

DESCRIPTION

ELECTRIC DRILL APPARATUS

BACKGROUND OF THE INVENTION

The present invention relates generally to an electric drill apparatus, and more particularly to an electric drill apparatus having a low profile and adapted to automatically re-drive a drill motor when rotation of the drill motor is stopped in the event of overloading.

Nowadays, in carrying out new construction, repairs and the like of a variety of buildings and so on, there exists a need for drilling workpieces comprising structural materials such as a steel cage and the like to be provided at or near positions at which the workpieces are attached to buildings. It is therefore necessary to transport such an electric drill apparatus to workpiece assembly places. In addition, a drilling operation must be often performed in a relatively narrow space at or near a position at which a structural material or workpiece is attached. Thus, to enable easy transportation and operation in narrow operating spaces, a reduction in size and weight is required for such electric drill apparatuses.

A conventional electric drill apparatus typically comprises a motor, an arbor supporting and moving a cutter for cutting in a vertical direction by way of a slide mechanism, and a transmission mechanism for transmitting power of the drill motor to the arbor to rotate the cutter, which are arranged in a vertical direction or in a direction of movement of the arbor. Such vertically-arranged electric drill apparatuses are generally large in size, and can thus be only used in limited operation areas.

and have limited portability.

In contrast, WO 00/54915 describes an electric drill of a relatively low profile, in which an arbor has a rotation axis which is substantially perpendicular to a rotation shaft of a drill motor. Such a low profile type electric drill apparatus is reduced in overall length as compared with the vertically-arranged type, and its compact size increases its portability.

In addition, Japanese Patent Publication (Kokoku) No.3-78205 and Japanese Patent Public Disclosure (Kokai) No.2003-25122 describe vertically arranged type electric drill apparatuses, each of which comprises a function of automatically stopping driving of a motor in the event of overloading.

The low profile type electric drill apparatus as above has an electromagnetic base for fixing the drill apparatus to a workpiece to enable a stable drilling operation. However, to enable a size of such a drill apparatus to be kept small, along with other parts of the apparatus, an electromagnetic base of the apparatus is made small. Due to its small size, the electromagnetic base is able to exert only a small attraction force. As a result the drilling apparatus suffers from a drawback in that it has a limited drilling capability.

Also, although the automatic electric drill apparatuses described in the Japanese Official Gazettes above have an automatic stop function when motor overload occurs, such a function is provided only in an electric drill apparatus comprising an automatic shift mechanism which moves an arbor in a vertical direction. Thus, there exists no electric drill apparatus having a manual shift mechanism for an annular cutter

which is provided with a control means for automatically stopping driving of a motor when motor overload occurs. Further, there exists no electric drill apparatus having a function whereby a motor is re-driven after it has been automatically stopped due to motor overload.

SUMMARY OF THE INVENTION

The present invention has been made in view of the foregoing problems experienced in the prior art electric drill apparatuses exemplified above.

It is an object of the present invention to provide a low profile type electric drill apparatus having a reduced size and weight.

It is another object of the present invention to provide a low profile type electric drill apparatus which is capable of being stably fixed to a workpiece.

It is a further object of the present invention to provide an electric drill apparatus which is capable of automatically re-driving a motor following automatic stopping of the motor due to motor overload, and which has a simple configuration to improve operability.

It is a yet further object of the present invention to provide an electric drill apparatus which is capable of recognizing both a normal and overload work condition of a motor.

To achieve the above objects, the present invention provides, in a first aspect, an electric drill apparatus having a low profile, which comprises:

a body;

a motor mounted on the body;

an arbor having an axis and adapted to hold an annular cutter coaxial with said axis, the annular cutter having a plurality of teeth made of cemented carbide tips fixed to its lower end to enable the annular cutter to effect cutting at a high rotational speed;

a speed reduction mechanism disposed between the motor and the arbor for transmitting a driving force of the motor to the annular cutter through the arbor;

a feed mechanism responsive to an operation of a manual operation lever, for moving the arbor along its axis to advance or retract the annular cutter attached to the arbor relative to a workpiece; and

an adhesion base for securing the electric drill apparatus to the workpiece;

the motor being capable of rotating the annular cutter at a high speed suitable for effecting a high speed cutting operation by the annular cutter with the cemented carbide tips; the axis of the arbor extending in a direction different from that of a rotating shaft of the motor which transmits the driving force of the motor to the speed reduction mechanism.

In an embodiment of the electric drill apparatus, the apparatus further comprises an automatic motor stopping/re-driving mechanism which comprises: a main switching element connected in series between the motor and a power supply; a current detector for detecting a load current flowing through the motor; a determination unit for determining whether the load current detected by the current detector exceeds a first predetermined reference value; and a control unit for controlling

the main switching element to turn on/off, wherein when the determination unit determines that the load current exceeds the first reference value, the control unit turns off the main switching element to shut off the current flowing through the motor, and subsequently when the determination unit determines that the load current decreases to be smaller than the first reference value, the control unit turns on the main switching element at a predetermined time after the determination, to supply the current from the power supply to the motor. It is preferable that the adhesion base comprises a magnetic base having a magnet, and/or that the axis of the arbor is substantially perpendicular to that of the rotating shaft of the motor.

In a second aspect, the present invention further provides an electric drill apparatus, which comprises:

- a motor for rotating an annular cutter;

- a main switching element connected in series between the motor and a power supply;

- a current detector for detecting a load current flowing through the motor;

- a determination unit for determining whether the load current detected by the current detector exceeds a first predetermined reference value; and

- a control unit for controlling the main switching element to turn on/off, wherein when the determination unit determines that the load current exceeds the first reference value, the control unit turns off the main switching element to shut off the current flowing through the motor, and subsequently when the determination unit determines that the load current decreases to

be smaller than the first reference value, the control unit turns on the main switching element at a predetermined time after the determination, to supply the current from the power supply to the motor.

In an embodiment of the electric drill apparatus of the second aspect, the apparatus further comprises: an arbor having an axis and rotating the annular cutter attached to its leading end about the axis extending in a direction different from that of a rotating shaft of the motor which transmits a driving force of the motor to the arbor. In this embodiment, it is preferable that the axis of the arbor is substantially perpendicular to that of the rotating shaft of the motor.

In an embodiment of the electric drill apparatus of the second aspect, the annular cutter comprises cutting teeth made of cemented carbide chips fixed to its lower end and at positions opposing a plurality of swarf exhaust grooves, respectively.

In an embodiment of the electric drill apparatus of the second aspect, the apparatus further comprises: a second determination unit for determining whether the load current detected by the current detector exceeds a second reference value smaller than the first reference value; and a load condition indication unit for indicating a normal load condition when the second determination unit determines that the load current does not exceed the second reference value, and indicating an overload condition when the second determination unit determines that the load current exceeds the second reference value. In this embodiment, it is preferable that the current detector is a fixed resistor connected in series with the motor and the main switching

element to output a voltage obtained across the resistor correspondingly to the load current, and the second determination unit is adapted to receive the voltage corresponding to the load current, and compare the voltage with a second reference voltage corresponding to the second reference value to determine whether the load current exceeds the second reference value.

In an embodiment of the electric drill apparatus of the second aspect, the current detector is a fixed resistor connected in series with the motor and main switching element to output a voltage obtained across the resistor corresponding to the load current, and the first determination means is adapted to receive the voltage corresponding to the load current, and compare the voltage with a first reference voltage corresponding to the first reference value to determine whether the load current exceeds the first reference value.

In an embodiment of the electric drill apparatus of the second aspect, the control unit comprises: an "on" state self-hold unit including a first switching element, for holding the first switching element in an "on" state when a starting switch is turned on; a control signal supply unit for supplying an "on" control signal for turning on the main switching element when the first switching element is in the "on" state; a second switching element which turns on when the first determination unit determines that the load current exceeds the first reference value, to prevent the control signal supply means from generating the "on" control signal irrespective of the first switching element being in the "on" state; and a unit, responsive to the determination by the first determination unit that the load current decreases to be

smaller than the first reference value after the load current exceeded the first reference value, for turning off the second switching element at a predetermined time after the determination.

In an embodiment of the electric drill apparatus of the second aspect, the main switching element is a triac, and the control unit comprises: an "on" state self-hold unit including a first switching transistor, for holding the first switching transistor in an "on" state when a starting switch is turned on; a photodiode for emitting light by being supplied with a current when the first switching transistor is in the "on" state; a photo-triac connected between a gate and an anode or a cathode of the triac and optically coupled to the photodiode so that the photo-triac is turned on by light emitted by the photodiode to supply the triac with a gate current; a second switching transistor, responsive to the determination by the first determination unit that the load current exceeds the first reference value, for bypassing a current of the photodiode to extinguish the photodiode irrespective of the first switching transistor being in the "on" state; and a unit, responsive to the determination by the first determination unit that the load current decreases to be smaller than the first reference value after the load current exceeded the first reference value, for turning off the second switching transistor at a predetermined time after the determination.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a side elevation view illustrating an appearance of an electric drill apparatus having a low profile according to an embodiment of the present invention;

Fig. 2 is a plan view of the electric drill apparatus illustrated in Fig.1;

Fig. 3 is a cross-sectional side elevation view of the electric drill apparatus, and

Fig.4 shows a circuit diagram of a drill motor controller in the electric drill apparatus according to the present invention.

DETAILED DESCRIPTION OF EMBODIMENTS

With reference to Figs. 1-3, there will now be explained the electric drill apparatus according to one embodiment of the present invention.

As shown in Fig. 1, the electric drill apparatus comprises a body 14 which is provided with a drill motor 12; an arbor 18 for rotating an annular cutter t attached on a lower end of the arbor 18; a feed mechanism 20 for advancing and retracting the annular cutter t; and an electromagnetic base 41 held on a bottom of the body 14 and containing an electromagnet(s) for securing the body 14 on a steel material or the like which is to be drilled. The electric drill apparatus also comprises a manual operation lever 39 for driving the feed mechanism 20, and a handle 42 over the motor 12 at an upper position of the body 14. The motor 12 is fixed in the body 14 such that its output shaft is oriented horizontally.

As illustrated in Fig. 2, a power supply switch SWPW is disposed on the top surface of the handle 42. An instantaneously returning start switch SWon and stop switch SWoff are also disposed on the top surface of the handle 42 for starting and stopping the

motor 12, respectively. Further, indicator lamps LED 1, LED 2 are disposed on the top surface of the handle 42 for indicating a load current condition of the motor 12. As will be described later in greater detail, the LED 1, when turned on, indicates that the load current is normal, while the LED 2, when turned on, indicates an overload (light or heavy) condition.

As an operator turns on the power supply switch SWPW, electric power conducts to the electromagnet 53 (Fig. 4) in the electromagnet base 41, thereby securing the electric drill apparatus to a workpiece. The magnetic base 41 is preferably configured to be adjustable in a position relative to the body 14. By making the relative position adjustable, after the magnetic base 41 is secured on a workpiece, the body 14 can be moved for centering of the annular cutter t to the workpiece.

Referring to Fig. 3, the deceleration mechanism 17, which is connected between an output shaft 12a of the motor 12 and the arbor 18, comprises a bevel gear 17a, a planetary gear decelerator 17b, and spur gears 17c, 17d, 17e. The deceleration mechanism 17 decelerates the rotation of the drill motor 12, and converts a rotation axis direction by 90° so that the arbor 18 has a rotating shaft extending in a vertical direction, which is rotated by 90° from the direction of the rotating shaft of the motor 12.

The arbor 18 comprises a proximal rotating shaft 22, an intermediate rotating shaft 24, a distal rotating shaft 26, and a holding cylinder 28. The proximal rotating shaft 22 is mounted to the body 14 for rotation about the vertical center axis and is connected to the spur gear 17e of the deceleration mechanism 17. The intermediate rotating shaft 24 is telescopically mounted

on the proximal rotating shaft 22 by way of a spline connection, and is movable between an extended position (not shown) and a retracted position (as shown in Fig.3). The intermediate shaft 24 slightly overlaps with the proximal rotating shaft 22 in the axial direction at the extended position, while it largely overlaps with the proximal rotating shaft 22 in the axial direction at the retracted position, and they are rotated together with the proximal rotating shaft 22. The distal rotating shaft 26 is telescopically mounted on the intermediate rotating shaft 24 by way of a spline connection, and is movable between an extended position (not shown) at which it slightly overlaps with the intermediate rotating shaft 24 in the axial direction and a retracted position (as shown in Fig. 3) at which it largely overlaps with the intermediate rotating shaft 24 in the axial direction. The distal rotating shaft 26 is rotated together with the intermediate rotating shaft 24. The holding cylinder 28 holds the distal rotating shaft 26 rotatably and is mounted to the body 14 so as to move in the axial direction together with the distal rotating shaft 26. The holding cylinder 28 is axially movably supported while it is prevented from rotating by a guide cylinder 29 fixed in the body 14.

A needle bearing 30 is interposed between the distal rotating shaft 26 and holding cylinder 28. A locking ball (locking member) 26a is attached to the leading end of the distal rotating shaft 26 for holding the annular cutter t inserted into the leading end of the distal rotating shaft 26. A rotation operation sleeve 26b is also provided for operating the locking ball 26a.

As illustrated in Fig. 3, the feed mechanism 20 comprises a movable rack 31 mounted on the outer surface of the holding cylinder 28 and extending in parallel with the axis of the arbor 18; a stationary rack 32 fixed on the body 14 spaced away from and in parallel with the movable rack 31; and a pinion 34 disposed between the two racks 31, 32 in meshing engagement therewith.

When no drilling operation is performed, the elements of the arbor 18 remain at the retracted position, as shown in Fig. 3. Then, in performing a drilling operation, while the annular cutter t is rotated by the drill motor 12 through the deceleration mechanism 17 and the distal rotating shaft 22, intermediate rotating shaft 24, and distal rotating shaft 26, the operation lever 39 is manipulated, thereby causing the pinion 34 to rotate and advance downward on the stationary rack 32 to move the movable rack 31 downward relative to the pinion 34. In this way, the intermediate rotating shaft 24 and distal rotating shaft 26 are set in an extended state to bring the arbor 18 into an extended state, causing the annular cutter t attached at the leading end of the distal rotating shaft 26 to advance toward a workpiece.

A drill feed motor may be provided such that the motor is drivingly connected to the feed mechanism 20 through a clutch for extending or contracting the arbor 18. In this way, a selection can be made as to whether or not the clutch is disconnected to manually or automatically move the annular cutter t.

As illustrated in Fig. 1, a plurality of cutting teeth t2, each comprised of a cemented carbide tip, are fixed at positions that oppose swarf exhaust grooves t1, respectively. By fixing the cutting teeth t2 comprised of cemented carbide tips to the

cutting edge of the annular cutter t, the rotational speed can be increased without causing chipping of the cutting edge. This is in contrast to an annular cutter made of high speed steel. As a result, a cutting resistance can be reduced and a cutting speed can be increased.

Consequently, an electric drill apparatus which uses an annular cutter having cemented carbide tips, as in the present invention, can increase a drill feed amount; and accordingly improved throughput of a drilling operation is attained.

A cutting speed suitable for use with an annular cutter having cemented carbide tips, and a cutting speed suitable for use with an annular cutter made of high speed steel are described in "How to Select and Use Tools," P.16 (First Edition, published by Kabushiki Kaisha Taiga Shuppan).

The motor 12 is selected such that it can rotate at high speeds (for example, four times higher than the prior art example), and is suitable for performing cutting operations employing an annular cutter with cemented carbide chips.

Referring next to Fig. 4, description will be made of a configuration and operation of a drill motor controller for driving/stopping the motor 12 of the electric drill apparatus illustrated in Figs. 1-3.

In Fig.4, the numeral 50 denotes an external AC power supply, 51 a full wave rectifier circuit, and 52 an AC/DC converter. The full wave rectifier circuit 51 applies power to an electromagnet 53 contained in the electromagnetic base 51. When the power switch SWPW which is connected between the external AC power supply 50 and the AC/DC converter 52, is turned on, the full wave rectifier

circuit 51 rectifies a voltage from the external AC power supply 50 and supplies the rectified voltage to the electromagnet 53, thereby fixing the electric drill apparatus onto a target object by magnetic force. The AC/DC converter 52 converts the voltage from the external AC power supply 50 to a fixed DC voltage (for example, 24 volts), which is supplied to a control unit for controlling the driving of the drill motor 12.

A triac BCR is provided as a main switching element for connecting/disconnecting the drill motor 12 to the external AC power supply 50. A photo-triac PHout is connected between a gate terminal and an anode (or cathode) terminal of the triac BCR. A resistor (current detecting resistor) R0 is connected in series with the triac BCR for detecting a load current flowing through the drill motor 12 and triac BCR.

The control unit, which is applied with the DC voltage from the AC/DC converter 52, comprises an ON/OFF control circuit 71, an amplifier circuit 72, a smoothing circuit 73, an overload determination circuit 74, an automatic stop/re-drive control circuit 75, and a load condition indication circuit 76.

The ON/OFF control circuit 71 outputs a control signal for turning the triac BCR on/off in response to a manipulation on the starter switch SWON or the stopper switch SWOFF, or in response to the output of the automatic stop/ re-drive control circuit 75.

The amplifier circuit 72 amplifies a voltage across the resistor R0, and outputs the resulting voltage to the smoothing circuit 73. The amplifier circuit 72 has a small output impedance (substantially, zero), and can rapidly discharge a charge accumulated in a capacitor C73 included in the smoothing circuit

73 through a resistor R73 when the voltage across the resistor R0 falls to a zero level. The amplifier circuit 72 has a gain equal to or more than 1.

The overload determination circuit 74 determines whether or not an output VL1 of the smoothing circuit 73 exceeds a previously set reference voltage Vref1 to judge whether or not the drill motor 12 is operating in such a heavily overloaded condition that it may be damaged.

The automatic stop/re-drive control circuit 75 controls the ON/OFF control circuit 71 with its output to automatically stop driving of the drill motor 12 when the output VL1 of the overload determination circuit 74 indicates a heavy overload condition (or $V_{ref1} > VL1$), and automatically re-drives the drill motor 12 after a predetermined time period from the time at which the driving of the drill motor 12 is automatically stopped.

The load condition indication circuit 76 determines whether or not the output VL1 of the smoothing circuit 73 exceeds a previously set reference voltage Vref2 to indicate a load condition of the drill motor 1 through the LED 1 and LED 2. The reference voltage Vref2, which is lower than the reference voltage Vref1 in the overload determination circuit 74, is set so as to invert the output of a comparator OP76 when the drill motor 12 is lightly overloaded and will not be damaged. The LED1 (for example, blue) is turned on in a normal load condition, while the LED2 (for example, red) is turned on in a lightly or more overload condition. Instead of the LED2, two LEDs may be provided to indicate light and heavy overload conditions, respectively.

In the circuit as described above, as an operator turns on

the starter switch SWON while the power switch SWPW remains in an "on" state so that the control unit is applied with a DC supply voltage from the AC/DC converter 52, a base current of a transistor Q71 of the ON/OFF control circuit 71 flows from the AC/DC converter 52 through the starter switch SWON, thereby causing the transistor Q71 to be turned on. As a result, a current flows through a photo-diode PH21N to turn on a photo-relay PH20UT which is optically coupled to the photo-diode PH21N, thereby forming a self-holding circuit for the transistor Q71.

As the transistor Q71 is turned on, a current also flows through a photo-diode PH11N connected in series with the transistor Q71, causing a photo-triac PH10UT which is optically coupled to the photo-diode PH11N to be turned on. By turning on the triac BCR, the AC power supply 50 is connected to the drill motor 12 to be driven. As a result, rotation of the drill motor 12 is conveyed through the reduction gear mechanism 17 to the arbor 18 to thereby rotate the annular cutter t (see Fig. 1 and 3).

In this state, as the operator manually operates the handle 39 (see Fig.1) to drive the feed mechanism 20, the annular cutter t is moved, while it is rotating, toward an object to form a bore therethrough.

A load current flowing through the drill motor 12 is detected when a voltage drops across the current detection resistor R0. A voltage proportional to the load current is then amplified by the amplifier circuit 72 and supplied to the smoothing circuit 73. Since the reference voltage Vref1 of the overload determination circuit 74 is set to be higher than the output voltage VL1 of the smoothing circuit 73 in a normal condition in

which the drill motor 12 is not overloaded, the comparator (operational amplifier) OP74 of the overload determination circuit 74 outputs a low level. Therefore, in the normal condition, a low voltage is charged on the capacitor C75 of the automatic stop/re-drive control circuit 75, so that a base current of a transistor Q75 does not flow and therefore remains in an "off" state.

In this state, since a current continuously flows into the photo-diode PH1IN of the ON/OFF control circuit 71 through the transistor Q71, the photo-triac PH1OUT remains in an "on" state, thereby permitting the triac BCR to remain in an "on" state.

The reference voltage Vref2 set in the load condition indication circuit 76 is higher than the output VL1 of the smoothing circuit 73 in the normal condition, so that the output of the comparator (operational amplifier) OP76 is at high level. Therefore, a transistor Q761 and thus the LED1 are turned on, while a transistor Q762 and thus the LED2 are turned off. From the lit LED1 and unlit LED2, the operator can recognize that the drill motor 12 is in the normal condition.

On the other hand, when the drill motor 12 is overloaded, the load current is caused to increase, causing the voltage across the current detection resistor R0 to increase, and thereby causing an increase in the output VL1 of the smoothing circuit 73. As the output VL1 increases to the reference voltage Vref2 of the load condition indication circuit 76, the output of the comparator OP76 transitions from a high level to a low level. This causes the transistor Q761 to turn off and the transistor Q762 to turn on, so that the LED1 is turned off and the LED2 is turned on. From

the unlit LED1 and lit LED2, the operator can determine that the drill motor 12 is lightly overloaded, and can therefore adjust a force applied to the operation lever 39, as required.

As the drill motor 12 is further loaded to a heavily overloaded condition in which the drill motor 12 may be damaged, the output VL1 of the smoothing circuit 73 increases to the reference voltage Vref1 of the overload determination circuit 74 or higher. At this time, the comparator OP74 of the overload determination circuit 74 outputs a high level which substantially instantaneously charges the capacitor C75 through a diode D75 and a resistor R751 (having a small resistance) in the automatic stop/re-drive control circuit 75, causing a current to flow through a resistor R752 and the base-emitter of the transistor Q75. As the transistor Q75 turns on, a current flowing through the photo-diode PH1IN of the ON/OFF control circuit 71 is shunted to consequently turn off the photo-triac PH1OUT. As the current of the triac BCR decreases to its holding current or less, it is turned off to shut off the current to the drill motor 12.

When a heavily overloaded condition causes the automatic stop/re-drive control circuit 75 to turn off the triac BCR, the voltage drop in the current detection resistor R0 decreases to zero to reduce the output VL1 of the smoothing circuit 73, so that the output of the comparator OP74 in the overload determination circuit 74 transitions from a high level to a low level. As a result, in the automatic stop/re-drive control circuit 75, the base current of the transistor Q75 only comprises a discharge current from the capacitor C75 through the resistor R752. Then, the base current disappears after a time period determined by a

discharge time constant, causing the transistor Q75 to turn off.

In this event, since the self-holding circuit for the transistor Q71 is still formed by the photo-diode PH2IN and photo-relay PH2OUT in the ON/OFF control circuit 71, the transistor Q71 remains in "on" state. Therefore, when the transistor Q75 turns off after a predetermined time period from the transition of the output from the overload determination circuit 74, a current again flows into the photo-diode PH1IN through the transistor Q71, causing the photo-triac PH1OUT to again turn on and eventually the triac BCR to turn on. In this way, the drill motor 12 is again powered to rotate the annular cutter t. The discharge time constant of the automatic stop/re-drive control circuit 75 is preferable to be set, for example, approximately in a range of 0.3 to 0.5 seconds. It is therefore possible to automatically resume powering the drill motor 12 in a short time after the drill motor 12 is overloaded and a current flowing therethrough is automatically shut off.

Also, since the output VL1 of the smoothing circuit 73 decreases at the time the drill motor 12 is released from the overloaded condition, the output of the comparator OP76 in the load condition indication circuit 76 transitions from low level to high level, so that the LED1 is turned on while the LED2 is turned off. In this way, the operator can know without fail that the drill motor 12 is released from the overloaded condition, and can therefore operate the operation lever 39 to again move down the annular cutter t for resuming the formation of a bore through the object.

As described above, the electric drill apparatus according

to the present invention can reduce a cutting resistance because it employs an annular cutter having cement carbide tips fixed to the cutting edge thereof, and a motor which can rotate the annular cutter at high speeds. As a result, the following operational benefits can be attained.

(a) The deceleration mechanism disposed between the motor and arbor can be designed to employ a low torque, with the result that the deceleration mechanism can be reduced in weight and size.

(b) The electric drill apparatus can be secured to a workpiece with a smaller attraction force, so that the magnetic base, which comprises a relatively large capacity and weight of the electric drill apparatus, can be reduced in size and weight, thus significantly contributing to a reduction in the overall size and weight of the electric drill apparatus.

As will be appreciated from the foregoing, the present invention can stably secure the electric drill apparatus to a workpiece, while achieving an overall reduction in size and weight of the apparatus.

Also, since the automatic motor stopping/re-driving means can automatically shut off a current to the motor in the event of overloading, and automatically re-drive the motor at a predetermined time thereafter, an operator need not operate a switch for re-driving the motor, thus improving workability.

Further, when the drill motor is normally re-driven, an operator can be informed of the condition, so that the operator can readily know a time at which he can start operating the operation lever for feeding the drill downwardly.

Furthermore, since the low profile type electric drill

apparatus according to the present invention can increase a rotational speed of the drill motor to reduce a cutting resistance by use of the cement carbide tips fixed to the cutting edge, the drill motor is capable of rotating at high speeds, thereby enabling an operator to increase a feed amount. Though the motor may be subject to overloading due to increased feed, the automatic motor stopping/re-driving means provided in the electric drill apparatus is able to prevent the drill motor and annular cutter from being damaged or broken due to overloading.

While the electric drill apparatus according to the present invention has been described with reference to one embodiment, it will be apparent to those skilled in the art that a variety of modifications and alternations can be made to the invention.

For example, the control circuit illustrated in Fig. 4 can be applied to any electric drill apparatus including a vertically arranged type, similar to the lower profile type electric drill apparatus shown in Fig. 1-3.

Further, in the control circuit, instead of the photo-coupler, an alternative electronic switch means or mechanical relay means may be employed. Also, instead of the current detection resistor R0 connected in series with the drill motor 12, a current transformer may be employed for detecting a current through the drill motor 12. Instead of the triac BCR, a photo-relay or a mechanical relay may be employed. Any time measuring means such as a pulse counter may be employed instead of the RC time constant circuit in the automatic stop/re-drive control circuit 75. Furthermore, the drill motor 12 may be implemented by a DC motor, and SCR, transistor or FET may be

employed instead of the triac.

While specific embodiments of an electric drill according to the present invention have been described, it is to be understood that the invention is not limited by any of the details of the descriptions of the embodiments, but rather the present invention is to be construed broadly within its spirit and scope as set out in the accompanying claims.

CLAIMS

1. An electric drill apparatus having a low profile, comprising:

a body;

a motor mounted on the body;

an arbor having an axis and adapted to hold an annular cutter coaxial with said axis, the annular cutter having a plurality of teeth made of cemented carbide tips fixed to its lower end to enable the annular cutter to effect cutting at a high rotational speed;

a speed reduction mechanism disposed between the motor and the arbor for transmitting a driving force of the motor to the annular cutter through the arbor;

a feed mechanism responsive to an operation of a manual operation lever, for moving the arbor along its axis to advance or retract the annular cutter attached to the arbor relative to a workpiece; and

an adhesion base held on a bottom of the body for securing the electric drill apparatus to the workpiece;

the motor being capable of rotating the annular cutter at a high speed suitable for effecting a high speed cutting operation by the annular cutter with the cemented carbide tips;

the axis of the arbor extending in a direction different from that of a rotating shaft of the motor which transmits a driving force of the motor to the speed reduction mechanism.

2. An electric drill apparatus according to Claim 1 further comprising an automatic motor stopping/re-driving mechanism which comprises:

a main switching element connected in series between the

motor and a power supply;

a current detector for detecting a load current flowing through the motor;

a determination unit for determining whether the load current detected by the current detector exceeds a first predetermined reference value; and

a control unit for controlling the main switching element to turn on/off, wherein when the determination unit determines that the load current exceeds the first reference value, the control unit turns off the main switching element to shut off the current flowing through the motor, and subsequently when the determination unit determines that the load current decreases to be smaller than the first reference value, the control unit turns on the main switching element at a predetermined time after the determination, to supply the current from the power supply to the motor.

3. An electric drill apparatus according to Claim 1, wherein the adhesion base comprises a magnetic base having a magnet.

4. An electric drill apparatus according to Claim 1, wherein the axis of the arbor is substantially perpendicular to that of the rotating shaft of the motor.

5. An electric drill apparatus, comprising:

a motor for rotating an annular cutter;

a main switching element connected in series between the motor and a power supply;

a current detector for detecting a load current flowing through the motor;

a determination unit for determining whether the load

current detected by the current detector exceeds a first predetermined reference value; and

a control unit for controlling the main switching element to turn on/off, wherein when the determination unit determines that the load current exceeds the first reference value, the control unit turns off the main switching element to shut off the current flowing through the motor, and subsequently when the determination unit determines that the load current decreases to be smaller than the first reference value, the control unit turns on the main switching element at predetermined time after the determination; to supply the current from the power supply to the motor.

6. An electric drill apparatus according to Claim 5, further comprising:

an arbor having an axis and rotating the annular cutter attached to its leading end about the axis extending in a direction different from that of a rotating shaft of the motor.

7. An electric drill apparatus according to Claim 6, wherein the axis of the arbor is substantially perpendicular to that of the rotating shaft of the motor.

8. An electric drill apparatus according to Claim 5, wherein the annular cutter comprises cutting teeth made of cemented carbide chips fixed to its lower end and at positions opposing a plurality of swarf exhaust grooves, respectively.

9. An electric drill apparatus according to Claim 5, further comprising:

a second determination unit for determining whether the load current detected by the current detector exceeds a second

reference value smaller than the first reference value; and

a load condition indication unit for indicating a normal load condition when the second determination unit determines that the load current does not exceed the second reference value, and indicating an overload condition when the second determination unit determines that the load current exceeds the second reference value.

10. An electric drill apparatus according to Claim 5, wherein the current detector is a fixed resistor connected in series with the motor and main switching element to output a voltage obtained across the resistor corresponding to the load current, and

the first determination means is adapted to receive the voltage corresponding to the load current, and compare the voltage with a first reference voltage corresponding to the first reference value to determine whether the load current exceeds the first reference value.

11. An electric drill apparatus according to Claim 9, wherein the current detector is a fixed resistor connected in series with the motor and the main switching element to output a voltage obtained across the resistor corresponding to the load current, and

the second determination unit is adapted to receive the voltage corresponding to the load current, and compare the voltage with a second reference voltage corresponding to the second reference value to determine whether the load current exceeds the second reference value.

12. An electric drill apparatus according to Claim 5, wherein

the control unit comprises:

- an "on" state self hold unit including a first switching element, for holding the first switching element in an "on" state when a starting switch is turned on;

- a control signal supply unit for supplying an "on" control signal for turning on the main switching element when the first switching element is in the "on" state;

- a second switching element which turns on when the first determination unit determines that the load current exceeds the first reference value, to prevent the control signal supply means from generating the "on" control signal irrespective of the first switching element being in the "on" state; and

- a unit, responsive to the determination by the first determination unit that the load current is reduced below the first reference value after the load current exceeded the first reference value, for turning off the second switching element at a predetermined time after the determination.

13. An electric drill apparatus according to Claim 5, wherein the main switching element is a triac, and the control unit comprises:

- an "on" state self hold unit including a first switching transistor, for holding the first switching transistor in an "on" state when a starting switch is turned on;

- a photodiode for emitting light by being supplied with a current when the first switching transistor is in the "on" state;

- a photo-triac connected between a gate and an anode or a cathode of the triac and optically coupled to the photodiode so that the photo-triac is turned on by light emitted by the

photodiode to supply the triac with a gate current;

a second switching transistor, responsive to the determination by the first determination unit that the load current exceeds the first reference value, for bypassing a current of the photodiode to extinguish the photodiode irrespective of the first switching transistor being in the "on" state; and

a unit, responsive to the determination by the first determination unit that the load current decreases to be smaller than the first reference value after the load current exceeded the first reference value, for turning off the second switching transistor at a predetermined time after the determination.