

Summary

The method of making a patch comprises the steps of (1) providing a carrier material; (2) coating an underside of the carrier material with a suitable non-UV-curable acrylic adhesive, the adhesive being a solution of a polyacrylate in an organic solvent or solvent mixture, the solvent or solvent mixture being used in an amount of from 25% to 70% by weight; (3) assembling the patch; (4) forming a grid structure on the patch so that it comprises a plurality of intersecting strips. According to the invention, the adhesive is applied at a temperature of 90°C to 120°C for a time of 5 s to 60 s, and before and/or after the application of the adhesive, the patch is activated by repeated irradiation of the underside by ultraviolet light.

[Fig. 2]