CLAIMS

1. A method for producing refined methionine from a slurry of crude methionine, the method comprising:

separating the slurry of crude methionine into a solid crude cake and a liquid by using a continuous filter;

spraying a preliminary washing water on the crude cake, thereby washing the crude cake and producing a semi-refined cake;

mixing the semi-refined cake with a finishing washing water, thereby washing the semi-refined cake and producing a slurry of refined methionine; and

subjecting the slurry of refined methionine to a solid-liquid separation to produce the refined methionine,

wherein the continuous filter is a pressure type filter.

2. The method according to claim 1, wherein the semi-refined cake has a moisture content of 20 mass% to 40 mass%.