**CLAIMS**

[Claim 1] A building face material with printed indications, comprising:

at least one printed indication string including one string group that is repeated in cycles, the string group being formed, in a plan view, on a rectangular flat face of the building face material, and the strip group including multiple printed indications that are arranged, at regular first intervals, in a predetermined order along at least one straight line parallel to a first side or a second side of a rectangle,

wherein in the printed indication string, a distance from the first side or the second side perpendicular to the printed indication string, to a first printed indication, is shorter than the first interval.

[Claim 2] The building face material with printed indications according to claim 1,

wherein a printed indication used in a string that is placed in each of the cycles is at a given position where a fixing portion is to be driven.

[Claim 3] The building face material with printed indications according to claim 1 or 2,

wherein each first interval is in a range of 5 mm to 50 mm, and

wherein the one string group has a length in a range of 45 mm to 333 mm.

[Claim 4] The building face material with printed indications according to any one of claims 1 to 3,

wherein printed indication strings are arranged at predetermined second intervals, and

wherein each second interval is in a range of 100 mm to 1220 mm.

[Claim 5] The building face material with printed indications according to claim 4,

wherein each second interval is a same as a center-to-center distance between adjacent backing materials by which the building face material is to be driven.

[Claim 6] The building face material with printed indications according to any one of claims 1 to 5,

wherein the string group is composed of one type string or a combination of the one type string and either of another symbol or a blank, the another symbol or the blank being placed first or last in the string group, the one type string being among a sequence of numbers, a sequence of alphabet letters, a sequence of hiragana, a sequence of katakana, a sequence of picograms, a sequence of symbols, a sequence of graphics, a sequence of kanji, alphabet letters representing a proper noun, hiragana representing a proper noun, katakana representing a proper noun, and kanji representing a proper noun.

[Claim 7] A method for manufacturing a building face material with printed indications, the method comprising:

at least a printing step of forming one string group with multiple printed indications that are arranged, at regular first intervals, in a predetermined order along at least one straight line parallel to a first side or a second side of a flat face of the building face material that is

rectangular in a plan view, to print at least one printed indication string including the string group that is repeated in cycles, on a board base paper included in the building face material, or a molding of the building face material, wherein in the printed indication string, a distance from the first side or the second side perpendicular to the printed indication string, to a first printed indication, is shorter than the first interval.

[Claim 8] The method for manufacturing a building face material with printed indications according to claim 7,

wherein in the printing step, each strip group consisting of printed indications that are included in a given printed indication string is printed in multiple cycles, by a given ink jet printer associated with the printed indication string, the inkjet printer being among ink jet printers and being mounted at an upstream location of a production line for the building face material.

[Claim 9] The method for manufacturing a building face material with printed indications according to claim 7 or 8, further comprising a molding step of depositing, after the printing step, gypsum slurry on the board base paper on which the printed indication string is marked, to form the molding;

a rough cutting step of roughly cutting the molding to form a rough cutting body; and

a cutting step of cutting the rough cutting body to a product size to manufacture the building face material with printed indications.