

ABSTRACT

The lubricating oil for aluminum working of the present invention comprises a mineral oil in which the aromatics content is 5 % by volume or less, the naphthenics content is 10-85 % by volume, the initial boiling point is 150°C or higher, the end point is 320°C or lower, the difference between the initial boiling point and end point is 100°C or less, and the kinematic viscosity at 40°C is 1.2-3.0 mm²/s.