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(54) Title: CELLULAR POLYMERIC MATERIAL

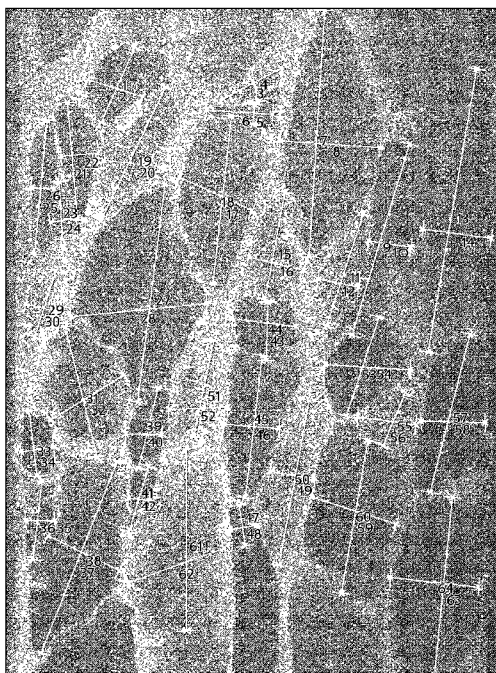


FIG. 1

(57) Abstract: A formulation includes a polymeric material, a nucleating agent, and a surface active agent. The formulation can be used to form an insulated container. An insulated container in accordance with the present disclosure, which may be a drink cup or a food-storage cup, is manufactured from a sheet extrudate or tubular extrudate produced in an extrusion process. In illustrative embodiments, the extrudate is a cellular polymeric material.

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