

CLAIMS

1. A container lid comprising:
 - a closure panel comprising an inside surface and an outside surface;
 - a container fastening portion;
 - 5 and a liner comprising one or more layers, connected to the inside surface of the closure panel, wherein the liner or at least a lowermost layer of the liner is detachable from the closure panel **characterized in that** said container lid comprises a resilient portion located between said closure panel and said fastening portion.
- 10 2. A container lid according to claim 1 wherein said liner or said lowermost layer is releasably connected to the closure panel by way of an adhesive.
3. A container lid according to claim 1 or 2 wherein said liner or lowermost layer of said liner comprises a metal layer.
4. A container lid according to claim 3, wherein said metal layer comprises an
15 aluminium layer.
5. A container lid according to claim 4, wherein said aluminium layer comprises a polymer coated aluminium layer.
6. A container lid according to any preceding claim wherein said resilient portion is in the form of a resilient rim located between the closure panel and fastening
20 portion.
7. A container lid according to claim 6 wherein said rim comprises a double-walled rim comprising spaced apart first and second walls.

8. A container lid according to claim 6 or 7 wherein a portion of said rim protrudes above the periphery of the upper surface of the closure panel.
9. A container lid according to any one of claims 6 to 8 wherein said rim is integrally formed with said fastening portion and said panel closure.
- 5 10. A container lid according to any preceding claim wherein said fastening portion comprises fastening means.
11. A container lid according to claim 10 wherein said fastening means comprises a bayonetted connection, a snap-fit connection, a threaded connection or a resilient clamp.
- 10 12. A container lid as claimed in any preceding claim, wherein the liner comprises a laminated liner comprising at least an upper layer and at least a lower layer, said upper layer is at least partially moulded into the inside surface of said closure panel and said lower layer is releasably connected to said upper layer.
13. A container lid according to claim 12 wherein said lower layer is releasably
15 connected to said upper layer by way of an adhesive layer.
14. A container lid according to claim 13 wherein said adhesive layer comprises an adhesive material selected from a lacquer, wax, polyolefin or a combination thereof.
15. A container lid according to any one of claims 12 to 14 wherein said lower layer
20 comprises a metal layer.
16. A container lid according to claim 15, wherein said metal layer comprises an aluminium layer.

17. A container lid according to claim 16, wherein said aluminium layer comprises a polymer coated aluminium layer.
18. A container lid according to any one of claims 12 to 17, wherein said upper layer comprises material selected from a polymeric substrate, resin or a combination thereof.
- 5 19. A container lid according to claim 18, wherein said polymeric substrate comprises polyethylene.
20. A method of manufacturing a container lid as claimed in any preceding claim, the method comprising the steps of:
- 10 a) introducing a closure panel having a liner connected to the inside surface thereof into a mould cavity; and
- b) moulding a fastening portion around the closure panel such that the closure panel is integrated with the fastening portion.
21. A method as claimed in claim 20 wherein the resilient portion of the lid comprises part of the closure panel and step (b) comprises moulding a fastening portion to the resilient portion.
- 15 22. A method as claimed in claim 20, wherein the resilient portion of the lid is formed during moulding of the fastening portion.
23. A method for manufacturing a container lid as claimed in claims 12 to 19 comprising the steps of:
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- (a) introducing a laminated liner comprising an upper layer and a detachable lower layer into a mould cavity against or adjacent to a mould part corresponding to the closure panel; and
- (b) moulding said container lid such that said upper layer of said laminated liner is at least partially moulded into said inside surface of said closure panel.
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24. Use of a container lid as claimed in any one of claims 1 to 19 on a food and beverage ingredient container.
25. An ingredient container suitable for food and beverage ingredients including a
- 10 container lid as claimed in any one of claims 1 to 19.