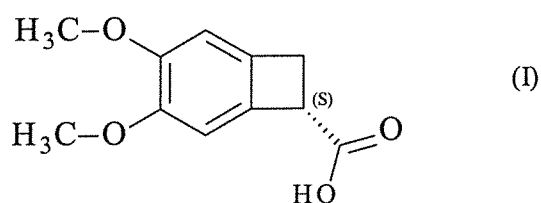


ABSTRACT

**PROCESS FOR THE ENZYMATIC SYNTHESIS OF
(7*S*)-3,4-DIMETHOXYBICYCLO[4.2.0]OCTA-1,3,5-TRIENE-7-CARBOXYLIC ACID
AND APPLICATION IN THE SYNTHESIS OF IVABRADINE AND SALTS
THEREOF**

Process for the enzymatic synthesis of the compound of formula (I):



- 5 Application in the synthesis of ivabradine and addition salts thereof with a pharmaceutically acceptable acid.