science, Amsterdam, The Netherlands (1998); (Leurs et al., *Trends in Pharm. Sci.* (1998) 19, 177-183); (Phillips et al., *Annual Reports in Medicinal Chemistry* (1998) 33, 31-40); (Matsubara et al., *Eur. J. Pharmacol.* (1992) 224, 145); (Rouleau et al., *J. Pharmacol. Exp. Ther.* (1997) 281, 1085); (Adam Szlag, "Role of histamine H3-receptors in the proliferation of neoplastic cells in vitro", *Med. Sci. Monit.*, 4(5): 747- 755, (1998)); (Fitzsimons, C., H. Duran, F. Labombarda, B. Molinari and E. Rivera, "Histamine receptors signalling in epidermal tumor cell lines with H-ras gene alterations", *Inflammation Res.*, 47 (Suppl. 1): S50-S51, (1998)); (R. Leurs, R.C. Vollinga and H. Timmerman, "The medicinal chemistry and therapeutic potentials of ligand of the histamine H3 receptor", *Progress in Drug Research* 45: 170-165, (1995)); (R. Levi and N.C.E. Smith, "Histamine H3-receptors: A new frontier in myocardial ischemia", *J. Pharm. Exp. Ther.*, 292: 825-830, (2000)); (Hatta, E., K Yasuda and R. Levi, "Activation of histamine H3 receptors inhibits carrier-mediated norepinephrine release in a human model of protracted myocardial ischemia", *J. Pharm. Exp. Ther.*, 283: 494-500, (1997); (H. Yokoyama and K. Iinuma, "Histamine and Seizures: Implications for the treatment of epilepsy", *CNS Drugs*, 5(5): 321-330, (1995)); (K. Hukukami, H. Yokoyama, K. Onodera, K. Iinuma and T. Watanabe, *AQ-0* 145, "A newly developed histamine H3 antagonist, decreased seizure susceptibility of electrically induced convulsions in mice", *Meth. Find. Exp. Clin. Pharmacol.*, 17(C): 70-73, (1995); (Delaunois A., Gustin P., Garbarg M., and Ansay M., "Modulation of acetylcholine, capsaicin and substance P effects by histamine H3 receptors in isolated perfused rabbit lungs", *European Journal of Pharmacology* 277(2-3):243-50, (1995)); and (Dimitriadou, et al., "Functional relationship between mast cells and C- sensitive nerve fibres evidenced by histamine H3-receptor modulation in rat lung and spleen", *Clinical Science* 87(2):151-63, (1994). Such diseases or conditions include cardiovascular disorders such as acute myocardial infarction; memory processes, dementia and cognitive disorders such as Alzheimer's disease and attention-deficit hyperactivity disorder; neurological disorders such as

-3-

Parkinson's disease, schizophrenia, depression, epilepsy, and seizures or convulsions; cancer such as cutaneous carcinoma, medullary thyroid carcinoma and melanoma; respiratory disorders such as asthma; sleep disorders such as narcolepsy; vestibular dysfunction such as Meniere's disease; gastrointestinal disorders, inflammation, migraine, motion sickness, obesity, pain, and septic shock.

H3 receptor antagonists have also been previously described in, for example, WO 03/050099, WO 02/0769252, WO 02/12224, and U.S. Patent Publication No. 2005/0171181 A1. The histamine H3 receptor (H3R) regulates the release of histamine and other neurotransmitters, including serotonin and acetylcholine. H3R is relatively neuron specific and inhibits the release of certain monoamines such as histamine. Selective antagonism of H3R receptors raises brain histamine levels and inhibits such activities as food consumption while minimizing non-specific peripheral consequences. Antagonists of the receptor increase synthesis and release of cerebral histamine and other monoamines. By this mechanism, they induce a prolonged wakefulness, improved cognitive function, reduction in food intake and normalization of vestibular reflexes. Accordingly, the receptor is an important target for new therapeutics in Alzheimer disease, mood disorders and cognitive disorders, including attention deficit hyperactive disorder (ADHD), attention deficit disorder (ADD), cognitive deficiencies, obesity, dizziness, schizophrenia, epilepsy, sleeping disorders, narcolepsy and motion sickness, and various forms of anxiety.

The majority of histamine H3 receptor antagonists to date resemble histamine in possessing an imidazole ring that may be substituted, as described, for example, in WO 96/38142. Non-imidazole neuroactive compounds such as beta histamines (Arrang, Eur. J. Pharm. 1985, 111:72-84) demonstrated some histamine H3 receptor activity but with poor potency. EP 978512 and EP 0982300A2 disclose non-imidazole alkylamines as histamine H3 receptor antagonists. WO 02/12224 (Ortho McNeil Pharmaceuticals) describes non-imidazole bicyclic derivatives as histamine H3 receptor ligands. Other receptor antagonists have been described in WO 02/32893 and WO 02/06233.

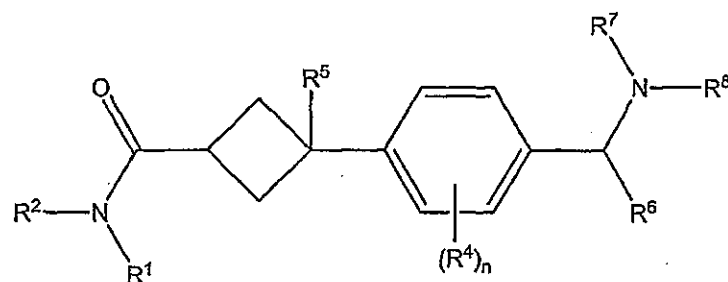
The compounds of this invention are highly selective for the H3 receptor (vs. other histamine receptors), and possess remarkable drug disposition properties (pharmacokinetics). In particular, the compounds of this invention selectively distinguish H3R from the other receptor subtypes H1R, H2R. In view of the

-4-

increased level of interest in histamine H3 receptor agonists, inverse agonists and antagonists in the art, novel compounds that interact with the histamine H3 receptor would be a highly desirable contribution to the art. The present invention provides such a contribution to the art being based on the finding that a novel class of cyclobutyl reverse amides has a high and specific affinity to the histamine H3 receptor and have a superior drug profile.

Summary of the Invention

This invention is directed to a compound of formula I:



I

or a pharmaceutically acceptable salt thereof, wherein:

R¹ and R² are each independently selected from the group consisting of hydrogen;

C₁-C₈ alkyl optionally substituted with 1 to 4 halogens;

C₁-C₄ alkyl group optionally substituted with a substituent selected from the group consisting of OH, one to four C₁-C₄ alkyl, C₃-C₇ cycloalkyl, C₁-C₄ dialkylamino, C₆-C₁₄ aryl optionally substituted with a halogen and optionally substituted with C₆-C₁₀ aryloxy optionally substituted with one to two halogens, and 5-10-membered heteroaryl optionally substituted with a C₆-C₁₀ aryl group and optionally substituted with one to three C₁-C₄ alkyl groups;

C₃-C₇ cycloalkyl;

C₆-C₁₄ aryl;

-(C₀-C₃)alkyl-O-(C₁-C₃)alkyl optionally substituted with (C₁-C₃)alkyl;

-(C₁-C₃)alkyl-C(=O)O-(C₁-C₃)alkyl;

3-8-membered heterocycloalkyl optionally substituted with one or more C₁-C₄ alkyl-carbonyl groups;

C₆-C₁₀ arylsulfonyl optionally substituted with one or more C₁-C₂ alkyl;

5-10-membered heteroaryl; and

-5-

C₆-C₁₄ aryl-C₀-C₄ alkylene-O-C₀-C₄ alkyl, wherein each C₀-C₄ alkyl and each C₀-C₄ alkylene is optionally substituted with one to four C₁-C₄ alkyl; or optionally R¹ and R², together with the nitrogen to which they are attached, form a 4-, 5-, 6-, or 7-membered saturated or unsaturated aliphatic ring, wherein one of the carbons in said aliphatic ring is optionally replaced by O, S, NR³, or CO, and wherein said ring is optionally fused to a C₆-C₁₀ arylene and is optionally substituted at a ring carbon with a substituent selected from the group consisting of

-OH, 5-10-membered heteroaryl optionally substituted with one or more halogens and optionally substituted with one or more C₁-C₂ alkyl, C₁-C₄ alkoxy optionally substituted with one or more C₁-C₂ alkoxy and optionally substituted with one or more C₁-C₄ dialkylaminocarbonyl, and one or two C₁-C₄ alkyl optionally and independently substituted with one or more C₁-C₂ alkoxy;

wherein R³ is

hydrogen;
C₁-C₈ alkyl optionally substituted with 1 to 4 halogens;
5-10-membered heteroaryl optionally substituted with a substituent selected from the group consisting of halogen, C₁-C₄ alkyl, C₁-C₂ alkoxy, C₆-C₁₀ aryl, C₁-C₄ alkylaminocarbonyl, and cyano;
C₁-C₄ alkyl group optionally substituted with a substituent selected from the group consisting of C₁-C₂ alkoxycarbonyl, 5-10-membered heteroaryl optionally substituted with one or more C₁-C₂ alkyl, one to four C₁-C₄ alkyl, C₃-C₇ cycloalkyl, and C₆-C₁₄ aryl;
C₆-C₁₀ aryl optionally substituted with one or two C₁-C₂ alkyl;
C₁-C₄ alkylcarbonyl;
or C₆-C₁₄ aryl-C₀-C₄ alkylene-O-C₀-C₄ alkyl, wherein each C₀-C₄ alkyl and each C₀-C₄ alkylene is optionally substituted with one to four C₁-C₄ alkyl;

R⁴ is independently selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkoxyl, halogen, nitrile, -SO₂C₁-C₄, -SO₂NHC₁-C₄, and -C(=O)NHC₁-C₄;

n is 0, 1, 2, 3, or 4;

R⁵ is OH, -O (C₁-C₃)alkyl, halogen or hydrogen;

R⁶ is hydrogen, C₁-C₄ alkyl optionally substituted with 1 to 4 halogens, or C₃-C₇ cycloalkyl-C₀-C₄ alkyl;

-6-

R^7 is hydrogen, C_1 - C_8 alkyl optionally substituted with 1 to 4 halogens, or C_3 - C_7 cycloalkyl- C_0 - C_4 alkyl, wherein each C_0 - C_4 is optionally substituted with one to four C_1 - C_4 alkyl and;

R^8 is hydrogen, C_1 - C_8 alkyl optionally substituted with 1 to 4 halogens, or C_3 - C_7 cycloalkyl- C_0 - C_4 alkyl;

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or optionally R^7 and R^8 , together with the nitrogen to which they are attached, form a 4-, 5-, 6-, or 7-membered heterocyclic ring, wherein said heterocyclic ring is optionally substituted with one or two C_1 - C_4 alkyl; and wherein one of the carbons of said heterocyclic ring that is separated by at least two atoms from said nitrogen in said heterocyclic ring is optionally replaced by O, S, NR^9 , or $C=O$, wherein R^9 is hydrogen, C_1 - C_8 alkyl optionally substituted with 1 to 4 halogens, or C_3 - C_7 cycloalkyl- C_0 - C_4 alkyl, and wherein each C_0 - C_4 alkyl is optionally substituted with one to four C_1 - C_4 alkyl.

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A preferred embodiment of the invention includes those compounds of formula I wherein R^7 and R^8 , together with the nitrogen to which they are attached, form a 4-, 5-, 6-, or 7-membered heterocyclic ring, wherein said heterocyclic ring is optionally substituted with one or two C_1 - C_4 alkyl; and wherein one of the carbons of said heterocyclic ring that is separated by at least two atoms from said nitrogen in said heterocyclic ring is optionally replaced by O, S, NR^9 , or $C=O$, wherein R^9 is hydrogen, C_1 - C_8 alkyl optionally substituted with 1 to 4 halogens, or C_3 - C_7 cycloalkyl- C_0 - C_4 alkyl, and wherein each C_0 - C_4 alkyl is optionally substituted with one to four C_1 - C_4 alkyl.

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A more preferred embodiment of the invention includes those compounds of formula I wherein R^7 and R^8 , together with the nitrogen to which they are attached, form a 5- or 6-membered saturated heterocycle.

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The most preferred embodiment of the invention includes those compounds of formula I wherein R^7 and R^8 , together with the nitrogen to which they are attached, form a pyrrolidinyl group.

Another embodiment of the invention includes those compounds of formula I wherein R^1 is hydrogen; R^4 and R^5 are independently hydrogen or F; R^6 is hydrogen or C_1 - C_6 alkyl.

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Another embodiment of the invention includes those compounds of formula I wherein R^5 is H.

-7-

Another embodiment of the invention includes those compounds of formula I wherein R⁵ is F.

Another embodiment of the invention includes the cis cyclobutyl isomers of formula I.

5 Another embodiment of the invention includes the trans cyclobutyl isomers of formula I.

The most preferred embodiment of the present invention includes both the following cis and trans compounds of formula I:

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
10 dimethylamide;

[3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
ethyl-methyl-amide;

15 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
methylamide;

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
methylamide;

{3-[3-Chloro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutyl}-
20 pyrrolidin-1-yl-methanone;

3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
dimethylamide;

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
ethylamide;

25 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
isobutyl-amide; and

(3-Aza-bicyclo[3.2.2]non-3-yl)-[3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-
cyclobutyl]-methanone.

[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-
30 1-yl-methanone;

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic
acid dimethylamide;

-8-

- [3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-piperidin-1-yl-methanone;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-methyl-amide;
- 5 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid cyclopropylmethyl-amide;
- [3-(3,5-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-pyrrolidin-1-yl-methanone;
- 3-(2,6-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-
- 10 cyclobutanecarboxylic acid methylamide;
- 3-(5-Chloro-2-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-amide;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid ethylamide;
- 15 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(tetrahydro-pyran-4-ylmethyl)-amide;
- 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;
- {3-[3-Chloro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-3-fluoro-
- 20 cyclobutyl}-pyrrolidin-1-yl-methanone;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid cyclopropylmethyl-methyl-amide;
- 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;
- 25 3-Fluoro-3-[3-fluoro-4-((S)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide;
- [3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-(2,3-dihydro-5H-benzo[f][1,4]oxazepin-4-yl)-methanone;
- 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic
- 30 acid ethylamide;
- 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide;

-9-

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(3-methyl-pyridin-2-ylmethyl)-amide;

3-Fluoro-3-[3-fluoro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide;

5 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-amide;

[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;

10 [3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone; and

3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid dimethylamide.

This invention is also directed to pharmaceutical composition for treating a disorder or condition that may be treated by antagonizing histamine-3 receptors, the composition comprising a compound of formula I and optionally a pharmaceutically acceptable carrier.

This invention is also directed to a method of treatment of a disorder or condition that may be treated by antagonizing histamine-3 receptors, the method comprising administering to a mammal in need of such treatment a compound of formula I.

This invention is also directed to a method of treatment of a disorder or condition selected from the group consisting of depression, mood disorders, schizophrenia, anxiety disorders, cognitive disorders, Alzheimer's disease, attention-deficit disorder (ADD), attention-deficit hyperactivity disorder (ADHD), psychotic disorders, sleep disorders, obesity, dizziness, epilepsy, motion sickness, respiratory diseases, allergy, allergy-induced airway responses, allergic rhinitis, nasal congestion, allergic congestion, congestion, hypotension, cardiovascular disease, diseases of the GI tract, hyper and hypo motility and acidic secretion of the gastrointestinal tract, the method comprising administering to a mammal in need of such treatment a compound of formula I.

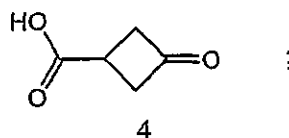
This invention is also directed to a pharmaceutical composition for treating allergic rhinitis, nasal congestion or allergic congestion comprising: (a) an H3 receptor antagonist compound of formula I or a pharmaceutically acceptable salt

-10-

thereof; (b) an H1 receptor antagonist or a pharmaceutically acceptable salt thereof; and (c) a pharmaceutically acceptable carrier; wherein the active ingredients (a) and (b) above are present in amounts that render the composition effective in treating allergy rhinitis, nasal congestion or allergic congestion.

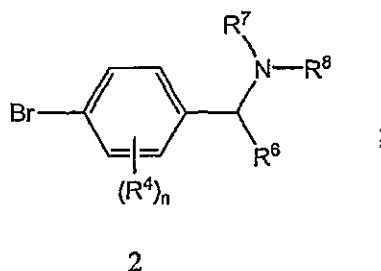
- 5 This invention is also directed to a pharmaceutical composition for treating ADD, ADHD, depression, mood disorders, or cognitive disorders comprising: (a) an H3 receptor antagonist compound of Formula I or a pharmaceutically acceptable salt thereof; (b) a neurotransmitter re-uptake blocker or a pharmaceutically acceptable salt thereof; (c) a pharmaceutically acceptable carrier; wherein the active ingredients (a) and (b) above are present in amounts that render the composition effective in treating depression, mood disorders, and cognitive disorders.

This invention is also directed to a process for the preparation of a compound according to formula I, wherein the process comprises the step of reacting a compound of the formula 4,



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with an organometallic reagent derived from a compound of formula 2,



followed by the direct amide formation to yield a compound of the formula I.

- 20 In the general formula I according to the present invention, when a radical is mono- or poly-substituted, said substituent(s) can be located at any desired position(s), unless otherwise stated. Also, when a radical is polysubstituted, said substituents can be identical or different, unless otherwise stated.

- 25 The histamine-3 (H3) receptor antagonists of the invention are useful for treating, in particular, ADD, ADHD, obesity, anxiety disorders and respiratory diseases. Respiratory diseases that may be treated by the present invention include adult respiratory distress syndrome, acute respiratory distress syndrome, bronchitis,

-11-

chronic bronchitis, chronic obstructive pulmonary disease, cystic fibrosis, asthma, emphysema, rhinitis and chronic sinusitis.

The pharmaceutical composition and method of this invention may also be used for preventing a relapse in a disorder or condition described in the previous paragraphs. Preventing such relapse is accomplished by administering to a mammal
5 in need of such prevention a compound of formula I as described above.

The disclosed compounds may also be used as part of a combination therapy, including their administration as separate entities or combined in a single delivery system, which employs an effective dose of a histamine H3 antagonist compound of
10 general formula I and an effective dose of a histamine H1 antagonist, such as cetirizine (Zyrtec™), chlorpheniramine (Chlortrimeton™), loratidine (Claritin™), fexofenadine (Allegra™), or desloratadine (Clarinex™) for the treatment of allergic rhinitis, nasal congestion, and allergic congestion.

The disclosed compounds may also be used as part of a combination therapy, including their administration as separate entities or combined in a single delivery
15 system, which employs an effective dose of a histamine H3 antagonist compound of general formula I and an effective dose of a neurotransmitter reuptake blocker. Examples of neurotransmitter reuptake blockers will include the serotonin-selective reuptake inhibitors (SSRI's) like sertraline (Zoloft™), fluoxetine (Prozac™), and
20 paroxetine (Paxil™), or non-selective serotonin, dopamine or norepinephrine reuptake inhibitors for treating ADD, ADHD, depression, mood disorders, or cognitive disorders.

The compounds of the present invention may have optical centers and therefore may occur in different enantiomeric configurations. Formula I, as depicted above,
25 includes all enantiomers, diastereomers, and other stereoisomers of the compounds depicted in structural formula I, as well as racemic and other mixtures thereof. Individual isomers can be obtained by known methods, such as optical resolution, optically selective reaction, or chromatographic separation in the preparation of the final product or its intermediate.

30 The present invention also includes isotopically labeled compounds, which are identical to those recited in formula I, but for the fact that one or more atoms are replaced by an atom having an atomic mass or mass number different from the atomic mass or mass number usually found in nature. Examples of isotopes that can be

-12-

incorporated into compounds of the present invention include isotopes of hydrogen, carbon, nitrogen, oxygen, phosphorous, sulfur, fluorine and chlorine, such as ^2H , ^3H , ^{13}C , ^{11}C , ^{14}C , ^{15}N , ^{18}O , ^{17}O , ^{15}O , ^{31}P , ^{32}P , ^{35}S , ^{18}F , and ^{36}Cl , ^{123}I respectively. Compounds of the present invention and pharmaceutically acceptable salts of said
5 compounds which contain the aforementioned isotopes and/or other isotopes of other atoms are within the scope of this invention. Certain isotopically labeled compounds of the present invention, for example those into which radioactive isotopes such as ^3H and ^{14}C are incorporated, are useful in drug and/or substrate tissue distribution assays. Tritiated, *i.e.*, ^3H , and carbon-14, *i.e.*, ^{14}C , isotopes are particularly preferred for their
10 case of preparation and detectability. Further, substitution with heavier isotopes such as deuterium, *i.e.*, ^2H , can afford certain therapeutic advantages resulting from greater metabolic stability, for example increased *in vivo* half-life or reduced dosage requirements and, hence, may be preferred in some circumstances.

Substitution with positron emitting isotopes, such as ^{11}C , ^{18}F , ^{15}O and ^{13}N , can
15 be useful in Positron Emission Topography (PET) studies for examining substrate receptor occupancy.

Anxiety disorders include, for example, generalized anxiety disorder, panic disorder, PTSD, and social anxiety disorder. Mood disorders include, for example, depressed mood, mixed anxiety and depressed mood, disturbance of conduct, and
20 mixed disturbance of conduct and depressed mood. Cognitive disorders include, for example, in addition to ADHD, attention-deficit disorder (ADD) or other attention adjustment or cognitive disorders due to general medical conditions. Psychotic disorders include, for example, schizoaffective disorders and schizophrenia; sleep disorders include, for example, narcolepsy and enuresis.

25 Examples of the disorders or conditions which may be treated by the compound, composition and method of this invention are also as follows: depression, including, for example, depression in cancer patients, depression in Parkinson's patients, post-myocardial infarction depression, depression in patients with human immunodeficiency virus (HIV), Subsyndromal Symptomatic depression, depression
30 in infertile women, pediatric depression, major depression, single episode depression, recurrent depression, child abuse induced depression, post partum depression, DSM-IV major depression, treatment-refractory major depression, severe depression, psychotic depression, post-stroke depression, neuropathic pain, manic depressive

-13-

illness, including manic depressive illness with mixed episodes and manic depressive illness with depressive episodes, seasonal affective disorder, bipolar depression BP I, bipolar depression BP II, or major depression with dysthymia; dysthymia; phobias, including, for example, agoraphobia, social phobia or simple phobias; eating disorders, including, for example, anorexia nervosa or bulimia nervosa; chemical dependencies, including, for example, addictions to alcohol, cocaine, amphetamine and other psychostimulants, morphine, heroin and other opioid agonists, phenobarbital and other barbiturates, nicotine, diazepam, benzodiazepines and other psychoactive substances; Parkinson's diseases, including, for example, dementia in Parkinson's disease, neuroleptic-induced parkinsonism or tardive dyskinesias; headache, including, for example, headache associated with vascular disorders; withdrawal syndrome; age-associated learning and mental disorders; apathy; bipolar disorder; chronic fatigue syndrome; chronic or acute stress; conduct disorder; cyclothymic disorder; somatoform disorders such as somatization disorder, conversion disorder, pain disorder, hypochondriasis, body dysmorphic disorder, undifferentiated disorder, and somatoform NOS; incontinence; inhalation disorders; intoxication disorders; mania; oppositional defiant disorder; peripheral neuropathy; post-traumatic stress disorder; late luteal phase dysphoric disorder; specific developmental disorders; SSRI "poop out" syndrome, or a patient's failure to maintain a satisfactory response to SSRI therapy after an initial period of satisfactory response; and tic disorders including Tourette's disease.

As an example, the mammal in need of the treatment or prevention may be a human. As another example, the mammal in need of the treatment or prevention may be a mammal other than a human.

Pharmaceutically acceptable salts of the compounds of formula I include the acid addition and base salts thereof.

Suitable acid addition salts are formed from acids which form non-toxic salts. Examples include the acetate, aspartate, benzoate, besylate, bicarbonate/carbonate, bisulphate/sulphate, borate, camsylate, citrate, edisylate, esylate, formate, fumarate, gluceptate, gluconate, glucuronate, hexafluorophosphate, hibenzate, hydrochloride/chloride, hydrobromide/bromide, hydroiodide/iodide, isethionate, lactate, malate, maleate, malonate, mesylate, methylsulphate, naphthylate, 2-napsylate, nicotinate, nitrate, orotate, oxalate, palmitate, pamoate,

-14-

phosphate/hydrogen phosphate/dihydrogen phosphate, saccharate, stearate, succinate, tartrate, tosylate and trifluoroacetate salts.

Suitable base salts are formed from bases which form non-toxic salts. Examples include the aluminium, arginine, benzathine, calcium, choline, 5 diethylamine, diolamine, glycine, lysine, magnesium, meglumine, olamine, potassium, sodium, tromethamine and zinc salts.

Hemisalts of acids and bases may also be formed, for example, hemisulphate and hemicalcium salts.

For a review on suitable salts, see "Handbook of Pharmaceutical Salts: 10 Properties, Selection, and Use" by Stahl and Wermuth (Wiley-VCH, Weinheim, Germany, 2002).

The compounds of the invention may exist in both unsolvated and solvated forms. The term 'solvate' is used herein to describe a molecular complex comprising the compound of the invention and a stoichiometric amount of one or more 15 pharmaceutically acceptable solvent molecules, for example, ethanol. The term 'hydrate' is employed when said solvent is water.

Included within the scope of the invention are complexes such as clathrates, drug-host inclusion complexes wherein, in contrast to the aforementioned solvates, the drug and host are present in stoichiometric or non-stoichiometric amounts. Also 20 included are complexes of the drug containing two or more organic and/or inorganic components which may be in stoichiometric or non-stoichiometric amounts. The resulting complexes may be ionised, partially ionised, or non-ionised. For a review of such complexes, see J Pharm Sci, 64 (8), 1269-1288 by Halebian (August 1975).

Hereinafter all references to compounds of formula I include references to 25 salts, solvates and complexes thereof and to solvates and complexes of salts thereof.

The compounds of the invention include compounds of formula I as hereinbefore defined, including all polymorphs and crystal habits thereof, and isomers thereof (including optical, geometric and tautomeric isomers) as hereinafter defined and isotopically-labeled compounds of formula I.

30 Compounds of formula I containing one or more asymmetric carbon atoms can exist as two or more stereoisomers. Where structural isomers are interconvertible via a low energy barrier, tautomeric isomerism ('tautomerism') can occur. This can take the form of proton tautomerism in compounds of formula I containing, for

-15-

example, an imino, keto, or oxime group, or so-called valence tautomerism in compounds which contain an aromatic moiety. It follows that a single compound may exhibit more than one type of isomerism.

Included within the scope of the present invention are all stereoisomers, geometric isomers and tautomeric forms of the compounds of formula I, including compounds exhibiting more than one type of isomerism, and mixtures of one or more thereof. Also included are acid addition or base salts wherein the counterion is optically active, for example, d-lactate or l-lysine, or racemic, for example, dl-tartrate or dl-arginine.

Unless otherwise indicated, the term "halo", as used herein, includes fluoro, chloro, bromo and iodo.

Unless otherwise indicated, the term "(C₁-C₄)alkyl", as used herein, includes saturated, straight-chain or branched hydrocarbon group having from 1 to 4 carbon atoms and includes for example methyl, ethyl, propyl, i-propyl, n-butyl, i-butyl, sec-butyl and t-butyl. This also applies if the alkyl group carries substituents or is a substituent for another group, e.g. in -O-(C₁-C₄)alkyl and -C(O)(C₁-C₄)alkyl.

Unless otherwise indicated, the term "(C₁-C₄)alkoxy", as used herein, includes straight-chain and branched alkoxy groups and includes for example methoxy, ethoxy, n-propoxy, i-propoxy, n-butoxy, i-butoxy, sec-butoxy and t-butoxy.

Unless otherwise indicated, the term "(C₂-C₆)alkylene", as used herein, includes a divalent radical derived from straight-chain or branched alkane containing from 2 to 6 carbon atoms. Examples of (C₂-C₆)alkylene radicals are methylene, ethylene (1,2-ethylene or 1,1-ethylene), trimethylene (1,3-propylene), tetramethylene (1,4-butylene), pentamethylene and hexamethylene.

Unless otherwise indicated, the term "(C₃-C₆)cycloalkyl", as used herein, includes saturated monocyclic carbocyclic group having 3 to 6 carbon atoms and includes for example cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl.

Unless otherwise indicated, the term "saturated heterocycle", as used herein, includes a saturated monocyclic groups having 4 to 7 ring members, which contains 1 nitrogen atom. Examples of saturated heterocycles are azetidiny, pyrrolidiny and piperidiny.

Unless otherwise indicated, the terms "heteroaromatic" as used herein, includes monocyclic or bicyclic heteroaromatic groups having 5 to 9 and 5 to 10 ring

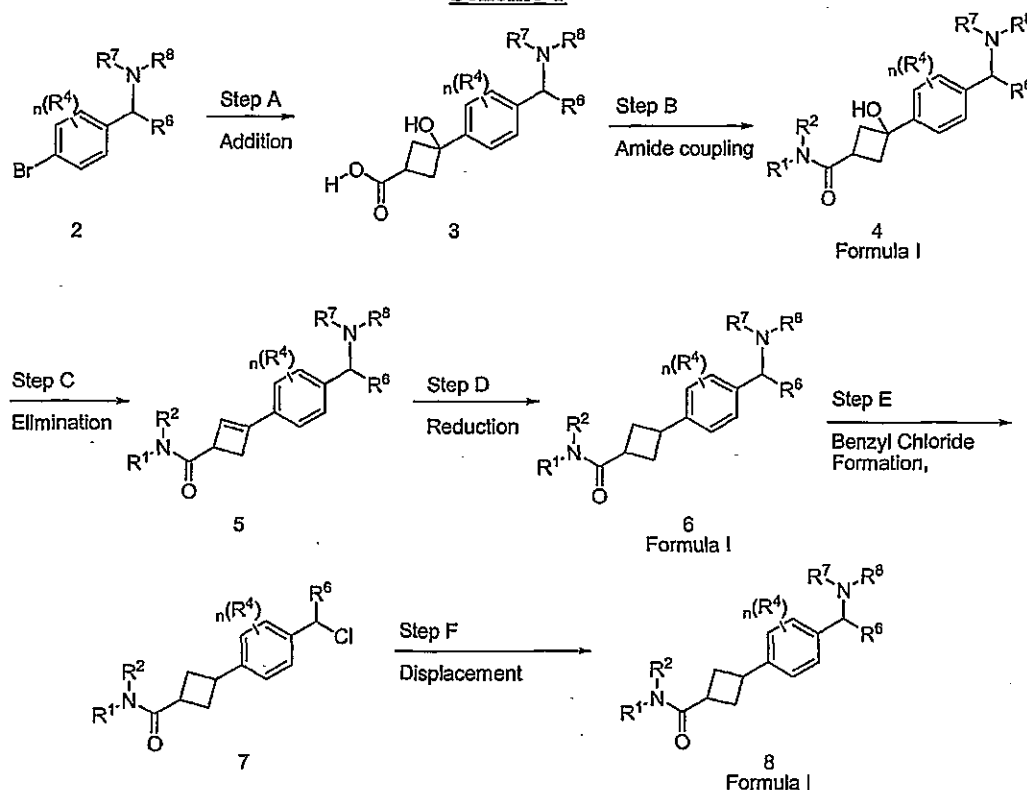
-16-

members respectively, which contain 1, 2, 3 or 4 heteroatom(s) selected from nitrogen, oxygen and sulphur. The heteroaromatic group can be unsubstituted, monosubstituted or disubstituted. Examples of heteroaryl groups include, but are not limited to thiophenyl, furanyl, pyrrolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, triazolyl, oxadiazolyl, thiadiazolyl, tetrazolyl, pyranyl, pyridinyl, pyrazinyl, pyrimidinyl, pyridazinyl, triazinyl, thiadiazinyl, isobenzofuranyl, benzofuranyl, chromenyl, indoliziny, isoindolyl, indolyl, indazolyl, purinyl, quinoliny, isoquinolyl, cinnoliny, phthalazinyl, naphthyridinyl, quinazolinyl, quinoxalinyl, benzoxazolyl, benzothiazolyl, benzimidazolyl, benzofuranyl, benzothiophenyl, pyrrolopyrazinyl, pyrrolopyridinyl, and imidazopyridinyl.

Detailed Description of the Invention

The compound of formula I according to the invention may be prepared by the general procedure shown in Scheme 1.

Scheme 1



15

In Scheme 1, compounds of the formula (I) are prepared as follows.

Step A:

-17-

An aryl bromide of the general structure 2 is converted to an organometallic reagent, such as: an organolithium, organomagnesium halide, organocerium, organotitanium, organozinc, organocopper, or organoaluminum reagent. An organomagnesium halide (Grignard reagent) or organolithium reagent is preferred.

5 For example: the organolithium reagent can be prepared by reaction of aryl bromide (2) with $n\text{BuLi}$. The reaction is typically effected in a reaction-inert-solvent, such as tetrahydrofuran, at a temperature between about $-78\text{ }^{\circ}\text{C}$ and about room temperature. To this organolithium reagent, at about $-78\text{ }^{\circ}\text{C}$, is added a solution of 3-oxocyclobutanecarboxylic acid (J. Org. Chem. 1988, 53, 3841 and J. Org. Chem.

10 1996, 61, 2174), pre-cooled to $-78\text{ }^{\circ}\text{C}$, where preferred solvent is tetrahydrofuran. After complete addition the reaction is allowed to slowly warm to room temperature to yield a compound of the general structure 3.

Step B:

Intermediate of the general structure 3 may be reacted with a primary or

15 secondary amine of general formula HNR^1R^2 , where R^1 and R^2 are as defined in the specification amine, in the presence of a coupling reagent such as dicyclohexyl carbodiimide, carbonyl diimidazole, tripropylphosphonic anhydride, alkyl chloroformate, bis(2-oxo-3-oxazolidinyl)phosphinic chloride, benzotriazol-1-yloxy-tris(dimethylamino)phosphonium hexafluorophosphate, or any other such standard

20 literature reagents in the presence of a trialkyl amine base, such as triethyl amine or diisopropylethyl amine, wherein tripropylphosphonic anhydride and triethylamine are a preferred combination in a reaction-inert-solvent, where ethyl acetate is preferred, from $-78\text{ }^{\circ}\text{C}$ to $40\text{ }^{\circ}\text{C}$, where room temperature is preferred, to afford the *N*-acylated compounds of the general structure 4, a compound of Formula I.

25 Step C:

Elimination of the benzyl alcohol (4) is accomplished by reaction of (4) with an acid, preferably with trifluoroacetic acid, either neat or in a reaction-inert-solvent, such as methylene chloride or 1,2-dichloroethane at a reaction temperature from about room temperature to the reflux temperature of the solvent employed, where about $75\text{ }^{\circ}\text{C}$

30 $^{\circ}\text{C}$ is the preferred reaction temperature, to yield a compound with the general structure 5.

Step D:

-18-

Reduction of the cyclobutene, (5) can be accomplished by reaction of (5) in a reaction-inert-solvent, where preferred solvents are ethyl alcohol and ethyl acetate. The reduction can be accomplished using hydrogen gas at about 45 psi and a catalyst, where preferred hydrogenation catalysts are Wilkinson's catalyst
5 [chlorotris(triphenylphosphine)rhodium(I)], or palladium, 5-10 wt % on activated carbon to give (6), a compound of the general Formula I.

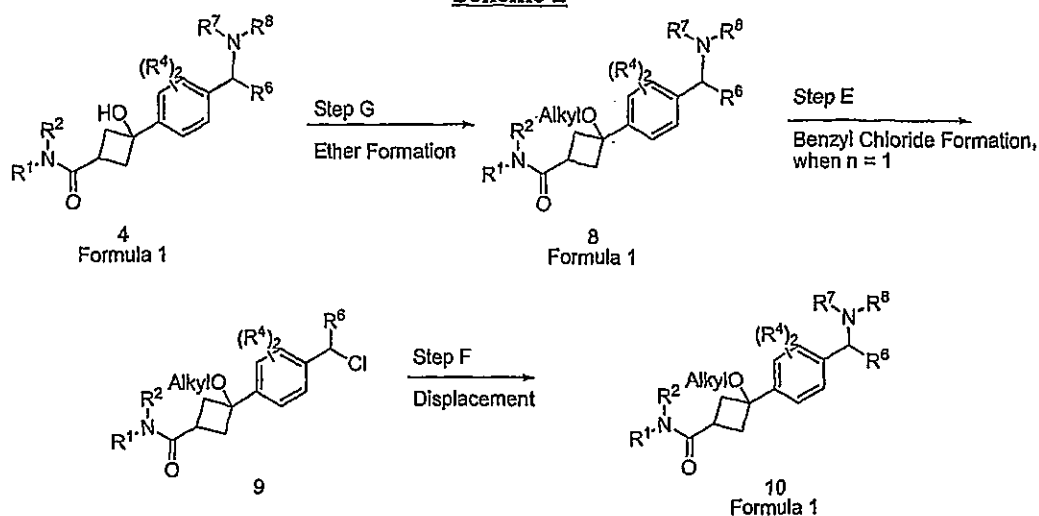
Step E:

Conversion of benzyl amines of the general structure (6) to benzyl chlorides of the general structure (7) is accomplished using condition described in the literature,
10 for example (Nevill, C.R.; Fuchs, P.L.; SYNCAV; Synth. Commun.; EN; 20; 5; 1990; 761-772). Reaction of (6) with ethyl chloroformate in a reaction-inert-solvent, where 1,2-dichloroethane, or methylene chloride are preferred at a reaction temperature from about -78 °C to room temperature, where room temperature is preferred, gives benzyl chlorides of the general structure (7).

15 Step F:

Reaction of the benzyl chloride (7) with a primary or secondary amine of general formula HNR^1R^2 , where R^1 and R^2 are as defined in the specification amine, in a reaction-inert-solvent, where 1,2-dichloroethane or methylene chloride are preferred, in the presence of a tertiary amine base, where triethylamine is preferred, at
20 a reaction temperature from about room temperature to the reflux temperature of the solvent employed, about 55 °C is preferred, gives (8), a compound of the general formula I.

-19-
Scheme 2



In Scheme 2, compounds of the formula (I) are prepared as follows.

Step G:

Fisher etherification can be accomplished using standard conditions that appear in the literature and known to those skilled in the art. For example: reaction of hydroxyl (4) with an alkyl halide, such as: alkyl chloride, alkyl bromide, or alkyl iodide in the presence of a base where NaH is preferred, and in the presence of NaI or NaBr, in a reaction-inert-solvent, where dimethyl formamide is preferred, at a reaction temperature of room temperature to 100 °C, where 65 °C is preferred gives (8), a compound of the formula I.

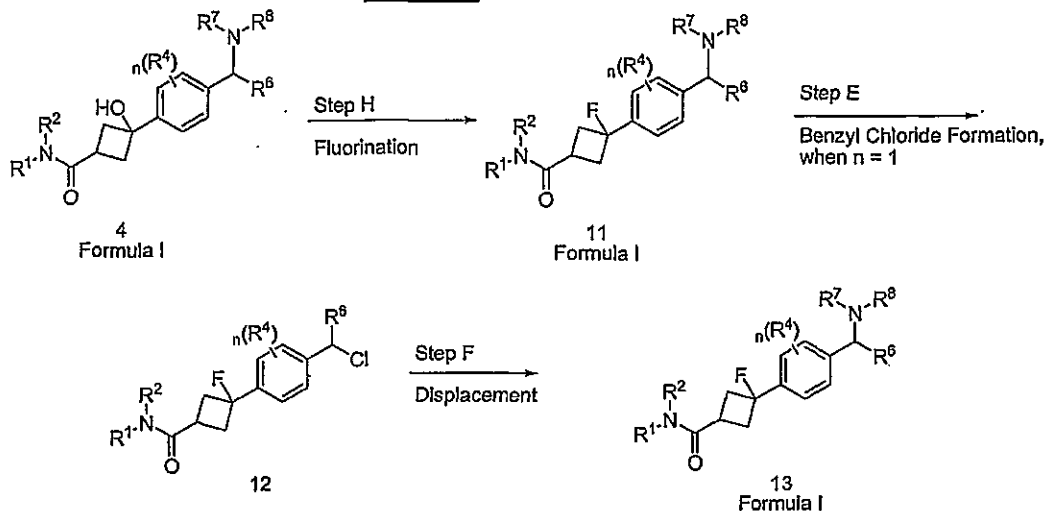
Step E:

(See Step E above)

Step F:

(See Step F above)

-20-
Scheme 3



In Scheme 3, compounds of the formula (I) are prepared as follows.

Step H:

- 5 Reaction of a compound of the general structure (4) with a fluorinating reagent gives compounds of the general formula 13. Several reagents are available for conversion of alcohols to alkyl fluorides, for example, Caldwell, Charles G; et al (Bioorg. Med. Chem. Lett.; EN; 14; 5; 2004; 1265 – 1268) utilizes BAST. Other examples in the literature utilize DAST for the direct conversion of alcohols to alkyl fluorides.
- 10 Reaction of hydroxyl (3) with bis(2-methoxyethyl)aminosulfur trifluoride in a reaction-inert-solvent, where methylene chloride or tetrahydrofuran is preferred, at a reaction temperature from about -78 °C to room temperature gives (11), a compound of the formula I.

Step E:

- 15 (see Step E above)

Step F:

- (see Step F above)

Exemplary compounds of formula I in accordance with the present invention are the following:

- 20 N-Methyl-2-pyridin-3-yl-N-[3-(4-pyrrolidin-1-ylmethyl-phenoxy)-cyclobutylmethyl]-acetamide;
- [3-Hydroxy-3-(4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-morpholin-4-yl-methanone;

-21-

- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methylamide;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;
- 5 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methylamide;
- 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid dimethylamide;
- 10 [3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-piperidin-1-yl-methanone;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-methyl-amide;
- 15 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid cyclopropylmethyl-amide;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methyl-(tetrahydro-pyran-4-ylmethyl)-amide;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid cyclopropylmethyl-methyl-amide;
- 20 [3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-(2,3-dihydro-5H-benzo[f][1,4]oxazepin-4-yl)-methanone;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methyl-(3-methyl-pyridin-2-ylmethyl)-amide;
- 25 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid dimethylamide;
- [3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-pyrrolidin-1-yl-methanone;
- 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-amide;
- 30 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethylamide;

-22-

- 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethyl-methyl-amide;
- 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;
- 5 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid dimethylamide;
- [3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;
- 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-amide;
- 10 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide;
- 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide;
- 15 [3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-piperidin-1-yl-methanone;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-methyl-amide;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid cyclopropylmethyl-amide;
- 20 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;
- 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;
- 25 3-(2,6-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methylamide;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(tetrahydro-pyran-4-ylmethyl)-amide;
- 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid cyclopropylmethyl-methyl-amide;
- 30 [3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-(2,3-dihydro-5H-benzo[f][1,4]oxazepin-4-yl)-methanone;

-23-

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(3-methyl-pyridin-2-ylmethyl)-amide;

[3-(3,5-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-pyrrolidin-1-yl-methanone;

5 [3-(3,5-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-pyrrolidin-1-yl-methanone;

3-(5-Chloro-2-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-amide;

10 3-(5-Chloro-2-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-amide;

3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;

3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;

15 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide;

3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide;

20 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-amide;

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-methoxy-cyclobutanecarboxylic acid ethyl-methyl-amide;

[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;

25 3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid dimethylamide;

3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid dimethylamide;

30 {3-[3-Chloro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-3-hydroxy-cyclobutyl}-pyrrolidin-1-yl-methanone;

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethylamide;

-24-

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid ethylamide;

{3-[3-Chloro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-3-fluoro-cyclobutyl}-pyrrolidin-1-yl-methanone;

5 {3-[3-Chloro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutyl}-pyrrolidin-1-yl-methanone;

3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;

3-Fluoro-3-[3-fluoro-4-((S)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide;

3-Fluoro-3-[3-fluoro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide;

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide;

15 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-amide; and

3-aza-bicyclo[3.2.2]nonan-3-yl(3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxycyclobutyl)methanone.

20 In the examples below the following terms are intended to have the following general meaning:

BAST: [BIS(2-METHOXYETHYL)AMINO]SULFUR TRIFLUORIDE

Deoxo-Fluor: [BIS(2-METHOXYETHYL)AMINO]SULFUR TRIFLUORIDE

T₃P: 2,4,6-tripropyl-1,3,5,2,4,6-trioxatriphosphorinane-2,4,6-trioxide

DIPEA: diisopropylethylamine

DMF: dimethylformamide

25 MgSO₄: magnesium sulfate

DMA: dimethyl acetamide

LRMS: low resolution mass spectrometry

°C: degrees Celsius

calcd: calculated d: day(s); doublet (spectral)

DCE: 1,2-dichloroethane

EtOAc: ethyl acetate

g: grams

hr: hours

Hz: hertz

30 J: coupling constant (in NMR)

L: liter(s)

LAH: lithium aluminum hydride

MHz: megahertz

m/z : mass to charge ratio (mass spectrometry)

Min: minute(s)

obsd: observed

PPTs: pyridinium p-toluenesulfonate

-25-

TsO: p-toluenesulfonate

Rf: retention factor (in

chromatography) Rt: retention time (in chromatography) rt: room temperature

s: singlet (NMR); second(s)

t: triplet

TFA: trifluoroacetic acid

TFAA: trifluoroacetic anhydride

5 THF: tetrahydrofuran

TLC: thin layer chromatography

Ts: tosyl, p-toluenesulfonyl

TsOH: p-toluenesulfonic acid

apt: apparent triplet

Solvents were purchased and used without purification. Yields were calculated for material judged homogenous by thin layer chromatography and NMR.

- 10 Thin layer chromatography was performed on Merck Kieselgel 60 F 254 plates eluting with the solvents indicated, visualized by a 254 nm UV lamp, and stained with either an aqueous KMnO_4 solution or an ethanolic solution of 12-molybdophosphoric acid. Flash column chromatography unless otherwise stated, was performed with using either pre-packed Biotage™ or ISCO™ columns using the size indicated.
- 15 Nuclear magnetic resonance (NMR) spectra were acquired on a Unity 400 or 500 at 400 MHz or 500 MHz for ^1H , respectively, and 100 MHz or 125 MHz for ^{13}C NMR, respectively. Chemical shifts for proton ^1H NMR spectra are reported in parts per million relative to the singlet of CDCl_3 at 7.24 ppm. Chemical shifts for ^{13}C NMR spectra are reported in parts per million downfield relative to the centerline of the
- 20 triplet of CDCl_3 at 77.0 ppm. Mass spectra analyses were performed on a APCI Gilson 215, micromass ZMD (50% Acetonitrile / 50% water) spectrometer.

HPLC was performed according to the following methods:

- Method A: Preparative conditions (Waters 600 & Waters 2767 Sample Manager); Column: Waters Symmetry C_{18} , 5 μm , 30 x 150 mm steel column, part #
- 25 WAT248000, serial # M12921A01; solvent A – 0.1% Trifluoroacetic acid/water; solvent B – Acetonitrile; volume of injection: 850 μL ; time 0.0, 100% solvent A, 0% solvent B, flow 20; time 2.0, 100% solvent A, 0% solvent B, flow 20; time 12.0, 0% solvent A, 100% solvent B, flow 20; time 15.0, 0% solvent A, 100% solvent B, flow 20; time 15.1, 100% solvent A, 0% solvent B, flow 20; time 20.0, 100% solvent A,
- 30 0% solvent B, flow 20.

Mass spectral (micromassZO) conditions; Capillary(kV): 3.0; Cone (V): 20; Extractor (V): 3.0; RF Lens (V): 0.5; Source temp. ($^{\circ}\text{C}$): 120; Desolvation temp. ($^{\circ}\text{C}$):

-26-

360; Desolvation gas flow (L/hr): 450; Cone gas flow (L/hr): 150; LM Resolution: 15; HM Resolution: 15; Ion Energy: 0.2; Multiplier: 550.

Splitter; Acurate by LC Packings, 1/10,000; Upchurch needle valve setting: 14; Make up pump (Waters 515) Flow (ml/min.): 1.

5 PDA (Waters 996) Settings; Start/End wavelength (nm): 200/600; Resolution: 1.2; Sample Rate: 1; Channels: TIC, 254 nm and 220 nm.

Method B: Preparative conditions (Waters 600 & Waters 2767 Sample Manager); Column: Waters Xterra PrepMS C₁₈ column, 5 μ m, 30 x 150 mm steel column, part # 186001120, serial # T22881T 09; solvent A – 0.1% Trifluoroacetic acid/water; solvent B – Acetonitrile; volume of injection: 1050 μ L; time 0.0, 100% solvent A, 0% solvent B, flow 20; time 2.0, 100% solvent A, 0% solvent B, flow 20; time 12.0, 0% solvent A, 100% solvent B, flow 20; time 14.0, 0% solvent A, 100% solvent B, flow 20; time 14.1, 100% solvent A, 0% solvent B, flow 20; time 19.1, 100% solvent A, 0% solvent B, flow 20.

15 Mass spectral (micromassZO) conditions; Capillary(kV): 3.0; Cone (V): 20; Extractor (V): 3.0; RF Lens (V): 0.5; Source temp. (°C): 120; Desolvation temp. (°C): 360; Desolvation gas flow (L/hr): 450; Cone gas flow (L/hr): 150; LM Resolution: 15; HM Resolution: 15; Ion Energy: 0.2; Multiplier: 550.

Splitter; Acurate by LC Packings, 1/10,000; Upchurch needle valve setting: 14; Make up pump (Waters 515) Flow (ml/min.): 1.

20 PDA (Waters 996) Settings; Start/End wavelength (nm): 200/600; Resolution: 1.2; Sample Rate: 1; Channels: TIC, 254 nm and 220 nm.

Method C: Preparative conditions (Waters 600 & Waters 2767 Sample Manager); Column: Waters Symmetry C₁₈, 5 μ m, 30 x 150 mm steel column, part # WAT248000, serial # M12921A01; solvent A – 0.1% Trifluoroacetic acid/water; solvent B – Acetonitrile; volume of injection: 850 μ L; time 0.0, 90% solvent A, 10% solvent B, flow 20; time 10.0, 0% solvent A, 100% solvent B, flow 20; time 12.0, 0% solvent A, 100% solvent B, flow 20.

30 Mass spectral (micromassZO) conditions; Capillary(kV): 3.0; Cone (V): 20; Extractor (V): 3.0; RF Lens (V): 0.5; Source temp. (°C): 120; Desolvation temp. (°C): 360; Desolvation gas flow (L/hr): 450; Cone gas flow (L/hr): 150; LM Resolution: 15; HM Resolution: 15; Ion Energy: 0.2; Multiplier: 550.

-27-

Splitter; Acurate by LC Packings, 1/10,000; Upchurch needle valve setting: 14; Make up pump (Waters 515) Flow (ml/min.): 1.

PDA (Waters 996) Settings; Start/End wavelength (nm): 200/600; Resolution: 1.2; Sample Rate: 1; Channels: TIC, 254 nm and 220 nm.

5 The following intermediates may be prepared by the procedures shown:

Intermediate 1

1-(2,3-Dichlorobenzyl)pyrrolidine.

NaHB(OAc)₃ (15.1 g, 0.0714 mmol) was added under vigorous stirring in portions to a solution of 2,3-dichlorobenzaldehyde (10 g, 0.057 mmol) and pyrrolidine
10 (5.97 mL, 0.0714 mmol) in CH₂Cl₂ (200 mL). The reaction mixture was vigorously stirred overnight. Then 5N NaOH (50 mL) was added, and the layers were separated. The product was extracted from the aqueous layer with CH₂Cl₂ (2 × 50 mL). The combined extracts were washed with 5N NaOH (50 mL), water, brine, dried with anhydrous Na₂SO₄, and evaporated. The residue was distilled in vacuum to give title
15 compound (10.5 g, 90%) as a colorless liquid (bp 80–84 °C/0.5 mmHg). LC/MS data: 229.9, 230.9, 231.9 (M+H) (calculated for C₁₁H₁₃Cl₂N 230.14). ¹H NMR data (DMSO-d₆): δ 7.52 (dd, 1H, J₁ = 1.5 Hz, J₂ = 7.8 Hz), 7.46 (dd, 1H, J₁ = 1.5 Hz, J₂ = 7.8 Hz), 7.33 (t, 1H, J = 7.8 Hz), 3.70 (s, 2H), 2.46 – 2.52 (m, 4H), 1.66 – 1.75 (m, 4H).

20 Example 1

3-[2,3-Dichloro-4-(pyrrolidin-1-ylmethyl)phenyl]-3-hydroxy-*N,N*-dimethylcyclobutanecarboxamide.

A 1.3 M solution of *s*-BuLi in cyclohexane (3.7 mL, 4.8 mmol) was added over 5 min to a solution of Intermediate 1, 1-(2,3-dichlorobenzyl)pyrrolidine (1.0 g, 4.4
25 mmol) and TMEDA (0.73 mL, 4.8 mmol) in absolute THF (10 mL) in a flow of argon at –90 to –100 °C. The reaction mixture was stirred at –85 to –90 °C for 30 min. Then a solution of 3-oxocyclobutanecarboxylic acid (250 mg, 2.2 mmol), (J. Org. Chem. 1988, 53, 3841 and J. Org. Chem. 1996, 61, 2174) in THF (2 mL) was added drop wise over 2 min at –100 °C. The mixture was then warmed to 0 °C for 30 min and
30 evaporated to dryness. The residue was dissolved in DMF (10 mL), and dimethylamine hydrochloride (410 mg, 5.0 mmol) was added. Then BOP (1.3 g, 3.0 mmol) was added in portions under cooling in an ice bath. The reaction mixture was stirred for 16 h at room temperature. The disappearance of the starting hydroxy acid

-28-

was monitored by LC/MS. The reaction mass was evaporated to dryness under 1 mmHg. Water (10 mL), Et₂O (15 mL), and a saturated solution of K₂CO₃ (5 mL) were added. The layers were separated, and the aqueous one was subjected to extraction with Et₂O (2 × 20 mL). The combined organic layer was dried with Na₂SO₄, and
5 evaporated. The residue was purified by chromatography (30 mL of silica gel 63/100 µm, CHCl₃/MeOH 100:0 → 90:10). The product containing fractions were collected, concentrated under reduced pressure to yield the title compound (0.30 g, 37%).
LC/MS data: 371.0, 372.0, 373.0 (M+H) (calculated for C₁₈H₂₄Cl₂N₂O₂ 371.31); ¹H NMR data (DMSO-d₆): δ 7.57 (d, 1H, ArH, J = 8.0 Hz), 7.43 (d, 1H, ArH, J = 8.0
10 Hz), 5.59 (s, 1H, OH), 3.71 (s, 2H, CH₂Ar), 2.88 – 2.97 (m, 2H), 2.86 (s, 3H NMe), 2.82 (s, 3H, NMe), 2.67 – 2.78 (m, 1H), 2.50 – 2.57 (m, 6H+DMSO), 1.67 – 1.77 (m, 4H). The HCl salt was made using HCl, ether. A 8 mL screw cap vial was charged with 3-[2,3-dichloro-4-(pyrrolidin-1-ylmethyl)phenyl]-3-hydroxy-N,N-dimethylcyclobutanecarboxamide (60 mg, 0.161 mmol) and 0.5 mL of MeOH. Then
15 0.2 mL of 2M HCl in ether was added, evaporated and dried to give oil, which was redissolved in 1 mL of DCM, evaporated and dried to give 62 mg of white hygroscopic solid of HCl salt. LCMS (M+H): 371.1; ¹H NMR (300 MHz, DMSO-d₆): δ 10.57 (br. s, 1H), 7.80 (d, J = 8.1 Hz, 1H), 7.73 (d, J = 8.2 Hz, 1H), 4.57 (d, J = 5.64 Hz, 2H), 3.50-3.70 (m, 3H), 3.40-3.50 (m, 3H), 2.90-2.97 (m, 2H), 2.86 (s, 3H),
20 2.83 (s, 3H), 2.69-2.75 (m, 1H), 2.03-2.07 (m, 2H), 1.80-1.94 (m, 2H).

Intermediate 2

3-[2,3-dichloro-4-(pyrrolidin-1-ylmethyl)phenyl]-N,N-dimethylcyclobut-2-ene-1-carboxamide, trifluoroacetate.

A solution of 3-[2,3-dichloro-4-(pyrrolidin-1-ylmethyl)phenyl]-3-hydroxy-N,N-dimethylcyclobutanecarboxamide (250 mg, 0.673 mmol) and TFA (1.04 ml, 13.5
25 mmol) in 5 ml of DCE was refluxed under argon for 6 h, then additional amount of TFA (1.04 ml, 13.5 mmol) was added and the mixture was refluxed for 20 h. The mixture was evaporated to dryness. According to LCMS data the reaction mixture contained up to 70% of the title compound (353, 354, 355 (M+H) (calculated for
30 C₁₈H₂₂Cl₂N₂O 353.29)). The mixture was used for the next step without additional purification.

Example 2

-29-

trans-3-[2,3-Dichloro-4-(pyrrolidin-1-ylmethyl)phenyl]-N,N-dimethylcyclobutanecarboxamide, hydrochloride.

To a solution of intermediate 2, 3-[2,3-dichloro-4-(pyrrolidin-1-ylmethyl)phenyl]-N,N-dimethylcyclobut-2-ene-1-carboxamide, trifluoroacetate
5 (0.673 mmol) in 5 mL of ethanol was added chlorotris(triphenylphosphine)rhodium(I) (63 mg, 0.0673 mmol). The mixture was hydrogenated (40 psi H₂, 50°C) for 3 h; the reaction was monitored by LCMS. The mixture was evaporated to dryness, then 5 ml of 1 N HCl was added to the residue and the solution was extracted with ethyl acetate (2x5ml), the organic layers were discarded. 10N NaOH (1 mL) was added to the
10 water layer and the water solution was extracted with ethyl acetate (3x5 mL). The organic layers were dried and evaporated in vacuum. The residue was purified by chromatography (SiO₂ 63/100µm, 10g, CHCl₃/hexane 80:20→100:0, CHCl₃/MeOH 100:0→90:10). Fractions containing the product were evaporated. The residue was dissolved in 2 ml of ether and 0.1 mL of 4N HCl/dioxane was added under stirring.
15 The mixture was evaporated; the residue was dried in vacuum to afford the title compound (74 mg, 28 %) as a white solid. LCMS data: 355, 356, and 357 (M+H)⁺ (calculated for C₁₈H₂₄Cl₂N₂O 355.31). ¹H NMR data (CD₃OD): δ 7.69 (d, 1H, J = 8.1 Hz), 7.58 (d, 1H, J = 8.1 Hz), 4.62 (s, 2H), 3.88 – 3.98 (m, 1H), 3.54 – 3.63 (m, 2H), 3.35 – 3.45 (m, 1H), 3.25 – 3.34 (m, 2H+MeOH), 2.99 (s, 6H), 2.71 – 2.79 (m, 2H),
20 2.42 – 2.52 (m, 2H), 2.16 – 2.27 (m, 2H), 1.98 – 2.12 (m, 2H).

Example 3

3-[2,3-dichloro-4-(pyrrolidin-1-ylmethyl)phenyl]-3-fluoro-N,N-dimethylcyclobutanecarboxamide hydrochloride.

An 8 mL screw cap vial, equipped with a magnetic stirring bar and septum cap, was charged with Deoxo-Fluor (Aldrich, 85.5 mg, 0.387 mmol) and 3 mL of
25 anhydrous DCM under nitrogen. Then the mixture was cooled to -75 °C and a solution of Example 1, 3-[2,3-dichloro-4-(pyrrolidin-1-ylmethyl)phenyl]-3-hydroxy-N,N-dimethylcyclobutanecarboxamide (130 mg, 0.350 mmol) in 2 mL of anhydrous DCM was added. The mixture was stirred for 1 h at -75 °C, then sampled for LCMS, which
30 showed 60 % conversion. Then another Deoxo-Fluor (Aldrich, 85.5 mg, 0.387 mmol) was added, stirred at -75 °C for 10 min, warmed to 0 °C and quenched with sat. Na₂CO₃ (2 mL). LCMS showed complete conversion. Then 1 mL of 2N NaOH was added and the DCM layer was separated, dried over Na₂SO₄, and evaporated. The

-30-

crude oil was purified by column (from DCM 99%, NH₄OH 1% to DCM 98%, MeOH 1%, NH₄OH 1%, R_f = 0.51 in DCM 99%, NH₄OH 1%) to give 117 mg (90%) of the product as colorless oil. This material was dissolved in 0.5 mL of MeOH, then 0.3 mL of 2M HCl in ether was added, evaporated and dried to give oil, which was
5 redissolved in 1 mL of DCM, evaporated and dried to give the title compound (118 mg) of a white hygroscopic solid, HCl salt. LCMS (M+H): 373.3; ¹H NMR (300 MHz, DMSO-d₆): δ 10.27 (br. s, 1H), 7.81 (d, J = 7.71 Hz, 1H), 7.65 (dd, J₁ = 8.1 Hz, J₂ = 2.07 Hz, 1H), 4.59 (d, J = 5.64 Hz, 2H), 3.62-3.71 (m, 6H), 3.45-3.50 (m, 2H), 2.95 (s, 3H), 2.85-2.88 (m, 1H), 2.80 (s, 3H), 2.00-2.10 (m, 2H), 1.80-1.91 (m,
10 2H).

Intermediate 3

4-Bromo-1-(bromomethyl)-2-chlorobenzene.

4-Bromo-2-chloro-1-methylbenzene (CAS 89794-02-5, 30 g, 0.15 mol) and *N*-bromosuccinimide (26 g, 0.15 mol) were mixed in CCl₄ (300 mL). Azobis(2-methylpropionitrile) (~0.3 g) was added in portions under vigorous stirring and
15 refluxing. The mixture was refluxed for 30 min and cooled. The precipitate was filtered off and discarded. The filtrate was evaporated. The residue was distilled at 1 mmHg, bp 75 °C to give the title compound (28 g, 65%). ¹H NMR data (CDCl₃): δ 7.57 (d, J=1.9 Hz, 1H ArH), 7.39 (dd, 1H, J₁=1.9 Hz, J₂=8.1 Hz, ArH), 7.31 (d, 1H, J=1.9 Hz, ArH), 4.53 (s, 2H, ArCH₂).

Intermediate 4

(2R)-1-(4-bromo-2-chlorobenzyl)-2-methylpyrrolidine.

Intermediate 3, 4-bromo-1-(bromomethyl)-2-chlorobenzene (15.4 g, 55 mmol) was added to a mixture of (2R)-2-methylpyrrolidine HBr (9.0 g, 55 mmol), potassium carbonate (18 g, 130 mmol), and 150 mL of dimethylformamide under ice cooling.
25 The mixture was allowed to reach room temperature, and the stirring was continued overnight. The mixture was evaporated. Water (400 mL) was added followed by addition of 5M NaHSO₄ to attain pH~2. The organic layer was separated. The aqueous phase was extracted with Et₂O (2 × 200 mL). The organic layers were
30 discarded. The aqueous fraction was alkalized with K₂CO₃ to pH~12 and subjected to extraction with Et₂O (2 × 300 mL). The organic layer was washed with brine, dried over anhydrous Na₂SO₄ (100 g), and evaporated in vacuo. The residue was distilled at

-31-

1 mmHg, bp 95 °C to give the title compound (12.25 g, 79%). LC/MS data: 289.9 and 287.9 (M)⁺ (calculated for C₁₂H₁₅BrClN 288.6). ¹H NMR data (DMSO-d₆): δ 7.66 (d, 1H, J=1.9 Hz, Ar-H); 7.52 (dd, 1H, J₁=1.9 Hz, J₂=8.0 Hz, Ar-H), 7.43 (d, 1H, J=8.1 Hz, Ar-H), 3.91 (d, 1H, J=14.4 Hz), 2.28 (d, 2H, J=8.5 Hz); 2.78–2.85 (m, 1H); 2.42–2.49 (m, 1H); 2.11 (dd, 1H, J₁= 8.8 Hz, J₂=17.6 Hz); 1.87–1.97 (m, 1H); 1.57–1.67 (m, 2H); 1.27–1.39 (m, 1H); 1.08 (d, 3H, J=5.9 Hz).

Intermediate 5

Pyrrolidine Hydrochloride.

4N HCl/dioxane (70.5 mL) was added to a solution of pyrrolidine (20 g, 0.28 mol) in dioxane (20 mL). The reaction mixture was evaporated. The residue was recrystallized from Et₂O, separated by filtration, washed with ether, and dried to give the title compound (28.5 g, 96%) as white crystals. ¹H NMR data (DMSO-d₆): δ 9.40 (br.s, 2H, NH⁺); 3.00–3.13 (m, 4H); 1.77–1.85 (m, 4H).

Example 4

1-(3-Chloro-4-[(2R)-2-methylpyrrolidin-1-yl]methyl}phenyl)-3-(pyrrolidin-1-ylcarbonyl)cyclobutanol.

A 2.7 M solution of *n*-BuLi in heptane (3.6 mL, 9.6 mmol) was added for 5 min to a solution of intermediate 4, (2R)-1-(4-bromo-2-chlorobenzyl)-2-methylpyrrolidine. (2.52 g, 8.8 mmol) in absolute THF (20 mL) in a flow of argon at –78 to –80 °C. The reaction mixture was stirred at –78 to –80 °C for 15 min. Then a solution of 3-oxocyclobutanecarboxylic acid (500 mg, 4.4 mmol) in absolute THF (4 mL) was added drop wise over 5 min at –80 °C. The mixture was warmed to 0 °C for 1 h and evaporated to dryness. The residue was dissolved in DMF (10 mL), Intermediate 5, pyrrolidine HCl (520 mg, 4.8 mmol) was added. Then BOP (2.2 g, 4.8 mmol) was added in portions under cooling in an ice bath for 16 h at room temperature. The disappearance of the starting hydroxy acid was monitored by LC/MS. The reaction mass was evaporated to dryness under 1 mmHg. Water (100 mL), EtOAc (50 mL), and a saturated solution of K₂CO₃ (to pH 10) were added. The layers were separated, and the aqueous one was subjected to extraction with EtOAc (2 × 50 mL). The combined organic layer was washed with water (50 mL), brine, dried with Na₂SO₄, and evaporated. The residue was purified by chromatography (60 mL of silica gel 63/100 μm, hexane/CHCl₃ 20:80 → 0:100, then CHCl₃/MeOH

-32-

100:0 → 90:10). The product-containing fraction were collected and concentrated to give the title compound (1.03 g, 63%). LC/MS data: 377.2 and 379.2 (M)⁺ (calculated for C₂₁H₂₉ClN₂O₂ 376.93). ¹H NMR data (DMSO-d₆): δ 7.51 (s, 1H, Ar-H); 7.42–7.49 (m, 2H, Ar-H), 5.75 (s, 1H, OH); 3.96 (d, 1H, J=13.7 Hz), 3.25–3.35 (m, ?H+H₂O); 2.78–2.90 (m, 2H); 2.53–2.60 (m, 2H); 2.43–2.52 (m, ?H+DMSO); 2.06–2.16 (m, 1H); 1.88–1.97 (m, 1H); 1.80–1.87 (m, 2H); 1.72–1.79 (m, 2H); 1.57–1.67 (m, 2H); 1.29–1.40 (m, 1H); 1.11 (d, 3H, J=5.8 Hz, CH₃).

Intermediate 6

(2R)-1-{2-chloro-4-[3-(pyrrolidin-1-ylcarbonyl)cyclobut-1-en-1-yl]benzyl}-2-methylpyrrolidine, trifluoroacetate.

A solution of Example 4, 1-(3-Chloro-4-{[(2R)-2-methylpyrrolidin-1-yl]methyl}phenyl)-3-(pyrrolidin-1-ylcarbonyl)cyclobutanol (400 mg, 1.06 mmol) and TFA (1.64 ml, 21.2 mmol) in 4 ml of DCE was refluxed under argon for 6 h, then additional amount of TFA (1.64 ml, 21.2 mmol) was added and the mixture was refluxed for 24 h. The mixture was evaporated to dryness. According to LCMS data the reaction mixture contained up to 80% of the title compound (359, 360, 361 (M+H) (calculated for C₂₁H₂₇ClN₂O 358.92)). The resulting mixture was used for the next step without additional purification.

Example 5

(2R)-1-{2-Chloro-4-[trans-3-(pyrrolidin-1-ylcarbonyl)cyclobutyl]benzyl}-2-methylpyrrolidine hydrochloride.

To a solution of Intermediate 6, (2R)-1-{2-chloro-4-[3-(pyrrolidin-1-ylcarbonyl)cyclobut-1-en-1-yl]benzyl}-2-methylpyrrolidine, trifluoroacetate (1.06 mmol) in 5 mL of ethanol was added chlorotris(triphenylphosphine)rhodium(I) (100 mg, 0.106 mmol). The mixture was hydrogenated (40 psi H₂, at 50 °C) for 3 h. The reaction was monitored by LCMS. The mixture was evaporated to dryness, then 5 ml of 1 N HCl was added to the residue and the solution was extracted with ethyl acetate (2x5ml), the organic layers were discarded. 10N NaOH (1 mL) was added to the water layer and the water solution was extracted with ethyl acetate (3x5 mL). The organic layers were dried and evaporated in vacuo. The residue was purified by chromatography (SiO₂ 63/100μm, 10g, CHCl₃/hexane 80:20→100:0, CHCl₃/MeOH 100:0→90:10). The product containing fractions were collected and concentrated under reduced pressure. The residue was dissolved in 2 ml of ether and 0.1 mL of 4N

-33-

HCl/dioxane was added under stirring. The solvent was evaporated; the residue was dried in vacuum to afford the HCl salt of the title compound (80 mg, 20%) as a dark yellow amorphous solid. LCMS data: 361 and 363 (M+H)⁺ (calculated for C₂₁H₂₉ClN₂O 360.93). ¹H NMR data (CD₃OD): δ 7.63 (d, 1H, J = 7.5 Hz), 7.50 (s, 1H), 7.39 (d, 1H, J = 7.5 Hz), 4.75 (d, 1H, J = 13.3 Hz), 4.31 (d, 1H, J = 13.3 Hz), 3.63 – 3.77 (m, 2H), 3.34 – 3.52 (m, 7H), 2.64 – 2.75 (m, 2H), 2.33 – 2.49 (m, 3H), 1.72 – 2.20 (m, 7H), 1.51 (d, 3H, J = 6.3 Hz).

Example 6

(2R)-1-{2-Chloro-4-[cis-1-fluoro-3-(pyrrolidin-1-ylcarbonyl)cyclobutyl]benzyl}-2-methylpyrrolidine HCl.

A solution of Example 4, 1-(3-Chloro-4-{[(2R)-2-methylpyrrolidin-1-yl]methyl}phenyl)-3-(pyrrolidin-1-ylcarbonyl)cyclobutanol (250 mg, 0.66 mmol) in 2 ml CH₂Cl₂ was added over 5 min to a solution of Deoxo-fluor (282 mg, 1.27 mmol) in CH₂Cl₂ (1 ml) in a flow of argon at –78 to –80 °C. The reaction mixture was stirred at –78 to –80 °C for 1 h. The mixture was allowed to warm to 0 °C. After 2 h, water (50 mL) was added followed by addition of 10 N NaOH, pH~10. The layers were separated, and the aqueous one was subjected to extraction with CH₂Cl₂ (2 × 30 mL). The combined organic layer was washed with brine, dried with Na₂SO₄, and evaporated. The residue was purified by chromatography (10 mL of silica gel 63/100 μm, hexane/CH₂Cl₂ 20:80 → 0:100, then CH₂Cl₂/i-PrOH 100:0 → 95:5). The product containing fractions were collected and concentrated. The residue was dissolved in ether (3 mL) and then 4N HCl/dioxane (0.125 mL) was added, evaporated and dried in vacuo to give the HCl salt of the title compound (158 mg, 57%) as a yellow oil. LC/MS data: 379.2 and 381.2 (M+H)⁺ (calculated for C₂₁H₂₈ClFN₂O 378.92). ¹H NMR data (DMSO-d₆): δ 7.68–7.73 (m, 2H, Ar-H); 7.55–7.60 (m, 1H, Ar-H); 4.34 (d, 1H, J=13.4 Hz), 3.63–3.75 (m, 2H); 3.34–3.53 (m, 7H); 2.77–2.92 (m, 4H); 2.36–2.46 (m, 1H); 2.10–2.19 (m, 1H); 1.96–2.07 (m, 3H); 1.87–1.94 (m, 2H); 1.72–1.84 (m, 1H); 1.52 (d, 3H, J=6.3 Hz, CH₃).

Intermediate 7

3-(Morpholin-4-ylcarbonyl)cyclobutanone.

CDI (8.1 g, 50 mmol) was added to a solution of 3-oxo-cyclobutanecarboxylic acid (5 g, 44 mmol) under vigorous stirring and cooling with an ice bath at 0 °C for 5 min. The reaction mixture was heated to 25 °C, stirred at this temperature for 1 h,

-34-

cooled to °C, and morpholine (4.5 mL, 50 mmol) was added. The reaction mixture was heated to 25 °C, stirred at this temperature for 3 h, and evaporated in vacuo. The residue was subjected to chromatography on SiO₂ (600 mL, 40–63 µm, CCl₄ → CHCl₃ → 5% *i*-PrOH) to give compound 4 (6.5 g, 81%) as a colorless oil which solidified in the refrigerator. LC MS – data: M⁺ 184.1 and 185.1 (calculated for C₁₉H₁₃NO₄ 183.21). ¹H-NMR (400 MHz)-data (dmso-d₆): δ 3.54 – 3.60 (m, 4H), 3.43 – 3.52 (m, 5H), 3.16 – 3.32 (m, 4H).

Example 7

[3-Hydroxy-3-(4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-morpholin-4-yl-methanone.

To a stirring solution of 1-(4-bromo-benzyl)-pyrrolidine (1.6 g, 6.5 mmol) in THF (20 mL) at –78 °C (acetone/dry ice bath) was added slowly down the side of the flask a solution of *n*BuLi (2.6 mL, 6.5 mmol, 2.5 M THF). After 15 minutes a solution of Intermediate 7, 3-(morpholin-4-ylcarbonyl)cyclobutanone (1.0 g, 5.4 mmol, in 7 mL of THF) precooled to –78 °C was added slowly. After 30 minutes the reaction was quenched cold with 1N HCl (20 mL). This mixture was diluted with EtOAc and then the layers were separated and the organic layer was discarded. The aqueous layer was basified with 1 N NaOH and extracted with CHCl₃/*i*PrOH (3:1). The organic layer was dried over MgSO₄, filtered and concentrated to give a yellow oil. This material was purified by flash column chromatography using a 40 g ISCO™ column, eluting with a gradient of 3%, 5%, 10%, 20%, 30% MeOH/CHCl₃ with 0.1 % NH₄OH. The product containing fraction were collected and concentrated under reduced pressure to give the title compound (379 mg, 20% yield): R_f = 0.3 (30% MeOH/CH₂Cl₂); LRMS *m/z* Calcd for C₂₀ H₂₈ N₂ O₃, 344.4, found, 345 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.42 (d, *J* = 8.3 Hz, 2H), 7.29 (d, *J* = 8.3 Hz, 2H), 4.58 (brs, 1H), 3.62–3.55 (m, 8H), 3.34–3.32 (m, 2H), 2.87 (dddd, *J* = 8.3, 8.3, 8.3, 8.3 Hz, 1H), 2.77–2.71 (m, 2H), 2.64–2.59 (m, 2H), 2.48–2.45 (m, 4H), 1.75–1.70 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) δ 173.8, 144.4, 137.8, 129.3, 125.3, 72.9, 67.0, 66.9, 60.3, 54.2, 46.0, 42.6, 40.9, 28.1, 23.5.

Intermediate 8

1-(4-bromo-2-fluorobenzyl)pyrrolidine.

A 4-L RB flask, equipped a magnetic stirring bar was charged with pyrrolidine (363 g, 426 mL, 5.1 mol) and acetonitrile (2750 mL). The mixture was cooled with an

-35-

ice bath to 10 °C, then solid 4-bromo-2-fluorobenzylbromide (MATRIX, Cat. #: 1707, 375 g, 1.4 mol) was added in 6 portions, keeping temperature below 20 °C. The mixture was stirred at RT for 4 h. The solvent was removed under vacuum. Then 2L of sat. Na₂CO₃ aq. and 500 mL of water was added, and the mixture was extracted with DCM (3x700 mL). The extract was dried over Na₂SO₄ and evaporated. The resulting light yellow oil was distilled under vacuum (~1mm, bp. 125 °C) to give 324.5 g (90 %) of the product as a colorless oil. LCMS (M+H): 258.5.

¹H NMR (300 MHz, CDCl₃): δ 7.19-7.31 (m, 3H), 3.63 (m, 2H), 2.53 (m, 4H), 1.78 (m, 4H).

10 Intermediate 9

3-[3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl]-3-hydroxycyclobutanecarboxylic acid.

A 2-L 3-neck RB flask, equipped a mechanical stirrer, addition funnel, thermometer and nitrogen gas inlet was charged with Intermediate 8, 1-(4-bromo-2-fluorobenzyl)pyrrolidine (69.86 g, 0.27 mol) and 700 mL of anhydrous THF. The system was flushed with nitrogen and cooled to -85 °C with liquid nitrogen with an ether/MeOH (1:1) bath. Then n-BuLi (10M in hexane, 30 mL, 0.298 mol) was added dropwise through an addition funnel at T< -80 °C. The mixture was stirred at this temperature for an additional 15 min, then a solution of 3-oxocyclobutanecarboxylic acid (dried under vacuum for 2 days, 15.4 g, 0.135 mol) in 300 mL of anhydrous THF was added dropwise through an addition funnel keeping T<-80 °C. The mixture was allowed to warm to RT and evaporated. The residue was mixed with 500 mL of water and washed with ether (2x300 mL). Then the aqueous solution was acidified to pH 1 with conc. HCl and washed with ether (2x300 mL). Then the aqueous solution was neutralized to pH 6-5 with NaOH and coevaporated three times with iPrOH (300 mL each time). Then the mixture was coevaporated with THF (200 mL) and dried to give gummy residue containing the product with inorganic salts. LCMS (M+H): 294.4

This material was used directly for the next step.

Example 8

30 N-[2-fluoro-4-[1-hydroxy-3-(pyrrolidin-1-ylcarbonyl)cyclobutyl]benzyl]-pyrrolidine.

A 2-L 3-neck RB flask, equipped a mechanical stirrer, addition funnel and nitrogen gas inlet was charged with Intermediate 9, 3-[3-fluoro-4-(pyrrolidin-1-

-36-

ylmethyl)phenyl]-3-hydroxycyclobutanecarboxylic acid (0.135 mol, crude material from the above intermediate), 500 mL of anhydrous THF and DIEA (34.8 g, 0.27 mol). The initially insoluble mixture was stirred for 1.5 h until a uniform suspension formed. Then 2,4,6-tripropyl-1,3,5,2,4,6-trioxatriphosphorinane-2,4,6-trioxide (50% solution in EtOAc, 104.5 mL, 0.164 mol) was added and stirred for 5 min. (NOTE: exotherm was observed, reached ~45-50 °C). Then pyrrolidine (28.2 mL, 24.0 g, 0.337 mol) was added. (NOTE: more exotherm was observed, reached ~70-80 °C). The mixture was stirring at RT for 12 h, then evaporated. The residue was mixed with 500 mL of sat. Na₂CO₃ and 200 mL of water. The mixture was extracted with DCM (5x300 mL), the extract was dried over Na₂SO₄, evaporated and dried to give 33.4 g (71% for two steps) of pure title compound (LCMS (M+H): 347.1. ¹H NMR (300 MHz, CDCl₃): δ 7.37 (t, J = 7.37 Hz, 1H), 7.17-7.26 (m, 2H), 3.68 (s, 2H), 3.53 (t, J = 6.78 Hz, 2H), 3.44 (t, J = 6.58 Hz, 2H), 3.03-3.14 (m, 1H), 2.79-2.87 (m, 2H), 2.5-2.6 (m, 6H), 1.87-2.00 (m, 4H), 1.75-1.80 (m, 4H).

Example 9

N-{2-fluoro-4-[1-fluoro-3-(pyrrolidin-1-ylcarbonyl)cyclobutyl]benzyl}-pyrrolidine hydrochloride.

A 2-L 3-neck RB flask, equipped a magnetic stirring bar, thermometer, addition funnel and nitrogen gas inlet was charged with Example 8, N-{2-fluoro-4-[1-hydroxy-3-(pyrrolidin-1-ylcarbonyl)cyclobutyl]benzyl}-pyrrolidine (43.0 g, 0.124 mol) and 1 L of anhydrous DCM under nitrogen. The mixture was cooled to -75 °C with a dry ice/acetone bath, then Deoxo-Fluor (Aldrich, 33.0 g, 27.5 mL, 0.149 mol) was added dropwise. The mixture was warmed to 0 °C and stirred for 30 min at this temperature. Then the mixture was quenched with 350 mL of sat. Na₂CO₃, and extracted with DCM (3x300 mL). The extract was dried over Na₂SO₄ and evaporated. The resulting crude oil was purified by column (silica gel, ether 60%, hexane 30%, MeOH 5%, Et₃N 5%, R_f = 0.37 in ether 60%, hexane 30%, MeOH 5%, NH₄OH 5%) to give 29.0 g (67%) of the title compound. ¹H NMR (300 MHz, CDCl₃): δ 7.39 (t, J = 7.64 Hz, 1H), 7.21 (d, J = 7.92 Hz, 1H), 7.14 (d, J = 10.9 Hz, 1H), 3.67 (s, 2H), 3.40-3.61 (m, 5H), 2.66-3.00 (m, 4H), 2.50-2.55 (m, 4H), 1.80-2.00 (m, 4H), 1.75-1.80 (m, 4H).

The free base of the product (29.0 g) was dissolved in 500 mL of ether, then 83 mL of 2M HCl/ether was added dropwise, stirred for 30 min, filtered and dried

-37-

under vacuum to give 32.5 g of hydrochloride salt (NMR: contains approximately 4.5 % of cis isomer). Then this material was dissolved in 200 mL of water, basified with NaOH to pH 10, extracted with DCM (3x300 mL) evaporated and purified by column again to give 25.0 g of free base product (NMR: contains approximately 3.5% of cis isomer). Then this 25 g of free base was converted to HCl salt as above. The HCl salt was recrystallized by dissolving in 250 mL of EtOAc/ 50 mL MeOH at 60 °C, cooling down to RT, and stirring for 2 h. The precipitate was collected by filtration and dried to give 8.0 g of first crop (NMR: contains approximately 3% of cis isomer). The remaining mother liquor was concentrated under vacuum to 100 mL, then 100 mL of EtOAc was added and stirred for 30 min. The precipitate was filtered, combined with the first crop and dried under vacuum for 2 days to give 18.86 g of HCl salt (NMR: – contains approximately 3% of cis isomer). (LCMS (M+H): 349.5. ¹H NMR (300 MHz, CDCl₃): δ 12.66 (br. s, 1H), 7.97 (t, J = 7.81 Hz, 1H), 7.41 (d, J = 8.1 Hz, 1H), 7.32 (d, J = 10.9 Hz, 1H), 4.29 (d, J = 5.25 Hz, 2H), 3.55–3.70 (m, 3H), 3.45–3.55 (m, 4H), 2.70–3.05 (m, 6H), 2.20–2.30 (m, 2H), 2.03–2.13 (m, 2H), 1.90–2.00 (m, 4H).

Intermediate 10

1-(4-Bromo-2-chloro-5-fluorobenzoyl)pyrrolidine.

To a stirring solution of 4-bromo-2-chloro-5-fluorobenzoic acid (50 g, 0.25 mol) in 200 mL of EtOAc at 0 °C (ice/water bath) was added triethyl amine (237 mL, 0.50 mol), pyrrolidine (41.2 mL, 0.5 mol), followed by 2,4,6-tripropyl-1,3,5,2,4,6-trioxatriphosphorinane-2,4,6-trioxide (CAS # 68957-94-8) (237 mL, 0.37 mol, 50 wt%, EtOAc). After 1 hr, the reaction was quenched with a saturated solution of NaHCO₃, and extracted with EtOAc, and CH₂Cl₂. The combined organic layers were dried over MgSO₄, filtered and concentrated. Purification of this material was accomplished by flash column chromatography using a Biotage™ 75 L column, eluting with a gradient of 2%-50% EtOAc/hexanes. The product containing fractions were collected and concentrated to give the title compound (52 g, 68% yield) as a white solid: R_f = 0.23 (40% EtOAc/hexanes); LRMS m/z Calcd for C₁₁H₁₀BrClFNO, 306.6, found, 306, 308, 310 (M+1) APCI; ¹H NMR (300 MHz, CDCl₃): δ 7.53 (d, J = 6.2 Hz, 1H), 7.02 (d, J = 7.9 Hz, 1H), 3.54 (apt t, J = 6.6 Hz, 2H), 3.13 (apt t, J = 6.6 Hz, 2H), 1.92–1.83 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) δ 164.5, 158.1 (d, J_{C-F} =

-38-

249.5 Hz), 138.2, 134.3, 126.0, 115.5 (d, J_{C-F} = 25.5 Hz), 110.3 (d, J_{C-F} = 22.5 Hz), 47.0, 45.8, 26.0, 24.6.

Intermediate 11

1-(4-Bromo-2-chloro-5-fluorobenzyl)pyrrolidine.

5 To Intermediate 10, 1-(4-bromo-2-chloro-5-fluorobenzoyl)pyrrolidine (48.0 g, 156.5 mmol) in THF (200 mL) at rt was slowly added a solution of $BH_3 \cdot THF$ complex (400 mL, 400 mmol, 1M THF). The resulting reaction was heated to 65 °C (oil bath) for 16 hr, and then the reaction was cooled to rt and slowly quenched with MeOH (dropwise addition). The reaction mixture was heated to reflux for 2 hr,
10 cooled to rt, and concentrated under reduced pressure. This material was taken up in EtOAc and further quenched slowly with 6N HCl, then neutralized with aqueous NaOH (15%). The layers were separated and the aqueous layer was back extracted with EtOAc. The combined organic layers were dried over $MgSO_4$, filtered and concentrated under reduced pressure. Purification of this material was accomplished
15 by flash column chromatography using a Biotage™ 75 L column, eluting with a gradient of 5%, 10% MeOH/ CH_2Cl_2 . The product containing fractions were collected and concentrated to give the title compound (43 g, 94% yield) as a light yellow oil: R_f = 0.6 (10% MeOH/ CH_2Cl_2); LRMS m/z Calcd for $C_{11}H_{12}BrClFN$, 292.6, found, 292, 294, 296 (M+1) APCI; 1H NMR (300 MHz, $CDCl_3$): δ 7.51 (d, J = 6.6 Hz, 1H), 7.33 (d, J = 9.5 Hz, 1H), 3.66 (s, 2H), 2.59-2.55 (m, 4H), 1.82-1.79 (m, 4H); 100 MHz ^{13}C NMR ($CDCl_3$) δ 158.3 (d, J_{C-F} = 247.2 Hz), 139.3, 133.3, 128.9, 117.8 (d, J_{C-F} = 24.9 Hz), 107.3 (d, J_{C-F} = 22.6 Hz), 56.7, 54.4, 23.9.

Example 10

3-(5-Chloro-2-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-amide.

25 To Intermediate 11, 1-(4-Bromo-2-chloro-5-fluorobenzyl)pyrrolidine (4.0 g, 13.7 mmol) in THF (34 mL) at -78 °C (acetone/dry ice bath) was added a solution of $nBuLi$ (5.5 mL, 13.7 mmol, 2.5 M THF). After 15 min, a precooled (-78 °C) solution of 3-oxocyclobutanecarboxylic acid (0.78 g, 6.8 mmol, in 5 mL of THF)
30 was added via cannula. The reaction was allowed to slowly warm to rt overnight. After approximately 16 h, isobutylamine (1.4 mL, 13.7 mmol) was added, followed by 2,4,6-tripropyl-1,3,5,2,4,6-trioxatriphosphorinane-2,4,6-trioxide (50% solution in EtOAc, 6.6 mL, 10.2 mmol). After 1 hr the reaction was diluted with EtOAc and then

-39-

quenched with 1N NaOH. The layers were separated and the aqueous layer was back extracted with EtOAc. The combined organic layers were dried over MgSO₄, filtered and concentrated under reduced pressure. Purification of this material was accomplished by flash column chromatography using a 120 g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ with 0.1% NH₄OH. The product containing fractions were collected and concentrated to give the title compound (400 mg, 15% yield) as a yellow foam: R_f = 0.23 (10% MeOH/CH₂Cl₂); LRMS m/z Calcd for C₂₀H₂₈ClFN₂O₂, 382.9, found, 383, 385 (M+H) APCI; ¹H NMR (300 MHz, CDCl₃): δ 7.37 (d, J = 7.0 Hz, 1H), 7.20 (d, J = 11.6 Hz, 1H), 6.25-6.22 (bm, 2H), 3.68 (s, 2H), 3.09-2.84 (m, 5H), 2.57 (apt bs, 4H), 2.46-2.43 (m, 2H), 1.79-1.70 (m, 5H); 0.88 (d, J = 6.6 Hz, 6H); 100 MHz ¹³C NMR (CDCl₃) δ 177.5, 159.5 (d, J_{C-F} = 247.2), 138.3, 132.1, 128.2, 117.9 (d, J_{C-F} = 24.7 Hz), 73.2, 56.5, 54.3, 47.4, 40.1, 34.6, 28.7, 23.8, 20.3.

Example 11

3-(5-Chloro-2-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-amide.

To 3 mL of CH₂Cl₂ at -78 °C (acetone/dry ice bath) was added BAST (251 uL, 1.4 mmol), followed by a solution of Example 10, 3-(5-chloro-2-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-amide (350 mg, 0.91 mmol in 2 mL of CH₂Cl₂). After 1 hr the reaction was quenched with a saturated solution of sodium bicarbonate and then diluted with EtOAc. The layers were separated and the aqueous layer was back extracted with EtOAc. The combined organic layers were dried over MgSO₄, filtered and concentrated under reduced pressure. Purification of this material was accomplished by flash chromatography using a 40 g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂. The product containing fractions were collected and concentrated to give the title compound as a mixture of isomers (223 mg, 63% yield) as a yellow oil: R_f = 0.45 (10% MeOH/CH₂Cl₂); The mono HCl salt was made by dissolving the title compound in EtOAc and adding a 2N HCl ether solution (1.2 eq). The resulting solid was stirred 2 hr and then filtered and dried under reduced pressure to give the HCl salt of the title compound as a yellow solid: LRMS m/z Calcd for C₂₀H₂₇ClF₂N₂O, 384.9, found, 386, 388 (M+H) APCI; ¹H NMR mixture of isomers, diagnostic peaks major isomer (300 MHz, CD₃OD): δ 7.62 (dd, J = 7.0, 1.6 Hz, 1H), 7.54 (d, J = 11.2 Hz, 1H), 4.47 (s, 2H), 3.59-3.47 (m, 2H),

-40-

3.43 (apt pent, $J = 7.3$ Hz, 1H), 3.31-3.02 (m) under MeOH, 3.01-2.77 (m, 6H), 2.24-2.20 (m, 2H), 2.06-2.00 (m, 2H), 1.78-1.71 (m, 1H), 0.89 (d, $J = 7.0$ Hz, 6H).

Example 12

3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-

5 cyclobutanecarboxylic acid ethylamide.

n-Butyllithium (2.5M/ hexanes, 251 mL, 0.628 mol) was added dropwise over 30 min to a -78°C solution of 1-(4-bromo-2-fluorobenzyl)pyrrolidine (162.0 g, 0.63 mol) in THF (1.8L). After stirring at -78°C for 2h, a -78°C solution of 3-oxocyclobutanecarboxylic acid (35.8g, 0.31 mol) in THF (400 mL) was cannulated
10 over 25 min. into the reaction mixture. The resulting dark orange solution was slowly warmed to room temperature over 16h. LC/MS of the mixture showed the intermediate acid 294.2 (M+H). Ethylamine (2M in THF, 315 mL, 0.630 mol) and T3P (50% wt in EtOAc, 224 mL, 0.376 mol) were added with 200 mL of rinse THF. After stirring for 1h at room temperature, sat. NaHCO_3 (1000 mL) was added
15 followed by water (~500 mL). The phases were separated and the aqueous phase was extracted with EtOAc (2 X 500 mL). The combined organics were washed with brine and dried over MgSO_4 . Concentration yielded 161.8 g of orange oil that was split into 2 portions and purified by SiO_2 flash chromatography (4"x5.5" columns packed with EtOAc). Each column was flushed with 3L EtOAc to remove higher R_f material and
20 then the bulk of the desired product was obtained by elution with 3L 25% MeOH/EtOAc. Concentration of the product containing fractions from both columns afforded 48.8 g (49% yield) of 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethylamide as a thick light orange oil which slowly crystallized to a waxy solid upon evacuation: ^1H NMR (CDCl_3) δ 7.35 (t, $J =$
25 7.9 Hz, 1H), 7.20-7.14 (m, 2H), 5.67 (br s, 1H), 5.57 (br s, 1H), 3.66 (d, $J = 1.3$ Hz, 2H) 3.37-3.30 (m 2H), 2.84-2.70 (m, 3H), 2.53-2.44 (m, 6H), 1.83-1.70 (m overlapping water, 4H), 1.16 (t, $J = 7.3$ Hz, 3H); LRMS m/z Calcd for $\text{C}_{18}\text{H}_{25}\text{FN}_2\text{O}_2$, 320.4, found, 321.3(M+H) APCI.

Example 13

30 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide.

To Example 12, 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethylamide (17 g, 53.1 mmol) in 200 mL of DCE at rt was

-41-

added TFA (80.7 mL, 1.1 mol) and then the reaction was heated to 80 °C (oil bath). After 15 h the reaction was concentrated to approximately 45 g and used without further purification. The crude TFA salt from the above reaction was diluted with EtOH (500 mL), placed in a Parr bottle, purged with N₂, and then 10% Pd/carbon (2.5 g, 14 wt%) was added. The resulting reaction mixture was hydrogenated with H₂ (45psi) at rt. After 1.5 h the reaction was purged with N₂, then filtered through Celite™ and concentrated under reduced pressure. The resulting oil was diluted with EtOAc and then slowly quenched with a saturated solution of sodium bicarbonate. The layers were separated and the aqueous layer was back extracted with EtOAc. The combined organic layers were dried over MgSO₄, filtered and concentrated under reduced pressure. Purification of this material was accomplished by re-crystallization. Crude title compound was taken up in a minimal amount of warm EtOAc and allowed to cool to approximately 0 °C (refrigerator). The solid was filtered, dried under reduced pressure to give the title compound (4 g, 24% yield) as a white solid: R_f = 0.21 (10% MeOH/CH₂Cl₂); LRMS m/z Calcd for C₁₈H₂₅FN₂O, 304.4, found, 305.3; ¹H NMR (300 MHz, CDCl₃): δ 7.30 (apt t, J = 7.9 Hz, 1H), 6.98 (dd, J = 7.9, 1.6 Hz, 1H), 6.92 (dd, J = 12.0, 1.6 Hz, 1H), 5.36 (bs, 1H), 3.67 (s, 2H), 3.42-3.26 (m, 3H), 2.94-2.85 (m, 1H), 2.57-2.50 (m, 6H), 2.42-2.33 (m, 2H), 1.82-1.74 (m, 4H), 1.14 (t, J = 7.5 Hz, 3H); structure confirmed by x-ray crystallography and was determined to be cis.

Example 14

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethyl-methyl-amide.

n-Butyllithium (2.5M/ hexanes, 140 mL, 0.350 mol) was added down the reaction flask walls over 25 min to a -78°C solution of Intermediate 8, 1-(4-bromo-2-fluorobenzyl)pyrrolidine (90.0g, 0.349 mol) in THF (1L). After stirring at -78°C for 2.5h, a -78°C solution of 3-oxocyclobutanecarboxylic acid (19.9 g, 174.5 mmol) in THF (200 mL) was cannulated over 15 min. into the reaction mixture. The resulting dark orange solution was slowly warmed to room temperature over 16h. LC/MS of the mixture showed the intermediate acid 294.2 (M+H). Ethylmethylamine (30 mL, 0.349 mol) and T3P (50% wt in EtOAc, 125 mL, 0.210 mol) were added with 200 mL of rinse THF. After stirring for 1.5h at room temperature, sat. NaHCO₃ (500 mL) was added followed by water (500 mL). The phases were separated and the aqueous phase

-42-

was extracted with EtOAc (700 mL). The combined organics were washed with brine and dried over MgSO₄. Concentration yielded 89.0 g of orange oil that was purified by SiO₂ flash chromatography (4"x7" column packed with EtOAc). The column was flushed with 4L EtOAc to remove higher R_f material and then the bulk of the desired product was obtained by elution with 4 L 25% MeOH/EtOAc. Concentration of the product containing fractions afforded 35.15g (60%) of the title compound, 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethyl-methyl-amide as a thick light orange oil which slowly crystallized to a waxy solid upon evacuation: NMR (CDCl₃) ~1:1 mixture of rotamers, δ 7.35 (t, J = 7.7 Hz, 1H), 7.23- 7.15 (m, 2H), 5.08 and 4.84 (broad singlet, 1H total), 3.65 (s, 2H), 3.45 and 3.30 (quartets, J = 7.2 Hz, 2H total), 3.21-3.10 (m, 1H), 2.97 and 2.95 (singlet, 3H total), 2.84-2.77 (m, 2H), 2.57-2.52 (m, 6H), 1.79-1.72 (m, 4H), 1.18-1.04 (m, 3H).

Intermediate 12

N-ethyl-3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-N-methylcyclobut-2-enecarboxamide trifluoroacetate salt.

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethyl-methyl-amide (Example 14, 35.15g, 105.1 mmol) was dissolved in a mixture of 1,2-dichloroethane (1L) and trifluoroacetic acid (150 mL) and refluxed for 16h. The resulting dark brown solution was cooled and concentrated to yield a brown oil (94.46) of crude title compound, N-ethyl-3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-N-methylcyclobut-2-enecarboxamide trifluoroacetate salt, with residual TFA, which was used in the next step without purification.

Example 15

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide.

A hydrogenation vessel was rinsed with ethanol, purged with nitrogen and charged with 50 mL ethanol, 10% palladium on carbon (10g) and a solution of crude Intermediate 12, N-ethyl-3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-N-methylcyclobut-2-enecarboxamide trifluoroacetate salt (182.0 g) in ethanol (1.5L). This mixture was then shaken under hydrogen (~45 psi) at room temperature for 1.5h, filtered through a 2" pad of diatomaceous earth and rinsed with ethanol (500 mL). The filtrate was concentrated to give an orange oil which was dissolved in EtOAc

-43-

(500 mL) and washed with a solution of K_2CO_3 (60 g) in water (400 mL) and then brine (200 mL), dried over $MgSO_4$ and concentrated to afford 66.26 g of an orange oil. This material was purified by flash chromatography on a 4"X5.5" silica gel column (CH_2Cl_2 packed), flushing first with 2.5 L CH_2Cl_2 and then eluting with 3L
5 5% MeOH/ CH_2Cl_2 . The clean product fractions were concentrated to afford 41.75g (58%) of >95% pure title compound. Concentration of the less pure fractions yielded another 9.98g of ~85-90% pure material: R_f = 0.17 (20% MeOH/EtOAc); 1H NMR ($CDCl_3$) ~1:1 mixture of rotamers, δ 7.28-7.24 (m partially obscured by $CHCl_3$, 1H), 6.98-6.94 (m, 1H), 6.92-6.88 (m, 1H), 3.62 (d, J = 0.8 Hz, 2H), 3.42-3.14
10 (overlapping multiplets, 4H), 2.92 and 2.89 (singlets, 3H total), 2.58-2.35 (m, 8H), 1.80-1.70 (m, 4H), 1.14 and 1.08 (triplets, J = 7.2 Hz, 3H total).

The cleaner material (41.75g, 131.11 mmol) was dissolved in EtOAc (1L) and 2N HCl/diethylether (80 mL, 160 mmol) was added over ~1 min with vigorous stirring. After 30 min, the light orange tinged precipitate was collected, rinsed with
15 EtOAc and dried under nitrogen purge to yield the corresponding HCl salt (36.15g). This material was combined with other lots (39.72 g total weight), and dissolved in a mixture of MeOH (30 mL) and EtOAc (50 mL) with gentle heating. Next, EtOAc (550 mL) was added dropwise over ~15 min to the stirring mixture. After stirring an additional 15 min at room temperature, the solids were filtered, rinsed with 200 mL
20 EtOAc and dried under nitrogen to yield 32.98 g of the hydrochloride salt of the title compound as a white crystalline solid: mp 196-196.5°C; 1H NMR ($CDCl_3$) ~1:1 mixture of rotamers, δ 12.69 (br s, 1H), 7.79 (t, J = 7.9 Hz, 1H), 7.07-7.00 (m, 2H), 4.20 (d, J = 5.4 Hz, 2H), 3.64-3.57 (m, 2H), 3.47-3.53 (m, 2H), 3.30-3.16 (m, 2H), 2.91 and 2.88 (singlets, 3H total), 2.85-2.79 (m, 2H), 2.60-2.50 (m, 2H), 2.46-2.34 (m,
25 2H), 2.26-2.14 (m, 2H), 2.06-1.95 (m, 2H), 1.14 and 1.07 (triplets, J = 7.1 Hz, 3H total); ^{13}C NMR ($CDCl_3$) δ (mixture of rotamers) 173.29, 162.70, 160.24, 150.57, 150.49, 133.62, 133.59, 123.99, 123.97, 114.44, 114.30, 113.98, 113.77, 52.62, 49.92, 49.90, 44.07, 42.65, 35.33, 34.25, 33.45, 32.77, 32.40, 23.21, 14.07, 12.44; LRMS m/z Calcd for $C_{19}H_{27}FN_2O$, 318.4, found, 319.4 (M+H) APCI; Anal. Calculated for
30 $C_{19}H_{27}FN_2O \cdot HCl$: C 64.30, H 7.95, N 7.89. Found C 64.36, H 8.02, N 7.97.

Example 16

3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-
cyclobutanecarboxylic acid ethylamide.

-44-

A solution of Example 12, 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethylamide (48.7g, 152.0 mmol) in CH_2Cl_2 (450 mL) was added over 50 min down the reaction flask walls to a -78°C solution of bis(2-methoxyethyl)amino sulfur trifluoride (42.0 mL, 227.8 mmol) in CH_2Cl_2 (375 mL). After stirring for 2.5 h at -78°C , the cooling bath was removed and the mixture was stirred for 16h at room temperature. With stirring, aq. NaHCO_3 was carefully added in portions until all foaming subsided. Solid K_2CO_3 was then added to ensure that the pH was >8 . The phases were separated and the aqueous phase was extracted with two additional 100 mL portions of CH_2Cl_2 . The organic phases were combined, dried over MgSO_4 and concentrated to yield a dark orange-brown oil (50.2g). This crude material was concentrated onto 100 g silica gel and then purified by flash chromatography on a 4"x6" silica gel column packed with EtOAc. The column was eluted with 3L each EtOAc and 10% MeOH/EtOAc. The cleanest fractions were concentrated to afford 20.82g of the title compound as an orange tinged solid which GC/MS showed to be ~94% pure with ~6% of the corresponding trans isomer. Re-purification of this lot and the less pure fractions was achieved by either repeating the MeOH/EtOAc column chromatography or by chromatography on a ChiralcelOD column (10cmx50cm) using 93:7 heptane:isopropyl alcohol with a flow rate of 460 mL/min. These re-chromatographed materials were then triturated with 10% ethyl ether/hexanes (~8 mL/ gram) to yield 28.21g (58%) of 95+% pure title compound: $R_f = 0.23$ (20% MeOH/EtOAc); ^1H NMR (CDCl_3) δ 7.38 (t, $J = 7.7$ Hz, 1H), 7.20 (d, $J = 8.3$ Hz, 1H), 7.13 (dd, $J = 10.8, 1.6$ Hz, 1H), 5.43 (br s, 1H), 3.66 (s, 2H), 3.33-3.18 (m, 3H), 2.92-2.78 (m, 2H), 2.76-2.64 (m, 2H), 2.58-2.48 (m, 4H), 1.81-1.70 (m, 4H), 1.13 (t, $J = 7.3$ Hz, 3H).

The hydrochloride salt of the title compound was prepared by addition of 53 mL 2N HCl/ethyl ether to a stirring solution of freebase in 650 mL EtOAc. After stirring for ~2h, the white precipitate was collected, washed with EtOAc and dried under a stream of nitrogen: mp 196.5 - 197.5°C ; ^1H NMR ($\text{MeOH-}d_4$) δ 7.60 (t, $J = 7.7$ Hz, 1H), 7.46-7.40 (m, 2H), 4.46 (s, 2H), 3.56-3.50 (m, 2H), 3.37 (p, $J = 8.5$ Hz, 1H), 3.24-3.17 (m, 4H), 2.86-2.67 (m, 4H), 2.22-2.10 (m, 2H), 2.08-1.95 (m, 2H), 1.10 (t, $J = 7.3$ Hz, 3H); ^{13}C NMR (CDCl_3) δ 173.6, 161.3 (d, $J_{\text{C-F}} = 248.0$ Hz), 147.1 (dd, $J_{\text{C-F}} = 24.0, 7.7$ Hz), 134.0 (d, $J_{\text{C-F}} = 2.3$ Hz), 121.9 (dd, $J_{\text{C-F}} = 8.3, 2.7$ Hz), 116.4 (d, $J_{\text{C-F}} = 13.2$ Hz), 112.6 (dd, $J_{\text{C-F}} = 24.1, 8.8$ Hz), 96.7 (d, $J_{\text{C-F}} = 197.3$ Hz), 52.83, 49.9 (d, $J_{\text{C-F}}$

-45-

= 3.0 Hz), 38.8 (d, J_{C-F} = 24.8 Hz), 34.8, 32.9, 23.3, 15.0; Anal. Calculated for $C_{18}H_{24}F_2N_2O \cdot HCl$: C 60.25, H 7.02, N 7.81. Found C 60.15, H 7.32, N 7.60.

Intermediate 13

1-(4-bromo-3,5-difluorobenzyl)pyrrolidine.

5 3,5-Difluorobenzaldehyde (2.0 mL, 18.24 mmol), pyrrolidine (1.8 mL, 21.56 mmol), and sodium triacetoxyborohydride (5.8g, 27.4 mmol) were stirred in THF (50 mL) for 16h at room temperature. Saturated aqueous $NaHCO_3$ (30 mL) was added and after stirring for 30 min, EtOAc (50 mL) was added. The organic phase was separated and washed with brine, dried over $MgSO_4$ and concentrated to afford 2.65g (74%) of
10 1-(3,5-difluorobenzyl)pyrrolidine as a slightly cloudy oil: 1H NMR ($CDCl_3$) δ 6.88-6.83 (m, 1H), 6.68-6.63 (m, 2H), 3.59 (s, 2H), 2.53-2.48 (m, 4H), 1.80-1.77 (m, 4H).

Intermediate 14

3-(2,6-difluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxy-N-methylcyclobutanecarboxamide.

15 2,2,6,6-Tetramethylpiperidine (1.86 mL, 11.0 mmol) was added to a $-78^\circ C$ solution of n-butyllithium (2.5 M in hexanes, 4.4 mL, 11.0 mmol) in hexanes (12 mL) and THF (25 mL). The resulting mixture was stirred for 10 min and then intermediate 13, 1-(3,5-difluorobenzyl)pyrrolidine (2.17g, 11.0 mmol) in 3 mL THF was added down the flask walls over 1 min. After stirring for 2.5 h, a $-78^\circ C$ solution
20 of 3-oxocyclobutanecarboxylic acid (0.63g, 5.5 mmol) in THF (10 mL) was cannulated into the reaction mixture. This mixture was allowed to slowly warm to room temperature and was stirred for 16h. Methylamine (2.0M in THF, 5.5mL, 11.0 mmol) and T3P (50% wt in EtOAc, 3.9 mL, 6.55 mmol) were then added. After 2h stirring, saturated aqueous $NaHCO_3$ was added and the mixture was extracted into
25 EtOAc, dried over $MgSO_4$ and concentrated to yield a tan oil. Silica gel flash chromatography using first 3% then 15% MeOH/ CH_2Cl_2 afforded 99 mg (5.5%) of the title compound, 3-(2,6-difluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxy-N-methylcyclobutanecarboxamide as a waxy white solid: R_f = 0.036 (CH_2Cl_2); 1H NMR ($CDCl_3$) δ 6.84-6.78 (m, 2H), 6.25-6.20 (br m, 1H), 3.52 (s, 2H), 3.01-2.95 (m, 2H),
30 2.90-2.84 (m, 1H), 2.79 (d, J = 5.0 Hz, 3H), 2.58-2.54 (m, 2H), 2.48-2.44 (m, 4H), 1.77-1.73 (m, 4H); ^{13}C NMR ($CDCl_3$) δ 222.6, 178.5, 161.2 (d, J_{C-F} = 240.5 Hz), 142.2, 111.9 (dd, J_{C-F} = 25.6, 6.8 Hz), 73.0, 59.7, 54.2, 40.8, 37.0, 26.8, 23.7.

Example 17

-46-

3-(2,6-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methylamide.

Bis(2-methoxyethyl)aminosulfur trifluoride (0.070 mL, 0.380 mmol) was added to a 0°C solution of intermediate 14, 3-(2,6-difluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxy-N-methylcyclobutanecarboxamide (0.099g, 0.305 mmol) in CH₂Cl₂ (2 mL) and the resulting mixture was allowed to warm to room temperature and stir for 18 h. The reaction was poured into saturated aqueous NaHCO₃ and extracted with CH₂Cl₂ (2X15 mL), dried over MgSO₄ and concentrated to yield 92 mg of light yellow oil: R_f = 0.21 (20% MeOH/EtOAc). Silica gel flash chromatography using EtOAc and then 5% and 10% MeOH/EtOAc for elution afforded 66 mg (67% yield) of the title compound: LRMS m/z Calcd for C₁₇H₂₁F₃N₂O, 326.4, found, 327.4 (M+H), 307.4 (M+H-HF) APCI; ¹H NMR (CDCl₃) δ 6.87 (d, J = 8.7 Hz, 2H), 5.42 (br s, 1H), 3.56 (m, 2H), 3.32 (p, J = 8.5 Hz, 1H), 3.06-2.78 (m, 7H), 2.50 (br s, 4H), 1.79 (br s, 4H).

Intermediate 15

3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxycyclobutanecarboxylic acid.

n-Butyllithium (2.5M/ hexanes, 78 mL, 0.195 mol) was added down the reaction flask walls over 5 min to a -78°C solution of 1-(4-bromo-2-fluorobenzyl)pyrrolidine (50.0 g, 0.194 mol) in THF (500 mL). After stirring at -78°C for 1h, a -78°C solution of 3-oxocyclobutanecarboxylic acid (11.0 g, 96.4 mmol) in THF (150 mL) was cannulated over 10 min into the reaction mixture. The resulting dark orange solution was slowly warmed to room temperature over 16h. LC/MS of the mixture showed the title compound 294.2 (M+H). This material was used as a crude solution without work-up, assuming ~ 0.12 M concentration of the title compound.

Example 18

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methylamide.

A THF solution of ~0.12M intermediate 15, 3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (160 mL, 19.3 mmol) was combined with methylamine (2.0M in THF, 20 mL, 40 mmol) and T3P (50%wt in EtOAc, 13.8 mL, 23.2 mmol) and stirred at room temperature for 20h. The mixture

-47-

was made basic with saturated aqueous NaHCO_3 and EtOAc (50 mL) was added. The phases were separated and the aqueous phase was extracted again with EtOAc. The combined organics were washed with brine, dried over MgSO_4 and concentrated to yield an orange oil (8.6g). Flash chromatography on a 2''X4'' silica gel column flushing first with EtOAc (1L) and 10% MeOH/EtOAc (500 mL) to remove higher R_f impurities followed by elution with an additional 500 mL of 10% MeOH/EtOAc and 500 mL 20% MeOH/EtOAc afforded 3.14g (53%) of the title compound as a thick orange oil which slowly solidified to a waxy solid: $R_f = 0.30$, 20% MeOH/EtOAc; ^1H NMR (CDCl_3) δ 7.35 (t, $J = 7.7$ Hz, 1H), 7.21-7.13 (m, 2H), 5.73 (br s, 1H), 3.66 (d, $J_{\text{H-F}} = 1.2$ Hz, 2H), 2.86 (d, $J = 4.6$ Hz, 3H), 2.85-2.73 (m, 3H), 2.55-2.45 (m, 6H), 1.79-1.60 (m overlapping water, 4H); ^{13}C NMR (CDCl_3) δ 177.5, 161.3 (d, $J_{\text{C-F}} = 246.2$ Hz), 147.3 (d, $J_{\text{C-F}} = 7.1$ Hz), 131.6 (d, $J_{\text{C-F}} = 4.9$ Hz), 124.2 (d, $J_{\text{C-F}} = 15.0$ Hz), 120.6 (d, $J_{\text{C-F}} = 3.3$ Hz), 112.3 (d, $J_{\text{C-F}} = 23.3$ Hz), 74.0 (d, $J_{\text{C-F}} = 1.9$ Hz), 54.04, 52.6 (d, $J_{\text{C-F}} = 1.5$ Hz), 41.2, 32.9, 26.8, 23.6; LRMS m/z Calcd for $\text{C}_{17}\text{H}_{23}\text{FN}_2\text{O}_2$, 306.4, found, 307.4 (M+H) APCI.

Example 19

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxycyclobutanecarboxylic acid dimethylamide.

A THF solution of ~0.12M intermediate 15, 3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (160 mL, 19.3 mmol) was combined with dimethylamine (2.0M in THF, 20 mL, 40 mmol) and T3P (50%wt in EtOAc, 13.8 mL, 23.2 mmol) and stirred at room temperature for 20h. The mixture was made basic with saturated aqueous NaHCO_3 and EtOAc (50 mL) was added. The phases were separated and the aqueous phase was extracted again with EtOAc. The combined organics were washed with brine, dried over MgSO_4 and concentrated to yield an orange oil (8.6g). Flash chromatography on a 2''X4'' silica gel column flushing first with EtOAc (1L) and 10% MeOH/EtOAc (500 mL) to remove higher R_f impurities followed by elution with an additional 500 mL of 10% MeOH/EtOAc and 500 mL 20% MeOH/EtOAc afforded 3.58g (58%) of the title compound as a thick orange oil which slowly solidified to a waxy solid: $R_f = 0.17$ (20% MeOH/EtOAc); ^1H NMR (CDCl_3) δ 7.36 (t, $J = 7.9$ Hz, 1H), 7.23-7.15 (m, 2H), 4.70 (br s, 1H), 3.66 (s, 2H), 3.21-3.12 (m, 1H), 3.00 (s, 3H), 2.99 (s, 3H), 2.84-2.78 (m, 2H), 2.57-2.43 (m, 6H), 1.80-1.74 (m overlapping water, 4H); ^{13}C NMR (CDCl_3) δ 175.8, 161.3 (d,

-48-

J_{C-F} = 246.2 Hz), 147.4 (d, J_{C-F} = 7.1 Hz), 131.6 (d, J_{C-F} = 4.5 Hz), 124.3 (d, J_{C-F} = 15 Hz), 120.7 (d, J_{C-F} = 3.0 Hz), 112.4 (d, J_{C-F} = 23.3 Hz), 73.3 (d, J_{C-F} = 1.1 Hz), 54.03, 52.6 (d, J_{C-F} = 1.1 Hz), 41.1, 37.4, 36.2, 28.5, 23.6; LRMS m/z Calcd for $C_{18}H_{25}FN_2O_2$, 320.4, found, 321.4(M+H) APCI.

5 Example 20

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-amide.

A THF solution of crude ~0.12M intermediate 15, 3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (160 mL, 19.3 mmol) was
10 combined with isobutylamine (3.8 mL, 38.2 mmol) and T3P (50%wt in EtOAc, 13.8 mL, 23.2 mmol) and stirred at room temperature for 20h. The mixture was made basic with saturated aqueous $NaHCO_3$ and EtOAc (50 mL) was added. The phases were separated and the aqueous phase was extracted again with EtOAc. The combined organics were washed with brine, dried over $MgSO_4$ and concentrated to yield an
15 orange oil. Flash chromatography on a 2"X4" silica gel column flushing first with EtOAc (1L) and 10% MeOH/EtOAc (500 mL) to remove higher R_f impurities followed by elution with an additional 500 mL of 10% MeOH/EtOAc and 500 mL 20% MeOH/EtOAc afforded 4.22 g (63%) of the title compound as an waxy, orange solid: R_f = 0.3 (30% MeOH/EtOAc); 1H NMR ($CDCl_3$) δ 7.34 (t, J = 7.9 Hz, 1H),
20 7.20-7.13 (m, 2H), 5.84 (br s, 1H), 3.66 (d, J_{H-F} = 1.3 Hz, 2H), 3.11 (t, J = 6.4 Hz, 2H), 2.84-2.76 (m, 3H), 2.55-2.45 (m, 6H), 1.81-1.72 (m, 4H), 0.91-0.87 (d @ 0.90 (J = 6.6 Hz, 6H) overlapping m (1H)); LRMS m/z Calcd for $C_{20}H_{29}FN_2O_2$, 348.5, found, 349.4 (M+H) APCI.

Example 21

25 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide.

Bis(2-methoxyethyl)aminosulfur trifluoride (0.29 mL, 1.57 mmol) was added to a 0°C solution of Example 18, 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methylamide (0.40g, 1.31 mmol) in CH_2Cl_2 (8
30 mL). This mixture was slowly warmed to room temperature and stirred for 18h and then poured into saturated aqueous $NaHCO_3$. The organic phase was separated, dried over $MgSO_4$ and concentrated to yield an orange oil (0.40g). Flash chromatography on a 1.5"X2" silica gel column flushing first with 200 mL each EtOAc, 2% and 5%

-49-

MeOH/EtOAc to remove higher R_f impurities followed by elution with 400 mL of 10% MeOH/EtOAc and 200 mL 20% MeOH/EtOAc afforded 0.244g (61%) of the title compound as an orange oil: R_f = 0.11 (20% MeOH/EtOAc).

The HCl salt of the title compound was prepared in EtOAc with 1.5 equivalent of 2N HCl/ethyl ether. The hygroscopic white solid was collected and dried under nitrogen: ¹H NMR (MeOH-d₄) δ 7.60 (t, J = 7.9 Hz, 1H), 7.45-7.40 (m, 2H), 4.46 (s, 2H), 3.60-3.45 (m, 2H), 3.37 (p, J = 8.7 Hz, 1H), 3.24-3.14 (m, 2H), 2.87-2.67 (s @ 2.72 (3H) overlapping a multiplet (4H)), 2.22-2.10 (m, 2H), 2.02-1.97 (m, 2H); ¹³C NMR (MeOH-d₄) δ 175.6, 161.5 (d, J_{C-F} = 248.8 Hz), 147.4 (dd, J_{C-F} = 24.1, 7.1), 133.1 (d, J_{C-F} = 2.6 Hz), 121.4 (d, J_{C-F} = 4.9 Hz), 117.6 (d, J_{C-F} = 15.8 Hz), 112.4 (dd, J_{C-F} = 23.3, 8.9 Hz), 96.4 (d, J_{C-F} = 195.4 Hz), 54.0, 51.0, 38.3 (d, J_{C-F} = 25.2 Hz), 32.2, 25.3, 22.7; LRMS m/z Calcd for C₁₇H₂₂F₂N₂O, 308.4, found, 309.4 (M+H) APCI.

Example 22

15 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide.

A solution of example 19, 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid dimethylamide (0.40 g, 1.25 mmol) in CH₂Cl₂ (4 mL) was added to a -78°C solution of bis(2-methoxyethyl)aminosulfur trifluoride (0.28 mL, 1.52 mmol) in CH₂Cl₂ (4 mL). After 1h, an additional portion of bis(2-methoxyethyl)aminosulfur trifluoride (0.050 mL) was added and the solution was stirred for an additional 15 min then saturated aqueous NaHCO₃ was added and the mixture was stirred at room temperature for 16h. The phases were separated and the aqueous layer was extracted with CH₂Cl₂. The combined organics were dried over MgSO₄ and concentrated to yield 296 mg of a light orange oil. Flash chromatography on a 1.5"X1.5" silica gel column flushing first with 200 mL EtOAc to remove higher R_f impurities followed by elution with 200 mL of 20% MeOH/EtOAc afforded 0.244g (61%) of the title compound as a light yellow oil: R_f = 0.10 (20% MeOH/EtOAc).

30 The HCl salt of the title compound was prepared in EtOAc with 1.5 equivalents of 2N HCl/ethyl ether to afford a white solid: ¹H NMR (MeOH-d₄) δ 7.59 (t, J = 7.9 Hz, 1H), 7.38-7.32 (m, 2H), 4.44 (s, 2H), 3.75 (p, J = 8.7 Hz, 1H), 3.55-3.45 (m, 2H), 3.22-3.15 (m, 2H), 3.01 (s, 3H), 2.92 (s, 3H), 2.84-2.80 (m, 2H), 2.76

-50-

(d, $J = 8.7$ Hz, 2H), 2.21-2.09 (m, 2H), 2.05-1.90 (m, 2H); ^{13}C NMR (MeOH- d_4) δ 174.2, 161.5 (d, $J_{\text{C-F}} = 248.8$ Hz), 147.4 (dd, $J_{\text{C-F}} = 24.1$, 7.5 Hz), 133.1 (d, $J_{\text{C-F}} = 3.0$ Hz), 121.3 (dd, $J_{\text{C-F}} = 7.9$, 3.2 Hz), 117.6 (d, $J_{\text{C-F}} = 15.4$ Hz), 112.3 (dd, $J_{\text{C-F}} = 23.3$, 9.0 Hz), 95.9 (dd, $J_{\text{C-F}} = 197.3$, 2.1 Hz) 53.9, 50.7 (d, $J_{\text{C-F}} = 3.0$ Hz), 38.1 (d, $J_{\text{C-F}} = 24.8$ Hz), 36.0, 34.8, 29.8, 22.6; LRMS m/z Calcd for $\text{C}_{18}\text{H}_{24}\text{F}_2\text{N}_2\text{O}$, 322.4, found, 323.4 (M+H) APCI.

Example 233-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide.

10 A solution of example 14, 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethyl-methyl-amide (0.40 g, 1.20 mmol) in CH_2Cl_2 (4 mL) was added to a -78°C solution of bis(2-methoxyethyl)aminosulfur trifluoride (0.27 mL, 1.46 mmol) in CH_2Cl_2 (4 mL). After 1h, saturated aqueous NaHCO_3 (10 mL) was added and the mixture was stirred at room temperature for 16h.

15 The phases were separated and the aqueous layer was extracted with CH_2Cl_2 . The combined organics were dried over MgSO_4 and concentrated to yield 296 mg of a light orange oil. Flash chromatography on a 1.5"X1.5" silica gel column flushing first with 200 mL EtOAc to remove higher R_f impurities followed by elution with 200 mL each of 10% and 20% MeOH/EtOAc afforded 0.242g (61%) of the title compound as

20 a light yellow oil: $R_f = 0.24$ (20% MeOH/EtOAc); LRMS m/z Calcd for $\text{C}_{19}\text{H}_{26}\text{F}_2\text{N}_2\text{O}$, 336.4, found, 337.4 (M+H), 317.4 (M+H-HF) APCI.

The HCl salt of the title compound was prepared in EtOAc with 1.5 equivalents of 2N HCl/ethyl ether to afford a light yellow solid: ^1H NMR (MeOH- d_4) δ ~1:1 mixture of rotamers, 7.58 (t, $J = 7.7$ Hz, 1H), 7.40-7.33 (m, 2H), 4.44 (s, 2H), 3.79-3.67 (m, 1H), 3.49 (br s, 2H), 3.42-3.34 (m, 2H), 3.21 (br s, 2H), 2.98 and 2.90 (singlets, 3H total), 2.86-2.74 (m, 4H), 2.23-1.90 (br m, 4H), 1.18 and 1.07 (triplets, $J = 7.1$ Hz, 3H total); ^{13}C NMR (MeOH- d_4) δ (mixture of rotamers) 173.87, 173.65, 162.73, 160.26, 147.56, 147.49, 147.33, 147.25, 133.11, 133.08, 121.34, 121.31, 121.26, 121.23, 117.74, 117.59, 112.48, 112.39, 112.25, 112.16, 97.12, 96.89, 95.18, 94.93, 53.88, 50.75, 50.72, 44.12, 42.75, 38.55, 38.30, 38.19, 37.94, 33.66, 32.21, 29.97, 29.46, 22.62, 12.86, 11.25; LRMS m/z Calcd for $\text{C}_{19}\text{H}_{26}\text{F}_2\text{N}_2\text{O}$, 336.4, found, 337.4 (M+H) APCI.

Example 24

-51-

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-methoxy-cyclobutanecarboxylic acid ethyl-methyl-amide.

Sodium hydride (60% wt, 0.040 g, 1.00 mmol) was added to a solution of Example 14, 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethyl-methyl-amide (0.25 g, 0.748 mmol) in THF (5 mL). After stirring for 15 min, all gas evolution ceased and methyl iodide (0.06 mL, 0.96 mmol) was added. The resulting mixture was stirred at room temperature for 16h then quenched with water and extracted into EtOAc. The extract was washed with brine, dried over MgSO₄ and concentrated to give the title compound as a light yellow oil (0.13 g): R_f = 0.16 (20% MeOH/EtOAc); LRMS m/z Calcd for C₂₀H₂₉FN₂O₂, 348.5, found, 349.4 (M+H) APCI.

The HCl salt of the title compound was prepared in EtOAc with 1.5 equivalents of 2N HCl/ethyl ether to afford a white solid: ¹H NMR (MeOH-d₄) δ ~1:1 mixture of rotamers, 7.67 (t, J = 7.7 Hz, 1H), 7.46 (d, J = 8.3 Hz, 1H), 7.42 (dt, J = 11.2, 1.9 Hz, 1H), 4.48 (s, 2H), 3.55 (br s, 2H), 3.42-3.18 (multiplets overlapping with MeOH, 4H), 3.02-2.95 (m, 1H), 2.94-2.90 (overlapping -OCH₃ singlet @2.94 and optometric -NCH₃ singlets @ 2.94 and 2.90, 6H total), 2.67-2.54 (m, 4H), 2.18 (br s, 2H), 2.03 (br s, 2H), 1.13 and 1.08 (triplets, J = 7.3 Hz, 3H total); ¹³C NMR (MeOH-d₄) δ (mixture of rotamers) 173.93, 173.84, 163.09, 160.61, 148.64, 148.57, 133.20, 133.18, 123.02, 117.39, 117.20, 114.13, 114.08, 113.91, 133.86, 76.72, 76.63, 53.88, 50.80, 50.77, 49.78, 43.97, 42.76, 36.58, 36.24, 33.64, 32.17, 27.87, 27.32, 22.67, 12.87, 11.28; LRMS m/z Calcd for C₂₀H₂₉FN₂O₂, 348.5, found, 349.4 (M+H) APCI.

Intermediate 16

3-(3-fluoro-4-((pyrrolidin-1-yl)methyl)phenyl)-N-isobutylcyclobut-2-enecarboxamide.

A solution of Example 20, 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-amide (3.71g, 10.64 mmol) in trifluoroacetic acid (20 mL) and 1,2-dichloroethane (120 mL) was refluxed for 21 h and concentrated to give 8.6 g of crude 3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-N-isobutylcyclobut-2-enecarboxamide trifluoroacetate salt and residual TFA as a dark red-brown oil. Diagnostic ¹H NMR signals: (CDCl₃) δ 7.48 (t, J = 7.7 Hz, 1H), 7.23 (d, partially obscured by CHCl₃ signal, 1H), 7.09 (dd, J = 10.3, 1.5 Hz, 1H), 6.38 (d, J = 0.8 Hz, 1H), 4.33 (d, J = 5.0 Hz, 1H), 3.77 (br s, 2H), 3.68 (d, J = 4.6 Hz, 1H), 3.20-

-52-

3.07 (m, 3h), 2.98 (br s, 2H), 2.83 (dd, $J = 13.3, 1.7$ Hz, 1H), 2.19-2.07 (m, 4H), 0.90 (d, $J = 7.1$ Hz, 6H).

Example 25

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid

5 isobutyl-amide.

Crude intermediate 16, 3-(3-fluoro-4-((pyrrolidin-1-yl)methyl)phenyl)-N-isobutylcyclobut-2-enecarboxamide prepared above was dissolved in EtOH (100 mL) and added to a hydrogenation bottle containing 10% palladium on carbon slurried in EtOH (~5 mL). The mixture was shaken at room temperature under 45 psi of
10 hydrogen for 2h, filtered through diatomaceous earth with an EtOH rinse and concentrated to yield an orange oil. This was dissolved in EtOAc (150 mL) and washed with aqueous K_2CO_3 and brine, dried over $MgSO_4$ and concentrated to afford 3.29g of waxy orange solid. Flash chromatography on a 2.5"x4" silica gel column eluting with 1000 mL EtOAc and 500 mL 10% MeOH/EtOAc afforded 1.90 g (54%)
15 of the title compound as a yellow tinged solid: $R_f = 0.26$ (20% MeOH/EtOAc).

The HCl salt of the title compound was prepared by addition of ~1.2 eq. of 2N HCl/ethyl ether to the free base in EtOAc solution. The resulting hygroscopic, glassy, light orange solid had: 1H NMR ($MeOH-d_4$) δ 7.49 (t, $J = 8.1$ Hz, 1H), 7.20-7.17 (m, 2H), 4.41 (s, 2H), 3.55-3.45 (m, 3H), 3.21-3.15 (m, 2H), 3.09 (p, 8.7 Hz, 1H), 2.98 (d,
20 $J = 6.6$ Hz, 2H), 2.57-2.50 (sym. mult., 2H), 2.31 (dq, $J = 9.7, 2.5$ Hz, 2H), 2.22-2.10 (m, 2H), 2.05-1.95 (m, 2H), 1.75 (hept, $J = 6.8$ Hz, 1H), 0.88 (d, $J = 6.6$ Hz, 6H); ^{13}C NMR ($CDCl_3$) δ 176.1, 161.64 (d, $J_{C-F} = 248.1$ Hz), 150.7 (d, $J_{C-F} = 7.9$ Hz), 132.8 (d, $J_{C-F} = 3.4$ Hz), 123.2 (d, $J_{C-F} = 3.0$ Hz), 115.7 (d, $J_{C-F} = 5.4$ Hz), 113.8 (d, $J_{C-F} = 21.8$ Hz), 53.73, 50.9, 50.8, 35.2, 34.9, 32.5, 28.4, 22.6, 19.3; LRMS m/z Calcd for
25 $C_{20}H_{29}FN_2O$, 332.5, found, 333.5 (M+H) APCI.

Example 26

3-aza-bicyclo[3.2.2]nonan-3-yl(3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxycyclobutyl)methanone.

A THF solution of crude intermediate 15, 3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~5.3 mmol, ~0.12M THF)
30 was combined with 3-aza-bicyclo[3.2.2]nonane (1.00g, 7.99 mmol) and T3P (50%wt in EtOAc, 3.8 mL, 6.38 mmol) and stirred at room temperature for 30 min.. The mixture was made basic with saturated aqueous $NaHCO_3$ and then EtOAc (50 mL)

-53-

was added. The phases were separated and the aqueous phase was extracted again with EtOAc. The combined organic layers were washed with brine, dried over MgSO₄ and concentrated to yield a thick orange oil (1.86 g). Flash chromatography on a 2"X5" silica gel column flushing first with EtOAc (500 mL) followed by elution with 500 mL 25% MeOH/EtOAc afforded the title compound (0.59 g 28% yield) as a waxy yellow solid: LRMS m/z Calcd for C₂₄H₃₃FN₂O₂, 400.5, found, 401.1 (M+H) APCI, ¹H NMR (CDCl₃) δ 7.40 (t, J = 7.5 Hz, 1H), 7.23-7.17 (m, 2H), 3.75 (d, J = 4.6 Hz, 2H), 3.69 (s, 2H), 3.29 (d, J = 3.7 Hz, 2H), 3.25-3.19 (m, 1H), 2.84-2.78 (m, 2H), 2.62-2.45 (m, 6H), 2.10-2.08 (m, 1H), 2.03-2.00 (m, 1H), 1.93-1.40 (m, 12H).

10 Example 27

3-aza-bicyclo[3.2.2]nonan-3-yl(3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)cyclobutyl)methanone.

A solution of example 26, 3-aza-bicyclo[3.2.2]nonan-3-yl(3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)-3-hydroxycyclobutyl)methanone (0.59 g, 1.48 mmol) in trifluoroacetic acid (2.5 mL) and 1,2-dichloroethane (16 mL) was refluxed for 20h and concentrated to give crude 3-aza-bicyclo[3.2.2]nonan-3-yl(3-(3-fluoro-4-(pyrrolidin-1-ylmethyl)phenyl)cyclobut-2-enyl)methanone trifluoroacetate salt as a dark purplish-brown oil, with residual TFA. This material was dissolved in EtOH (40 mL) and added to a hydrogenation bottle containing 10% palladium on carbon (93 mg) slurried in EtOH (~3 mL). The mixture was shaken at room temperature under 48 psi of hydrogen for 2h, filtered through diatomaceous earth with an EtOH rinse and concentrated to yield an orange oil. This was dissolved in EtOAc and washed with aqueous K₂CO₃ and brine, dried over MgSO₄ and concentrated to afford 0.38 g of light orange oil. Flash chromatography on a 2"X3.5" silica gel column flushing with 2% MeOH/EtOAc (500 mL) and then eluting with 500 ml each 5% and 10% MeOH/EtOAc afforded 0.256 g (45%) of the title compound as a light orange oil: R_f = 0.21 (20% MeOH/EtOAc).

The HCl salt was prepared by addition of ~1.5 eq. of 2N HCl/ethyl ether to the free base in EtOAc solution. The resulting white solid was collected, and dried to give the HCl salt of the title compound: ¹H NMR (CDCl₃) δ 12.68 (br s, 1H), 7.80 (t, J = 7.7 Hz, 1H), 7.19-6.97 (m, 2H), 4.21 (d, J = 4.2 Hz, 2H), 3.80-3.56 (m, 4H), 3.55-3.37 (m, 3H), 3.28 (p, J = 8.9 Hz, 1H), 2.83 (br s, 2H), 2.61-2.54 (m, 2H), 2.47-2.38 (m, 2H), 2.32-2.12 (m, 2H), 2.12-1.92 (m, 4H), 1.77-1.54 (m, 8H); ¹³C NMR (CDCl₃) δ

-54-

173.4, 161.5 (d, J_{C-F} = 248.4 Hz), 150.6 (d, J_{C-F} = 7.5 Hz), 133.6 (d, J_{C-F} = 2.3 Hz), 124.0 (d, J_{C-F} = 3.0 Hz), 114.3 (d, J_{C-F} = 13.9 Hz), 113.8 (d, J_{C-F} = 21.8 Hz), 54.3, 52.7, 50.3, 50.03, 50.0, 35.2, 33.9, 33.0, 30.4, 30.0, 25.0, 24.7, 23.3; LRMS m/z Calcd for $C_{24}H_{33}FN_2O$, 384.5, found, 385.5 (M+H) APCI.

5 Intermediate 17

3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid.

A 2.5 M solution of n-BuLi in hexanes (101 mL, 254 mmol) was added over 15min to a solution of 1-(4-bromo-2-chlorobenzyl)pyrrolidine (69.6 g, 254 mmol) in absolute THF (450ml) under a flow of nitrogen at -78°C . The reaction mixture was stirred at -78°C for 30min. Then a -78°C chilled solution of 3-oxocyclobutanecarboxylic acid (14.4 g, 126.7 mmol) in absolute THF (150ml) was added drop wise for 10 min at -78°C . The mixture was warmed to RT slowly and left stirring for 18 hrs and the resulting solution was used. LRMS m/z Calcd for $C_{16}H_{20}NClO_3$, 309.8, found, 308.1 (M-H) APCI.

Example 28

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxycyclobutanecarboxylic acid methylamide.

To a crude solution of intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~666 mL, ~121.5 mmol) was added 2.0 M methylamine (95 mL, 190mmol, in THF) and T_3P (50 wt% solution in EtOAc, 96.6 mL, 152 mmol). The resulting reaction mixture was stirred at RT for 1hr and then 300ml of 1N NaOH and 400 mL of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 500ml) again and the combined organic layers were dried over $MgSO_4$ and evaporated. The residue was purified by flash column chromatography using a 75L BiotageTM column, eluting with gradients of 5%, 8%, 10%, 15% MeOH/ CH_2Cl_2 with 0.25% NH_4OH . The product containing fractions were collected and concentrated under reduced pressure to give the title compound (18.9g, 48% yield). R_f = 0.35 (20% MeOH/ CH_2Cl_2 + 0.2% NH_4OH); LRMS m/z Calcd for $C_{17}H_{23}ClN_2O_2$, 322.2, found, 323.1 (M+1) APCI; 400 MHz 1H NMR ($CDCl_3$) δ 7.47-7.45 (m, 2H), 7.33 (dd, J = 7.9, 1.7 Hz, 1H), 5.94 (brs, 1H), 5.67 (brs, 1H), 3.75 (s, 3H), 2.85 (d, J = 4.9 Hz, 3H), 2.86-2.73 (m, 3H), 2.62-2.56 (m, 4H), 2.54-2.47 (m, 2H), 1.84-1.76 (m 4H); 100 MHz ^{13}C NMR ($CDCl_3$)

-55-

δ 177.6, 146.0, 135.5, 134.0, 130.8, 126.3, 123.6, 74.3, 56.8, 54.3, 41.1, 33.3, 26.9, 23.7.

Example 29 and Example 30

Trans-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-

5 cyclobutanecarboxylic acid methylamide and Cis-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide.

TFA (48ml, 627mmol) was added to a DCE solution (202ml) of example 28, 3-(3-chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methylamide (10g, 31.4mmol) and the resulting mixture was heated to 75 °C for 18hrs and concentrated down to obtain the TFA salt of 3-(3-chloro-4- (pyrrolidin-1-yl) methyl) phenyl)-N-methylcyclobut-2-enecarboxamide. This was redissolved in absolute EtOH (130ml), Wilkinson's catalyst (1.5 g) was then added and the reaction mixture was subjected to hydrogenation at 60 °C using 45psi H₂. After 2hr reaction time, it was concentrated down and the residue was redissolved into 1N HCl (100ml) and extracted twice with EtOAc (2x100ml). The aqueous layer was then basified with 1N NaOH (100ml) and extracted with EtOAc (2x500ml). The combined organic phases were dried over MgSO₄, and concentrated down to obtain crude material. This was purified by flash chromatography using a 120 g ISCO™column eluting with a gradient of 5%, 10% and 15% MeOH/ CH₂Cl₂ with 0.25% NH₄OH. The product containing fractions were combined and concentrated under reduced pressure to give a mixture of cis and trans isomers (4.6g, 48% yield). The isomers were separated by preparative chromatography on a Chiralcel OD (10cm x 50cm) column at a flow-rate of 295ml/min and using Heptane/IPA (90/10) as eluent to recover trans (3.6g) and cis (0.52g) isomers.

25 **Example 29**

Trans-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide: R_f=0.50 (20% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₁₇ H₂₃ Cl N₂ O, 306.8, found, 307.4(M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.42 (d, J = 7.8 Hz, 1H), 7.20 (d, J = 1.6 Hz, 1H), 7.09 (dd, J = 7.8, 1.2 Hz, 1H), 5.76 (brs, 1H), 3.83 (s, 2H), 3.76-3.67 (m, 1H), 2.98-2.90 (m, 1H), 2.82 (d, J = 5.1 Hz, 3H), 2.80-2.62 (m, 6H), 2.36-2.26 (m, 2H), 1.87-1.78 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) δ 146.7, 134.2, 131.3, 176.1 127.5, 125.3, 56.3, 54.3, 54.1, 36.5, 36.3, 32.1, 26.6, 23.6.

Example 30

Cis-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide: $R_f = 0.50$ (20% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₁₇H₂₃ClN₂O, 306.8, found, 307.4(M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.30 (d, J = 7.9Hz, 1H), 7.15 (d, J = 1.2Hz, 1H), 7.03 (dd, J = 7.8, 1.2 Hz, 1H), 6.48 (brs, 1H), 3.63 (s, 2H), 3.30-3.19 (m, 1H), 2.94-2.84 (m, 1H), 2.70 (d, J = 5.0Hz, 3H), 2.52-2.26 (m, 8H), 1.74-1.66 (m, 4H).

Example 31

10 **3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid dimethylamide.**

To a solution of crude intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~4.3 mL ~0.65 mmol) was added dimethylamine in THF (0.65ml, 1.29mmol, 2.0M THF) and T₃P (50 wt% solution in EtOAc, 0.62ml, 0.97mmol). The resulting reaction mixture was stirred at RT for 1hr and then 25ml of 1N NaOH and 100ml of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 60ml) again and the combined organic layers were dried over MgSO₄ and evaporated. The residue was purified by flash column chromatography using a 40g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ containing 0.25% NH₄OH. The product containing fractions were collected and concentrated under reduced pressure to give the title compound (112 mg, 52% yield). $R_f = 0.65$ (20% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₁₈H₂₅ClN₂O₂, 336.8, found, 337.1 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ (d, J = 1.7 Hz, 1H), 7.46 7.40 (d, J = 7.9Hz, 1H), 7.33 (dd, J = 7.9, 1.7 Hz, 1H), 3.68 (s, 2H), 3.06-2.96 (m, 1H), 2.92 (s, 6H), 2.78-2.68 (m, 2H), 2.62-2.46 (m, 6H), 1.76-1.68 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) δ 175.5, 146.2, 135.5, 133.9, 130.7, 126.5, 123.7, 72.9, 56.8, 54.3, 40.9, 37.4, 36.1, 28.5, 23.7.

Example 32

30 **[3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-piperidin-1-yl-methanone.**

To a solution of crude intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~4.3 mL ~0.65 mmol) was added piperidine (0.13 ml, 1.29mmol) and T₃P (50 wt% solution in EtOAc, 0.62ml, 0.97mmol). The resulting reaction mixture was stirred at RT for 1hr and then 25ml of

-57-

1N NaOH and 100ml of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 60ml) again and the combined organic layers were dried over MgSO₄ and evaporated. The residue was purified by flash column chromatography using a 40g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ containing 0.25% NH₄OH. The product containing fractions were collected and concentrated under reduced pressure to give the title compound (113 mg, 46% yield). R_f = 0.80 (20% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₁ H₂₉ Cl N₂ O₂, 376.9, found, 377.1 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.47 (d, J = 2.1 Hz, 1H), 7.42 (d, J = 7.9Hz, 1H), 7.34 (dd, J = 7.9, 1.7 Hz, 1H), 3.70 (s, 2H), 3.54-3.48 (m, 2H), 3.32-3.26 (m, 2H), 3.02-2.93 (m, 1H), 2.75-2.67 (m, 2H), 2.65-2.51 (m, 6H), 1.78-1.71 (m, 4H), 1.63-1.44 (m, 6H); 100 MHz ¹³C NMR (CDCl₃) δ 173.5, 146.3, 135.4, 133.9, 130.8, 126.5, 123.7, 72.9, 56.7, 54.3, 46.8, 43.5, 41.0, 28.4, 26.8, 25.8, 24.7, 23.7.

Example 33

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-methyl-amide.

To a solution of crude intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~4.3 mL ~0.65 mmol) was added N-methylisobutylamine (0.15ml, 1.29mmol) and T₃P (50 wt % solution in EtOAc, 0.62ml, 0.97mmol). The resulting reaction mixture was stirred at RT for 1hr and then 25ml of 1N NaOH and 100ml of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 60ml) again and the combined organic layers were dried over MgSO₄ and evaporated. The residue was purified by flash column chromatography using a 40g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ containing 0.25% NH₄OH. The product containing fractions were collected and concentrated under reduced pressure to give the title compound (108 mg, 44% yield). R_f = 0.80 (20% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₁ H₃₁ Cl N₂ O₂, 378.9, found, 379.1 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) 1:1 mixture of rotomers, δ 7.47-7.45 (m, 1H), 7.42 (d, J = 7.9Hz, 1H), 7.36-7.30 (m, 1H), 3.71 (s, 2H), 3.20-3.02 (m, 3H), 2.92 & 2.90 (2s, 3H total), 2.80-2.70 (m, 2H), 2.60-2.50 (m, 6H), 1.95-1.80 (m, 1H), 1.78-1.70 (m, 4H), 0.76-0.58 (m, 6H); 100 MHz ¹³C NMR (CDCl₃) 1:1 mixture of rotomers, line list δ 176.6, 175.8, 146.4,

-58-

135.2, 135.1, 134.0, 130.9, 130.8, 126.4, 123.7, 123.6, 73.5, 73.3, 57.9, 56.7, 55.6, 54.3, 41.4, 41.0, 36.1, 35.0, 29.0, 28.2, 27.9, 26.9, 23.7, 20.2, 20.1.

Example 34

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-

5 cyclobutanecarboxylic acid cyclopropylmethyl-amide.

To a solution of crude intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~4.3 mL ~0.65 mmol) was added aminomethylcyclopropane (0.112 mL, 1.29 mmol) and T₃P (50% solution in EtOAc, 0.62 mL, 0.97 mmol). The resulting reaction mixture was stirred at RT for 1 hr and then 25 mL of 1N NaOH and 100 mL of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 60 mL) again and the combined organic layers were dried over MgSO₄ and evaporated. The residue was purified by flash column chromatography using a 40g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ containing 0.25% NH₄OH. The product containing fractions were collected and concentrated under reduced pressure to give the title compound (101 mg, 43% yield). R_f = 0.80 (20% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₀H₂₇ClN₂O₂, 362.9, found, 363.2 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.44-7.38 (m, 2H), 7.28 (dd, J = 7.9, 2.6 Hz, 1H), 6.40 (br apt t, J = 5.4 Hz, 1H), 3.69 (s, 2H), 3.10-3.04 (m, 2H), 2.76-2.68 (m, 3H), 2.57-2.42 (m, 6H), 1.78-1.69 (m, 4H), 0.94-0.84 (m, 1H), 0.48-0.40 (m, 2H), 0.18-0.12 (m, 2H); 100 MHz ¹³C NMR (CDCl₃) δ 176.7, 146.1, 135.3, 133.9, 130.8, 126.3, 123.6, 74.0, 56.7, 54.3, 44.9, 41.1, 40.7, 33.1, 23.7, 10.8, 3.7.

Example 35

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-

25 cyclobutanecarboxylic acid methyl-(tetrahydro-pyran-4-ylmethyl)-amide.

To a solution of crude intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~4.3 mL ~0.65 mmol) was added methyl-(tetrahydro-pyran-4-ylmethyl)-amine hydrochloride (200 mg, 1.21 mmol), triethylamine (0.108 mL, 0.78 mmol) and T₃P (50% solution in EtOAc, 0.62 mL, 0.97 mmol). The resulting reaction mixture was stirred at rt for 1 hr and then 25 mL of 1N NaOH and 100 mL of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 60 mL) again and the combined organic layers were dried over MgSO₄ and evaporated. The residue was purified by

-59-

flash column chromatography using a 40g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ containing 0.25% NH₄OH. The product containing fractions were collected and concentrated under reduced pressure to give the title compound (87mg, 32% yield). R_f = 0.80 (20% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₃ H₃₃ Cl N₂ O, 420.9, found, 421.3 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) mixture of rotomers, diagnostic peaks, δ 3.98-3.88 (m, 2H), 3.73 (s, 2H), 2.95 (s, 3H), 2.62-2.54 (m, 6H), 1.70-1.46 (m, 2H), 1.38-1.17 (m, 2H).

Example 36

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid cyclopropylmethyl-methyl-amide.

To a solution of crude intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~4.3 mL ~0.65 mmol) was added cyclopropylmethyl-methyl-amine hydrochloride (61mg, 0.51mmol), triethylamine (0.18ml, 1.29mmol) and T₃P (50% solution in EtOAc, 0.62ml, 0.97mmol). The resulting reaction mixture was stirred at RT for 1hr and then 25ml of 1N NaOH and 100ml of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 60ml) again and the combined organic layers were dried over MgSO₄ and evaporated. The residue was purified by flash column chromatography using a 40g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ containing 0.25% NH₄OH. The product containing fractions were collected and concentrated under reduced pressure to give the title compound (71mg, 29% yield). R_f = 0.50 (15% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₁ H₂₉ Cl N₂ O₂, 376.9, found, 377.2 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) 1:1 mixture of rotomers, diagnostic peaks, δ 3.75 (s, 2H), 3.02 & 3.01 (2 singlets, 3H total), 2.62-2.54 (m, 6H), 1.82-1.74 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) 1:1 mixture of rotomers, peak list δ 175.9, 175.7, 146.4, 146.3, 135.2, 134.0, 130.9, 130.8, 126.5, 126.4, 123.7, 73.7, 73.5, 56.7, 54.6, 54.3, 52.4, 41.3, 41.0, 35.5, 34.5, 29.0, 28.5, 23.7, 10.5, 9.5, 3.8, 3.6.

Example 37

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl-(2,3-dihydro-5H-benzof[1,4]oxazepin-4-yl)-methanone.

To a solution of crude intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~4.3 mL ~0.65 mmol) was

-60-

added 2,3,4,5-tetrahydro-benzo[f][1,4]oxazepine hydrochloride (239mg, 1.29mmol), triethylamine (0.18ml, 1.29mmol) and T₃P (50% solution in EtOAc, 0.62ml, 0.97mmol). The resulting reaction mixture was stirred at RT for 1hr and then 25ml of 1N NaOH and 100ml of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 60ml) again and the combined organic layers were dried over MgSO₄ and evaporated. The residue was purified by flash column chromatography using a 40g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ containing 0.25% NH₄OH. The product containing fractions were collected and concentrated under reduced pressure to give the title compound 104mg, 37% yield. R_f = 0.50 (15% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₅ H₂₉ Cl N₂ O₃, 440.9, found, 441.2 (M+1) APCI; 100 MHz ¹³C NMR (CDCl₃) 1:1 mixture of rotomers, diagnostic peaks, δ 175.4, 173.9, 159.5, 159.3, 134.2, 134.1, 131.4, 131.3, 122.0, 121.3, 121.0, 74.9, 72.6, 72.2, 56.3, 54.1, 53.9, 49.3, 48.7, 41.2, 41.0, 28.8, 28.5, 23.7, 23.6.

Example 38

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methyl-(3-methyl-pyridin-2-ylmethyl)-amide.

To a solution of crude intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~4.3 mL ~0.65 mmol) was added methyl-(3-methyl-pyridin-2-ylmethyl)-amine (176mg, 1.29mmol) and T₃P (50% solution in EtOAc, 0.62ml, 0.97mmol). The resulting reaction mixture was stirred at RT for 1hr and then 25ml of 1N NaOH and 100ml of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 60ml) again and the combined organic layers were dried over MgSO₄ and evaporated. The residue was purified by flash column chromatography using a 40g ISCO™ column, eluting with 5% MeOH/CH₂Cl₂ containing 0.25% NH₄OH. The product containing fractions were collected and concentrated under reduced pressure to give the title compound 127mg, 46% yield). R_f = 0.30 (15% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₄ H₃₀ Cl N₃ O₂, 427.9, found, 428.2 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) 2:1 mixture of rotomers, diagnostic peaks, δ 4.72, 4.53 (s, 2H), 3.72 & 3.70 (s, 2H), 2.97, 2.93 (s, 3H), 1.76-1.74 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) 2:1 mixture of rotomers, diagnostic peaks δ 177.6, 175.7, 154.7, 153.6,

-61-

146.8, 146.6, 126.5, 126.4, 122.8, 122.7, 73.4, 73.2, 56.7, 56.6, 54.3, 54.2, 51.1, 41.4, 40.9, 35.6, 35.4, 28.9, 28.7, 23.7, 23.6, 18.3, 18.2.

Example 393-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide.

TFA (9.9ml, 128mmol) was added to a DCE solution (64ml) of example 19, 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid dimethylamide (2.05 g, 6.4mmol) and the mixture was heated to 75 °C for 18hrs and concentrated down to obtain TFA salt of intermediate 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobut-2-enecarboxylic acid dimethylamide. This was redissolved in absolute EtOH (64ml), Wilkinson's catalyst (296 mg) was then added and this mixture was subjected to hydrogenation at 60 °C using 45psi H₂. After 1hr 45 min reaction time, it was concentrated down and the residue was redissolved into 1N HCl (50ml) and extracted twice with EtOAc (2x120ml). The aqueous layer was then basified with 15% aq. NaOH (40ml) and extracted with EtOAc (3x200ml). The combined organic phases were dried over MgSO₄, and concentrated down to obtain crude material. This was purified by flash chromatography using a 120g ISCO™ column and 4% MeOH/ CH₂Cl₂ with 0.1% NH₄OH. The product containing fractions were combined and concentrated under reduced pressure to give the title compound (1.0 g, 51% yield). R_f = 0.40 (10% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₁₈ H₂₅ F N₂ O, 304.4, found, 305.4 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.10 (t, J = 7.8Hz, 1H), 6.78 (dd, J = 1.2, 6.6Hz, 1H), 6.72 (dd, J = 1.7, 11.2Hz, 1H), 3.4 (s, 2H), 3.48-3.38 (m, 1H), 3.13-3.04 (m, 1H), 2.79 (s, 3H), 2.70 (s, 3H), 2.58-2.50 (m, 2H), 2.37-2.30 (m, 4H), 2.22-2.12 (m, 2H), 1.60-1.52 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) δ 174.3, 161.2 (d, J_{C-F} = 245.7 Hz), 147.0, 131.4, 123.4 (d, J_{C-F} = 15.0 Hz), 121.9, 113.0 (d, J_{C-F} = 22.5 Hz), 54.0, 52.5, 36.7, 35.8, 35.5, 33.3, 31.6, 23.5.

Example 40[3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone.

TFA (10.2ml, 133mmol) was added to a DCE solution (66ml) of Example 8, N-{2-fluoro-4-[1-hydroxy-3-(pyrrolidin-1-ylcarbonyl)cyclobutyl]benzyl}-pyrrolidine, (2.3g, 6.7mmol) and the mixture was heated to 75 °C for 18hrs and concentrated

-62-

down to obtain the TFA salt of intermediate [3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobut-2-enyl]-pyrrolidin-1-yl-methanone. This was redissolved in absolute EtOH (67ml), Wilkinson's catalyst (308 mg) was then added and the mixture was subjected to hydrogenation at 60 °C using 45psi H₂. After 1hr 45 min
5 reaction time, it was concentrated down and the residue was redissolved into 1N HCl (50ml) and extracted twice with EtOAc (2x120ml). The aqueous layer was then basified with 15% aq. NaOH (40ml) and extracted with EtOAc (3x200ml). The combined organic phases were dried over MgSO₄, and concentrated down to obtain crude material. This was purified by flash chromatography using a 120g ISCO™
10 column and 4% MeOH/ CH₂Cl₂ with 0.1% NH₄OH. The product containing fractions were combined and concentrated under reduced pressure to give the title compound (1.1 g, 50% yield). R_f = 0.40 (10% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₀ H₂₇ F N₂ O, 330.4, found, 331.4 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.30 (t, J = 7.6Hz, 1H), 6.97 (dd, J = 1.3, 7.9Hz, 1H), 6.91 (dd, J = 1.3,
15 11.2Hz, 1H), 3.66 (s, 2H), 3.73-3.63 (m, 1H), 3.50 (t, J = 6.7Hz, 2H), 3.31 (t, J = 6.5Hz, 2H), 3.22-3.14 (m, 1H), 2.77-2.69 (m, 2H), 2.58-2.51 (m, 4H), 2.38-2.28 (m, 2H), 1.97-1.81 (m, 4H), 1.80-1.74 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) δ 173.4, 161.4 (d, J_{C-F} = 246.5 Hz), 147.4, 131.6 (d, J_{C-F} = 4.50 Hz), 122.1, 113.2 (d, J_{C-F} = 22.6 Hz), 112.5, 54.1, 52.7, 46.2, 46.1, 36.1, 34.6, 31.5, 26.3, 24.5, 23.6.

20 Example 41

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-amide.

TFA (14ml, 184mmol) was added to a DCE solution (80ml) of Example 20, 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid
25 isobutyl-amide (3.2 g, 9.2 mmol) and the mixture was heated to 75 °C for 18hrs and concentrated down to obtain the TFA salt of intermediate 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobut-2-enecarboxylic acid isobutyl-amide. This was redissolved in absolute EtOH (90ml), Wilkinson's catalyst (424mg) was then added and the mixture was subjected to hydrogenation at 60 °C using 45psi H₂. After 2hr reaction
30 time, it was concentrated down and the residue was redissolved into 1N HCl (60ml) and extracted twice with EtOAc (2x120ml). The aqueous layer was then basified with 15% NaOH (40ml) and extracted with EtOAc (3x250ml). The combined organic phases were dried over MgSO₄, and concentrated down to obtain crude material. This

-63-

was purified by flash chromatography using a 120g ISCO™ column and 4% and 8% MeOH/ CH₂Cl₂ with 0.1% NH₄OH. The product containing fractions were combined and concentrated under reduced pressure to give the title compound (885 mg, 26% yield). R_f = 0.30 (10% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₂₀H₂₉F N₂ O, 332.4, found, 333.5 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.22 (t, J = 7.9Hz, 1H), 6.87 (dd, J = 0.8, 8.7Hz, 1H), 6.82 (dd, J = 1.2, 16.2Hz, 1H), 6.08 (m) 3.72-3.61 (m, 1H), 3.57 (s, 2H), 3.04 (t, J = 6.3Hz, 2H), 3.02-2.82 (m, 1H), 2.65-2.56 (m, 2H), 2.50-2.43 (m, 4H), 2.32-2.22 (m, 2H), 1.78-1.66 (m, 5H), 0.86 (s, 3H), 0.84 (s, 3H); 100 MHz ¹³C NMR (CDCl₃) δ 175.5, 161.4 (d, J_{C-F} = 246.4 Hz), 147.1, 131.5, 123.4 (d, J_{C-F} = 14.3 Hz), 122.1, 113.1 (d, J_{C-F} = 22.5 Hz), 54.1, 52.7, 47.1, 36.6, 36.3, 32.3, 28.8, 23.6, 20.3.

Example 42

3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide.

TFA (13ml, 169mmol) was added to a DCE solution (71ml) of Example 12, 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethylamide (2.7g, 8.4mmol) and the mixture was heated to 75 °C for 18hrs and concentrated down to obtain the TFA salt of intermediate 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobut-2-enecarboxylic acid ethylamide. This was redissolved in absolute EtOH (84ml). Wilkinson's catalyst (390mg) was then added and the mixture was subjected to hydrogenation at 60 °C using 45psi H₂. After 2hr reaction time, it was concentrated down and the residue was redissolved into 1N HCl (60ml) and extracted twice with EtOAc (2x120ml). The aqueous layer was then basified with 15% NaOH (40ml) and extracted with EtOAc (3x250ml). The combined organic phases were dried over MgSO₄, and concentrated down to obtain crude material. This was purified by flash chromatography using a 120g ISCO™ column and 4% and 8% MeOH/ CH₂Cl₂ with 0.1% NH₄OH. The product containing fractions were combined and concentrated under reduced pressure to give the title compound (1.0 g, 39% yield). R_f = 0.30 (10% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₁₈H₂₅F N₂ O, 304.4, found, 305.5 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.13 (t, J = 7.9Hz, 1H), 6.79 (dd, J = 1.2, 7.9Hz, 1H), 6.82 (dd, J = 11.2, 0.8Hz, 1H), 6.68 (m, 1H), 3.64-3.53 (m, 1H), 3.48 (s, 2H), 3.20-3.10 (m, 2H), 2.94-2.84 (1H), 2.58-2.50 (m, 2H), 2.44-2.32 (m, 4H), 2.22-2.12 (m, 2H), 1.66-1.56 (m, 4H), 1.00 (t, J =

-64-

24.5Hz, 3H); 100 MHz ^{13}C NMR (CDCl_3) δ 175.4, 161.2 (d, $J_{\text{C-F}} = 246.5$ Hz), 147.1, 131.4, 123.3 (d, $J_{\text{C-F}} = 15.0$ Hz), 121.9, 113.0 (d, $J_{\text{C-F}} = 21.8$ Hz), 54.0, 36.5, 36.1, 34.5, 34.2, 32.1, 23.6, 15.0.

Example 43

5 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide.

TFA (13.5ml, 175mmol) was added to a DCE solution (87ml) of Example 14, 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethyl-methyl-amide (2.9 g, 8.74 mmol) and the mixture was heated to 75 °C for 18hrs and concentrated down to obtain the TFA salt of intermediate 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobut-2-enecarboxylic acid ethyl-methyl-amide. This was redissolved in absolute EtOH (87ml), Wilkinson's catalyst (404 mg) was then added and the mixture was subjected to hydrogenation at 60 °C using 45psi H_2 . After 2hr reaction time, it was concentrated down and the residue was redissolved into 15 1N HCl (60ml) and extracted twice with EtOAc (2x120ml). The aqueous layer was then basified with 15% NaOH (40ml) and extracted with EtOAc (3x250ml). The combined organic phases were dried over MgSO_4 , and concentrated down to obtain crude material. This was purified by flash chromatography using a 120g ISCO™ column and 4% and 8% MeOH/ CH_2Cl_2 with 0.1% NH_4OH . The product containing 20 fractions were combined and concentrated under reduced pressure to give the title compound (1.4 g, 44% yield). $R_f = 0.30$ (10% MeOH/ CH_2Cl_2 + 0.2% NH_4OH); LRMS m/z Calcd for $\text{C}_{19}\text{H}_{27}\text{FN}_2\text{O}$, 318.4, found, 319.5 (M+1) APCI; 400 MHz ^1H NMR (CDCl_3) δ 7.19 (t, $J = 7.9\text{Hz}$, 1H), 6.85 (dd, $J = 1.3, 7.9\text{Hz}$, 1H), 6.79 (dd, $J = 1.3, 11.2\text{Hz}$, 1H), 3.58-3.44 (m, 1H), 3.52 (s, 2H), 3.33 (q $J = 2.9\text{Hz}$, 1H), 3.20-3.07 (m, 2H), 2.83 (s, 3H), 2.76 (s, 3H), 2.66-2.56 (m, 2H), 2.45-2.36 (m, 4H), 2.28-2.18 (m, 2H), 1.68-1.58 (m, 4H), 1.02 (q, $J = 7.1\text{Hz}$, 3H); 100 MHz ^{13}C NMR (CDCl_3) 1:1 mixture of rotomers, δ 174.2, 173.9, 161.2 (d, $J_{\text{C-F}} = 246.5$ Hz), 147.1, 131.4, 123.3 (d, $J_{\text{C-F}} = 15.0$ Hz), 121.9, 113.1 (d, $J_{\text{C-F}} = 21.8$ Hz), 54.0, 52.6, 43.9, 42.6, 36.0, 35.8, 34.1, 33.6, 33.0, 32.7, 31.8, 31.6, 23.6, 13.8, 12.4.

30 Example 44

[3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-piperidin-1-yl-methanone.

-65-

A solution of example 32, [3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-piperidin-1-yl-methanone (106 mg, 0.28 mmol) in dichloromethane (5ml) was chilled to -78°C and added drop wise to a -78°C chilled solution of BAST (0.1ml, 0.31mmol) in dichloromethane (5ml) under nitrogen. After 1hr stirring at -78°C , the reaction mixture was poured into saturated aq. NaHCO_3 (15ml) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH_2Cl_2 (2x20ml), the combined organic extracts were dried over MgSO_4 and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 12g ISCO™ column and 2% MeOH / CH_2Cl_2 to recover the title compound (28 mg, 26% yield). $R_f = 0.30$ (5% MeOH/ CH_2Cl_2); LRMS m/z Calcd for $\text{C}_{21}\text{H}_{28}\text{ClF}\text{N}_2\text{O}$, 378.9, found, 379.4, 359.4 (M+1) & (M+1-HF) APCI; 400 MHz ^1H NMR (CDCl_3) δ 7.50-7.46 (m, 1H), 7.40 (bs, 1H), 7.28 (dd, $J = 1.3, 7.9\text{Hz}$, 1H), 3.74 (s, 2H), 3.70-3.52 (m, 3H), 3.38-3.32 (m, 2H), 2.96-2.80 (m, 2H), 2.78-2.66 (m, 2H), 2.64-2.54 (m, 4H), 1.84-1.74 (m, 4H), 1.68-1.60 (m, 2H), 1.58-1.50 (m, 4H).

Example 45

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-methyl-amide.

A solution of Example 33, 3-(3-chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-methyl-amide (102 mg, 0.27mmol) in dichloromethane (5 ml) was chilled to -78°C and added drop wise to a -78°C chilled solution of BAST (0.06 ml, 0.30 mmol) in dichloromethane (5ml) under nitrogen. After 1hr stirring at -78°C , the reaction mixture was poured into saturated aq. NaHCO_3 (15 ml) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH_2Cl_2 (2x20ml), the combined organic extracts were dried over MgSO_4 and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 12g ISCO™ column and 2% MeOH / CH_2Cl_2 to recover the title compound (24mg, 23% yield). $R_f = 0.35$ (5% MeOH/ CH_2Cl_2); LRMS m/z Calcd for $\text{C}_{21}\text{H}_{30}\text{ClF}\text{N}_2\text{O}$, 380.9, found, 381.4, 361.4 (M+1) & (M+1-HF) APCI; 400 MHz ^1H NMR (CDCl_3) 1:1 mixture of rotomers, diagnostic peaks, δ 3.74 (s, 2H), 3.56-3.51 (m, 1H), 3.21 (d, $J = 7.9\text{Hz}$, 1H), 3.07 (d, $J = 7.5\text{Hz}$, 1H), 2.62-2.54 (m, 4H), 2.00-1.88 (m, 1H), 1.85-

-66-

1.75 (m, 4H); 100 MHz ^{13}C NMR (CDCl_3) 1:1 mixture of rotomers, δ 173.7, 173.4, 136.8, 134.0, 130.8, 125.8, 125.8, 123.3, 123.2, 57.2, 56.8, 55.5, 54.4, 35.6, 34.2, 31.0, 39.2, 27.6, 26.9, 23.8, 20.2, 20.1.

Example 46

5 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-
cyclobutanecarboxylic acid cyclopropylmethyl-amide.

A solution of Example 34 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid cyclopropylmethyl-amide (92 mg, 0.25mmol) in dichloromethane (5ml) was chilled to -78°C and added drop wise to a -78°C chilled
10 solution of BAST (0.05ml, 0.28mmol) in dichloromethane (5ml) under nitrogen. After 1hr stirring at -78°C , the reaction mixture was poured into saturated aq. NaHCO_3 (15ml) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH_2Cl_2 (2x20ml), the combined organic extracts were dried over MgSO_4 and concentrated under reduced pressure to obtain a
15 residual oil. This was purified by flash column chromatography using a 12g ISCOTM column and 2% MeOH / CH_2Cl_2 to recover the title compound (47mg, 51% yield). $R_f = 0.35$ (5% MeOH/ CH_2Cl_2); LRMS m/z Calcd for $\text{C}_{20}\text{H}_{26}\text{ClF}_2\text{N}_2\text{O}$, 364.9, found, 365.4, 345.4 (M+1) & (M+1-HF) APCI; 400 MHz ^1H NMR (CDCl_3) δ 7.48 (dd, $J = 1.2, 7.9\text{Hz}$, 1H), 7.43 (bs, 1H), 7.33 (dd, $J = 1.3, 7.9\text{Hz}$, 1H), 5.69 (bs, 1H), 3.73 (s, 2H), 3.32-3.22 (m, 1H), 3.15-3.10 (2H), 2.95-2.80 (m, 2H), 2.78-2.63
20 (m, 2H), 2.62-2.52 (m, 4H), 1.85-1.75 (m, 4H), 1.00-0.88 (m, 1H), 0.54-0.46 (m, 2H), 0.22-0.15 (m, 2H); 100 MHz ^{13}C NMR (CDCl_3) 1:1 mixture of rotomers, peak list δ 173.6, 142.0, 141.8, 134.0, 130.7, 125.8, 123.3, 56.9, 54.4, 44.8, 38.9, 38.6, 33.4, 23.8, 10.9, 3.6.

25 Example 47 and Example 48

cis 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic
acid methylamide and trans 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-
cyclobutanecarboxylic acid methylamide.

TFA (34.7ml, 450mmol) was added to a DCE solution (150ml) of example 18,
30 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methylamide (10g, 31.4mmol) and the mixture was heated to 75°C for 18hrs and concentrated down to obtain the TFA salt of intermediate 3-(3-fluoro-4- (pyrrolidin-1-yl) methyl) phenyl)-cyclobut-2-enecarboxylic acid methylamide. This was redissolved

-67-

in absolute EtOH (79ml), Wilkinson's catalyst (1000 mg) was then added and the mixture was subjected to hydrogenation at 60 °C using 45psi H₂. After 2hr reaction time, it was concentrated down and the residue was redissolved into 1N HCl (100ml) and extracted twice with EtOAc (2x100ml). The aqueous layer was then basified with 1N NaOH (100ml) and extracted with EtOAc (2x500ml). The combined organic phases were dried over MgSO₄, and concentrated down to obtain crude material. This was purified by flash chromatography using a 120g ISCO™ column and 5%, 10% and 15% MeOH/ CH₂Cl₂ with 0.25% NH₄OH. The product containing fractions were combined and concentrated under reduced pressure to give a mixture of cis, trans isomers (4.8 g, 74% yield). The isomers were separated by preparative chromatography on a Chiralcel OD (10cm x 50cm) column at a flow-rate of 295ml/min and using Heptane/EtOH (95/5) as eluent to recover trans 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide (2.5g) and cis 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide (0.23g).

Example 47

cis 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide: R_f=0.50 (25% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₁₇ H₂₃ F N₂ O, 290.4, found, 291.1 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.19 (t, J = 7.8Hz, 1H), 6.89 (dd, J = 1.3, 8.2Hz, 1H), 6.83 (dd, J = 1.3, 10.9Hz, 1H), 3.54 (s, 2H), 3.30-3.19 (m, 1H), 2.94-2.84 (m, 1H), 2.68 (d, J = 4.7Hz, 3H), 2.48-2.36 (m, 6H), 2.34-2.24 (m, 2H), 1.72-1.64 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) δ 175.1, 161.2 (d, J_{C-F} = 245.5 Hz), 146.4, 146.2, 131.4, 122.1 (d, J_{C-F} = 15.0 Hz), 113.4 (d, J_{C-F} = 22.8 Hz), 54.0, 52.7, 35.7, 35.4, 32.9, 26.4, 23.5.

Example 48

trans 3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide: R_f=0.50 (25% MeOH/CH₂Cl₂ + 0.2% NH₄OH); LRMS m/z Calcd for C₁₇ H₂₃ F N₂ O, 290.4, found, 291.1 (M+1) APCI; 400 MHz ¹H NMR (CDCl₃) δ 7.16 (t, J = 7.8Hz, 1H), 6.85-6.74(m, 2H), 4.03 (bs, 1H), 3.62-3.50 (m, 1H), 3.55 (s, 2H), 3.25 (s, 3H), 2.68-2.40 (m, 7H), 2.24-2.13 (m, 2H), 1.70-1.62 (m, 4H); 100 MHz ¹³C NMR (CDCl₃) δ 176.7, 161.2 (d, J_{C-F} = 245.5 Hz), 147.7, 147.6, 131.8, 122.1 (d, J_{C-F} = 15.0 Hz), 113.2 (d, J_{C-F} = 22.8 Hz), 53.7, 52.3, 50.0, 35.6, 32.0, 26.4, 23.3.

Example 49

-68-

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(tetrahydro-pyran-4-ylmethyl)-amide.

A solution of Example 35, 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methyl-(tetrahydro-pyran-4-ylmethyl)-amide (70mg, 0.17mmol) in dichloromethane (5mL) was chilled to -78 °C and added drop wise to a -78 °C chilled solution of BAST (0.034 ml, 0.18 mmol) in dichloromethane (5ml) under nitrogen. After 1hr stirring at -78 °C, the reaction mixture was poured into saturated aq. NaHCO₃ (15ml) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH₂Cl₂ (2x20ml), the combined organic extracts were dried over MgSO₄ and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 12g ISCO™ column and 2% MeOH / CH₂Cl₂ to recover a mixture of cis/trans isomers of the title compound (40mg, 57% yield).

R_f = 0.30 (10% MeOH/CH₂Cl₂); LRMS m/z Calcd for C₂₃ H₃₂ Cl F N₂ O₂, 422.9, found, 423.4 (M+1) & 403.4 (M+1-HF).

Example 50

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid cyclopropylmethyl-methyl-amide.

A solution of Example 36, 3-(3-chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid cyclopropylmethyl-methyl-amide (75mg, 0.20mmol) in dichloromethane (5 ml) was chilled to -78 °C and added drop wise to a -78 °C chilled solution of BAST (0.074ml, 0.4mmol) in dichloromethane (5ml) under nitrogen. After 1hr stirring at -78 °C, the reaction mixture was poured into saturated aq. NaHCO₃ (15ml) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH₂Cl₂ (2x20ml), the combined organic extracts were dried over MgSO₄ and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 12g ISCO™ column and 2% MeOH / CH₂Cl₂ to recover a mixture of cis/trans isomers of the title compound (75mg, 99% yield). R_f = 0.60 (15% MeOH/CH₂Cl₂); LRMS m/z Calcd for C₂₁ H₂₈ Cl F N₂ O, 378.9, found, 379.4 (M+1) & 359.4 (M+1-HF)

Example 51

[3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-(2,3-dihydro-5H-benzof[1,4]oxazepin-4-yl)-methanone.

-69-

A solution of Example 37, [3-(3-chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-(2,3-dihydro-5H-benzo[f][1,4]oxazepin-4-yl)-methanone (82mg, 0.19mmol) in dichloromethane (5ml) was chilled to -78°C and added drop wise to a -78°C chilled solution of BAST (0.069 ml, 0.37 mmol) in dichloromethane (5 ml) under nitrogen. After 1hr stirring at -78°C , the reaction mixture was poured into saturated aq. NaHCO_3 (15ml) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH_2Cl_2 (2x20ml), the combined organic extracts were dried over MgSO_4 and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 12g ISCOTM column and 2% MeOH / CH_2Cl_2 to recover a mixture of cis/trans isomers of the title compound (80 mg, 99% yield). $R_f = 0.65$ (15% MeOH/ CH_2Cl_2); LRMS m/z Calcd for $\text{C}_{25}\text{H}_{28}\text{ClF}_2\text{N}_2\text{O}_2$, 442.9, found, 443.9 (M+1) & 423.9 (M+1-HF)

Example 52

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(3-methyl-pyridin-2-ylmethyl)-amide.

A solution of example 38, 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid methyl-(3-methyl-pyridin-2-ylmethyl)-amide (116 mg, 0.27 mmol) in dichloromethane (5ml) was chilled to -78°C and added drop wise to a -78°C chilled solution of BAST (0.1ml, 0.54mmol) in dichloromethane (5ml) under nitrogen. After 1hr stirring at -78°C , the reaction mixture was poured into saturated aq. NaHCO_3 (15ml) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH_2Cl_2 (2x20ml), the combined organic extracts were dried over MgSO_4 and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 12g ISCOTM column and 2% MeOH / CH_2Cl_2 to recover the title compound (88mg, 76% yield).

$R_f = 0.45$ (15% MeOH/ CH_2Cl_2); LRMS m/z Calcd for $\text{C}_{24}\text{H}_{29}\text{ClF}_2\text{N}_3\text{O}$, 429.96, found, 430.4 (M+H) APCI; representative $^1\text{H-NMR}$ peaks: (CDCl_3) δ 4.70 (s, 2H), 3.75 (s, 2H), 1.78 (s, 4H).

Intermediate 18a

4-Bromo-2,6-difluorobenzaldehyde

n-BuLi (2.7M solution in heptane, 134 mL, 0.36 mol) was added drop wise at -75°C to a solution of (*i*-Pr)₂NH (51 mL, 0.36 mol) in THF (300 mL) and the mixture

-70-

was stirred at the same temperature for 5 min. 1-Bromo-3,5-difluorobenzene (CAS 461-91-1) (70 g, 0.36 mol) in THF (100 ml) was added to the mixture at -80°C , and the mixture was stirred at the same temperature for 2h. DMF (28 mL, 0.36 mol) was added to the mixture at -80°C , and the mixture was stirred at the same temperature for 15 min. A solution of AcOH in Et₂O (1:1, 100 ml) was added to attain pH~4-5 at -80°C , and the reaction mixture was stirred at RT for 15 min. Water (500 mL) was added, and the layers were separated. The aqueous layer was extracted with Et₂O (300 mL). The combined organic phases were washed with water, brine, dried with anhydrous Na₂SO₄ (100 g), evaporated and recrystallized from hexane to give the title compound (53.5 g, 67%, 0.24 mol) as white crystals. GC/MS data: 219 and 221 (M-H)⁺; 220 and 222 (M)+ (calculated for C₇H₃BrF₂O 221). ¹H NMR data (DMSO-d₆): δ 10.15 (s, 1H, CHO), 7.71 – 7.65 (m, 2H, Ar-H).

Intermediate 18

1-(4-Bromo-2,6-difluorobenzyl)pyrrolidine .

Pyrrolidine (25 mL, 0.30 mol) and sodium triacetoxyborohydride (64 g, 0.30 mol) were added in portions to a stirred solution of Intermediate 18a, 4-Bromo-2,6-difluorobenzaldehyde (53.5 g, 0.24 mol) in dichloromethane (500 mL) on ice bath. The reaction mixture was intensively stirred for 12 h at RT. Water (400 mL) was added followed by addition of 5M aq. NaHSO₄ to attain pH~2. The organic layer was separated. The aqueous one was extracted with CH₂Cl₂ (2 × 200 mL). The organic layers were discarded. The aqueous fraction was alkalized with K₂CO₃ to pH~10, and extracted with CHCl₃ (2 × 300 mL). The organic extract was washed with brine, dried over anhydrous Na₂SO₄ (100 g) and evaporated in vacuo to give the title compound (52.5 g, 79%, 0.19 mol). LC/MS data: 275.9 and 277.9 (M+H)⁺ (calculated for C₁₁H₁₂BrF₂N, 276.13). ¹H NMR data (DMSO-d₆): 7.40–7.48 (m, 2H, Ar-H), 3.66 (s, 2H, Ar-CH₂), 2.38 – 2.46 (m, 4H pyrrolidine (CH₂)₂N), 1.61 – 1.71 (m, 4H, CH₂CH₂CH₂CH₂).

Example 53

[3-(3,5-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-pyrrolidin-1-yl-methanone.

A 2.5 M solution of n-BuLi in hexanes (4.34ml, 10.9mmol) was added over 15 min to a solution of intermediate 18, 1-(4-bromo-2, 6-difluoro-benzyl)-pyrrolidine (3.0 g, 10.9 mmol) in absolute THF (20ml) under a flow of nitrogen at -78°C . The reaction

-71-

mixture was stirred at -78°C for 30min. Then a -78°C chilled solution of 3-oxocyclobutanecarboxylic acid (0.62 g, 5.43 mmol) in absolute THF (6ml) was added drop wise at -78°C . The mixture was warmed to RT slowly and left stirring for 18hrs. Pyrrolidine (0.674ml, 8.15mmol) and T_3P (3.8ml, 5.97mmol, 50% solution in EtOAc) were added and stirred for 30min and the reaction was then quenched with 1N NaOH (25ml) and extracted with CH_2Cl_2 (3x100ml) to recover 2.8g of crude product. This was purified by flash column chromatography using a 120g ISCOTM column and 5% and 8% MeOH/ CH_2Cl_2 with 0.2% NH_4OH to obtain the title compound (520 mg, 26% yield). $R_f = 0.75$ (20% MeOH/ CH_2Cl_2 +0.2 % NH_4OH); LRMS m/z Calcd for $\text{C}_{20}\text{H}_{26}\text{F}_2\text{N}_2\text{O}_2$, 364.2, found, 365.4 (M+H) APCI; ^1H -NMR (CDCl_3) δ 7.03 (ddd, $J = 8.7, 3.7, 2.5$ Hz, 2H), 3.76 (s, 2H), 3.51 (t, $J = 6.8$ Hz, 2H), 3.47-3.40 (m, 4H), 3.13-3.06 (m, 1H), 2.80-2.73 (m, 2H), 2.60-2.50 (m, 5H), 2.00-1.90 (m, 2H), 1.90-1.83 (m, 2H), 1.76-1.72 (m, 4H).

Example 54

[3-(3,5-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-pyrrolidin-1-yl-methanone.

A solution of Example 53, [3-(3,5-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-pyrrolidin-1-yl-methanone (250 mg, 0.68 mmol) in dichloromethane (5ml) was chilled to -78°C and added drop wise to a -78°C chilled solution of BAST (0.25ml, 1.37mmol) in dichloromethane (5ml) under nitrogen. After 1hr stirring at -78°C , the reaction mixture was poured into saturated aq. NaHCO_3 (20ml) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH_2Cl_2 (2x50ml), the combined organic extracts were dried over MgSO_4 and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 12g ISCOTM column and 2% MeOH / CH_2Cl_2 to give the title compound (130 mg, 52% yield). $R_f = 0.50$ (15% MeOH/ CH_2Cl_2); LRMS m/z Calcd for $\text{C}_{20}\text{H}_{25}\text{F}_3\text{N}_2\text{O}$, 366.2, found, 367.4 (M+H) APCI; ^1H -NMR (CDCl_3) δ 6.94 (ddd, $J = 7.9, 4.6, 2.5$ Hz, 2H), 3.68 (s, 2H), 3.51-3.25 (m, 5H), 2.84-2.59 (m, 4H), 2.47 (br s, 4H), 1.93-1.84 (m, 2H), 1.83-1.75 (m, 2H), 1.69-1.54 (m, 4H); ^{13}C -NMR (CDCl_3) δ 171.2, 161.9 (dd, $J_{\text{C-F}} = 248.7, 9.0$ Hz), 144.4-143.9 (multiplet), 113.7-113.4 (multiplet), 107.8 (dd, $J_{\text{C-F}} = 27.8, 8.7$ Hz), 96.7 (d, $J_{\text{C-F}} = 196.1$ Hz), 53.4, 46.3, 46.1, 38.4 (d, $J_{\text{C-F}} = 24.8$ Hz), 31.2, 26.2, 24.4, 23.6.

-72-

Example 20 – Alternative Preparation3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-amide.

A 2.5 M solution of n-BuLi in hexanes (155 ml, 388 mmol) was added over 30 min to a solution of 1-(4-bromo-2-fluoro-benzyl)-pyrrolidine (100 g, 388mmol) in THF (600ml) in a 2 L round bottomed flask under a flow of nitrogen at -78 °C. The reaction mixture was stirred at -78 °C for 60 min. Then a -78 °C chilled solution of 3-oxocyclobutanecarboxylic acid (22 g, 194 mmol) in THF (264 ml) was cannulated under nitrogen and at -78 °C. The mixture was warmed to RT slowly and left stirring for 18h. Isobutylamine (38.5 mL 388 mmol) and T₃P (148 ml, 233 mmol, 50 wt% solution in EtOAc) were added. The mixture was stirred for 60 min and then quenched with 1N NaOH (800 ml) and diluted with another 800ml of EtOAc. The layers were separated and the aqueous phase was extracted with EtOAc (2 x 1 L) to recover crude product. This was purified by flash column chromatography using a 75L Biotage™ column eluting with 100% EtOAc, followed with 25%, 30%, and 40% MeOH/ EtOAc. The fractions containing the product were combined and concentrated under reduced pressure to obtain a semi solid which was triturated in Et₂O and filtered to obtain the title compound as a white solid (43g, 61% yield).

Example 55

20 3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-amide.

A slurry of Example 20, 3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid isobutyl-amide (32.0 g, 91.8 mmol) in anhydrous THF (1.2L) was chilled to -78 °C and cannulated into a 2L round bottomed flask containing a -78 °C chilled solution of BAST (33.8ml, 183.5mmol) in anhydrous THF (500 mL) under nitrogen. The resulting reaction slurry was slowly warmed to RT and left stirring for 18 hrs when it turned clear. The reaction mixture was poured into saturated aq. NaHCO₃ (1L) and diluted with 1.5L of EtOAc and stirred for 30 min. The layers were separated and after two more extractions of the aqueous phase with EtOAc (2x1L), the combined organic extracts were dried over MgSO₄ and concentrated under reduced pressure to obtain a residual oil (35g). This was purified by flash column chromatography using a 75L Biotage™ column and CH₂Cl₂, 5% and 10%MeOH / CH₂Cl₂ to recover a cis:trans mixture of the title compound (32 g, 91%

-73-

yield). Cis:trans isomers were separated using Chiralpak™ AS column (10cm x 50cm) and 90/10 Heptane/IPA with 0.2% diethylamine as an eluent and at a flow rate of 450 ml/min to obtain the title compound (27 g, 85% yield): $R_f = 0.25$ (10% MeOH/CH₂Cl₂); LRMS m/z Calcd for C₂₀H₂₈F₂N₂O, 350.2, found, 351.4 (M+H) & 331.4 (M+H-HF) APCI; ¹H-NMR (CDCl₃) δ 7.35 (t, J = 7.7 Hz, 1H), 7.18 (d, J = 7.9 Hz, 1H), 7.11 (d, J = 10.8 Hz, 1H), 5.96 (br s, 1H), 3.63 (s, 2H), 3.27 (p, J = 8.5 Hz, 1H), 3.05 (t, J = 6.4 Hz, 2H), 2.90-2.77 (m, 2H), 2.72-2.61 (m, 2H), 2.49 (br s, 4H), 1.80-1.67 (m, 5H), 0.86 (d, J = 6.6 Hz, 6H); ¹³C-NMR (CDCl₃) δ 173.9, 161.1, (d, J_{C-F} = 246.5 Hz), 143.0 (dd, J_{C-F} = 24.1, 7.1 Hz), 131.5 (d, J = 4.5 Hz), 125.9 (d, J_{C-F} = 14.3 Hz), 120.3 (dd, J_{C-F} = 7.5, 3.0 Hz), 111.9 (dd, J_{C-F} = 24.0, 9.0 Hz), 97.2 (d, J_{C-F} = 193.9 Hz), 54.1, 52.7, 47.22, 38.8 (d, J_{C-F} = 25.6 Hz), 33.24, 28.7, 23.6, 20.3.

Example 9 (Alternative Preparation)

[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone.

Example 56

[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone.

A solution of Example 8, [3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutyl]-pyrrolidin-1-yl-methanone (1.2 g, 3.5 mmol) in dichloromethane (10 ml) was chilled to -78 °C and added drop wise to a -78 °C chilled solution of BAST (0.96ml, 5.2mmol) in dichloromethane (7.5ml) under nitrogen. After 1hr stirring at -78 °C, the reaction mixture was poured into saturated aq. NaHCO₃ (50 mL) and stirred for 15 min. The layers were separated and after two more extractions of the aqueous phase with CH₂Cl₂ (2x75ml), the combined organic extracts were dried over MgSO₄ and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 220 g ISCO™ column and 20% MeOH / EtOAc to recover a mixture of cis/trans isomers of the title compound (660 mg, 54% yield). This was purified using chromatography on a Chiralcel™ OJ (2.1cm x 25cm) column using 95/5 Heptane/EtOH with 0.1% DEA as an eluent at a flow rate of 20ml/min to obtain 370 mg of the Example 9 and 45 mg of Example 56.

Example 56

[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone: $R_f = 0.30$ (20% MeOH/EtOAc); LRMS m/z Calcd

-74-

for $C_{20}H_{26}F_2N_2O$, 348.2, found, 349.4 (M+H) & 329.4 (M+H-HF) APCI; 1H -NMR ($CDCl_3$) δ 7.43 (t, J = 7.7 Hz, 1H), 7.20 (d, J = 7.9 Hz, 1H), 7.13 (d, J = 10.8 Hz, 1H), 3.68 (s, 2H), 3.46 (t, J = 6.8 Hz, 2H), 3.32 (t, J = 6.8 Hz, 2H), 3.04-2.93 (m, 2H), 2.79-2.65 (m, 3H), 2.55 (br s, 4H), 1.95-1.88 (m, 2H), 1.86-1.80 (m, 2H), 1.79-1.72 (m, 4H); ^{13}C -NMR ($CDCl_3$) δ 171.2, 161.26 (d, J_{C-F} = 247.2 Hz), 143.1-142.8 (multiplet), 131.8 (d, J_{C-F} = 4.5 Hz), 126.06, 120.4, 112.2 (dd, J_{C-F} = 24.1, 6.8 Hz), 91.6 (d, J_{C-F} = 159.3 Hz), 54.19, 52.61, 46.2, 38.5, 38.3, 28.2 (d, J_{C-F} = 13.5 Hz), 26.2, 24.4, 23.7.

Intermediate 19

(4-Bromo-2-chloro-phenyl)-pyrrolidin-1-yl-methanone.

4-Bromo-2-chloro-benzoic acid (30g, 127.4 mmol) was placed in a 3L round bottom flask and 1.5L of EtOAc was transferred into it. Triethylamine (25.8g, 255 mmol), pyrrolidine (18g, 255 mmol), and T_3P (48.6g, 152.9 mmol, 50 wt % in EtOAc) were then added. After 1hr, the reaction was quenched with 200 mL of 1N NaOH and stirred for 10min. The layers were separated and after 2 more extractions of the aqueous phase with EtOAc (2x500ml), the combined organic extracts were dried over $MgSO_4$ and filtered. The filtrate was concentrated under reduced pressure to obtain a viscous oil. Flash chromatography using a 330g ISCOTM column and 50%, 80% EtOAc/Hexanes yielded the title compound as a light yellow colored viscous oil (35.4g, 96% yield). R_f = 0.25 (50% EtOAc/Hexanes), LRMS m/z Calcd for $C_{11}H_{11}BrClNO$, 288.6, found, 289.9 (M+H) APCI; 1H -NMR ($CDCl_3$) δ 7.56 (d, J = 1.7Hz, 1H), 7.43 (dd, J = 1.7, 8.3Hz, 1H), 7.17 (d, J = 8.3Hz, 1H), 3.63 (b apt t, J = 6.6Hz, 2H), 3.17 (B apt t, J = 6.6Hz, 2H), 2.00-1.84 (m, 4H). ^{13}C -NMR ($CDCl_3$) δ 166.0, 136.6, 132.6, 131.3, 130.7, 128.9, 123.3, 48.0, 45.8, 26.1, 24.7.

Intermediate 20

1-(4-bromo-2-chlorobenzyl) pyrrolidine.

To a dry THF solution (120 ml) of (4-Bromo-2-chloro-phenyl)-pyrrolidin-1-yl-methanone (35.3g, 122.3 mmol) was added drop wise 1.0M BH_3 /THF (367 ml, 376 mmol) under nitrogen and the resulted reaction mixture was left stirring at rt for 21hrs. The reaction was quenched with 120 ml of MeOH and heated to 80 °C for 18hrs. It was then cooled to rt and concentrated under reduced pressure to obtain a residual which was purified by flash chromatography using a 330g ISCOTM column and 50 % EtOAc/ hexanes to recover the title compound as a colorless viscous oil

-75-

(24.4g, 74% yield). $R_f = 0.25$ (60% EtOAc/Hexanes), LRMS m/z Calcd for $C_{11}H_{13}BrClN$, 274.6, found, 276.0 (M+H) APCI; 1H -NMR ($CDCl_3$) δ 7.47 (bs, 1H), 7.38-7.33 (m, 2H), 3.66 (s, 2H), 2.58-2.54 (m, 4H), 1.80-1.76 (m, 4H); ^{13}C -NMR ($CDCl_3$) δ 136.4, 134.8, 132.0, 131.9, 130.0, 120.7, 56.6, 54.4, 23.8.

5 Intermediate 17

3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid.

A 2.5 M solution of n-BuLi in hexanes (60 ml, 150 mmol) was added over 15 min to a solution of intermediate 20, 1-(4-bromo-2-chlorobenzyl) pyrrolidine (41.2 g, 150 mmol) in THF (350ml) under a flow of nitrogen at $-78^\circ C$. The reaction mixture was stirred at $-78^\circ C$ for 30min. Then a $-78^\circ C$ chilled solution of 3-oxocyclobutanecarboxylic acid (8.6 g, 75 mmol) in THF (100 ml) was added drop wise for 10 min at $-78^\circ C$. The mixture was warmed to RT slowly and left stirring for 18hrs and the resulting solution was used as an intermediate.

15 Example 57

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxycyclobutanecarboxylic acid ethylamide.

To a crude solution of intermediate 17, 3-(3-chloro-4-((pyrrolidin-1-yl)methyl)phenyl)-3-hydroxycyclobutanecarboxylic acid (~30 mL, ~34.5mmol) was added 2.0M ethylamine in THF (34.5 mL, 69 mmol) and T_3P (50% solution in EtOAc, 33ml, 51.8mmol). The resulting reaction mixture was stirred at RT for 1hr and then 300ml of 1N NaOH and 400ml of EtOAc were added and the layers were separated. The aqueous layer was subjected to EtOAc extraction (2x 500ml) again and the combined organic layers were dried over $MgSO_4$ and evaporated. The residue was purified by flash column chromatography using a 75M Biotage™ column, eluting with a gradient of 5%, 8%, 10%, 15% MeOH/ CH_2Cl_2 with 0.25% NH_4OH . The product containing fractions were collected and concentrated under reduced pressure to give the title compound (4.0 g, 35% yield). $R_f = 0.40$ (15% MeOH/ CH_2Cl_2 +0.2% NH_4OH), LRMS m/z Calcd for $C_{18}H_{25}ClN_2O_2$, 336.9, found, 337.4 (M+H) APCI; 1H -NMR ($CDCl_3$) δ 7.54 (dd, $J = 8.3, 2.7$ Hz, 1H), 7.49-7.45 (m, 1H), 7.33 (d, $J = 7.9$ Hz, 1H), 6.52-6.35 (br m, 1H), 3.86 (s, 2H), 3.29-3.22 (m, 2H), 2.81-2.60 (m, 7H), 2.48 (d, $J = 8.3$ Hz, 2H), 1.83 (br s, 4H), 1.11 (dt, $J = 7.3, 2.9$ Hz,

-76-

3H); ^{13}C -NMR (CDCl_3) δ 176.7, 147.0, 134.2, 133.3, 131.4, 126.5, 123.8, 73.8, 73.9, 56.1, 54.1, 41.2, 35.0, 33.0, 23.6, 14.9.

Example 58

3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-

5 cyclobutanecarboxylic acid ethylamide.

A solution of Example 57, 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid ethylamide (52.2 g, 155 mmol) in dichloromethane (400 ml) was chilled to -78°C and added drop wise to a -78°C solution of BAST (43 ml, 233 mmol) in dichloromethane (150 ml) under nitrogen. This was slowly warmed to rt and left stirring for 18hrs after which the reaction mixture was poured into saturated aq. NaHCO_3 (1L) and stirred for 15min. The layers were separated and after two more extractions of the aqueous phase with CH_2Cl_2 (2x1L), the combined organic extracts were dried over MgSO_4 and concentrated under reduced pressure to obtain a residual oil. This was purified by flash column chromatography using a 75L BiotageBiotageTM column and 5%, 10%, 20% MeOH / EtOAc to recover a mixture of cis/trans isomers of the title compound. This was further purified by chromatography using a ChiralcelTM OD (10cm x 50cm) column with 93/7 Heptane/IPA as an eluent at a flow rate of 435ml/min to obtain the title compound (31.7g, 60% yield): $R_f = 0.30$, (15% MeOH/EtOAc), LRMS m/z Calcd for $\text{C}_{18}\text{H}_{24}\text{ClFN}_2\text{O}$, 338.9, found, 339.4 (M+H) APCI; ^1H -NMR (CDCl_3) δ 7.46 (d, $J = 7.9$ Hz, 1H), 7.42 (s, 1H), 7.32 (dd, $J = 7.1, 1.5$ Hz, 1H), 5.76 (br s, 1H), 3.71 (s, 2H), 3.32-3.20 (m, 3H), 2.92-2.77 (m, 2H), 2.73-2.62 (m, 2H), 2.57-2.52 (m, 4H), 1.80-1.73 (m, 4H), 1.12 (t, $J = 7.3$ Hz, 3H); ^{13}C -NMR (CDCl_3) δ 173.7, 141.8 (d, $J_{\text{C-F}} = 23.3$ Hz), 137.0, 134.0, 130.7, 125.8 (d, $J_{\text{C-F}} = 9.0$ Hz), 123.2 (d, $J_{\text{C-F}} = 7.5$ Hz), 97.2 (d, $J_{\text{C-F}} = 194.6$ Hz), 56.9, 54.4, 38.7 (d, $J_{\text{C-F}} = 24.8$ Hz), 34.8, 33.4, 23.8, 15.1. The structure was confirmed by x-ray crystallography and determined to be (1S,3R)-N-ethyl-3-fluoro-3-(3-fluoro-4-(((S)-2-methylpyrrolidin-1-yl)methyl)phenyl)cyclobutanecarboxamide.

Intermediate 21

30 trans-3-[4-(chloromethyl)-3-fluorophenyl]-N-ethyl-3-fluorocyclobutanecarboxamide.

Ethylchloroformate (0.505ml, 5.28mmol) was added to a solution of Example 16, 3-fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic

-77-

acid ethylamide (1.7g, 5.28mmol) in DCE (50ml) After 1hr stirring at rt, the reaction was quenched with saturated aq.NaHCO₃ (150ml) and extracted with CH₂Cl₂ (3x100ml) to recover a residual oil. This was purified by flash column chromatography using a 120g ISCO™ cartridge and 35% and 40% EtOAc/hexanes to
 5 obtain an intermediate 3-(4-chloromethyl-3-fluoro-phenyl)-3-fluoro-cyclobutanecarboxylic acid ethylamide (1.1g, 75% yield).

Rf = 0.50, (EtOAc/ hexanes), LRMS m/z Calcd for C₁₄H₁₆ClF₂NO, 287.7, found, 288.3 (M+H) APCI; ¹H-NMR (CDCl₃) δ 7.30 (t, J = 7.9 Hz, 1H), 7.18 (d, 1H), 7.12 (dd, J = 10.8, 1.2 Hz, 1H), 6.85(br s, 1H), 4.49 (s, 2H), 3.35-3.26 (m, 1H), 3.25-
 10 3.15 (m, 2H), 2.85-2.70 (m, 2H), 2.68-2.52 (m, 2H), 1.03 (t, J = 10.9Hz, 3H); ¹³C-NMR (CDCl₃) δ 173.9, 160.2 (d, J_{C-F} = 241.2 Hz), 145.2 (dd, J_{C-F} = 24.0, 7.8 Hz), 131.1, 124.5, 120.9, 112.4, (dd, J_{C-F} = 23.3, 9.4 Hz), 96.2 (d, J_{C-F} = 196.0 Hz), 60.6, 38.8, 34.7, 32.8, 14.8.

Example 59

15 **3-Fluoro-3-[3-fluoro-4-((S)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide.**

To Intermediate 21, trans-3-[4-(chloromethyl)-3-fluorophenyl]-N-ethyl-3-fluorocyclobutanecarboxamide (0.482g, 1.67mmol) in DCE (16ml) was added triethylamine (0.69 ml, 5.01mmol) and 2-S-methyl pyrrolidine hydrobromide (0.56g,
 20 3.35 mmol). This mixture was heated to 50 °C for 3hrs. The reaction was cooled to rt and quenched with saturated aq. NaHCO₃ (200ml) and extracted with CH₂Cl₂ (3x200ml) to recover 600mg of crude material. This was purified by flash column chromatography using a 40g ISCO™ column and 5% and 10% MeOH/EtOAc to obtain the title compound (400 mg, 71% yield). Rf = 0.50 (15 %MeOH//EtOAc);
 25 LRMS m/z Calcd for C₁₉H₂₆F₂N₂O, 336.4, found, 337.2 (M+H) APCI; ¹H-NMR (CDCl₃) δ 7.29 (t, J = 7.7 Hz, 1H), 7.13 (d, J = 7.9 Hz, 1H), 7.06 (d, J = 10.8 Hz, 1H), 6.46 (br s, 1H), 3.86 (d, J = 13.3 Hz, 1H), 3.29-3.15 (m, 4H), 2.86-2.71 (m, 3H), 2.66-2.54 (m, 2H), 2.36-2.27 (m, 1H), 2.06 (q, J = 8.9 Hz, 1H), 1.87-1.78 (m, 1H), 1.67-1.40 (m, 2H), 1.39-1.29 (m, 1H), 1.09-1.03 (m, 6H); ¹³C-NMR (CDCl₃) δ 173.9,
 30 161.2 (d, J_{C-F} = 246.5 Hz), 142.8 (dd, J_{C-F} = 24.0, 7.5 Hz), 131.7 (d, J_{C-F} = 4.5 Hz), 126.0 (d, J_{C-F} = 15.0 Hz), 120.2 (dd, J_{C-F} = 7.5, 3.0 Hz), 111.8 (dd, J_{C-F} = 24.0, 9.0 Hz) 97.1 (d, J_{C-F} = 193.9 Hz), 59.4, 54.0, 50.2, 38.6 (dd, J_{C-F} = 24.9, 6.4 Hz), 34.7, 33.1, 32.9, 21.7, 19.3, 14.9.

-78-

Example 603-Fluoro-3-[3-fluoro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide.

To Intermediate 21, trans-3-[4-(chloromethyl)-3-fluorophenyl]-N-ethyl-3-fluorocyclobutanecarboxamide (0.48 g, 1.67 mmol) in DCE (16ml) was added triethylamine (0.69ml, 5.01mmol) and 2-R-methyl pyrrolidine hydrobromide (0.56 g, 3.35 mmol). This mixture was heated to 50 °C for 3hrs. The reaction was cooled to rt and quenched with saturated aq. NaHCO₃ (200ml) and extracted with CH₂Cl₂ (3x200ml) to recover 610mg of crude material. This was purified by flash column chromatography using a 40g ISCOTM column and 5% and 10% MeOH/EtOAc to obtain the title compound (406mg, 72% yield): R_f = 0.50 (15 %MeOH/EtOAc); LRMS m/z Calcd for C₁₉H₂₆F₂N₂O, 336.4, found, 337.2 (M+H) APCI; ¹H-NMR (CDCl₃) δ 7.29 (t, J = 7.7 Hz, 1H), 7.12 (d, J = 7.9 Hz, 1H), 7.05 (dd, J = 10.8, 1.3 Hz, 1H), 6.49 (br t, J = 5.0 Hz, 1H), 3.86 (d, J = 13.2 Hz, 1H), 3.48-3.15 (m, 4H), 2.86-2.71 (m, 3H), 2.65-2.54 (m, 2H), 2.36-2.27 (m, 1H), 2.05 (q, J = 8.7 Hz, 1H), 1.86-1.78 (m, 1H), 1.67-1.40 (m, 2H), 1.38-1.27 (m, 1H), 1.10-1.00 (m, 6H); ¹³C-NMR (CDCl₃) δ 173.9, 161.2 (d, J_{C-F} = 246.5 Hz), 142.8 (dd, J_{C-F} = 23.3, 7.5 Hz), 131.7 (d, J_{C-F} = 4.5 Hz), 126.0 (d, J_{C-F} = 15.0 Hz), 120.2 (dd, J_{C-F} = 7.5, 3.0 Hz), 111.8 (dd, J_{C-F} = 24.0, 9.0 Hz), 97.1 (d, J_{C-F} = 194.6 Hz), 59.4, 54.0, 50.2, 38.6 (dd, J_{C-F} = 25.6, 6.4 Hz), 34.7, 33.0, 32.9, 21.7, 19.3, 14.9.

Example 613-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid dimethylamide.

To a stirring solution of BAST (0.072g, 0.327 mmol) at -78 °C in dry CH₂Cl₂ (2 ml) was added a solution of Example 31, 3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-hydroxy-cyclobutanecarboxylic acid dimethylamide (0.1g, 0.296 mmol) in dry CH₂Cl₂ (5 ml) drop wise. After 1hr, the reaction was quenched cold with sat. aq. NaHCO₃ (10 ml) and diluted with CH₂Cl₂. The layers were separated and the aqueous phase was once again extracted with CH₂Cl₂ (25 ml) and the combined organic phases were dried over MgSO₄ and concentrated under reduced pressure to obtain a residual oil. This was purified by flash chromatography using a 10g ISCOTM column and 2.5% MeOH/CH₂Cl₂ to obtain the title compound (56mg, 56 % yield). R_f = 0.30, (10% MeOH/ CH₂Cl₂); LRMS m/z Calcd for C₁₈H₂₄ClFN₂O, 338.9, found, 339.4

-79-

(M+H), 319.4 (M+H-HF) APCI; ^1H -NMR (CDCl_3) δ 7.46 (d, $J = 7.9\text{Hz}$, 1H), 7.39 (bs, 1H), 7.28 (m, 1H), 3.72 (s, 2H), 3.68-3.57 (m, 1H), 2.97 (s, 3H), 2.95 (s, 3H), 2.96-2.66 (m, 4H), 2.60-2.52 (m, 4H), 1.82-1.74 (m, 4H); ^{13}C -NMR (CDCl_3) δ 173.3, 141.8 (d, $J_{\text{C-F}} = 23.5\text{ Hz}$), 137.0, 134.0, 130.7, 125.8 (d, $J_{\text{C-F}} = 8.3\text{Hz}$), 123.2 (d, $J_{\text{C-F}} = 8.0\text{ Hz}$), 97.5 (d, $J_{\text{C-F}} = 194.0\text{ Hz}$), 56.9, 54.4, 38.6, 38.4 36.9, 35.8, 30.1 23.8.

Where cis and trans isomers are possible for an embodiment of the inventive compound of formula I, both cis and trans isomers are within the scope of the invention. Rotomers are possible for an embodiment of the inventive compound of formula I and are within the scope of the invention.

10 Conventional techniques for the preparation/isolation of individual enantiomers include chiral synthesis from a suitable optically pure precursor or resolution of the racemate (or the racemate of a salt or derivative) using, for example, chiral high pressure liquid chromatography (HPLC). -

Alternatively, the racemate (or a racemic precursor) may be reacted with a
15 suitable optically active compound, for example, an alcohol, or, in the case where the compound of formula I contains an acidic or basic moiety, an acid or base such as tartaric acid or 1-phenylethylamine. The resulting diastereomeric mixture may be separated by chromatography and/or fractional crystallization and one or both of the diastereoisomers converted to the corresponding pure enantiomer(s) by means well
20 known to a skilled person.

Chiral compounds of the invention (and chiral precursors thereof) may be obtained in enantiomerically-enriched form using chromatography, typically HPLC, on an asymmetric resin with a mobile phase consisting of a hydrocarbon, typically heptane or hexane, containing from 0 to 50% by volume of isopropanol, typically
25 from 2% to 20%, and from 0 to 5% by volume of an alkylamine, typically 0.1% diethylamine. Concentration of the eluate affords the enriched mixture.

Stereoisomeric conglomerates may be separated by conventional techniques known to those skilled in the art - see, for example, "Stereochemistry of Organic Compounds" by E. L. Eliel (Wiley, New York, 1994).

30 The composition of the present invention may be formulated in a conventional manner using one or more pharmaceutically acceptable carriers. The composition may be formulated for oral, buccal, intranasal, parenteral (e.g., intravenous, intramuscular, intraperitoneal, or subcutaneous or through an implant) nasal, vaginal, sublingual,

-80-

rectal or topical administration or in a form suitable for administration by inhalation or insufflation.

Pharmaceutically acceptable salts of compounds of formula I may be prepared by one or more of three methods: (i) by reacting the compound of formula I with the
5 desired acid or base; (ii) by removing an acid- or base-labile protecting group from a suitable precursor of the compound of formula I or by ring-opening a suitable cyclic precursor, for example, a lactone or lactam, using the desired acid or base; or (iii) by converting one salt of the compound of formula I to another by reaction with an appropriate acid or base or by means of a suitable ion exchange column.

10 All three reactions are typically carried out in solution. The resulting salt may precipitate out and be collected by filtration or may be recovered by evaporation of the solvent. The degree of ionisation in the resulting salt may vary from completely ionised to almost non-ionised.

Also included within the scope of the invention are metabolites of compounds
15 of formula I, that is, compounds formed in vivo upon administration of the drug. Some examples of metabolites in accordance with the invention include: (i) where the compound of formula (I) contains a methyl group, an hydroxymethyl derivative thereof ($-\text{CH}_3 \rightarrow -\text{CH}_2\text{OH}$); (ii) where the compound of formula (I) contains an alkoxy group, an hydroxy derivative thereof ($-\text{OR} \rightarrow -\text{OH}$); (iii) where the compound
20 of formula (I) contains a tertiary amino group, a secondary amino derivative thereof ($-\text{NR}^a\text{R}^b \rightarrow -\text{NHR}^a$ or $-\text{NHR}^b$); (iv) where the compound of formula (I) contains a secondary amino group, a primary derivative thereof ($-\text{NHR}^a \rightarrow -\text{NH}_2$); (v) where the compound of formula (I) contains an amide group, a carboxylic acid derivative thereof ($-\text{CONR}^c\text{R}^d \rightarrow \text{COOH}$).

25 Isotopically labeled compounds of formula I of this invention can generally be prepared by carrying out the procedures disclosed in the preceeding Schemes and/or in the Examples and Preparations, by substituting a readily available isotopically labeled reagent for a non-isotopically labeled reagent.

For oral administration, the pharmaceutical composition may take the form of,
30 for example, tablets or capsules prepared by conventional means with pharmaceutically acceptable excipients such as binding agents such as pregelatinized maize starch, polyvinylpyrrolidone or hydroxypropyl methylcellulose; fillers such as

-81-

lactose, microcrystalline cellulose or calcium phosphate; lubricants such as magnesium stearate, talc or silica; disintegrants such as potato starch or sodium starch glycolate; or wetting agents such as sodium lauryl sulphate. The tablets may be coated by methods well known in the art. Liquid preparations for oral administration may take the form of, for example, solutions, syrups or suspensions, or they may be presented as a dry product for constitution with water or other suitable vehicle before use. Such liquid preparations may be prepared by conventional means with pharmaceutically acceptable additives such as suspending agents such as sorbitol syrup, methyl cellulose or hydrogenated edible fats; emulsifying agents such as lecithin or acacia, non-aqueous vehicles such as almond oil, oily esters or ethyl alcohol; and preservatives such as methyl or propyl p-hydroxybenzoates or sorbic acid.

For buccal administration, the composition may take the form of tablets or lozenges formulated in conventional manner.

The composition of the invention may be formulated for parenteral administration by injection, including using conventional catheterization techniques or infusion. Formulations for injection may be presented in unit dosage form, for example, in ampoules or in multi-dose containers, with an added preservative. The composition may take such forms as suspensions, solutions or emulsions in oily or aqueous vehicles, and may contain formulating agents such as suspending, stabilizing and/or dispersing agents. Alternatively, the active ingredient or ingredients in a composition may be in powder form for reconstitution with a suitable vehicle, for example, sterile pyrogen-free water, before use. The term "active ingredient" as used herein refers to a compound of the formula I, a histamine H₁ antagonist, or a neurotransmitter re-uptake blocker.

The composition of the invention may also be formulated in a rectal composition such as suppositories or retention enemas, for example, containing conventional suppository bases such as cocoa butter or other glycerides. A composition for vaginal administration is preferably a suppository that may contain, in addition to the active ingredient or ingredients, excipients such as cocoa butter or a suppository wax. A composition for nasal or sublingual administration is also prepared with standard excipients well known in the art.

-82-

For intranasal administration or administration by inhalation, the composition may be conveniently delivered in the form of a solution or suspension from a pump spray container that is squeezed or pumped by the patient or as an aerosol spray presentation from a pressurized container or a nebulizer, with the use of a suitable
5 propellant, for example, dichlorodifluoromethane, trichlorofluoromethane, dichlorotetrafluoroethane, carbon dioxide or other suitable gas. In the case of a pressurized aerosol, the dosage unit may be determined by providing a valve to deliver a metered amount. The pressurized container or nebulizer may contain a solution or suspension of the active ingredient or ingredients. Capsules and cartridges,
10 made, for example, from gelatin, for use in an inhaler or insufflator may be formulated containing a powder mix of an active ingredient or ingredients and a suitable powder base such as lactose or starch. The active ingredient or ingredients in the composition may range in size from nanoparticles to microparticles.

An exemplary dose of the composition of the invention comprising a
15 compound of formula I for oral, parenteral or buccal administration to the average adult human for the treatment of the conditions referred to herein is about 0.01 to about 1000 mg of the compound of formula I per unit dose which could be administered, for example, 1 to 3 times per day.

An exemplary dose of the composition of the invention comprising a
20 compound of formula I and a histamine H_1 antagonist or a neurotransmitter re-uptake blocker for oral, parenteral or buccal administration to the average adult human for the treatment of the conditions referred to herein is about 0.01 to about 500 mg of the compound of formula I and of about 0.01 mg to about 500 mg of the histamine H_1 antagonist or the neurotransmitter re-uptake blocker per unit dose which could be
25 administered, for example, 1 to 3 times per day.

Aerosol formulations for treatment of the conditions referred to herein in the average adult human are preferably arranged so that each metered dose or "puff" of aerosol contains about 20 μ g to about 1000 μ g of the compound of formula I. The overall daily dose with an aerosol will be within the range about 100 μ g to about 10
30 mg. Administration may be several times daily, for example 2, 3, 4 or 8 times, giving for example, 1, 2 or 3 doses each time. Aerosol formulations containing a compound of formula I and a histamine H_1 antagonist or a neurotransmitter re-uptake blocker are preferably arranged so that each metered dose or "puff" of aerosol contains about 100

-83-

µg to about 10,000 µg of the compound of formula I and about 100 µg to about 30,000 µg of the histamine H₁ antagonist or the neurotransmitter re-uptake blocker. Administration may be several times daily, for example 1, 3, 4 or 8 times, giving for example, 1, 2 or 3 doses each time. The composition of the invention comprising a
5 compound of formula I and a histamine H₁ antagonist or a neurotransmitter re-uptake blocker may optionally contain a pharmaceutically acceptable carrier and may be administered in both single and multiple dosages as a variety of different dosage forms, such as tablets, capsules, lozenges, troches, hard candies, powders, sprays, aqueous suspension, injectable solutions, elixirs, syrups, and the like. The
10 pharmaceutically acceptable carriers include solid diluents or fillers, sterile aqueous media and various non-toxic organic solvents, etc. Oral pharmaceutical formulations can be suitably sweetened and/or flavored by means of various agents of the type commonly employed for such purposes. In general, the compound of formula I is present in such dosage forms at concentration levels ranging from about 0.1% to
15 about 99.9% by weight of the total composition, i.e., in amounts which are sufficient to provide the desired unit dosage, and the histamine H₁ antagonist or the neurotransmitter re-uptake blocker is present in such dosage forms at concentration levels ranging from about 0.1% to about 99.9% by weight of the total composition, i.e., in amounts which are sufficient to provide the desired unit dosage.

20 The compound of formula I and the histamine H₁ antagonist may be administered together or separately. When administered separately, the compound of formula I and the histamine H₁ antagonist may be administered in either order, provided that after administration of the first of the two active ingredients, the second active ingredient is administered within 24 hours or less, preferably 12 hours or less.

25 The compound of formula I and the neurotransmitter re-uptake blocker may be administered together or separately. When administered separately, the compound of formula I and the neurotransmitter re-uptake blocker may be administered in either order, provided that after administration of the first of the two active ingredients, the second active ingredient is administered within 24 hours or less, preferably 12 hours
30 or less.

A preferred dose ratio of compound of formula I to the histamine H₁ antagonist or to the neurotransmitter re-uptake blocker for oral, parenteral or buccal

-84-

administration to the average adult human for the treatment of the conditions referred to herein is from about 0.001 to about 1000, preferably from about 0.01 to about 100.

The composition may be homogeneous, wherein by homogeneous it is meant that the active ingredient or ingredients are dispersed evenly throughout the composition so that the composition may be readily subdivided into equally effective unit dosage forms such as tablets, pills and capsules. This solid composition is then subdivided into unit dosage forms of the type described herein containing from about 0.1 to about 1000 mg of the active ingredient or ingredients. Typical unit dosage forms contain from about 1 to about 300 mg, for example about 1, 2, 5, 10, 25, 50 or 100 mg, of the active ingredient or ingredients. The tablets or pills of the novel composition can be coated or otherwise compounded to provide a dosage form affording the advantage of prolonged action. For example, the tablet or pill can comprise an inner dosage and an outer dosage component, the latter being in the form of an envelope over the former. The two components can be separated by an enteric layer which serves to resist disintegration in the stomach and permits the inner component to pass intact into the duodenum or to be delayed in release. A variety of materials can be used for such enteric layers or coatings, such materials including a number of polymeric acids and mixtures of polymeric acids with such materials as shellac, cetyl alcohol and cellulose acetate.

The dosage of the active ingredient or ingredients in the composition and methods of this invention may be varied; however, it is necessary that the amount of the active ingredient or ingredients in such a composition be such that a suitable dosage form is obtained. The selected dosage depends upon the desired therapeutic effect, on the route of administration, the particular compounds administered, the duration of the treatment, and other factors. All dosage ranges and dosage levels mentioned herein refer to each active ingredient present in the pharmaceutical composition of the present invention, as well as those used in the methods of the present invention. Generally, dosage levels of between about 0.01 and about 100 mg/kg of body weight daily are administered to humans and other mammals. A preferred dosage range in humans is about 0.1 to about 50 mg/kg of body weight daily which can be administered as a single dose or divided into multiple doses. A preferred dosage range in mammals other than humans is about 0.01 to about 10.0 mg/kg of body weight daily which can be administered as a single dose or divided

-85-

into multiple doses. A more preferred dosage range in mammals other than humans is about 0.1 to about 5.0 mg/kg of body weight daily which can be administered as a single dose or divided into multiple doses.

The pharmaceutical composition comprising the compound of formula I and
5 the histamine H₁ antagonist or the neurotransmitter re-uptake blocker may be administered at dosages of a therapeutically effective amount of the compound of formula I and of the second active ingredient in single or divided doses.

The specific therapeutically effective dose level for any particular patient will depend upon a variety of factors including the disorder being treated and the severity
10 of the disorder; activity of the specific compound employed; the specific composition employed; the age. However, some variation in dosage will necessarily occur depending upon the condition of the subject being treated. The person responsible for administration will, in any event, determine the appropriate dose for the individual subject.

15 The dosage amounts set forth in this description and in the appended claims may be used, for example, for an average human subject having a weight of about 65 kg to about 70 kg. The skilled practitioner will readily be able to determine any variation in the dosage amount that may be required for a subject whose weight falls outside the about 65 kg to about 70 kg range, based upon the medical history of the
20 subject. The pharmaceutical combinations may be administered on a regimen of up to 6 times per day, preferably 1 to 3 times per day, such as 2 times per day or once daily.

Determination of Biological Activity

The *in vitro* affinity of the compounds in the present invention at the rat or human histamine H₃ receptors can be determined according to the following
25 procedure. Frozen rat frontal brain or frozen human post-mortem frontal brain is homogenized in 20 volumes of cold 50 mM Tris HCl containing 2 mM MgCl₂ (pH to 7.4 at 4 °C). The homogenate is then centrifuged at 45,000 G for 10 minutes. The supernatant is decanted and the membrane pellet resuspended by Polytron in cold 50 mM Tris HCl containing 2 mM MgCl₂ (pH to 7.4 at 4 °C) and centrifuged again. The
30 final pellet is resuspended in 50 mM Tris HCl containing 2 mM MgCl₂ (pH to 7.4 at 25 °C) at a concentration of 12 mg/mL. Dilutions of compounds are made in 10% DMSO / 50 mM Tris buffer (pH 7.4) (at 10 x final concentration, so that the final DMSO concentration is 1%). Incubations are initiated by the addition of membranes

-86-

(200 microliters) to 96 well V-bottom polypropylene plates containing 25 microliters of drug dilutions and 25 microliters of radioligand (1 nM final concentration 3H-N-methyl-histamine). After a 1 hour incubation, assay samples are rapidly filtered through Whatman GF/B filters and rinsed with ice-cold 50 mM Tris buffer (pH 7.4) using a Skatron cell harvester. Radioactivity is quantified using a BetaPlate scintillation counter. The percent inhibition of specific binding can then be calculated.

A person of ordinary skill in the art could adapt the above procedure to other assays.

Table 1. Rat Histamine H3 Receptor Binding

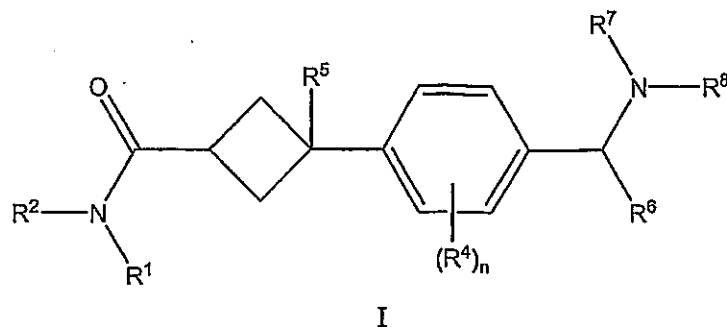
Example #	rH3 K _i (nM)
9	18.9
11	24.1
13	10.1
15	44.1
16	20.7
23	28.8
46	10.9
50	32.3
55	10.1
59	21.4

10

-87-

WE CLAIM:

1. A compound of formula I



or a pharmaceutically acceptable salt thereof, wherein:

- 5 R^1 and R^2 are each independently selected from the group consisting of
- hydrogen;
 - C_1 - C_8 alkyl optionally substituted with 1 to 4 halogens;
 - C_1 - C_4 alkyl group optionally substituted with a substituent selected from the group consisting of OH, one to four C_1 - C_4 alkyl, C_3 - C_7 cycloalkyl, C_1 - C_4 dialkylamino, C_6 - C_{14}
 - 10 aryl optionally substituted with a halogen and optionally substituted with C_6 - C_{10} aryloxy optionally substituted with one to two halogens, and 5-10-membered heteroaryl optionally substituted with a C_6 - C_{10} aryl group and optionally substituted with one to three C_1 - C_4 alkyl groups;
 - C_3 - C_7 cycloalkyl;
 - 15 C_6 - C_{14} aryl;
 - (C_0 - C_3)alkyl-O-(C_1 - C_3)alkyl optionally substituted with (C_1 - C_3)alkyl;
 - (C_1 - C_3)alkyl-C(=O)O-(C_1 - C_3)alkyl;
 - 3-8-membered heterocycloalkyl optionally substituted with one or more C_1 - C_4 alkyl-carbonyl groups;
 - 20 C_6 - C_{10} arylsulfonyl optionally substituted with one or more C_1 - C_2 alkyl;
 - 5-10-membered heteroaryl; and
 - C_6 - C_{14} aryl- C_0 - C_4 alkylene-O- C_0 - C_4 alkyl, wherein each C_0 - C_4 alkyl and each C_0 - C_4 alkylene is optionally substituted with one to four C_1 - C_4 alkyl;
- or optionally R^1 and R^2 , together with the nitrogen to which they are attached, form a 4-, 5-, 6-,
- 25 or 7-membered saturated or unsaturated aliphatic ring, wherein one of the carbons in said aliphatic ring is optionally replaced by O, S, NR^3 , or CO, and wherein said ring is optionally fused to a C_6 - C_{10} arylene and is optionally substituted at a ring carbon with a substituent selected from the group consisting of

-88-

-OH, 5-10-membered heteroaryl optionally substituted with one or more halogens and optionally substituted with one or more C₁-C₂ alkyl,

C₁-C₄ alkoxy optionally substituted with one or more C₁-C₂ alkoxy and optionally substituted with one or more C₁-C₄ dialkylaminocarbonyl, and

5 one or two C₁-C₄ alkyl optionally and independently substituted with one or more C₁-C₂ alkoxy;

wherein R³ is

hydrogen;

C₁-C₈ alkyl optionally substituted with 1 to 4 halogens;

10 5-10-membered heteroaryl optionally substituted with a substituent selected from the group consisting of halogen, C₁-C₄ alkyl, C₁-C₂ alkoxy, C₆-C₁₀ aryl, C₁-C₄ alkylaminocarbonyl, and cyano;

C₁-C₄ alkyl group optionally substituted with a substituent selected from the group consisting of C₁-C₂ alkoxycarbonyl, 5-10-membered heteroaryl optionally substituted

15 with one or more C₁-C₂ alkyl, one to four C₁-C₄ alkyl, C₃-C₇ cycloalkyl, and C₆-C₁₄ aryl;

C₆-C₁₀ aryl optionally substituted with one or two C₁-C₂ alkyl;

C₁-C₄ alkylcarbonyl;

or C₆-C₁₄ aryl-C₀-C₄ alkylene-O-C₀-C₄ alkyl, wherein each C₀-C₄ alkyl and each C₀-C₄ alkylene is optionally substituted with one to four C₁-C₄ alkyl;

20 R⁴ is independently selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkoxy, halogen, nitrile, -SO₂C₁-C₄, -SO₂NHC₁-C₄, and -C(=O)NHC₁-C₄;

n is 0, 1, 2, 3, or 4;

R⁵ is OH, -O (C₁-C₃)alkyl, halogen or hydrogen;

R⁶ is hydrogen, C₁-C₄ alkyl optionally substituted with 1 to 4 halogens, or C₃-C₇ cycloalkyl-C₀-
25 C₄ alkyl;

R⁷ is hydrogen, C₁-C₈ alkyl optionally substituted with 1 to 4 halogens, or C₃-C₇ cycloalkyl-C₀-
C₄ alkyl, wherein each C₀-C₄ is optionally substituted with one to four C₁-C₄ alkyl and;

R⁸ is hydrogen, C₁-C₈ alkyl optionally substituted with 1 to 4 halogens, or C₃-C₇ cycloalkyl-C₀-
C₄ alkyl;

30 or optionally R⁷ and R⁸, together with the nitrogen to which they are attached, form a 4-, 5-, 6-, or 7-membered heterocyclic ring, wherein said heterocyclic ring is optionally substituted with one or two C₁-C₄ alkyl; and wherein one of the carbons of said heterocyclic ring that is separated by at least two atoms from said nitrogen in said heterocyclic ring is optionally replaced by O, S, NR⁹, or C=O, wherein R⁹ is hydrogen, C₁-C₈ alkyl

-89-

optionally substituted with 1 to 4 halogens, or C₃-C₇ cycloalkyl-C₀-C₄ alkyl, and wherein each C₀-C₄ alkyl is optionally substituted with one to four C₁-C₄ alkyl.

2. A compound of formula I, according to claim 1, wherein R⁷ and R⁸, together with the nitrogen to which they are attached, form a 4-, 5-, 6- or 7-membered heterocyclic ring, wherein said heterocyclic ring is optionally substituted with one or two C₁-C₄ alkyl; and wherein one of the carbons of said heterocyclic ring that is separated by at least two atoms from said nitrogen in said heterocyclic ring is optionally replaced by O, S, NR⁹, or C=O, wherein R⁹ is hydrogen, C₁-C₈ alkyl optionally substituted with 1 to 4 halogens, or C₃-C₇ cycloalkyl-C₀-C₄ alkyl, and wherein each C₀-C₄ alkyl is optionally substituted with one to four C₁-C₄ alkyl.

3. A compound of formula I, according to claim 2, wherein R⁷ and R⁸, together with the nitrogen to which they are attached, form a 5- or 6-membered saturated heterocycle.

4. A compound of formula I, according to claim 3, wherein said saturated heterocycle is a pyrrolidiny group.

5. A compound of formula I, according to claim 2, wherein R¹ is hydrogen; R⁴ and R⁵ are independently hydrogen or F; R⁶ is hydrogen or C₁-C₆ alkyl.

6. A compound of formula 1, according to claim 1, wherein R⁵ is H or F.

7. A compound of formula 1, according to claim 2, wherein R⁵ is H or F.

8. A cis cyclobutyl isomer or a trans cyclobutyl isomer of formula I, according to claim 1.

9. A cis cyclobutyl isomer or a trans cyclobutyl isomer of formula I, according to claim 2.

10. A compound of formula I, according to claim 1, wherein the compound is selected from the group consisting of:

cis-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;

cis-[3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;

cis-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide;

cis-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;

cis-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;

-90-

- cis*-3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;
- cis*-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide;
- cis*-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-
- 5 amide;
- cis*-(3-Aza-bicyclo[3.2.2]non-3-yl)-[3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-methanone;
- trans*-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;
- 10 *trans*-[3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;
- trans*-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide;
- trans*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
- 15 methylamide;
- trans*-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;
- trans*-{3-[3-Chloro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutyl}-pyrrolidin-1-yl-methanone;
- 20 *trans*-3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;
- trans*-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide;
- trans*-3-(3-Fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-
- 25 amide; and
- trans*-(3-Aza-bicyclo[3.2.2]non-3-yl)-[3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-methanone.
- cis*-[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;
- 30 *cis*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid dimethylamide;
- cis*-[3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-piperidin-1-yl-methanone;

-91-

- cis*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-methyl-amide;
- cis*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid cyclopropylmethyl-amide;
- 5 *cis*-[3-(3,5-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-pyrrolidin-1-yl-methanone;
- cis*-3-(2,6-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methylamide;
- cis*-3-(5-Chloro-2-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-
- 10 cyclobutanecarboxylic acid isobutyl-amide;
- cis*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid ethylamide;
- cis*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(tetrahydro-pyran-4-ylmethyl)-amide;
- 15 *cis*-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;
- cis*-{3-[3-Chloro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-3-fluoro-cyclobutyl}-pyrrolidin-1-yl-methanone;
- cis*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid
- 20 cyclopropylmethyl-methyl-amide;
- cis*-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;
- cis*-3-Fluoro-3-[3-fluoro-4-((S)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide;
- 25 *cis*-[3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-(2,3-dihydro-5H-benzo[f][1,4]oxazepin-4-yl)-methanone;
- cis*-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide;
- cis*-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid
- 30 ethyl-methyl-amide;
- cis*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(3-methyl-pyridin-2-ylmethyl)-amide;
- cis*-3-Fluoro-3-[3-fluoro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide;

-92-

cis-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-amide;

cis-[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;

5 *cis*-[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;

cis-3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid dimethylamide;

10 *trans*-[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;

trans-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid dimethylamide;

trans-[3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-piperidin-1-yl-methanone;

15 *trans*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-methyl-amide;

trans-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid cyclopropylmethyl-amide;

20 *trans*-[3-(3,5-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-pyrrolidin-1-yl-methanone;

trans-3-(2,6-Difluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methylamide;

trans-3-(5-Chloro-2-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid isobutyl-amide;

25 *trans*-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid ethylamide;

trans-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(tetrahydro-pyran-4-ylmethyl)-amide;

30 *trans*-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid methylamide;

trans-{3-[3-Chloro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-3-fluoro-cyclobutyl}-pyrrolidin-1-yl-methanone;

trans-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid cyclopropylmethyl-methyl-amide;

trans-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid dimethylamide;

trans-3-Fluoro-3-[3-fluoro-4-((S)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide;

5 *trans*-[3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutyl]-(2,3-dihydro-5H-benzo[f][1,4]oxazepin-4-yl)-methanone;

trans-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide;

10 *trans*-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethyl-methyl-amide;

trans-3-(3-Chloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid methyl-(3-methyl-pyridin-2-ylmethyl)-amide;

trans-3-Fluoro-3-[3-fluoro-4-((R)-2-methyl-pyrrolidin-1-ylmethyl)-phenyl]-cyclobutanecarboxylic acid ethylamide;

15 *trans*-3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid isobutyl-amide;

trans-[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone;

20 *trans*-[3-Fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutyl]-pyrrolidin-1-yl-methanone; and

trans-3-(2,3-Dichloro-4-pyrrolidin-1-ylmethyl-phenyl)-3-fluoro-cyclobutanecarboxylic acid dimethylamide.

11. A pharmaceutical composition comprising a therapeutically effective amount of a compound of formula I or a pharmaceutically acceptable salt thereof according to claim 1 and
25 a pharmaceutically acceptable carrier.

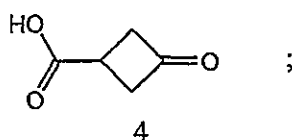
12. The use of a compound of formula I or a pharmaceutically acceptable salt thereof according to claim 1 for the preparation of a medicament for the treatment of a disorder or condition selected from the group consisting of Tourette's disease, depression, mood disorders, schizophrenia, anxiety disorders, cognitive disorders, Alzheimer's disease, attention-deficit
30 disorder, attention-deficit hyperactivity disorder, psychotic disorders, sleep disorders, obesity, dizziness, epilepsy, motion sickness, respiratory diseases, allergy, allergy-induced airway responses, allergic rhinitis, nasal congestion, allergic congestion, congestion, hypotension, cardiovascular disease, diseases of the GI tract, hyper and hypo motility and acidic secretion of the gastro-intestinal tract.

-94-

13. The method of claim 12, wherein the disorder or condition is selected from the group consisting of anxiety disorders, attention-deficit hyperactivity disorder, attention-deficit disorder, respiratory diseases, obesity, cognitive disorders, and psychotic disorders.

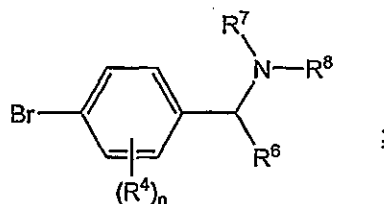
14. The method of claim 12, wherein the disorder or condition is a respiratory disease
5 selected from the group consisting of adult respiratory distress syndrome, acute respiratory distress syndrome, bronchitis, chronic bronchitis, chronic obstructive pulmonary disease, cystic fibrosis, asthma, emphysema, rhinitis and chronic sinusitis.

15. A process for the preparation of a compound according to formula I in claim 1, wherein the process comprises the step of reacting a compound of the formula 4,



10

with an organo metallic reagent derived from a compound of formula 2,



2

followed by the direct amide formation to yield a compound of the formula I.

16. The compound *trans*-3-fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide, or a pharmaceutically acceptable salt thereof.
17. A pharmaceutical composition comprising a therapeutically effective amount of *trans*-3-fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide, or a pharmaceutically acceptable salt thereof and a pharmaceutically acceptable carrier.
18. Use of the compound *trans*-3-fluoro-3-(3-fluoro-4-pyrrolidin-1-ylmethyl-phenyl)-cyclobutanecarboxylic acid ethylamide, or a pharmaceutically acceptable salt thereof for the preparation of a medicament for the treatment of a disorder or condition selected from the group consisting of Tourette's disease, depression, mood disorders, schizophrenia, anxiety disorders, cognitive disorders, Alzheimer's disease, attention-deficit disorder, attention-deficit hyperactivity disorder, psychotic disorders, sleep disorders, obesity, dizziness, epilepsy, motion sickness, respiratory diseases, allergy, allergy-induced airway responses, allergic rhinitis, nasal congestion, allergic congestion, congestion, hypotension, cardiovascular disease, diseases of the GI tract, hyper and hypo motility and acidic secretion of the gastro-intestinal tract.