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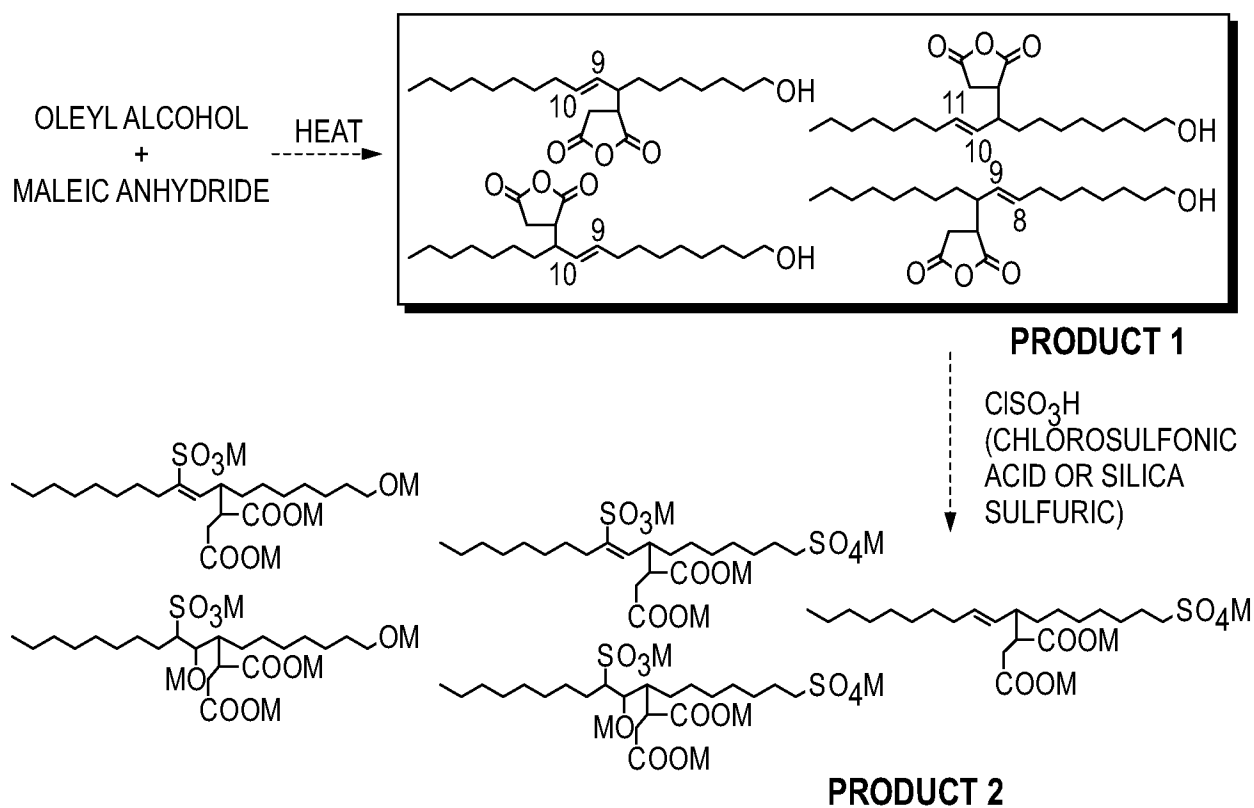


FIG. 1

UNSATURATED HYDROCARBON

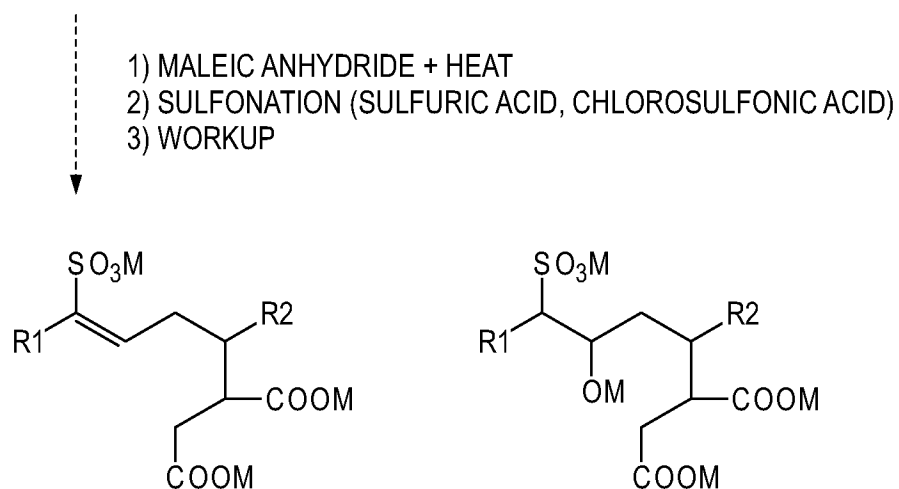
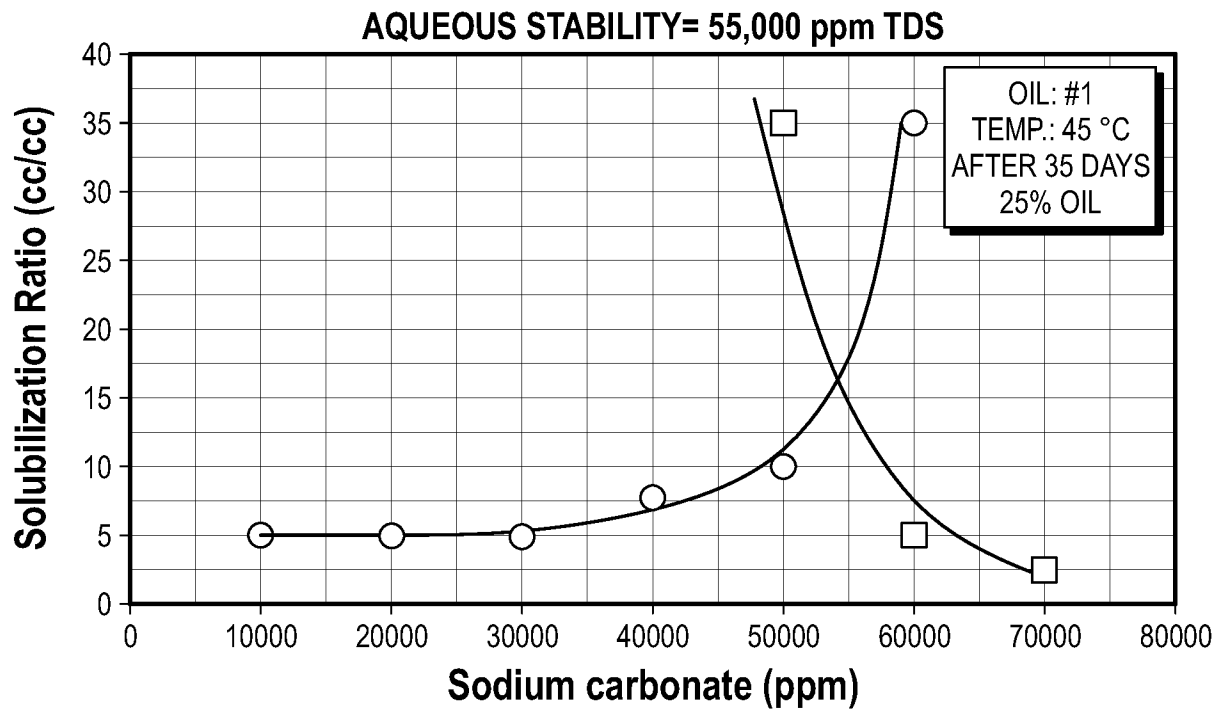


FIG. 2

**FIG. 3**

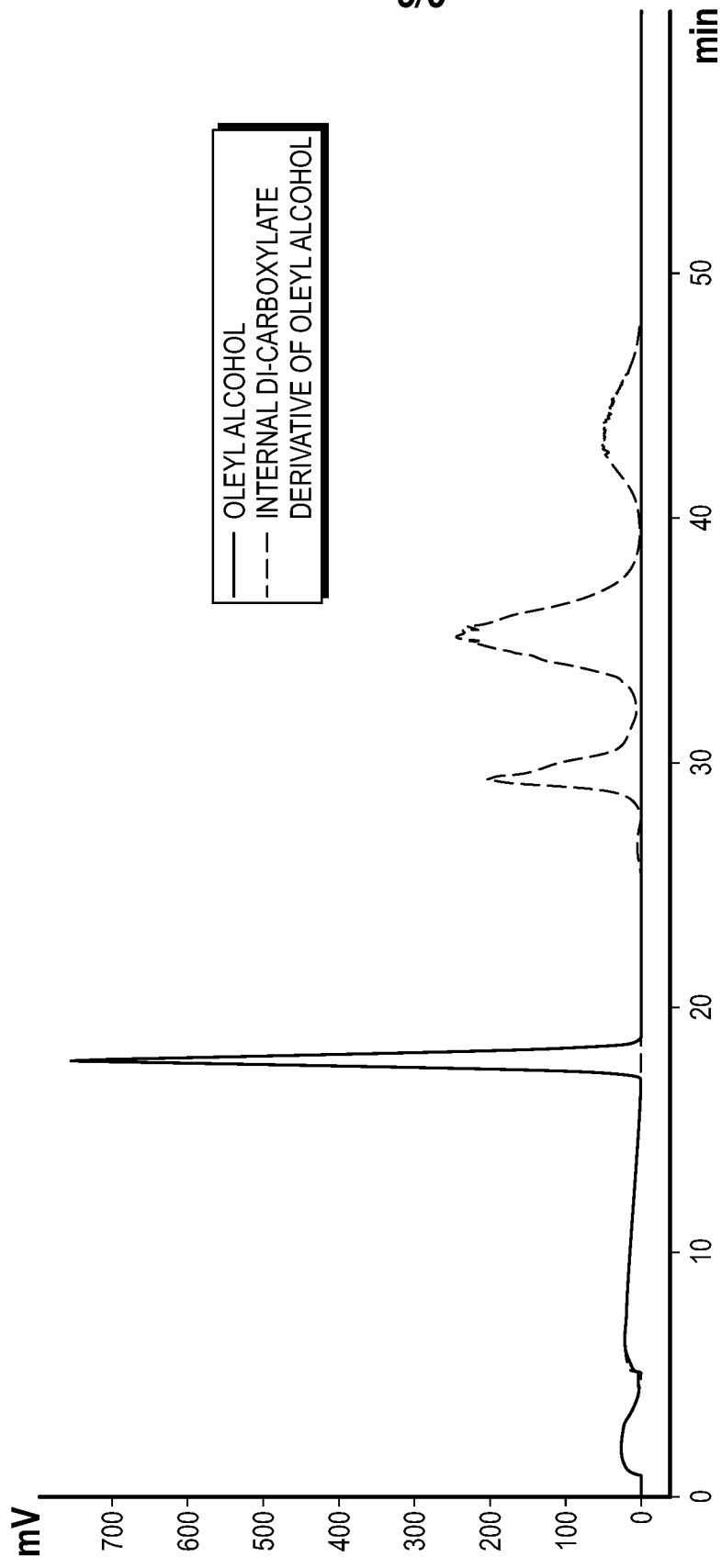


FIG. 4

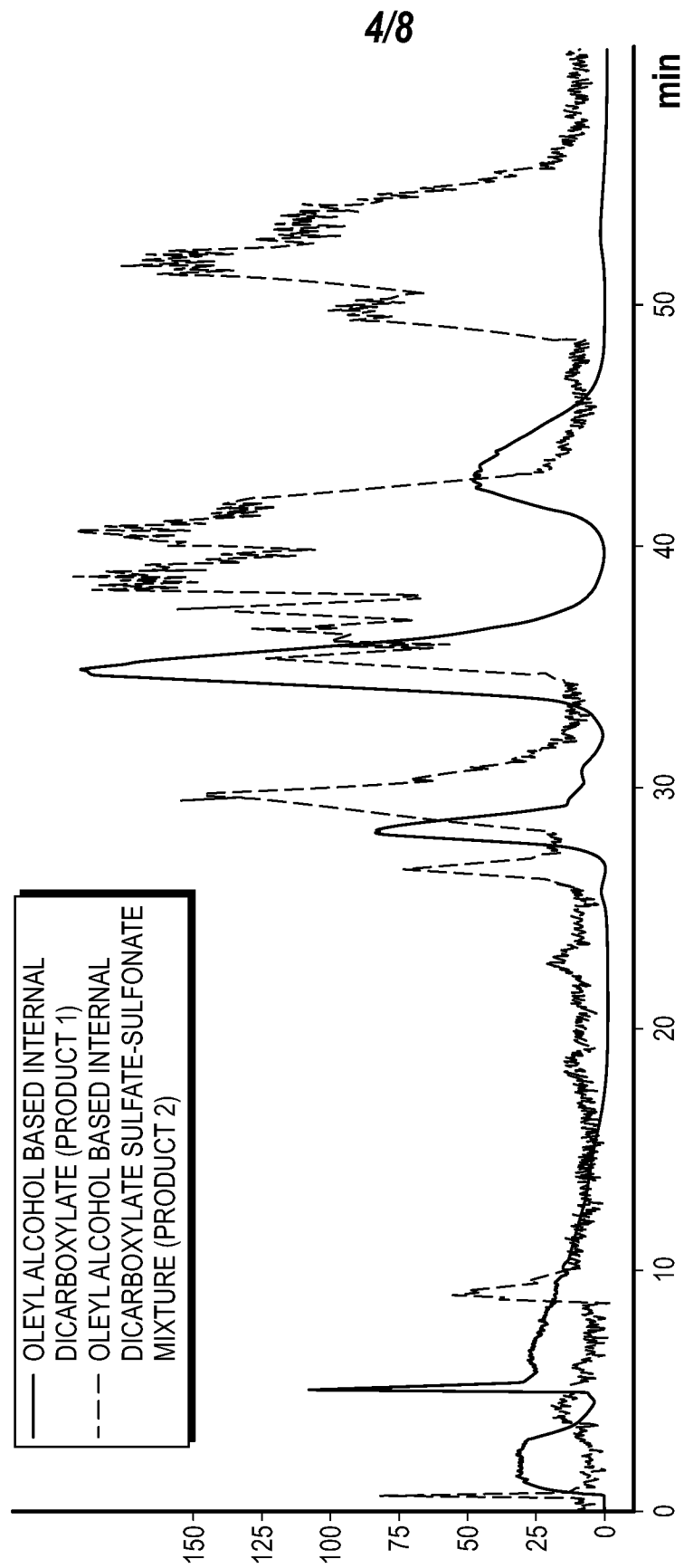


FIG. 5

PRODUCT FROM OLEYL
ALCOHOL + MALEIC ANHYDRIDE

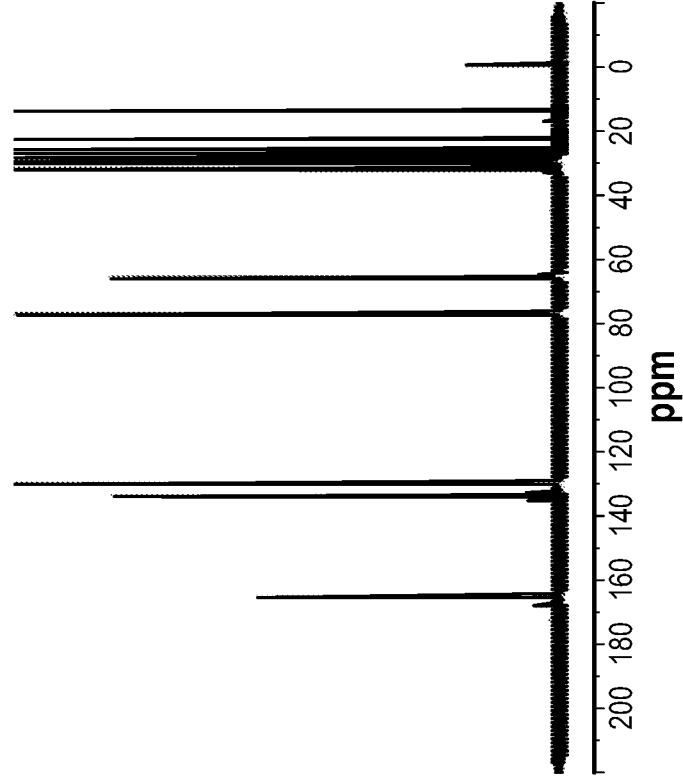


FIG. 6A

PRODUCT FROM OLEYL ALCOHOL
+ MALEIC ANHYDRIDE AFTER REACTION
WITH CHLORO SULFAMIC ACID

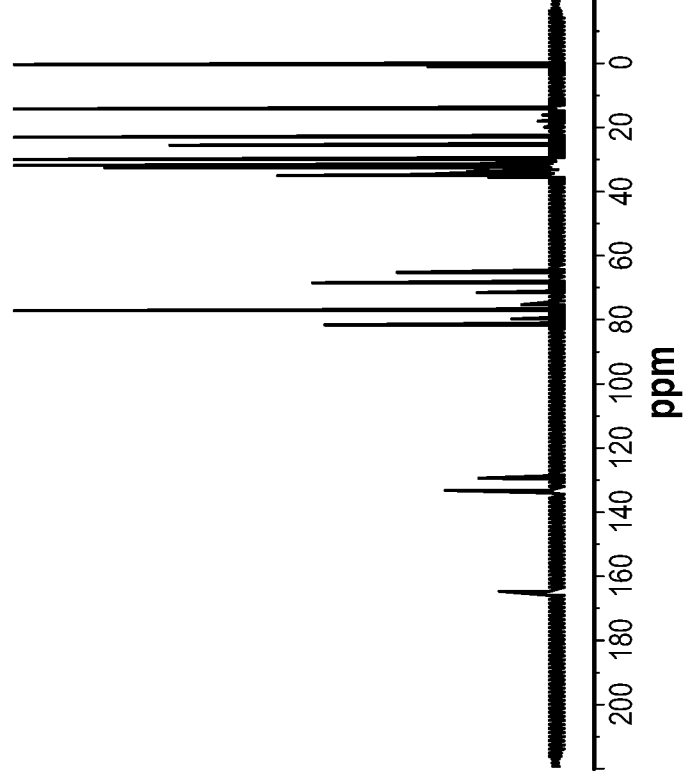


FIG. 6B

PRODUCT FROM OLEYL
ALCOHOL + MALEIC ANHYDRIDE

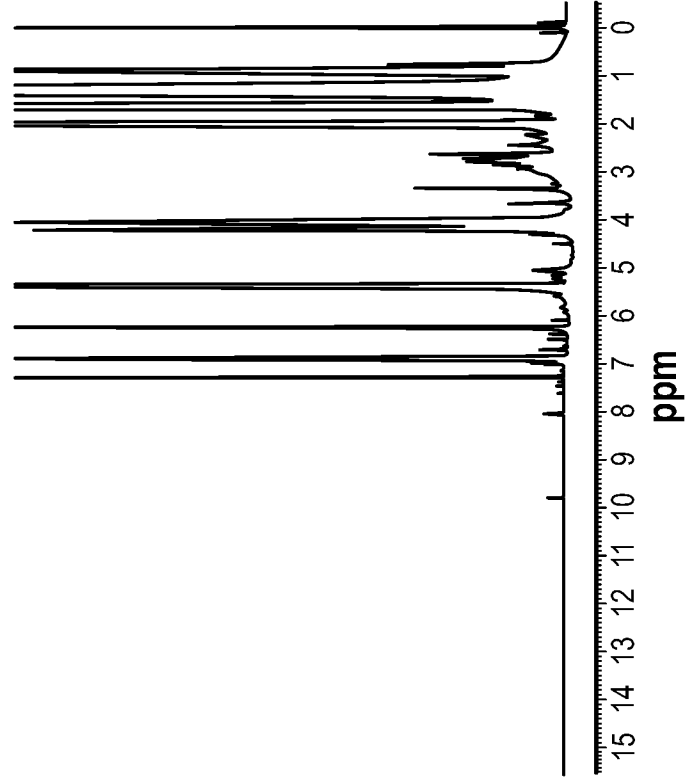


FIG. 7A

PRODUCT FROM OLEYL ALCOHOL +
MALEIC ANHYDRIDE AFTER REACTION
WITH CHLORO SULFAMIC ACID

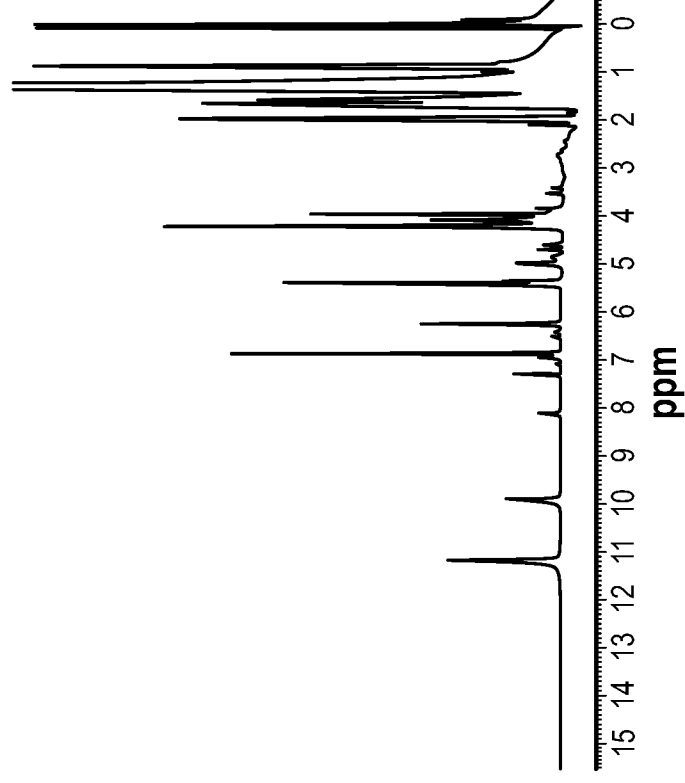


FIG. 7B

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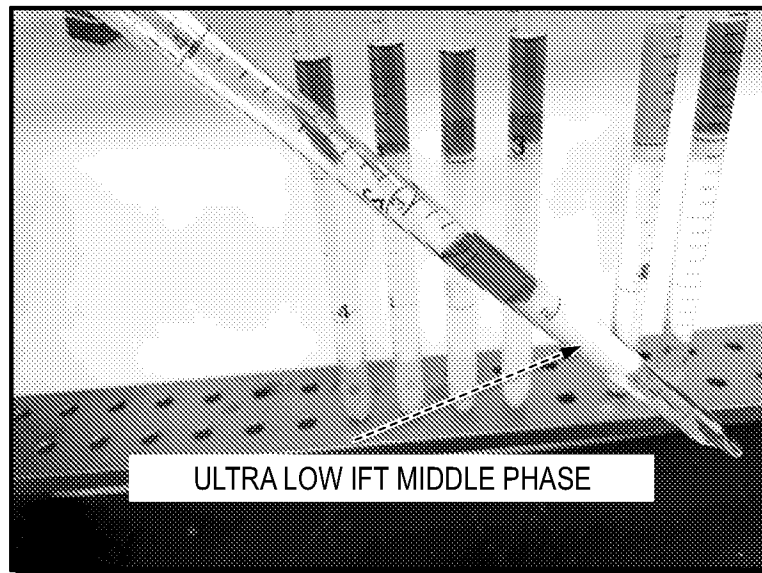


FIG. 8

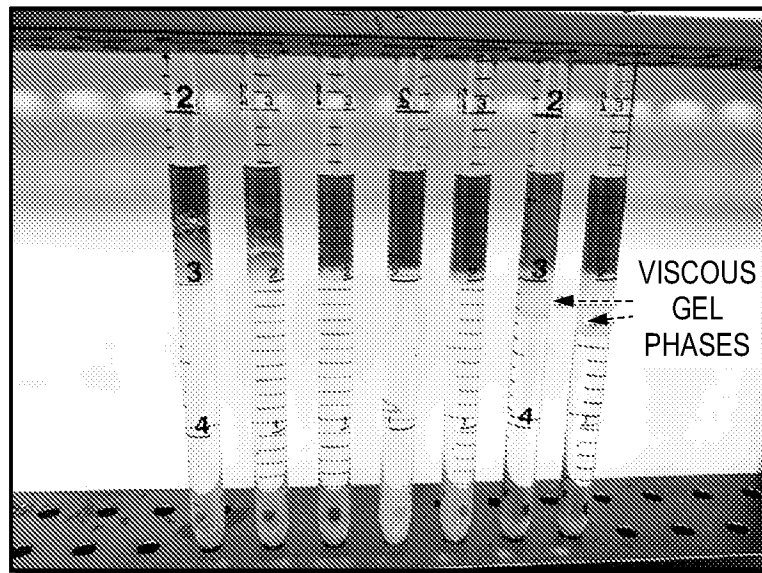
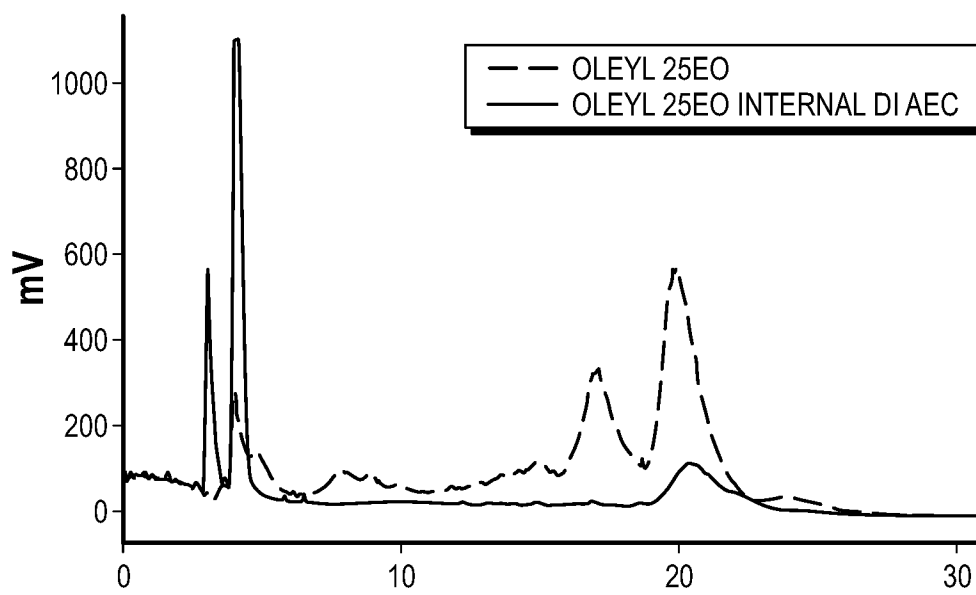
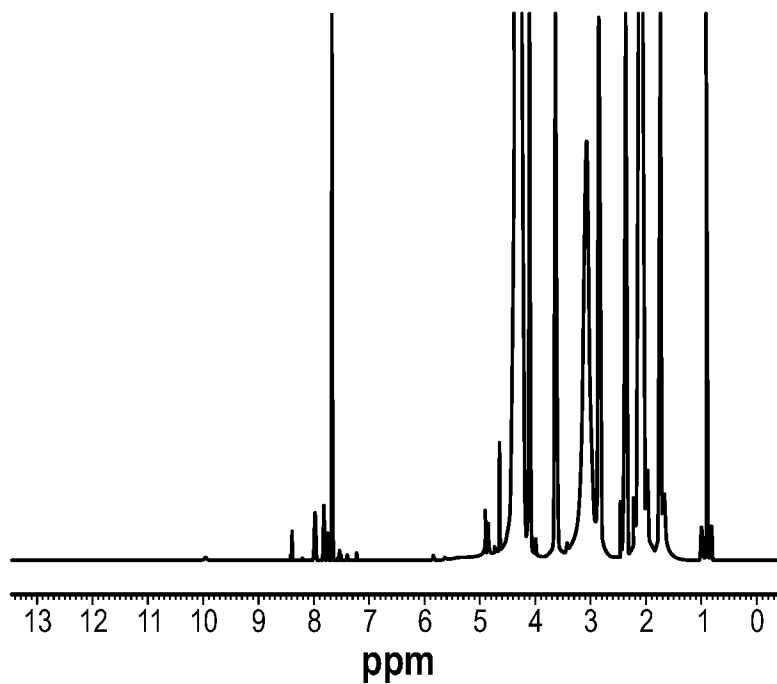


FIG. 9

**FIG. 10****FIG. 11**