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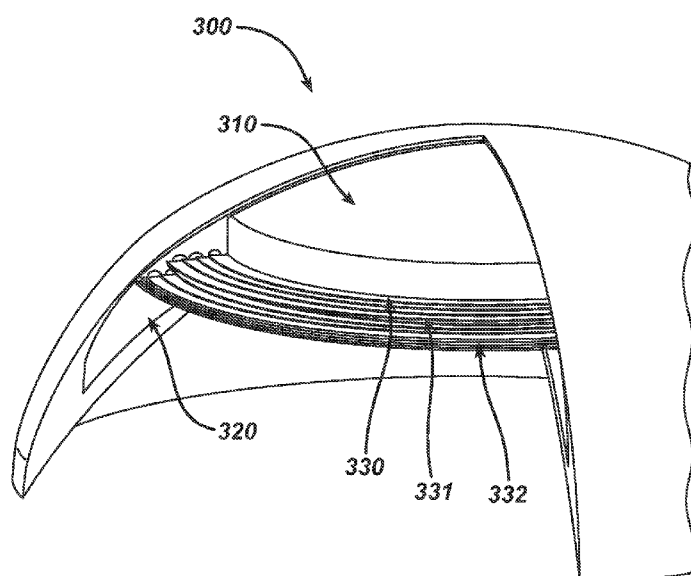
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(54) Title: METHOD FOR FORMING A MEDIA SUBSTRATE FOR AN OPHTHALMIC LENS AND MEDIA SUBSTRATE FOR AN OPHTHALMIC LENS

FIG. 3



(57) Abstract: This invention discloses a media substrate (111) for incorporation into ophthalmic lenses that has been formed by the stacking of multiple functionalized layers. Additionally, methods and apparatus for providing a stacked functional layer (330, 331, 332) insert for incorporation into an ophthalmic lens are also provided. In some embodiments, an ophthalmic lens (300) is cast molded from a silicone hydrogel and the lens includes at least one stacked functional layer insert portion.



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