

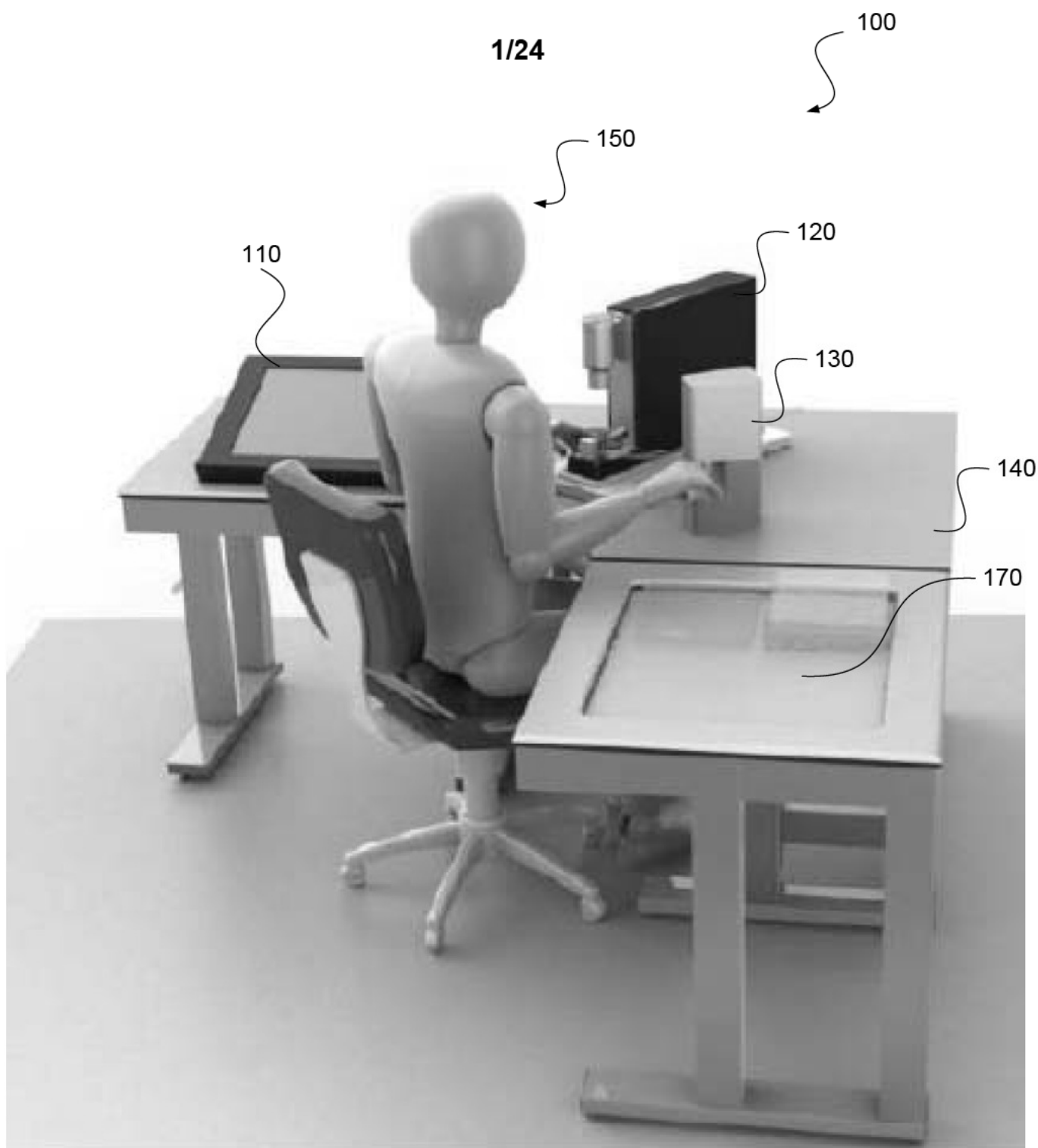


Fig. 1A

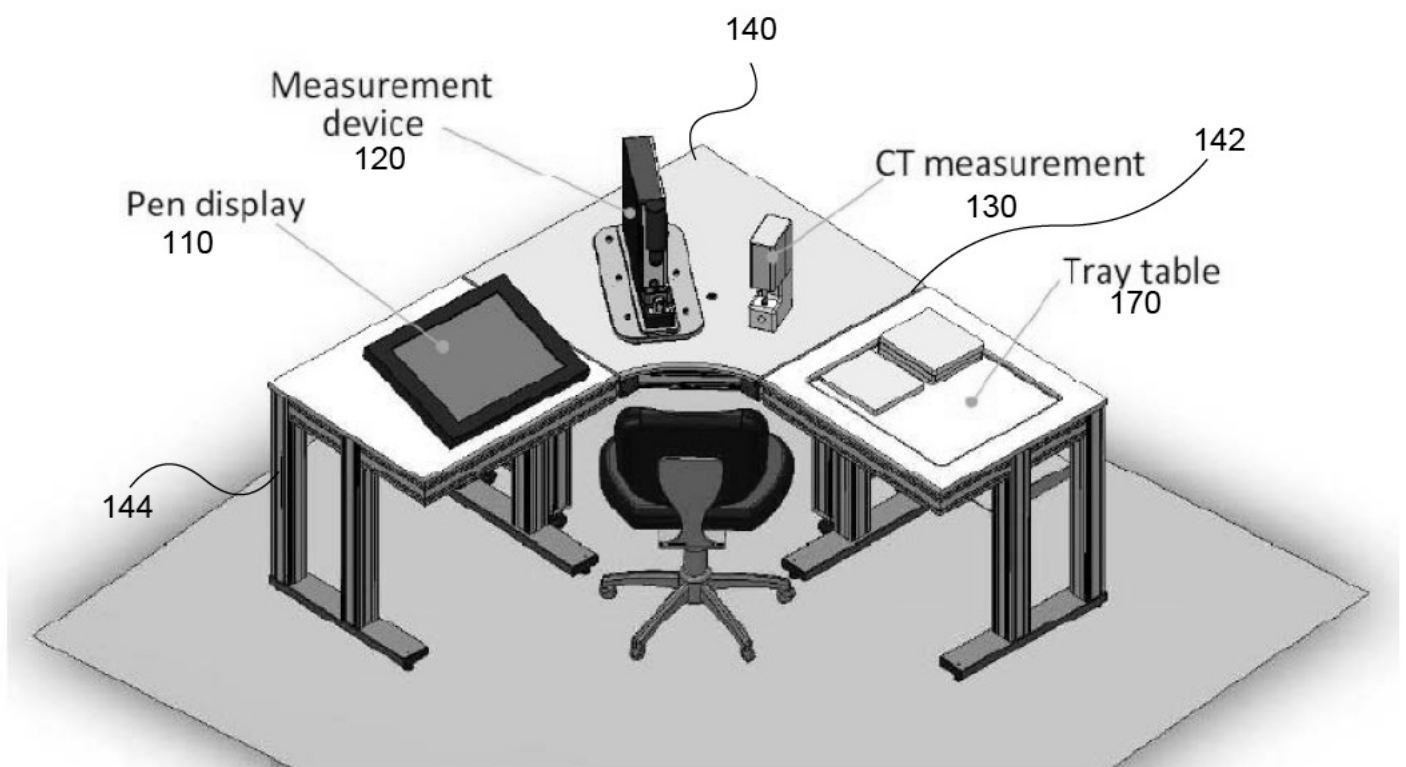


Fig. 1B



Fig. 2A

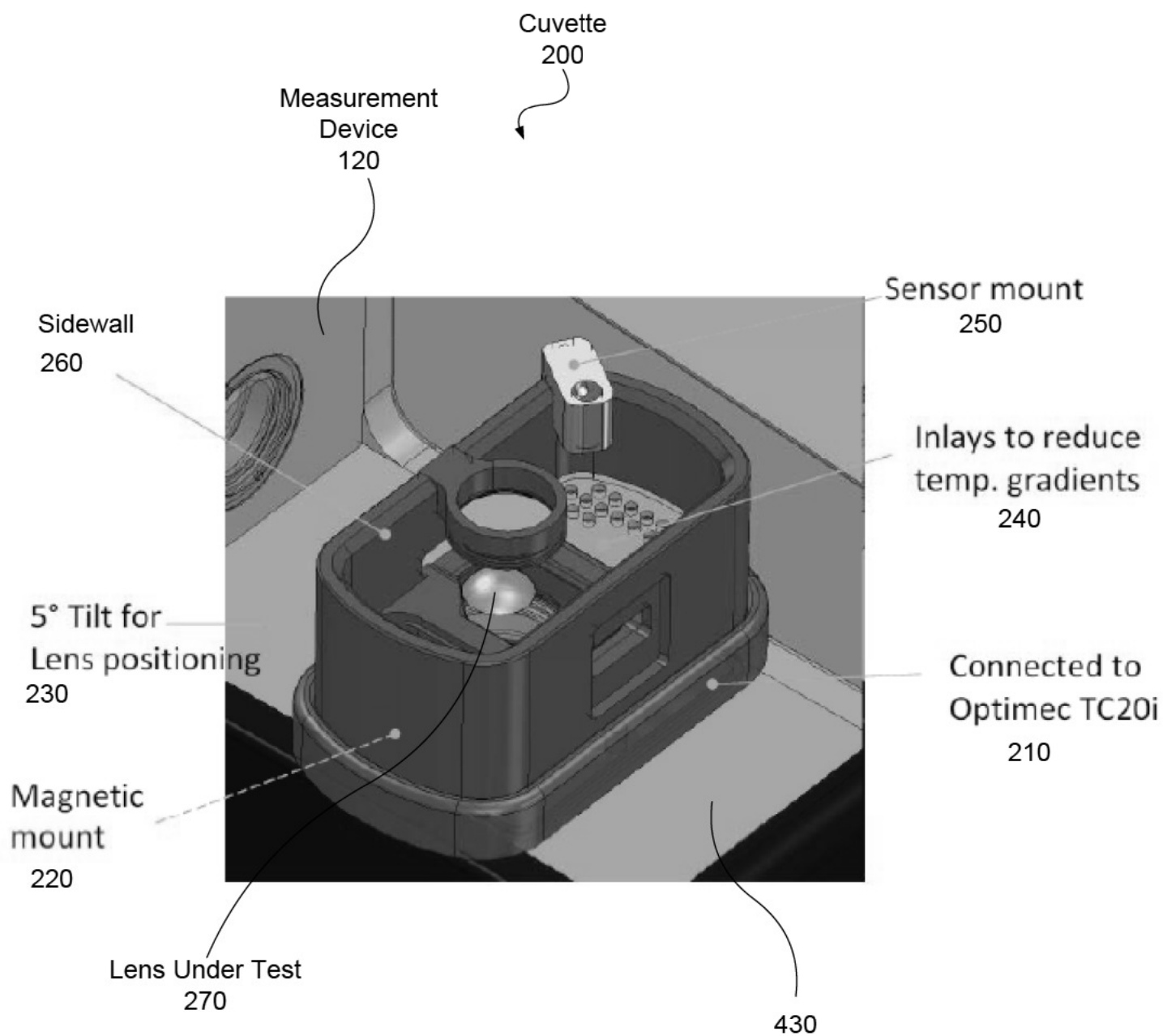


Fig. 2B

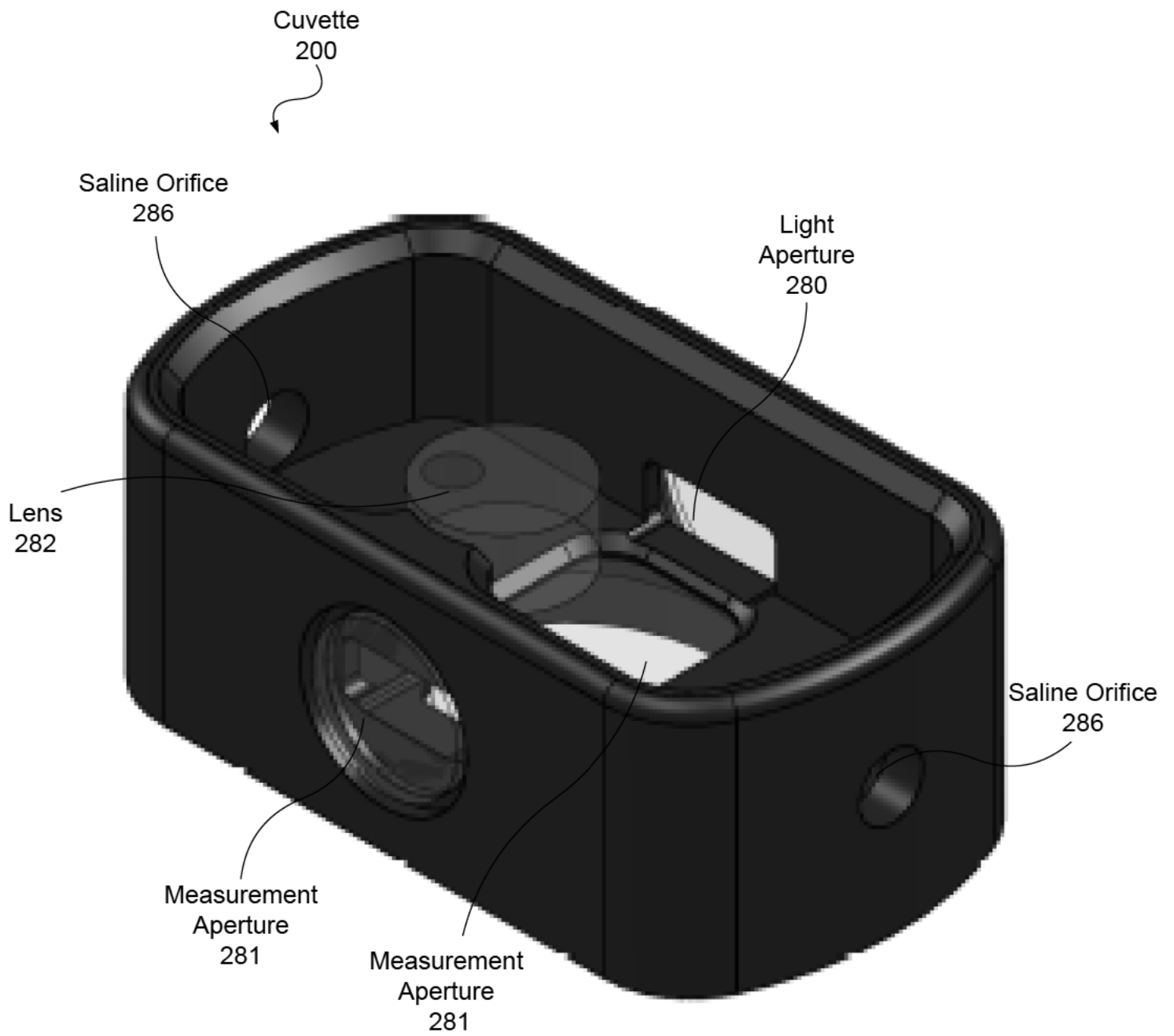


Fig. 2C

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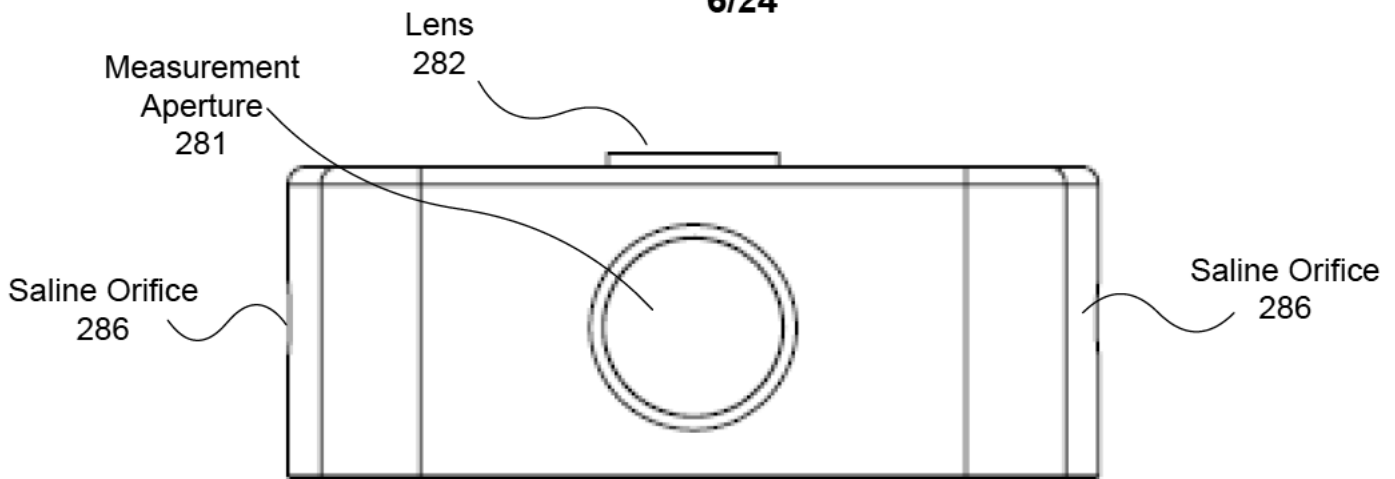


Fig. 2D

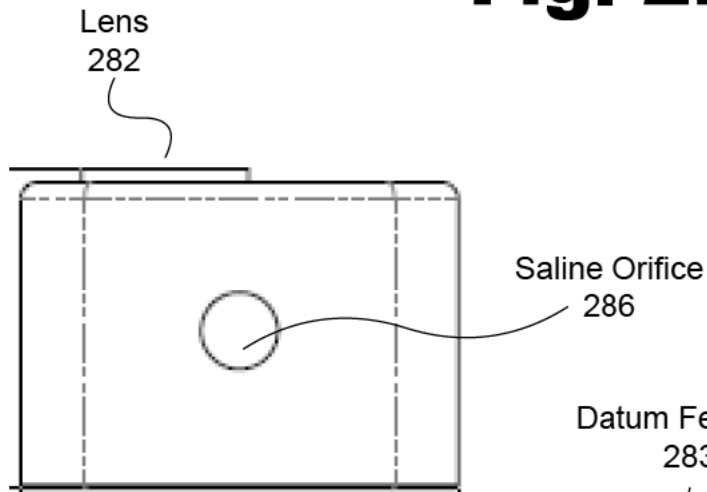


Fig. 2E

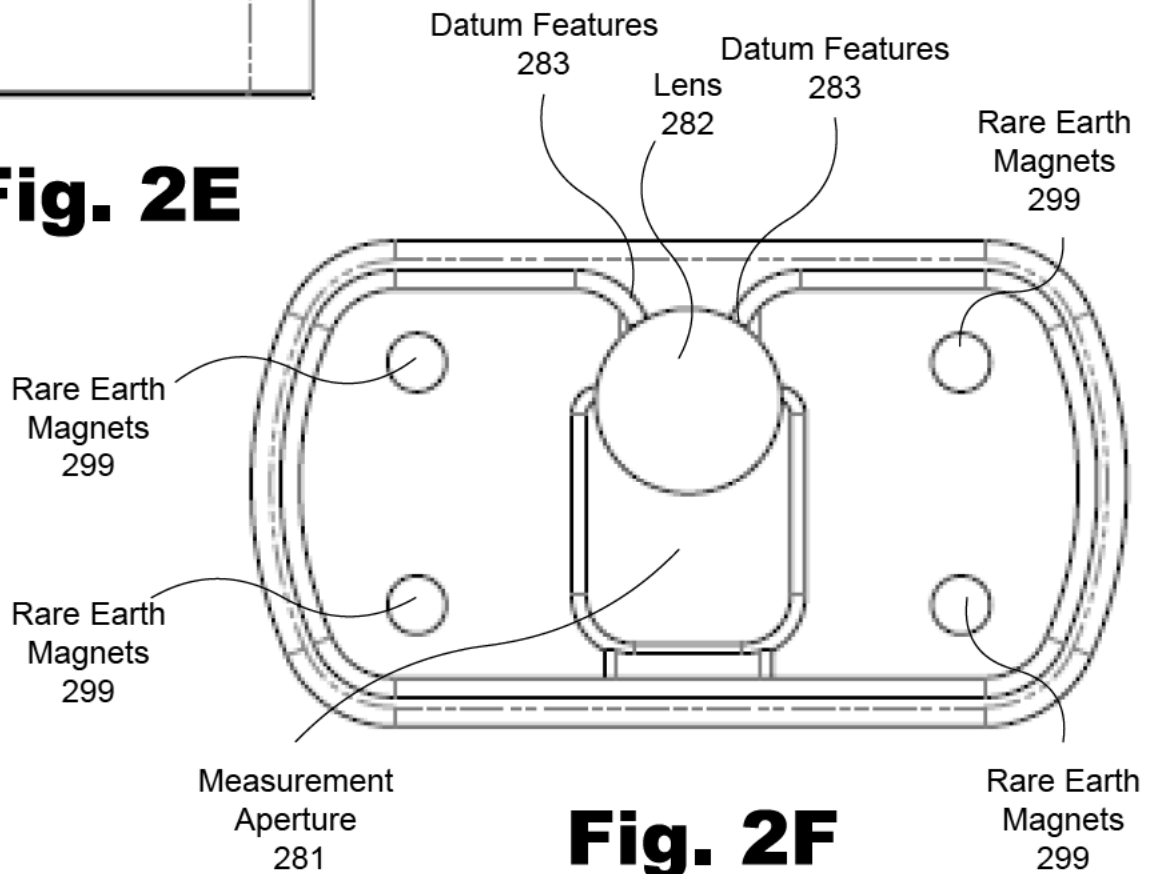
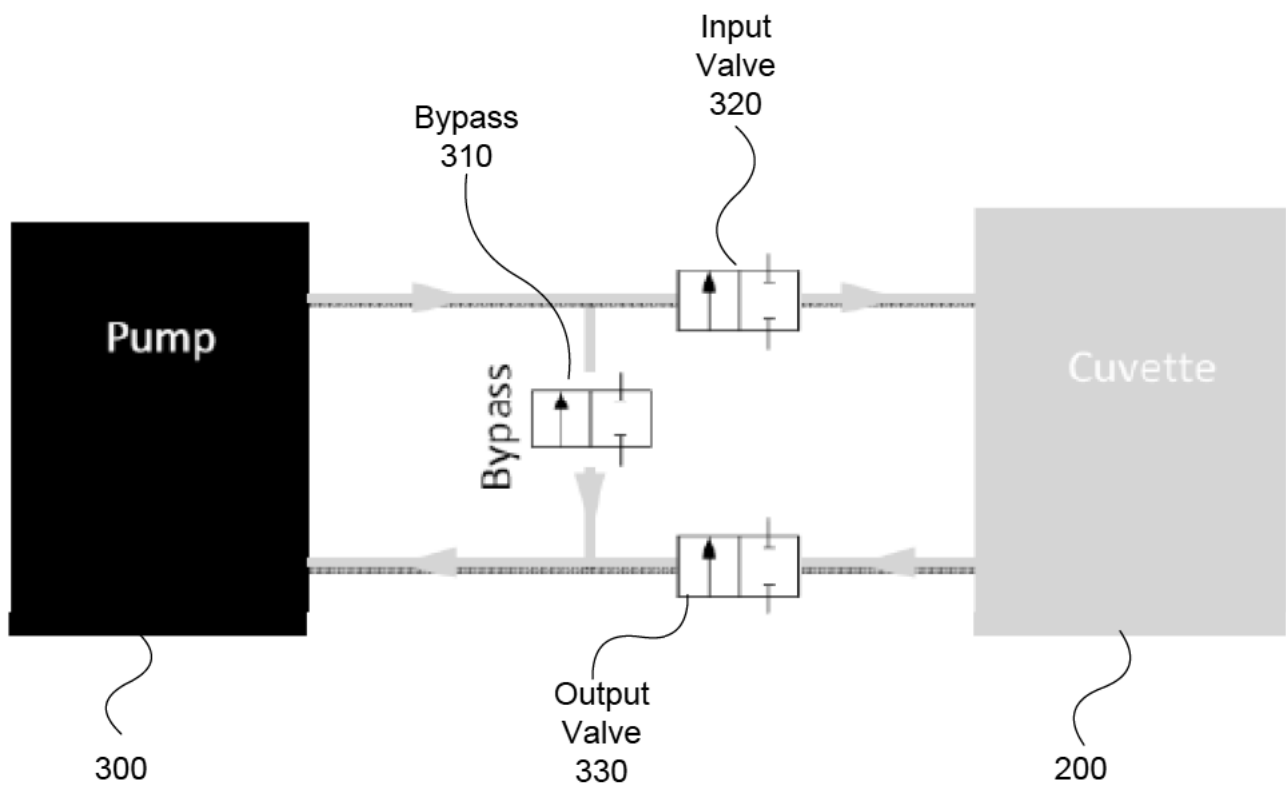


Fig. 2F

**Fig. 3**

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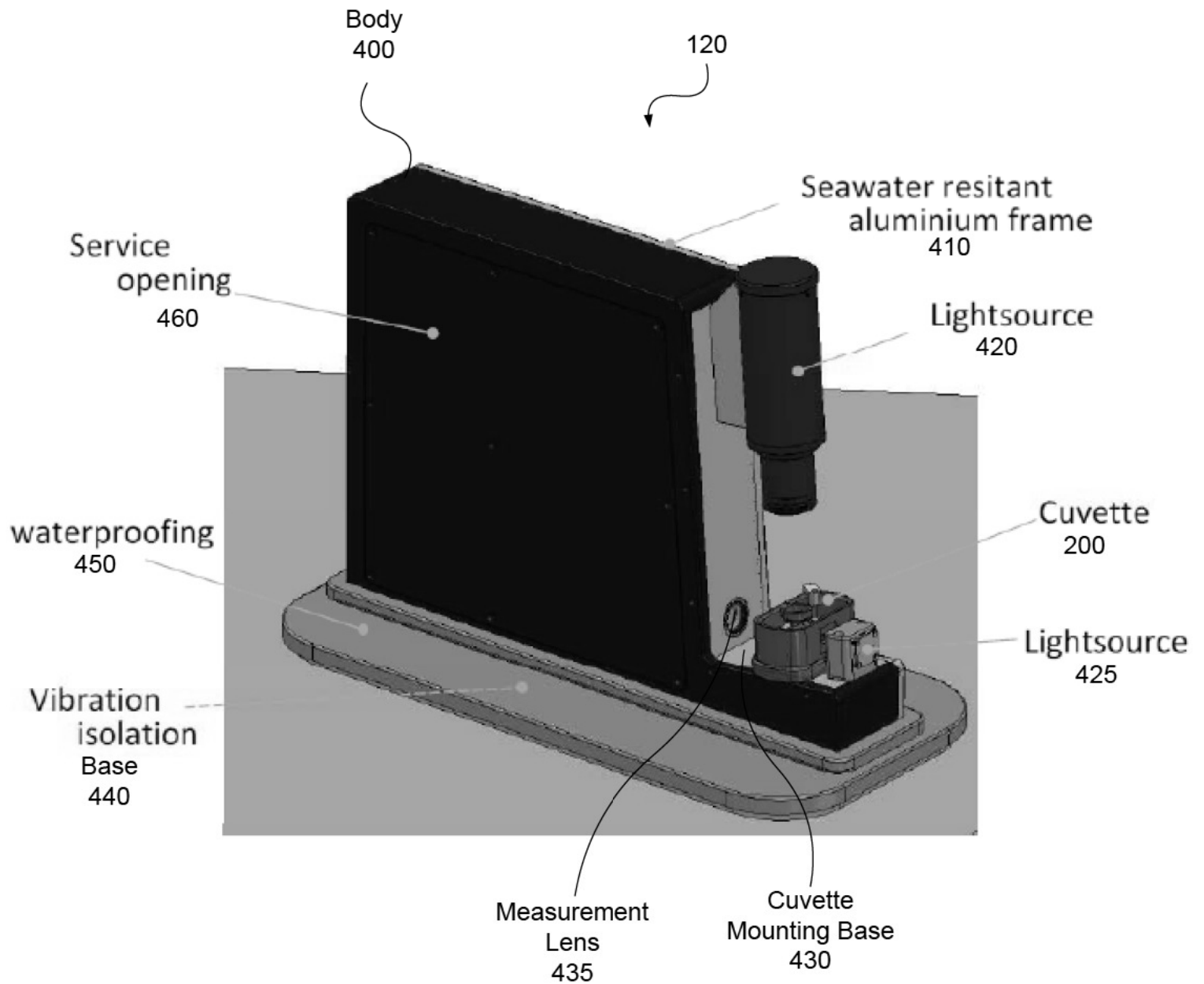


Fig. 4A

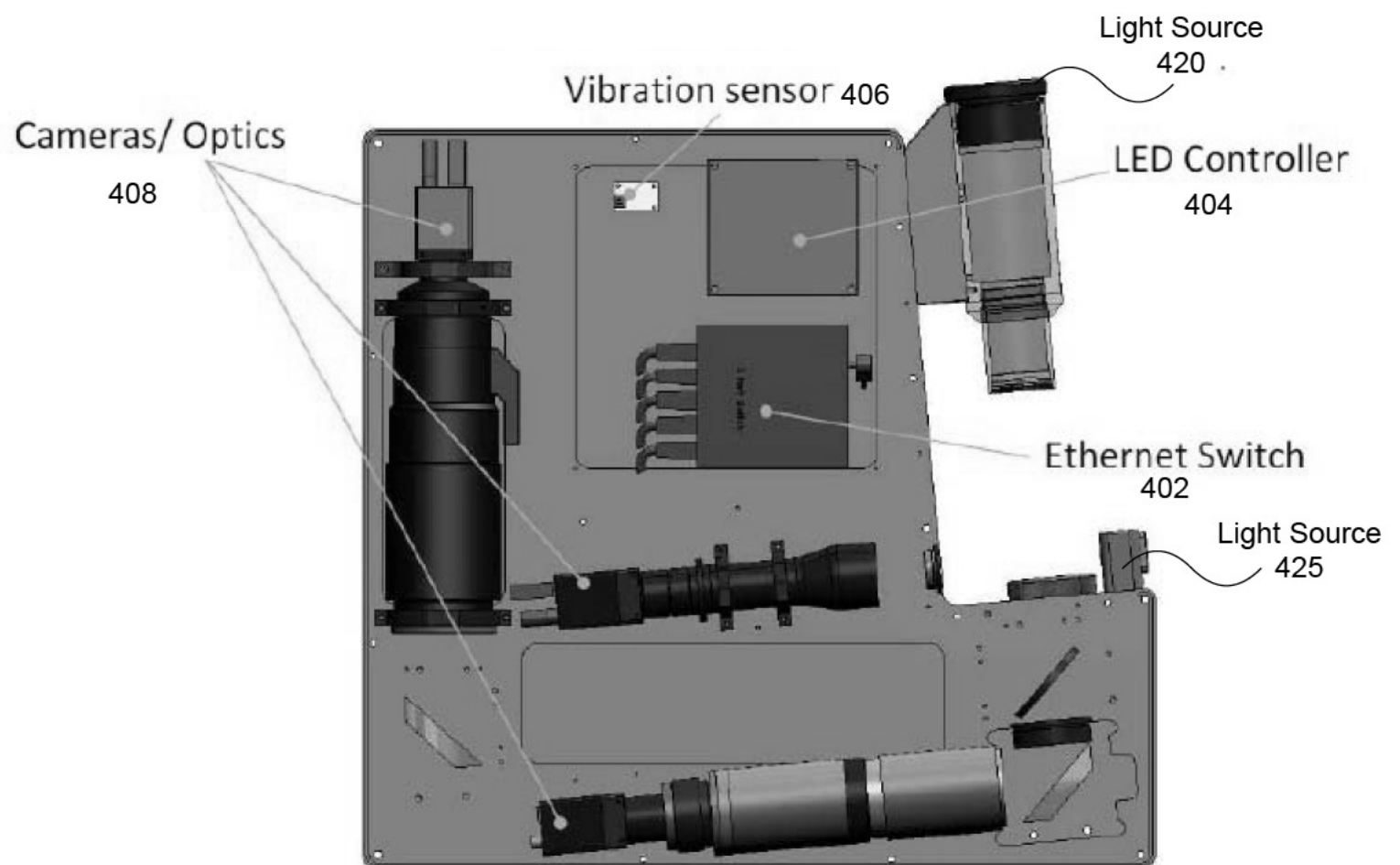
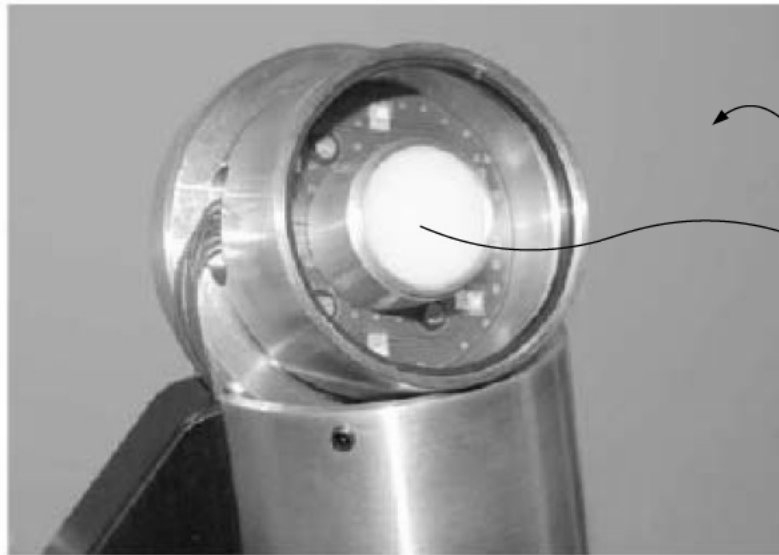


Fig. 4B



Light Source
425

Collimated LED
500

Fig. 5A



Light Source
420

Fig. 5B

Collimated LED
500

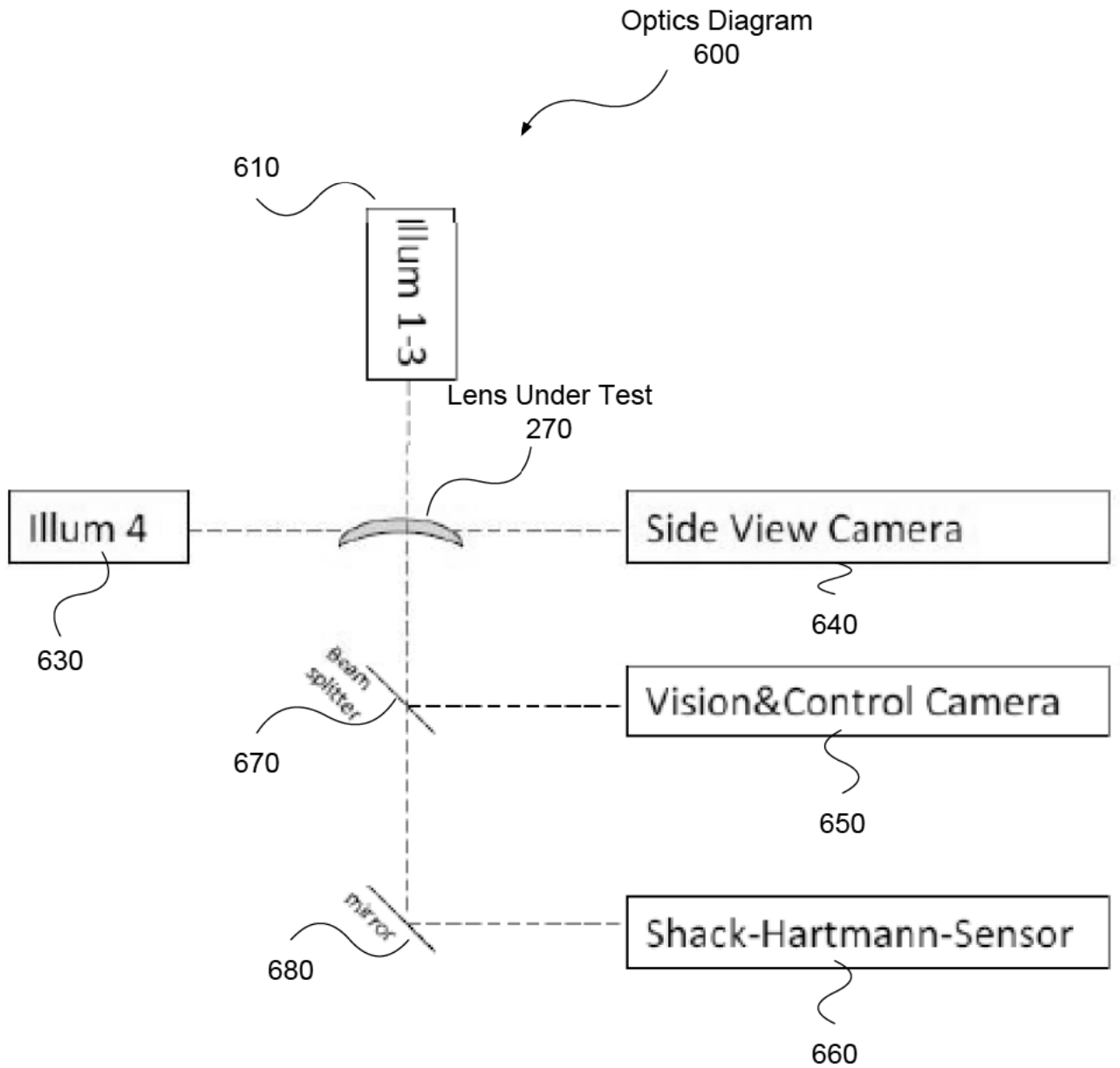


Fig. 6A

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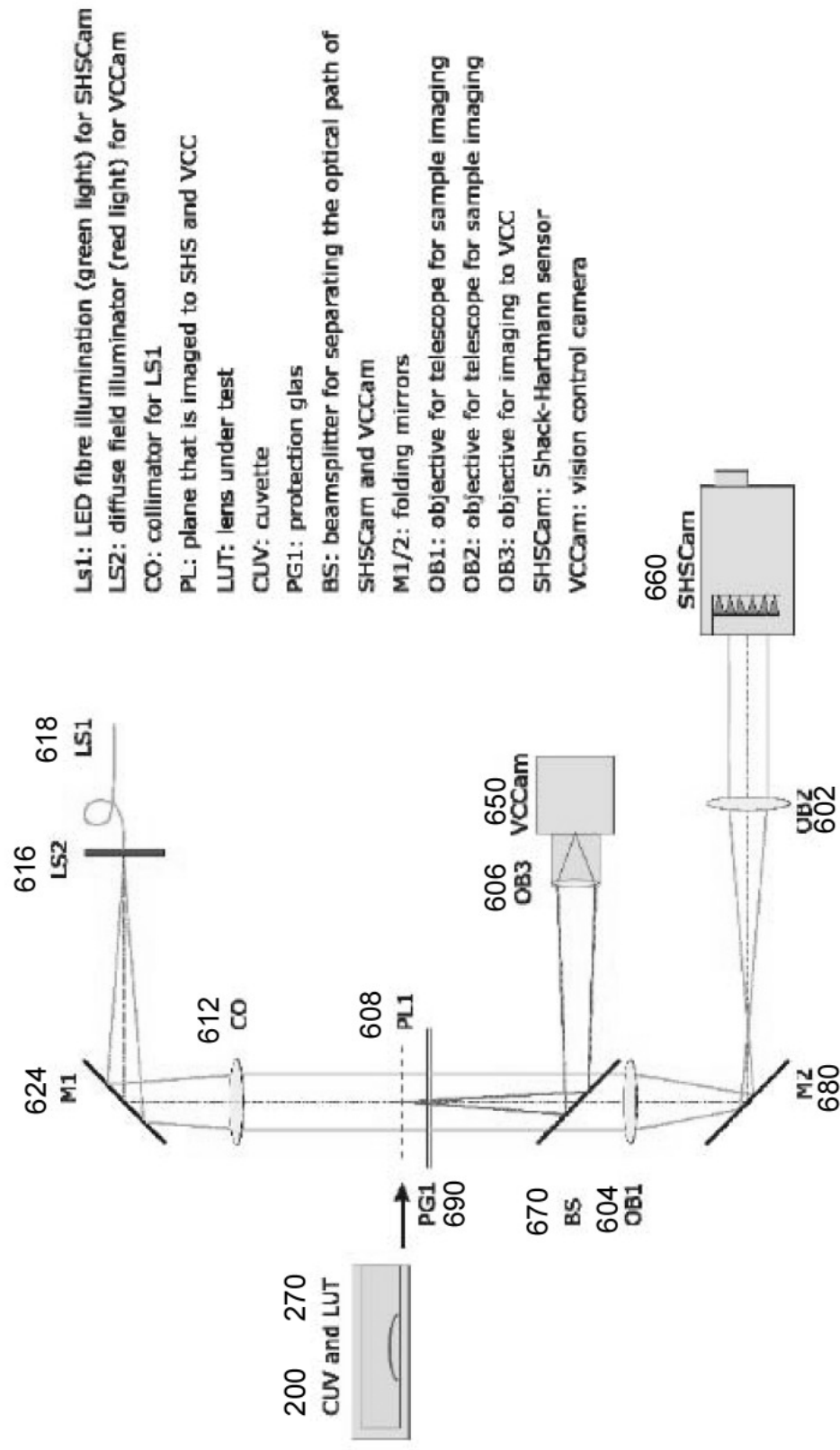


Fig. 6B

Fig. 7A

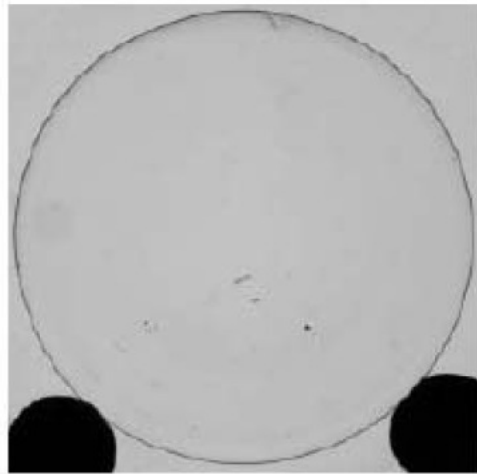


Fig. 7B

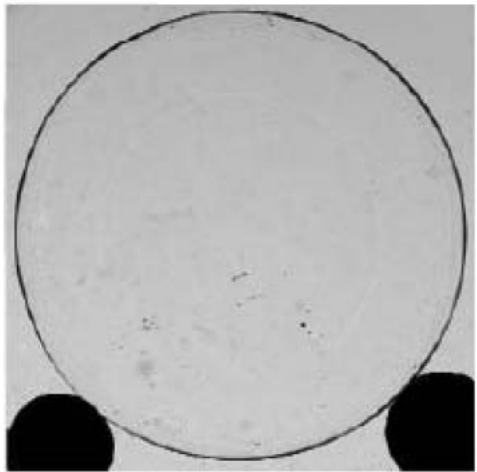
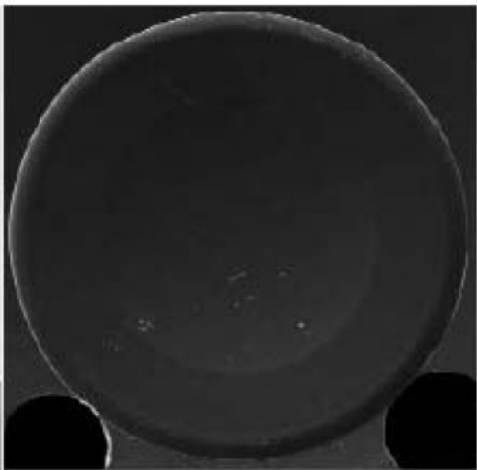


Fig. 7C



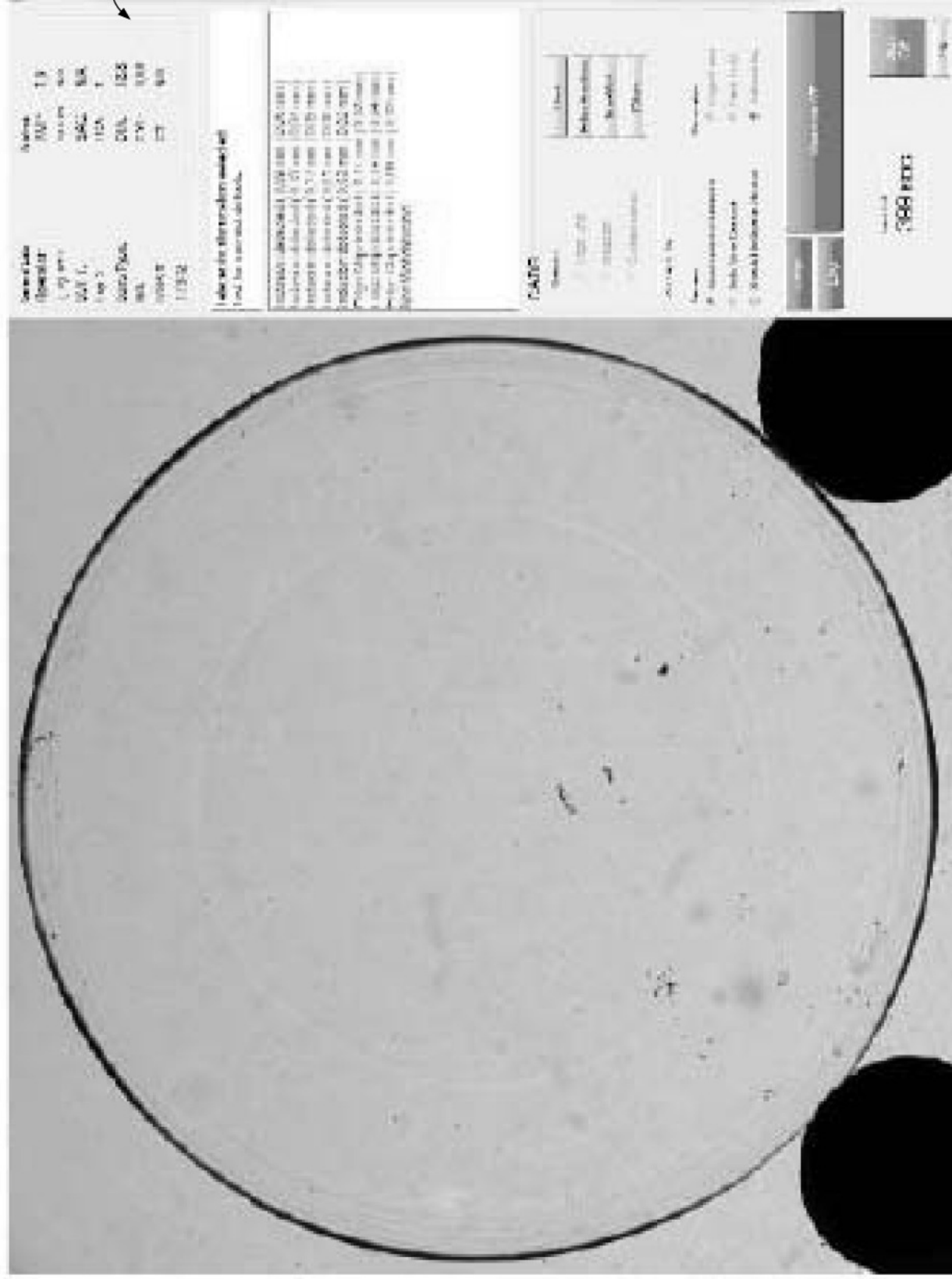


Fig. 8

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Fig. 9A



Fig. 9B

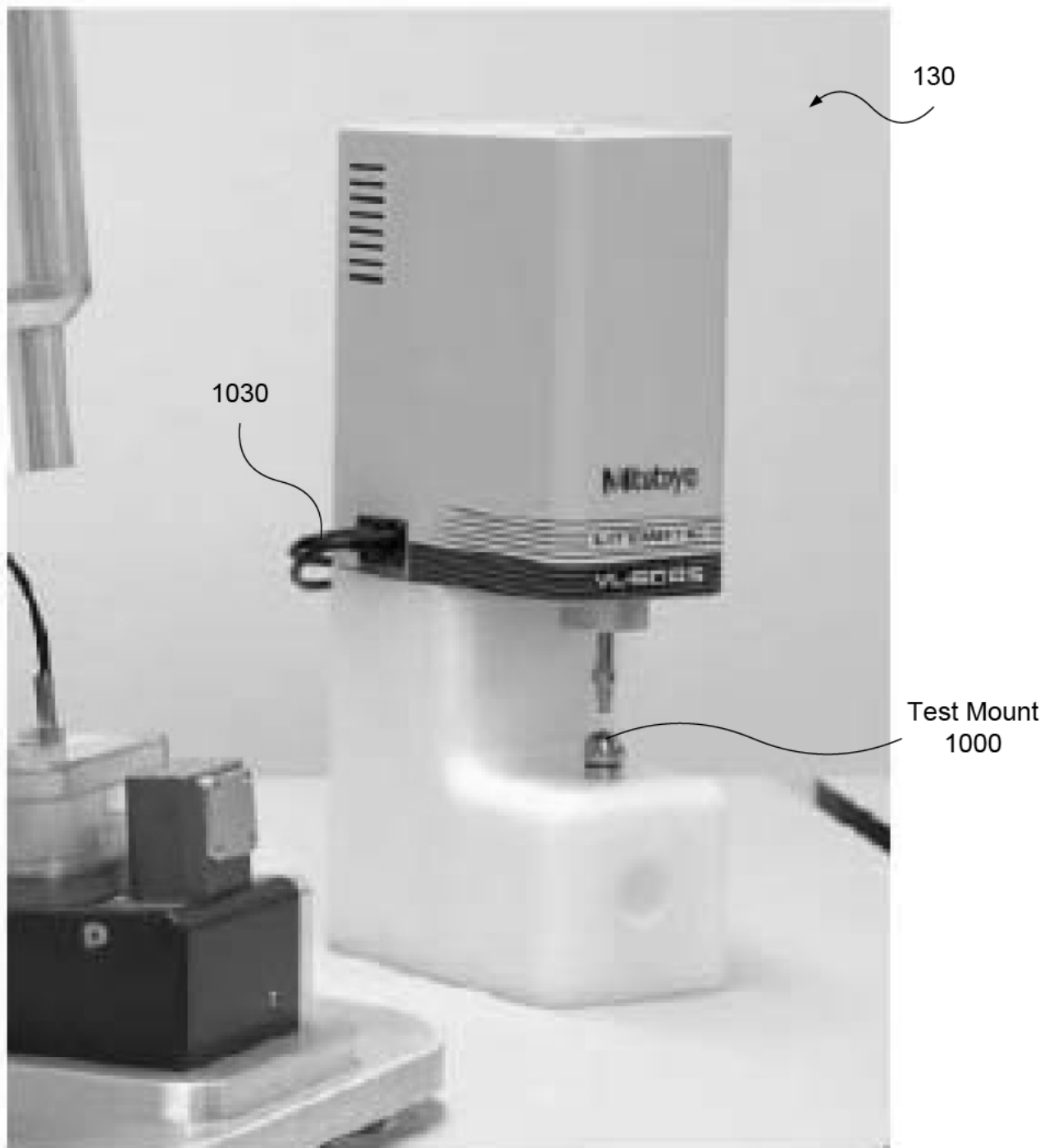


Fig. 10A

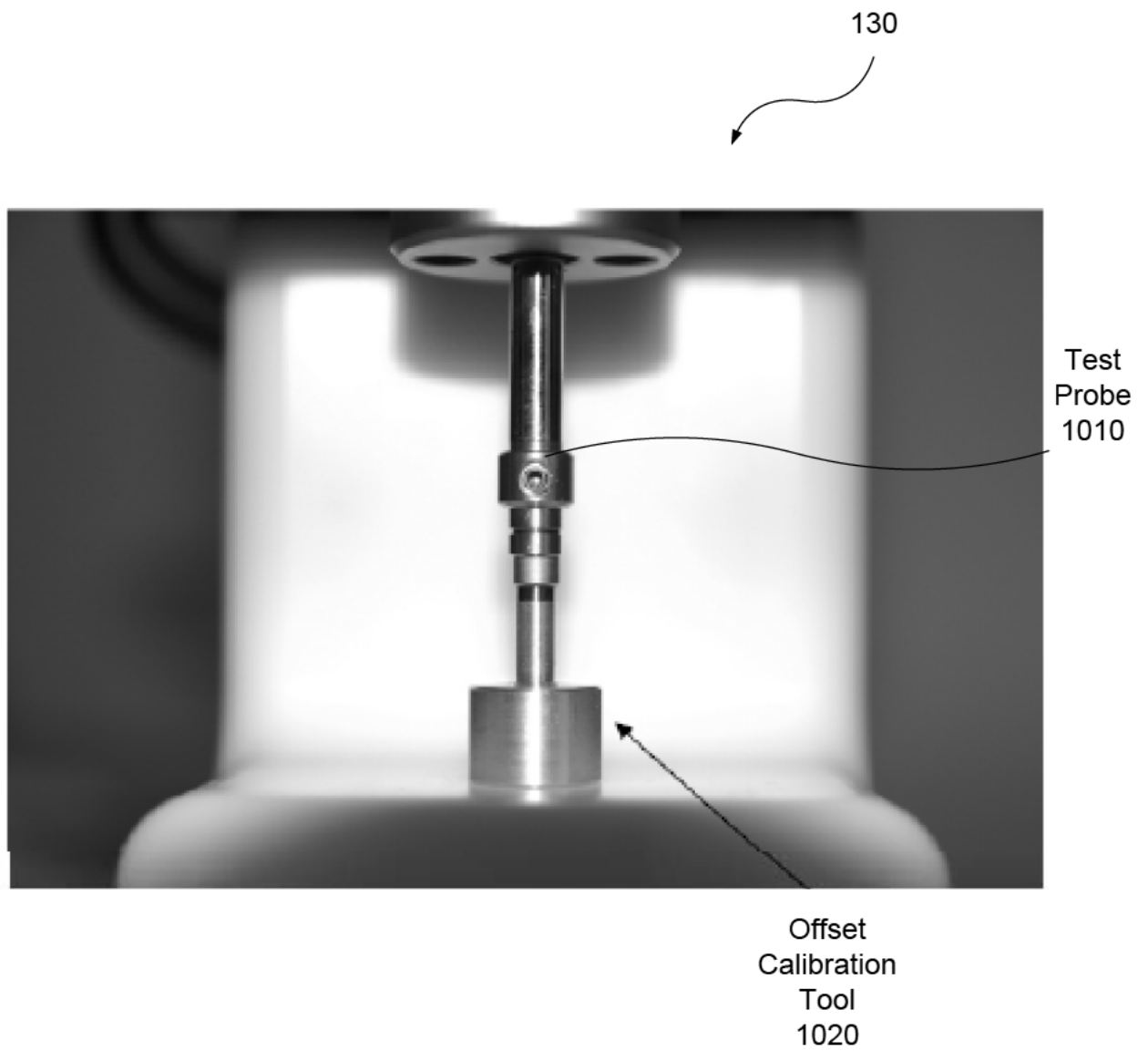
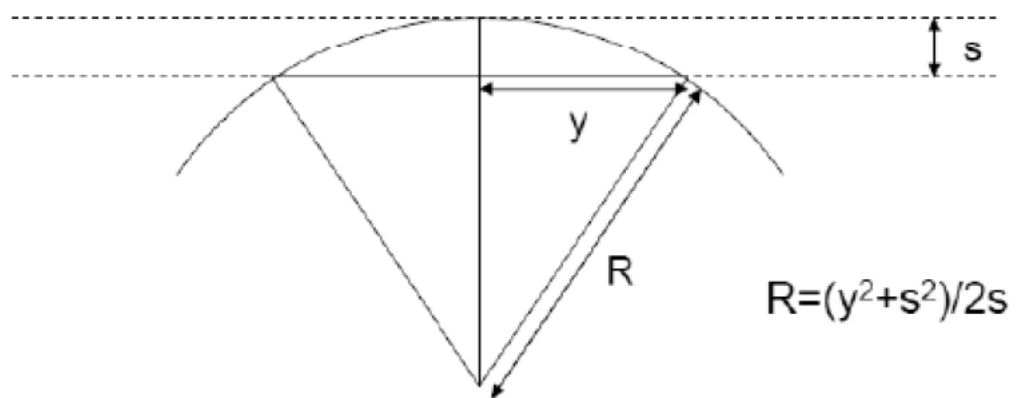


Fig. 10B



BC = 8.6mm: $\Delta s = 5\mu \Rightarrow \Delta R = 20\mu$

BC = 30mm: $\Delta s = 5\mu \Rightarrow \Delta R = 350\mu$

Fig. 11

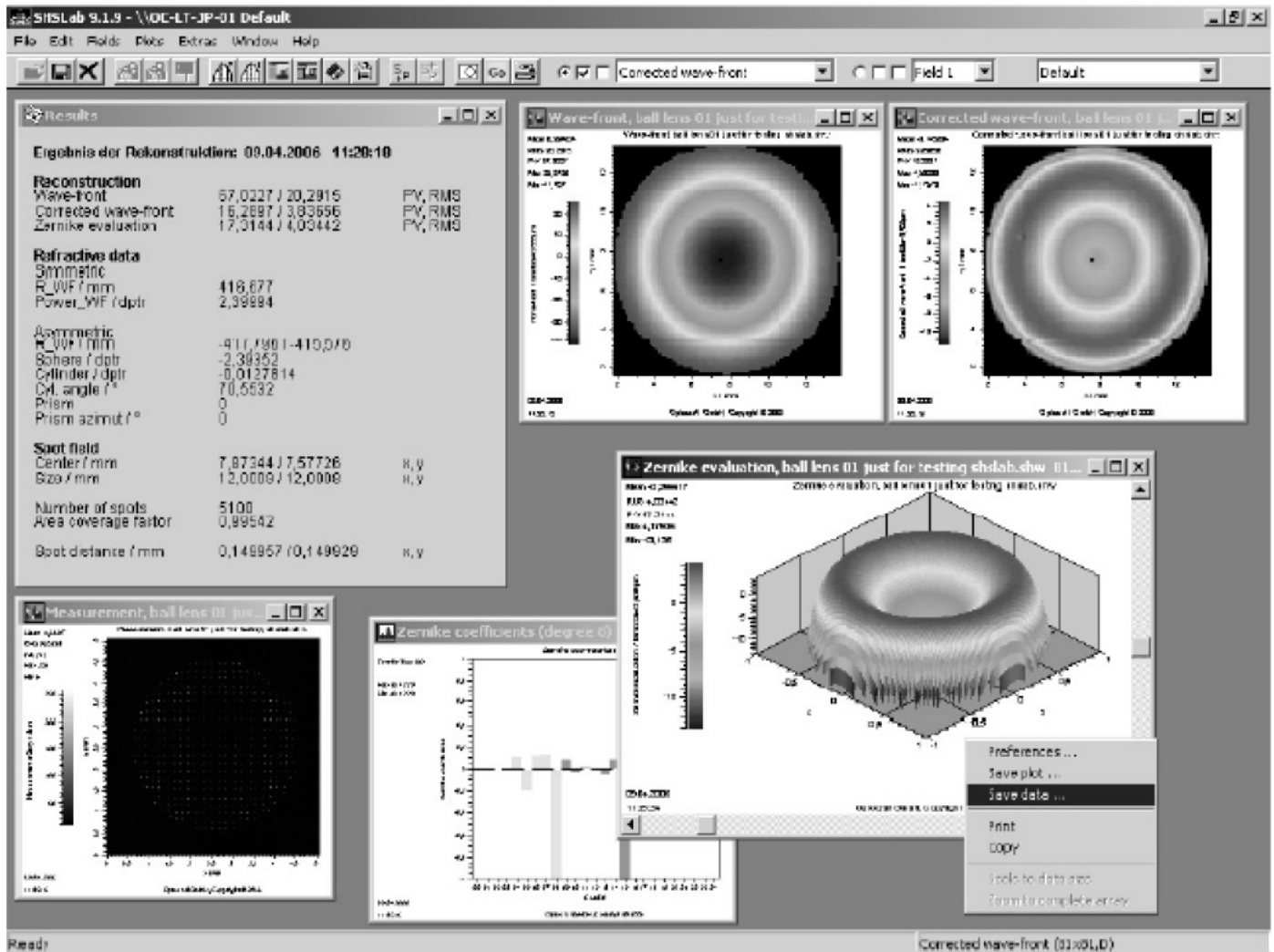
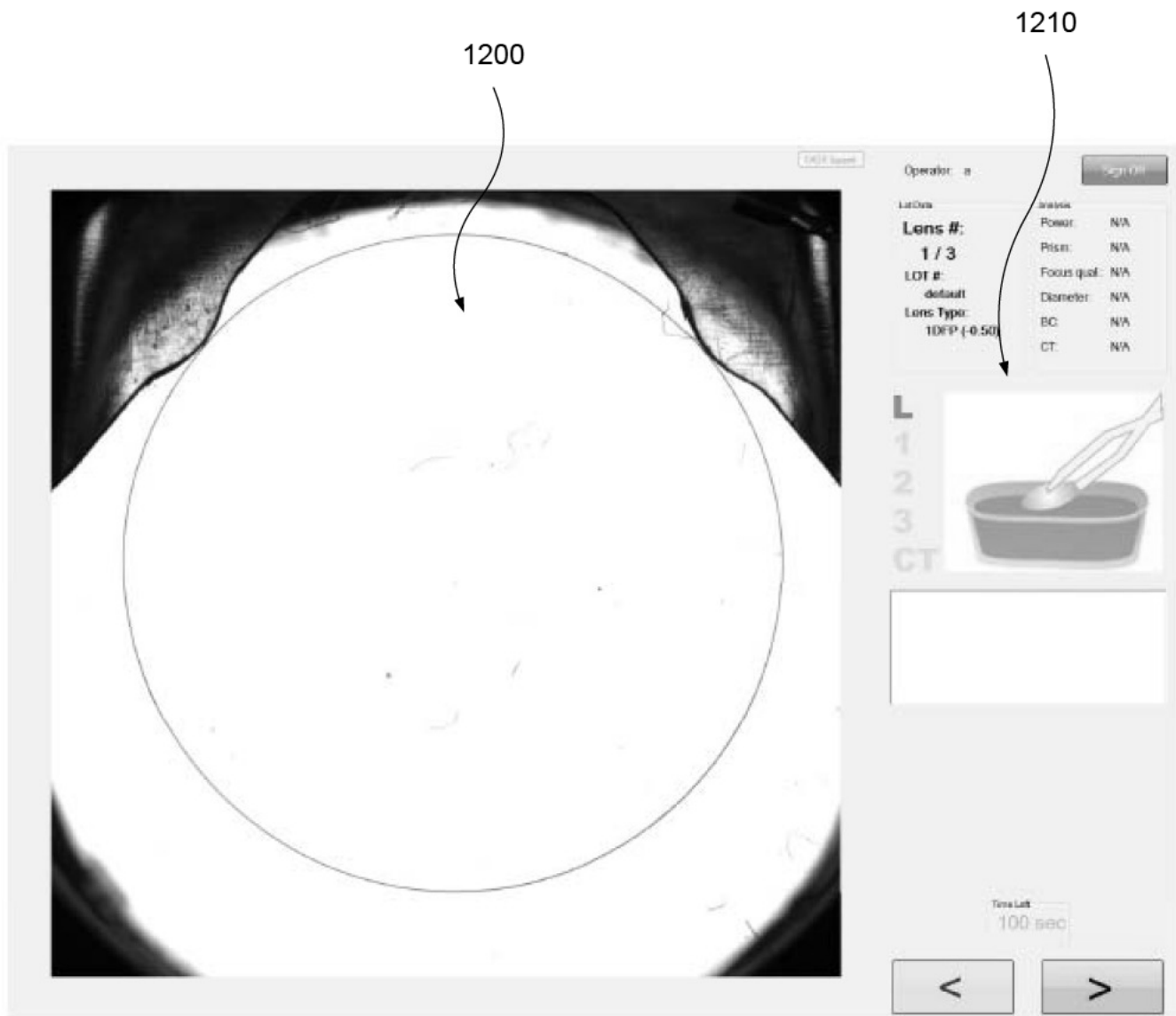
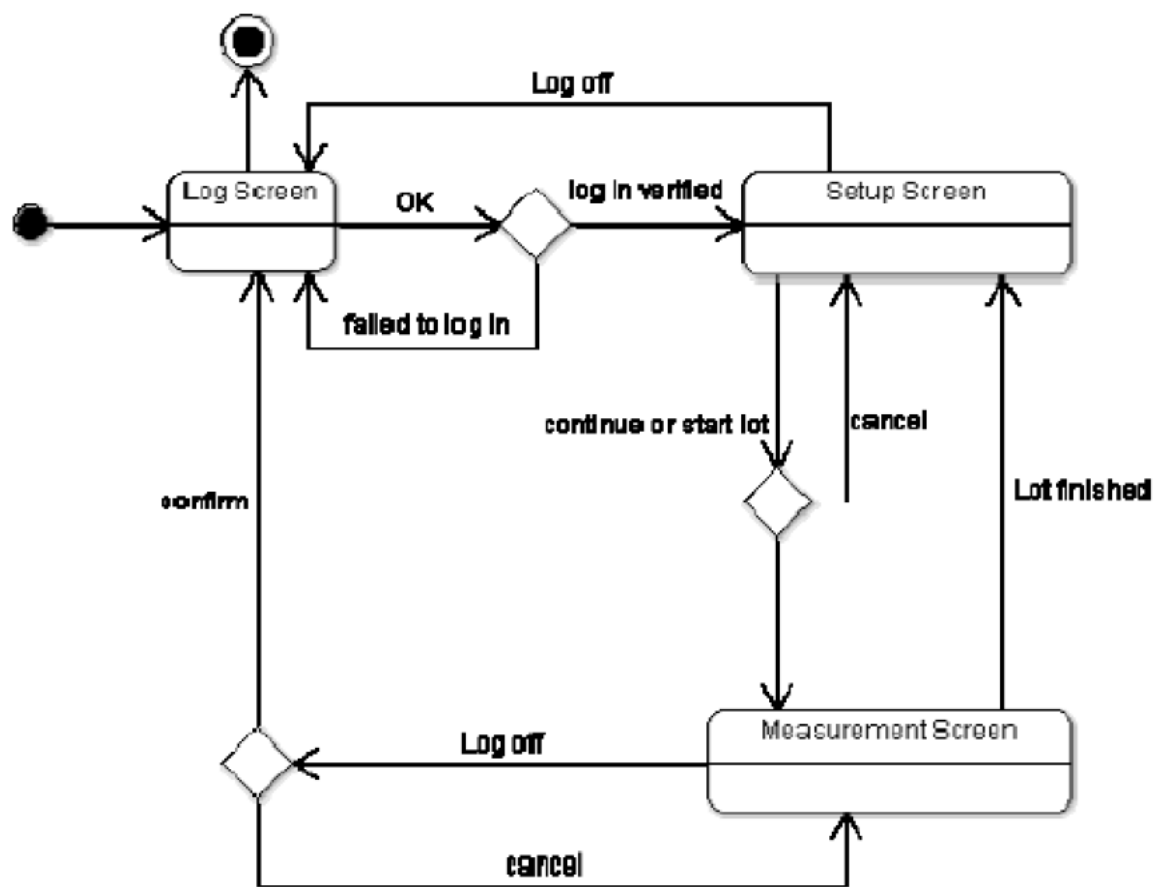


Fig. 12A

**Fig. 12B**

**Fig. 13A**

Workflow (lens inspection)

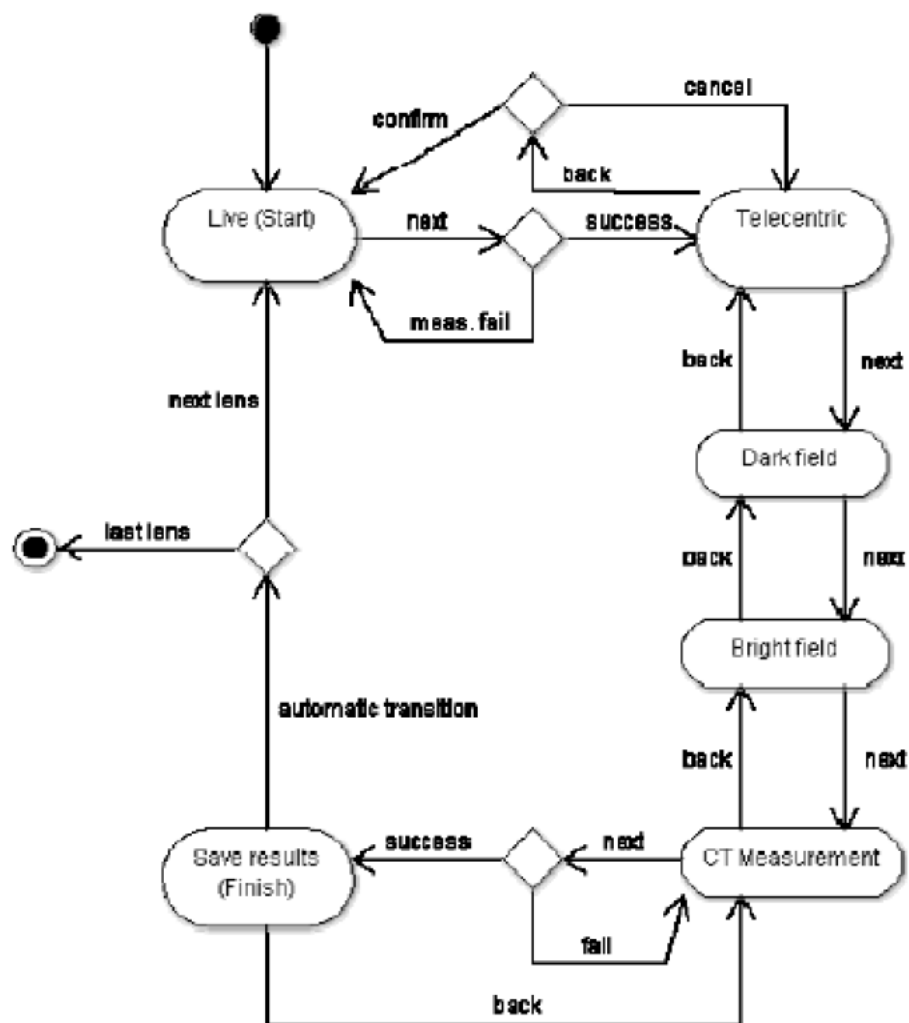


Fig. 13B

Workflow (measurement)

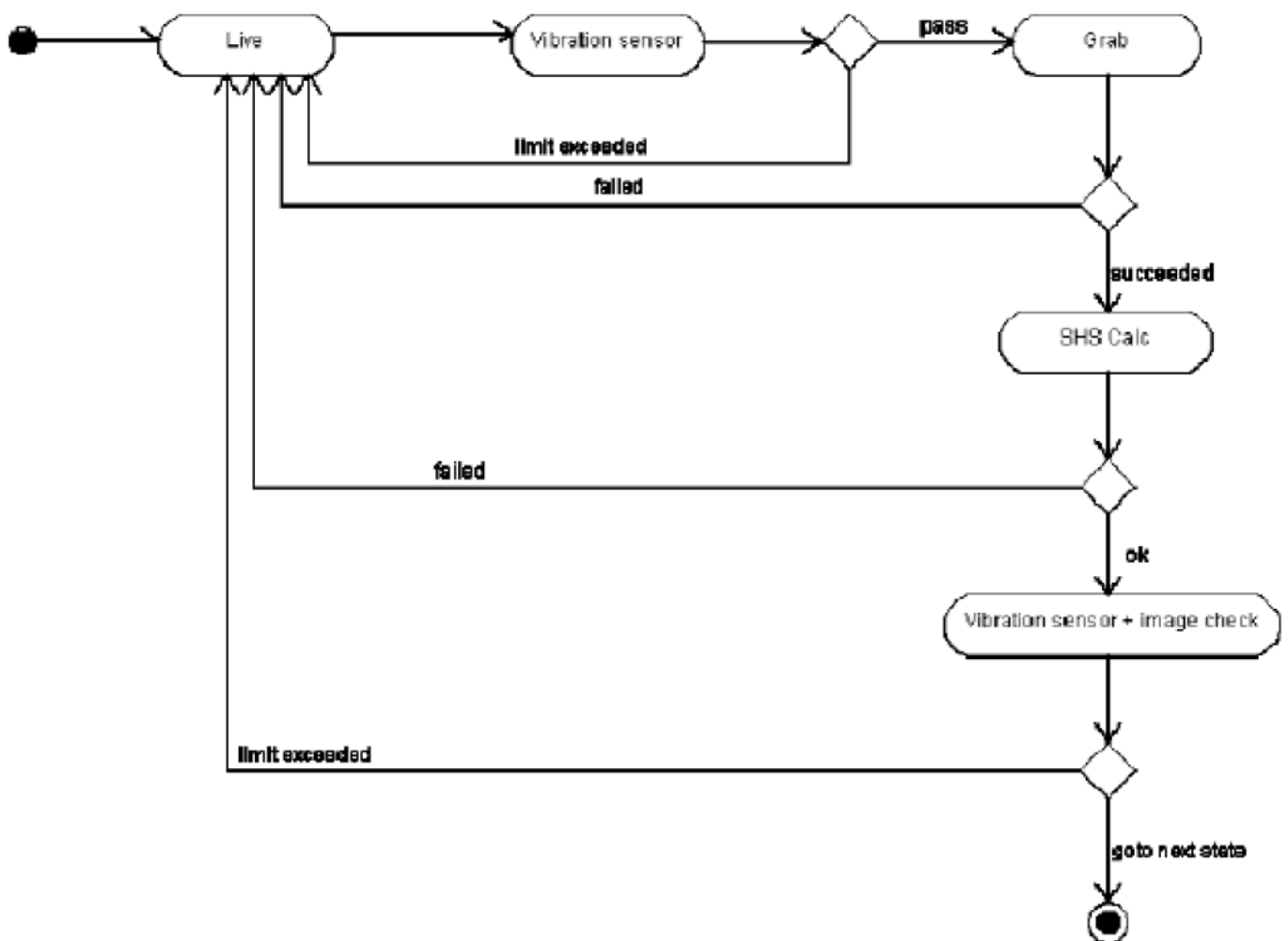


Fig. 13C

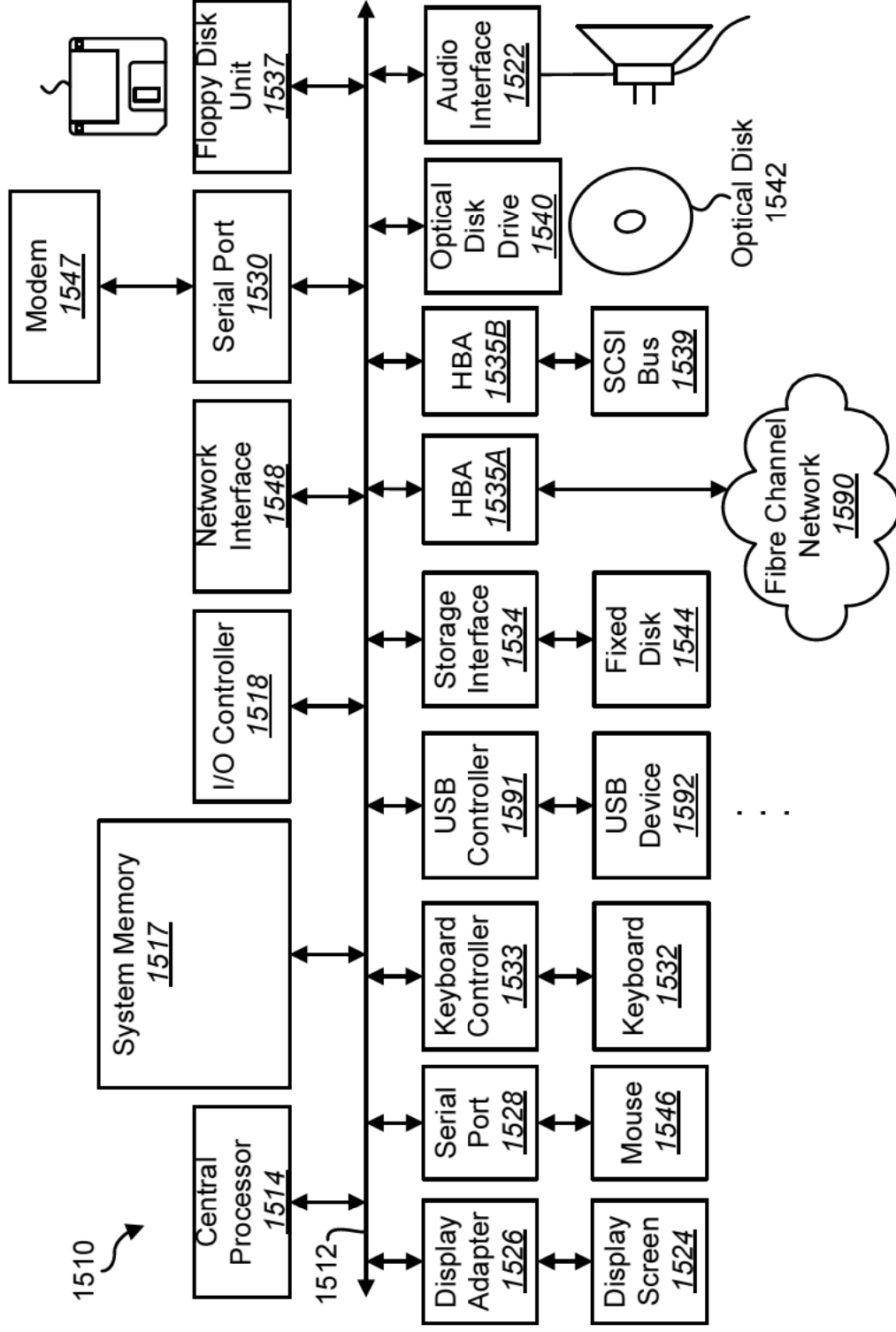


Fig. 14