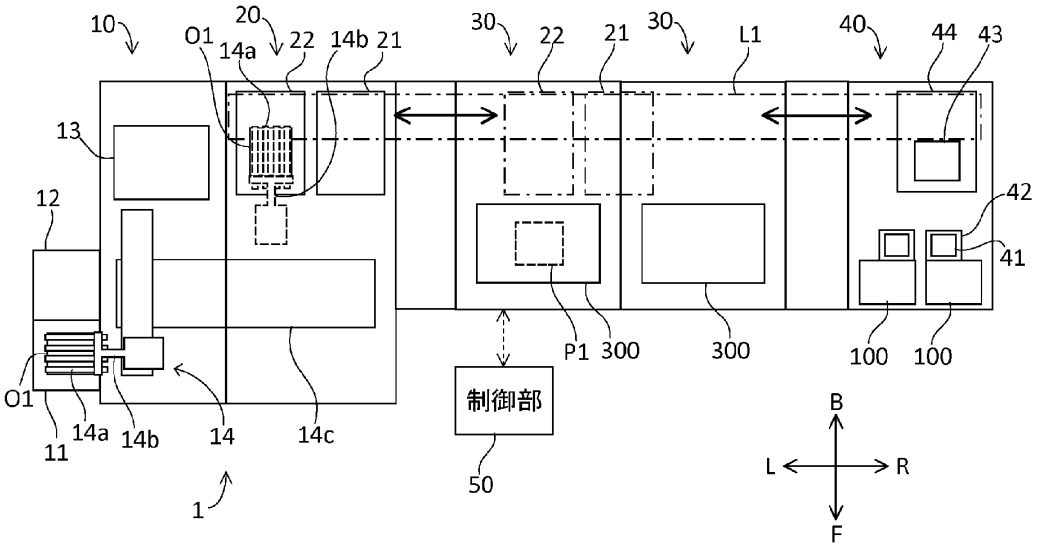
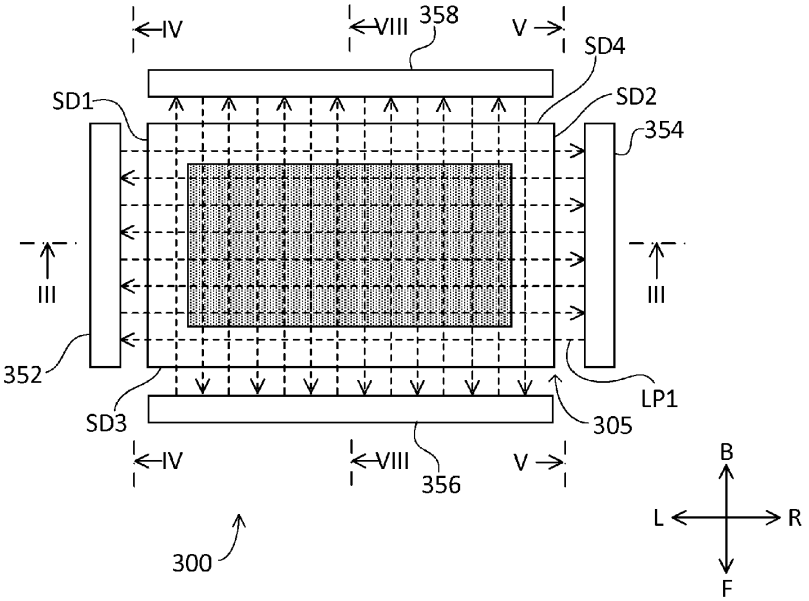
[図1]

FIG.1



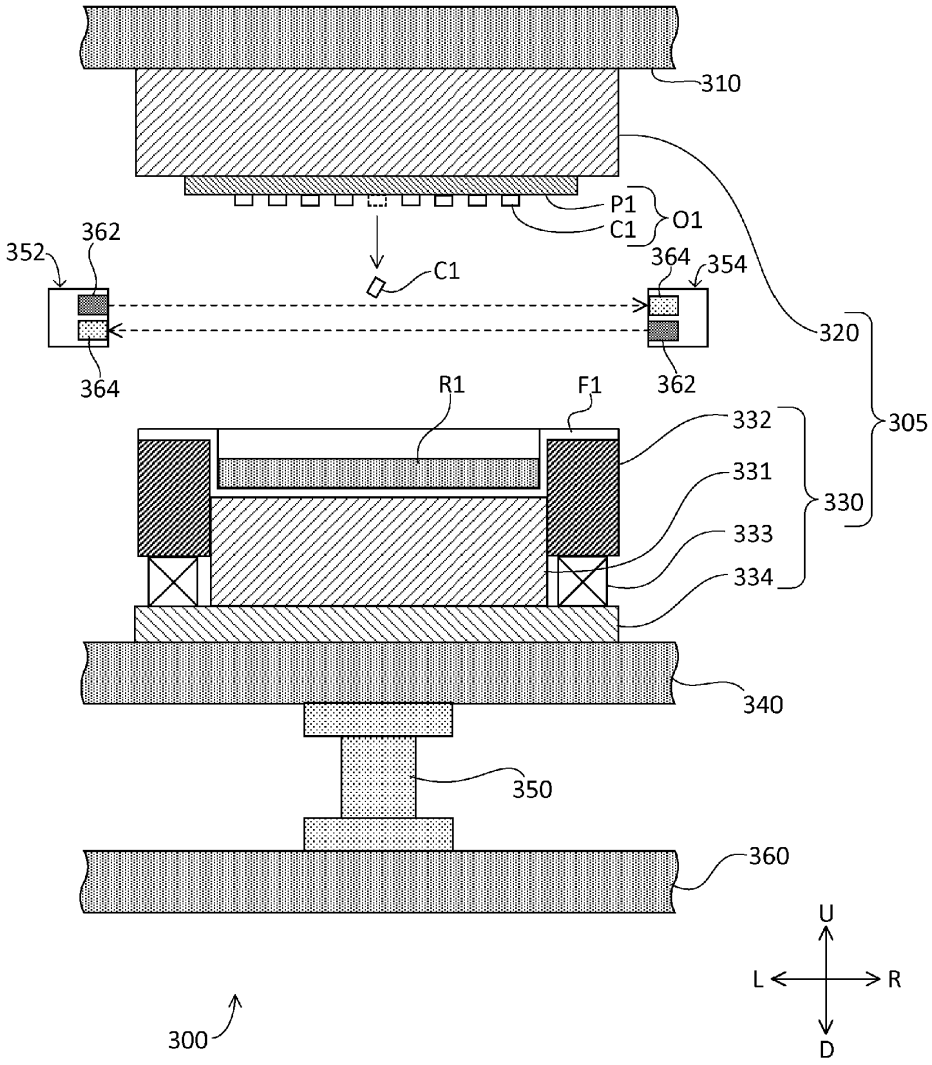
[図2]

FIG.2



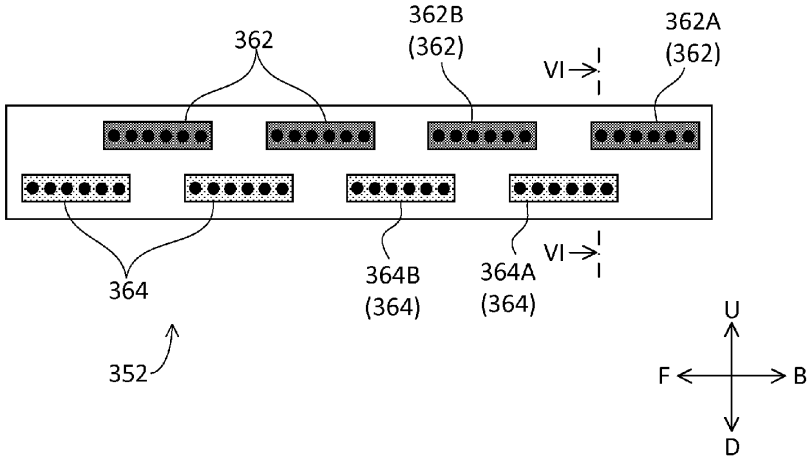
[図3]

FIG.3


310
P1
C1
O1
362
352
C1
364
354
320
364
362
R1
F1
332
331
333
334
330
305
340
350
360
U
L
R
D
300

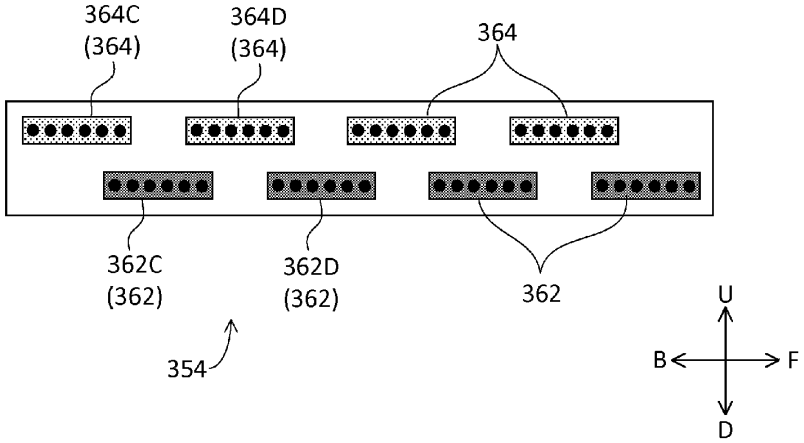
[図4]

FIG.4



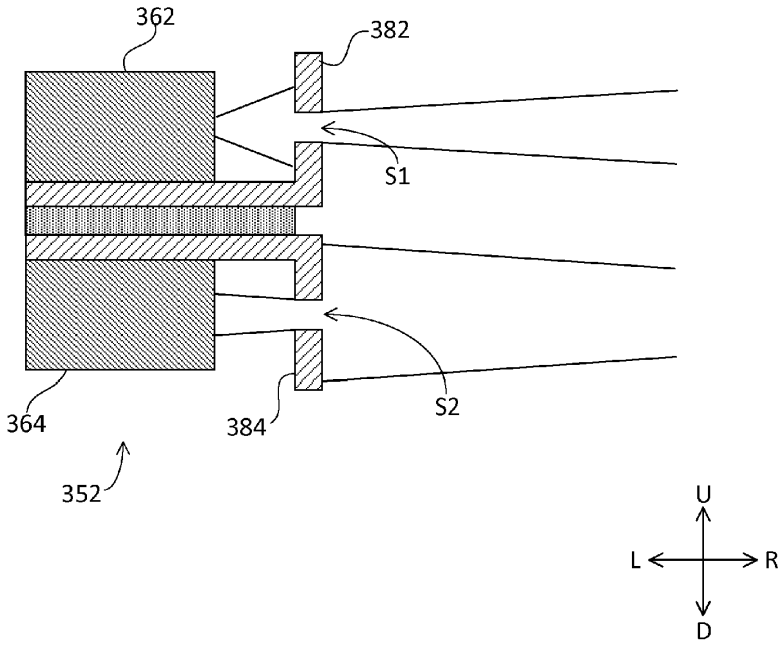
[図5]

FIG.5



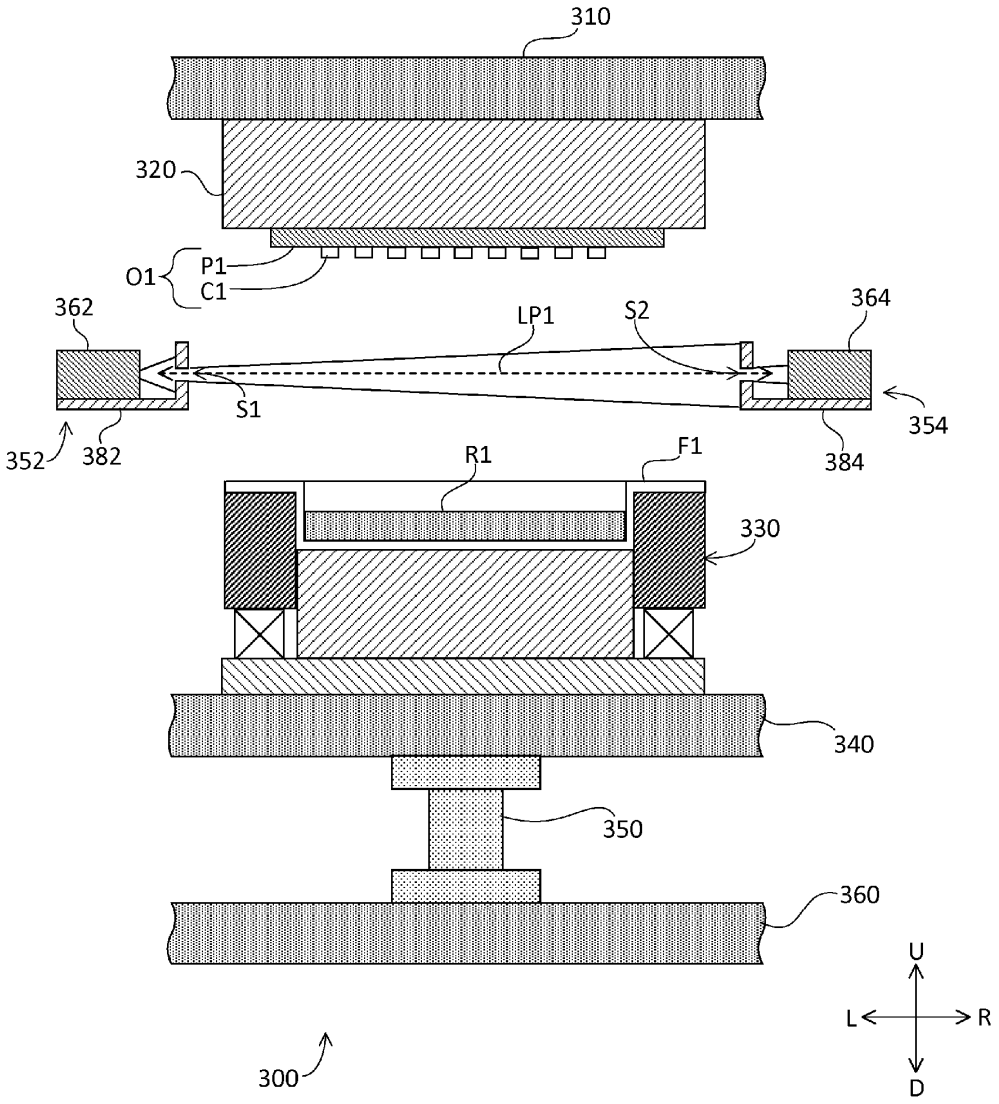
[図6]

FIG.6



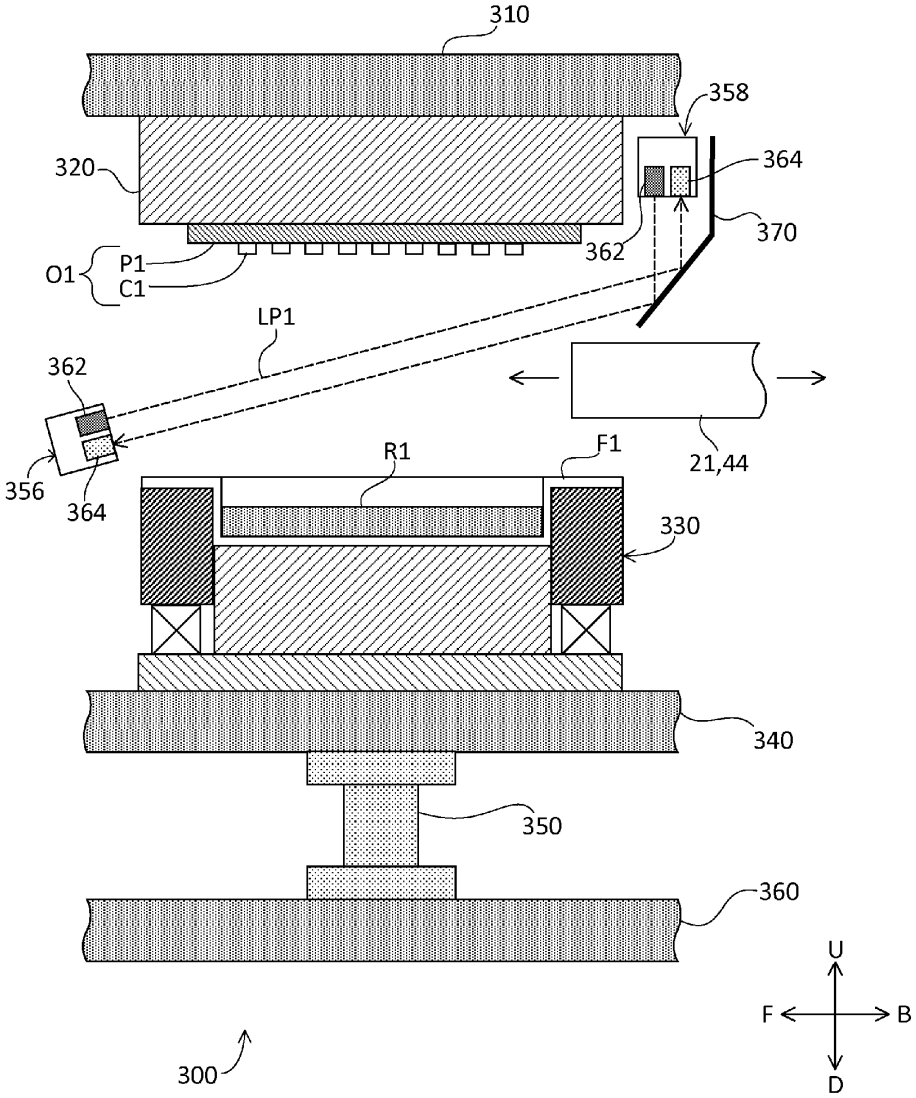
[図7]

FIG.7


310
320
O1
P1
C1
362
LP1
S2
364
S1
352
382
384
354
R1
F1
330
340
350
360
U
L
R
D
300

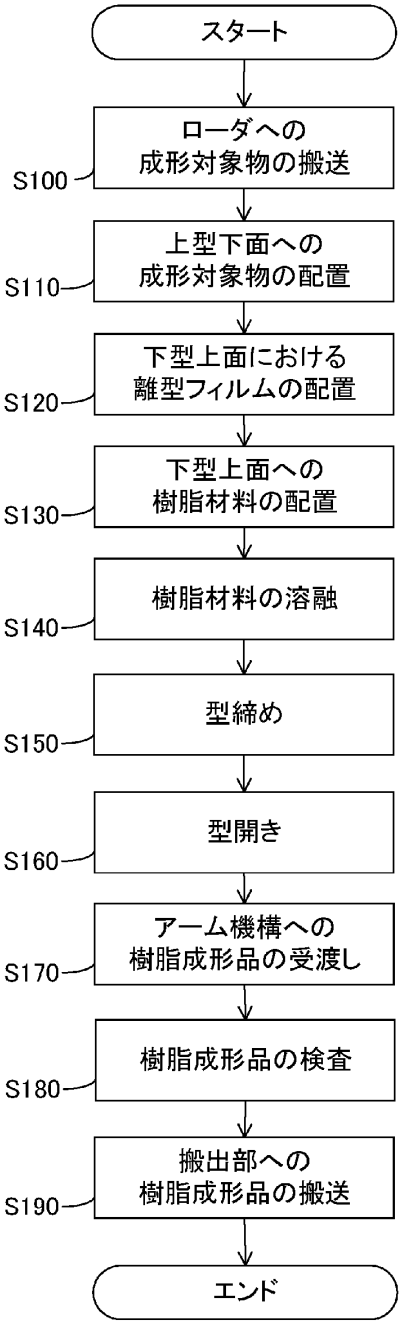
[図8]

FIG.8


310
358
320
364
370
362
O1
P1
C1
LP1
362
356
364
R1
F1
21,44
330
340
350
360
U
F
B
D
300

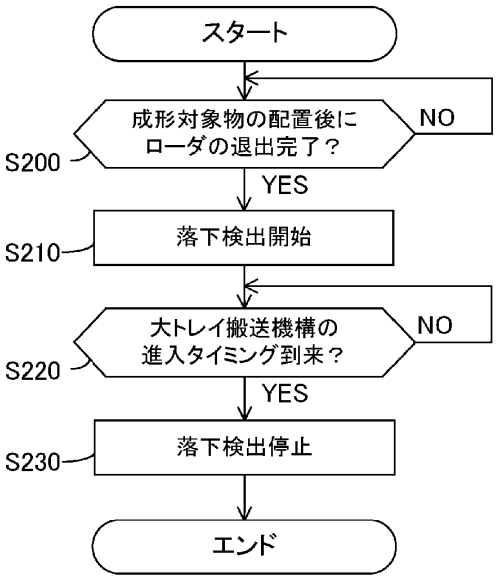
[図9]

FIG.9


スタート
S100
ローダへの
成形対象物の搬送
S110
上型下面への
成形対象物の配置
S120
下型上面における
離型フィルムの配置
S130
下型上面への
樹脂材料の配置
S140
樹脂材料の溶融
S150
型締め
S160
型開き
S170
アーム機構への
樹脂成形品の受渡し
S180
樹脂成形品の検査
S190
搬出部への
樹脂成形品の搬送
エンド

[図10]

FIG.10



[図11]

FIG.11

