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(71) Applicant: **CELANESE INTERNATIONAL CORPORATION** [US/US]; 222 W. Las Colinas Blvd., Suite 900N, Irving, TX 75039 (US).

(72) Inventors: **ALEXANDER, Steven, R.**; 222 W. Las Colinas Blvd., Suite 900N, Irving, TX 75039 (US). **CHEN, Laiyuan**; 222 W. Las Colinas Blvd., Suite 900N, Irving, TX

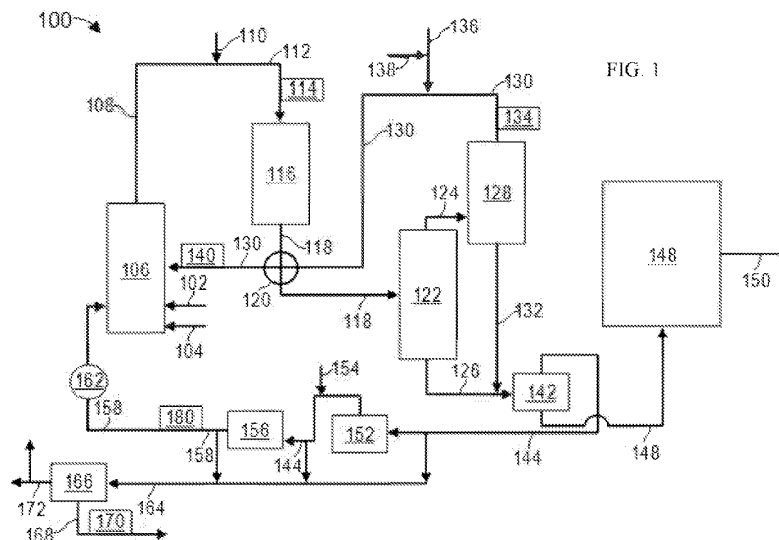
75039 (US). **MUELLER, Sean**; 222 W. Las Colinas Blvd., Suite 900N, Irving, TX 75039 (US).

(74) Agent: **PETERSEN, Troy et al.**; Kilpatrick Townsend & Stockton LLP, 1100 Peachtree Street, NE, Suite 2800, Atlanta, GA 30309 (US).

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(54) Title: CATALYST AND METHODS FOR OLEFIN ACETOXYLATION



(57) Abstract: Disclosed herein catalyst, a catalyst substrate, a catalyst and catalyst substrate shape, and a process of acetoxylation of olefins using the same. The catalyst can comprise a support material having a catalytic layer disposed thereon and having a pimpled and/or dimpled shape as defined herein. The catalytic layer can comprise palladium and gold.

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