

METHOD FOR MANUFACTURING FIBER REINFORCED RESIN MOLDED ARTICLE,
AND MANUFACTURING DEVICE THEREOF

ABSTRACT OF THE DISCLOSURE

Provided is a method for manufacturing a fiber reinforced resin molded article capable of distributing the pressure without concentration on the vicinity of the resin inlet and so preventing the deformation of a preform, and such a manufacturing device thereof. The method lowers a lower core 13 as a moving core in a lower mold (first mold) 11 (away from a preform 2) to let resin 3 flow toward the lower mold (first mold) 11. This distributes the pressure concentrated in the vicinity of the resin inlet 14 and prevents deformation of the preform 2.

Fig. 1