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INK JET RECORDING HEAD

5 The invention relates to an ink jet recording head having a plurality of nozzle openings disposed in a sheet forwarding direction, with each nozzle opening jetting an ink droplet due to pressure provided by a pressure producing chamber. More particularly, the invention is directed to a nozzle opening arrangement
10 on the ink jet recording head.

15 Ink jet recording heads are widely used throughout the printing industry. Such ink jet recording heads exhibit high recording density, are capable of printing dots of various sizes, and are relatively quiet during operation.

20 Two basic types of ink jet recording heads exist. A bubble jet type recording head uses thermal energy provided by a heater to effect printing. On the other hand, in a piezoelectric vibration element driven recording head, the displacement of piezoelectric vibration elements causes ink to be emitted to effect printing.

25 Two general types of piezoelectric vibration element driven recording heads exist. In the first type, vertical vibration of the piezoelectric vibration elements causes ink to be emitted. In the second type, flexural vibration of the piezoelectric vibration elements causes ink to be emitted.

30 In the first type of piezoelectric vibration element driven recording heads, the area in which a



piezoelectric vibration element abuts against the vibration plate can be reduced. Hence, the interval between the nozzle opening arrays can easily be made small. However, the process for assembling such a recording head is complicated because each piezoelectric vibration element is extremely small.

The second type of piezoelectric vibration element driven recording heads employs a laminated structure, such as described in Japanese Unexamined Patent Publication No. 4-366643. That is, a common ink supply section, and pressure producing chambers or ink flow paths, are first formed in each of a plurality of thin plate members. These thin plate members are then sequentially laminated on the back of a nozzle plate. Accordingly, the assembly process is simple.

However, in this arrangement, each flow path extending from the pressure producing chamber to the nozzle openings is formed by making communicating holes in each thin plate member, and arranging these communicating holes proximate to one another. Hence, it is difficult to discharge the tiny air bubbles in the ink from the corners of the flow paths formed in each thin plate member.

In addition, in this arrangement, the size of the piezoelectric vibration plate mounted on the pressure producing chamber is larger than that of the piezoelectric vibration plate used as the piezoelectric vibration element in the first type of piezoelectric vibration element driven recording head. Hence, the distance between the nozzle opening arrays is increased.

If the distance between the nozzle opening arrays is increased, error between dots printed on a recording sheet in the auxiliary scanning direction



tends to increase if three or more nozzle opening arrays are formed in an attempt to improve printing quality. In this case, however, printing quality is actually reduced.

5 That is, a recording head having a plurality of
nozzle opening arrays is designed so that each nozzle
opening array enables a dot to be printed at a
predetermined position in the auxiliary scanning
direction. As a result, this type of recording head
10 has the uppermost nozzle opening and the lowermost
nozzle opening arranged at opposite ends in the main
scanning direction. This causes an error of $G \times \sin\theta$
between lines in the auxiliary scanning direction
before and after sheet forwarding, assuming that the
15 distance between the nozzle opening array at one end
and the nozzle opening array at the other end in the
main scanning direction is G , and the angle of
inclination between the direction in which the nozzle
opening arrays of the recording head extend and the
20 sheet forwarding direction is θ . This error, $G \times \sin\theta$,
causes white lines and black lines to be
intermingled during printing, thereby impairing
painting quality.

25 An ink jet recording head designed to eliminate
this problem is described in European Laid-Open Patent
Publication No. 554907 herewith incorporated by reference. In this ink jet
recording head, four nozzle opening arrays, each having a
plurality of nozzle openings linearly pitched in the
sheet forwarding direction at an interval
30 corresponding to the number of nozzle opening arrays,
have their positions in the main scanning direction
staggered by a predetermined interval so as to be
different from the physically arranged sequence
thereof. This arrangement, which reduces the distance
35 in the auxiliary scanning direction between the



uppermost nozzle opening and the lowermost nozzle opening of the recording head, can prevent printing of white lines and black lines due to displacement in the angle θ between the nozzle opening array and the sheet forwarding direction.

However, this advantage is realized only when the number of nozzle opening arrays is four. Hence, such a design is applicable to a limited number of recording heads.

In view of the above problems associated with conventional ink jet recording heads, an improved ink jet recording head according to the independent claims 1, 3 and 6 is provided. Further advantageous features, details and aspects of the invention are evident from the dependent claims, the description and the drawings. The claims are intended to be understood as a first non-limiting approach of defining the invention in general terms. An aspect of the present invention is to provide a laminated type ink jet recording head which minimizes stagnation of air bubbles in its ink flow paths.

To achieve this aspect, the present invention provides an ink jet recording head that is formed by laminating a plurality of thin plate members having a plurality of ink flow paths partially formed therein. Each ink flow path extends continuously so as to reach a nozzle opening from an ink supply section via a pressure producing chamber. In such ink jet recording head, communicating holes formed in the respective thin plate members to enable the pressure producing chamber to communicate with the nozzle opening are linearly arranged. As a result of this construction, the ink from the pressure-producing chamber can flow without stagnating in the communicating holes in the thin plate members, so that the air bubbles in the ink can be discharged from the nozzle openings effectively.

A second aspect of the invention is to provide an ink jet recording head which can be employed in a



recording head having a plurality of nozzle opening arrays,
preferably three or more, and which can minimize inter-line distance
error to ensure high-quality printing.

To achieve the above aspects, the invention
provides an ink jet recording head having a plurality
of nozzle openings arrays, arranged in an auxiliary
scanning direction, which is substantially
perpendicular to the main scanning direction. The
nozzle opening arrays are divided into groups, preferably three groups,
and spaced at predetermined intervals in the main
scanning direction.

In such ink jet recording head, nozzle openings
of the groups arranged on both sides of a group
arranged in the middle of the recording head
supplement spaces between these nozzle openings of the
middle array. Furthermore, a nozzle opening of the
group arranged in the middle is positioned uppermost
or lowermost on the face of the print head, so that
lines printed by the nozzle openings of the groups
arranged on both sides interpose the lines printed by
the nozzle openings of the middle group. As a result,
the maximum distance between nozzle openings printing
adjacent lines in the main scanning direction can be
equal or substantially equal to half the maximum
distance between the nozzle opening arrays at both
sides of the print head. Therefore, inter-line
positional error is reduced.

These and other objects and advantages of the
invention will become more apparent and more readily
appreciated from the following detailed description of
the presently preferred exemplary embodiments of the
invention taken in conjunction with the accompanying



drawings, of which:

Fig. 1 illustrates an embodiment of the nozzle opening arrays of an ink jet recording head of the present invention;

5 Fig. 2 is an exploded perspective view showing the detailed assembly of the ink jet recording head of Fig. 1;

Fig. 3A is a sectional view showing the ink jet recording head of Fig. 1;

10 Fig. 3B is a sectional view showing another embodiment of the invention with the position of a nozzle opening shifted;

15 Figs. 4A to 4D respectively show embodiments of the present invention wherein the position of a nozzle opening with respect to the corresponding pressure producing chamber is shifted by adjusting both the position of the nozzle opening and the positions of introducing holes connecting the nozzle opening to the pressure producing chamber in the embodiment of the ink jet recording head shown in Fig. 1;

20 Fig. 5A illustrates a pattern printed by a recording head having nozzle opening arrays according to the present invention;

25 Fig. 5B illustrates a pattern printed by a recording head having nozzle opening arrays according to a conventional arrangement;

Fig. 6 illustrates another embodiment of the nozzle opening arrays of an ink jet recording head of the present invention;

30 Fig. 7 illustrates a further embodiment of the nozzle opening arrays of an ink jet recording head of the present invention;

35 Fig. 8 illustrates a further embodiment of the nozzle opening arrays of an ink jet recording head of the present invention;



Fig. 9 illustrates an exemplary arrangement of introducing holes for implementing the pitch at which the nozzle openings are positioned as shown in the embodiment of Fig. 8; and

5 Fig. 10 illustrates a further embodiment of the nozzle opening arrays of an ink jet recording head of the present invention.

10 Fig. 1 shows an exemplary embodiment of a nozzle opening arrangement of an ink jet recording head of the present invention. Nozzle plate 130 includes six arrays of nozzle openings A, B, C, D, E, F. The nozzle openings 1, 7, 13, 19 and 25 of the first array A are positioned closest to the center line of the
15 nozzle plate 130. Nozzle openings 2, 8, 14, 20 and 26 of the second array B are positioned close to one lateral end of the nozzle plate 130, for example, at the left end, and the nozzle openings 3, 9, 15, 21 and 27 of the third array C are positioned between the
20 first array A and the second array B.

Nozzle openings 4, 10, 16, 22 and 28 of the fourth array D are positioned on a side of the first nozzle opening array A opposite to the side at which the third array is positioned. The nozzle openings 5,
25 11, 17, 23 and 29 of the fifth array E are positioned closest to the lateral end opposite to the lateral end at which the second array B is positioned, for example, the right end. Finally, the nozzle openings 6, 12, 18, 24 and 30 of the sixth array F are positioned closest to the fifth nozzle opening array
30 F.

These nozzle opening arrays are divided into three groups. The first nozzle opening array A and



the fourth nozzle opening array D constitute a first group 201. The second and third nozzle opening arrays B and C constitute a second group 202. The fifth and sixth nozzle opening arrays E and F constitute a third group 203. The nozzle openings of the respective groups 201, 202 and 203 communicate with the ink jet recording head unit, as shown in Figs. 2, 3A and 3B, so that the nozzle openings are supplied with ink to be jetted.

The nozzle openings 1, 4, 7, 10, 13, 16, 19, 22, 25 and 28 of the first group 201 are arranged at a pitch of three dots apart in an auxiliary scanning direction, that is, in the vertical direction as viewed in Fig. 1. The pairs of nozzle openings 2 and 3, 8 and 9, 14 and 15, 20 and 21, and 26 and 27 of the second group 202 are arranged at a pitch of one dot apart, and are positioned in the vertical direction between or substantially between nozzle openings 1 and 4, 7 and 10, 13 and 16, 19 and 22, and 25 and 28, respectively. This pitch is repeated, for example, at a cycle of five pairs of dots.

The pairs of nozzle openings 5 and 6, 11 and 12, 17 and 18, 23 and 24, and 29 and 30 of the third group 203 are arranged at a pitch of one dot apart, and are positioned in the vertical direction between or substantially between nozzle openings 4 and 7, 10 and 13, 16 and 19, and 22 and 25, and in the vertical direction below or substantially below nozzle opening 28, respectively. This pitch is repeated, for example, at a cycle of five pairs of dots.

Fig. 2 is an exploded perspective view showing the assembly of an embodiment of the ink jet recording head of the present invention, as shown in Fig. 1. Figs. 3A and 3B are sectional views, each showing a structure in the vicinity of a pressure producing



chamber that is connected to a single common ink chamber.

As showing in Fig. 2, the ink jet recording head comprises piezoelectric vibration element drive sections 100, which are formed by mounting piezoelectric vibration plates 104, made of PZT or the like, onto a surface of a vibration plate 102 made of a zirconia (ZrO_2) thin plate member or the like whose thickness is about 10 μm . The piezoelectric vibrations plates 104 are mounted so as to oppose pressure producing chambers 103, which will be described below.

A spacer 105, which is made of a ceramic thin plate member, such as a 150 μm -thick zirconia thin plate member or the like, has through holes 106 therein. These through holes 106 constitute the pressure producing chambers 103, which are thus formed at a predetermined pitch. The shape of each through hole 106 coincides with that of the pressure producing chamber 103.

A board 108 is disposed adjacent the spacer 105 to close the corresponding ends of the pressure producing chambers 103. Introducing holes 109 and 111 are formed in board 108. Introducing holes 109 have a larger diameter than that of nozzle openings 131, which are formed in nozzle plate 130, and enable the nozzle openings 131 to communicate with corresponding pressure producing chambers 103. Introducing holes 111, on the other hand, enable their corresponding pressure producing chambers 103 to communicate with common ink chamber 110.

These three members 100, 105, 108 are integrated into a single structure, and are mounted on a unit fixing plate 112 by adhesive or the like. The unit fixing plate 112 also acts as a flow path regulating



plate in this embodiment.

5 The unit fixing plate 112 includes flow path
regulating holes 113, which are positioned between the
introducing holes 111 and the common ink chamber 110
when the unit fixing plate 112 is mounted between the
board 108 and the thermal deposition film 115,
described below, as shown in Fig. 3B. Also, the unit
fixing plate 112 includes introducing holes 114 which
10 are positioned to oppose the through holes 109 when
the unit fixing plate 112 is mounted to the board 108.
Each flow path regulating hole 113 has a flow
resistance substantially equal to that of the nozzle
opening 131, and each introducing hole 114 enables the
nozzle opening 131 to communicate with the pressure
15 producing chamber 103.

The thermal deposition film 115 bonds a common
ink chamber forming plate 118, described below, to the
unit fixing plate 112. The thermal deposition film
115 includes windows 116 and introducing holes 117.
20 Each window 116 coincides with the common ink chamber
110, and each introducing hole 117 enables the nozzle
opening 131 to communicate with the pressure producing
chamber 103.

25 The common ink chamber forming plate 118 includes
windows 120 and introducing holes 121. The ink
chamber forming plate 118 is, for example, a 150 μ m-
thick stainless steel plate member or the like, which
is corrosion resistant and whose thickness is adequate
to form the common ink chambers 110. Each window 120
30 is substantially V-shaped and thus corresponds to the
shape of the common ink chamber 110. Each introducing
hole 121 has a diameter larger than that of the nozzle
openings 131, and enables their corresponding pressure
producing chambers 103 to communicate with the nozzle
35 openings 131.



As described above, the nozzle openings 131 are formed in the nozzle plate 130. The nozzle plate 130 is fixed to the common ink chamber forming plate 118 by a thermal deposition film 133 or the like, so that the nozzle openings 131 communicate with their respective pressure producing chambers 103 through introducing holes 109, 114, 117 and 121, and through hole 134 formed in the thermal deposition film 133. The diameter of these introducing holes 109, 114 and 121 is determined so that the opening at least on the side of the nozzle opening 131 is small.

Accordingly, the laminated structure allows the centers of the introducing holes 109, 114, 117 and 121 to be aligned, to allow the nozzle opening 131 to communicate with the pressure producing chamber 103 as shown in Fig. 3A. Hence, even if the nozzle opening 131 is shifted by a distance ΔL , as shown in Fig. 3B, the ink is not likely to stagnate. Accordingly, air bubbles contained in the ink can be discharged swiftly from the nozzle opening.

That is, if the nozzle openings 131 are shifted in a direction toward one end of the pressure producing chamber 103 as shown in Fig. 4A, the nozzle opening 131 can be aligned near the end of the pressure producing chamber 103. If the respective introducing holes 109, 114, 121, for example, are sequentially shifted in any direction with respect to the pressure producing chamber 103, as shown in Figs. 4B, 4C, then the pitch between the adjacent nozzle openings 131 can be adjusted arbitrarily.

Alternatively, as shown in Fig. 4D, the pressure producing chambers 103 may be arranged to communicate with nozzle openings 131 which are positioned asymmetrically on the nozzle plate 130.

In the embodiment of the recording head of the



present invention, when a drive signal is applied to the piezoelectric vibration plates 103, the vibration plate 102 is flexed, thereby causing the pressure producing chambers 103 to contract. As a result, the ink within the pressure producing chambers 103 is jetted to the nozzle openings 131 via the introducing holes 109, 114, 117 and 121, and is jetted therefrom in the form of an ink droplet.

When the drive signal is removed after the ink droplets have been jetted, the piezoelectric vibration plate 104 returns to its original position, thereby causing the pressure producing chamber 103 to expand to its original size. As a result, an amount of ink corresponding to the amount of ink jetted out of the nozzle openings 131 flows into the pressure producing chamber 103 from the common ink chamber 110 via the flow path regulating holes 113 and the introducing holes 111. This cycle is repeated until the amount of ink droplets necessary for printing have been jetted.

Operation of this embodiment of the recording head having the nozzle opening arrangement of the embodiment shown in Fig. 1 will now be described with reference to Fig. 5A.

Fig. 5A is an exemplary diagram illustrating the correspondence between the position of lines printed in a print line (e.g., a single character line) in the horizontal direction and the nozzle openings that print such lines of the print line. This figure also illustrates the position of some of the nozzle openings that print the uppermost lines in an adjacent print line. The number in each circle corresponds to the number assigned to a nozzle opening in Fig. 1.

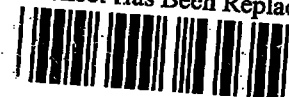
Lines in a print line are printed at an interval of three dots by the nozzle openings 1, 4, 7, 10, 13, 16, 19, 22, 25 and 28 of the nozzle opening arrays A



and D of the first group 201. Two lines are printed by the nozzle openings 2, 3, 8, 9, 14, 15, 20, 21, 26 and 27 of the nozzle opening arrays B and C of the second group 202, so as to supplement lines between the odd-numbered nozzle openings and the even-numbered nozzle openings of the first group 201, i.e., between nozzle openings 1 and 4, 7 and 10, 13 and 16, 19 and 22, and 25 and 28.

Two lines are similarly printed by the nozzle openings 5, 6, 11, 12, 17, 18, 23, 24, 29 and 30 of the nozzle opening arrays E and F of the third group 203, so as to supplement the lines between the even-numbered nozzle openings and the odd-numbered nozzle openings of the first group 201, which are not supplemented by the second group 202, i.e., between nozzle openings 4 and 7, 10 and 13, 16 and 19, 22 and 25, and vertically below 28.

With the nozzle openings of the second and third groups 202 and 203, respectively, being arranged on both sides of the nozzle plate 130 to print lines which interpose the lines printed by the nozzle openings of the first group 201, arranged in the middle of the nozzle plate, the maximum distance in the main scanning direction between any two nozzle openings that print vertically adjacent lines is equal to half or substantially half the distance between groups 202 and 203 arranged on both sides of the nozzle plate 130. For this reason, an error that occurs when the vertical direction of the nozzle openings in the recording head is not parallel with the sheet forward direction, but is slightly at an angle with respect to the carriage, is substantially halved. That is, assuming that the distance in the main scanning direction between the nozzle opening arrays 202 and 203 is G, and that the angle of

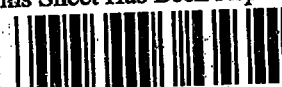


inclination of the head is θ , an error $G \times \sin\theta$ is substantially halved.

5 In addition, since the nozzle openings are arranged so that the uppermost line in a print line is printed by a nozzle opening of the first group 201, that is, nozzle opening 1 in this embodiment, and the lowermost line in a print line is printed by a nozzle opening of either group 202 or 203 (i.e., nozzle opening 30 in this embodiment), the distance in the main scanning direction between the nozzle openings that prints the lowermost line of the print line (i.e., nozzle 30), and the upper most line of the next print line (i.e., nozzle 1), is also equal to half or substantially half the distance between groups 202 and 10 203. This, in turn, halves or substantially halves the error that may occur between the print lines that are printed before and after sheet forwarding, and thus prevents a white line or a black line from being produced, as often is the case in conventional printers. 15 20

That is, in a conventional print head having a nozzle opening arrangement as shown in Fig. 5B, adjacent lines printed by the nozzle openings arranged on opposite sides of the print head (e.g., the nozzle openings 6 and 7 of the nozzle opening arrays A' and F') result in a large print error when the direction of the nozzle opening arrays A' through F' is not parallel to the sheet forwarding direction. This error occurs because the distance between these nozzle openings in the main scanning direction is equal to the distance between the nozzle opening arrays A' and F'. 25 30

In addition, because this large distance in the main scanning direction exists between nozzle openings 1 and 30, when the direction of the nozzle opening 35



arrays is not parallel to the sheet forwarding direction, a large error will occur between a print line and a subsequent print line printed after the sheet is forwarded.

Fig. 6 shows another embodiment of the nozzle opening arrangement according to the present invention. In a manner similar to the embodiment shown in Fig. 1, nozzle opening array groups 204, 205 and 206 are formed in a nozzle plate 130. The nozzle openings 1, 5, 9, 13, 17, 21 and 25 of the single array A of the first group 204 are arranged at a pitch of four dots apart in the sheet forwarding direction.

The second group 205 has two nozzle opening arrays B and C, each having nozzle openings spaced at a pitch of two dots from each other. The third group 206 has a single nozzle opening array D, wherein the nozzle openings are spaced at a pitch of four dots from each other.

The nozzle openings of the first and third groups 204 and 206 are arranged on opposite sides of the nozzle plate 130, and are positioned so as to alternately supplement the nozzle openings of the second group 205 arranged in the middle of the nozzle plate 130. That is, in this embodiment, lines printed by the nozzle openings 1, 5, 9, 13, 17, 21 and 25 of the first group 204 and lines printed by the nozzle openings 3, 7, 11, 15, 19, 23 and 27 of the third group 206 are printed so as to interpose lines printed by the nozzle openings 2, 4 . . . 26, 28 of the second group 205.

Therefore, the maximum distance between any two nozzle openings that print vertically adjacent lines is equal to or substantially equal to half the distance between the nozzle opening arrays A and D. In addition, since a nozzle opening of one of the



groups 204 and 206 (i.e., nozzle opening 1 of group 204) is positioned to print the uppermost line of a print line, and the nozzle opening 28 of group 205 is positioned to print the lowermost line in the print line, the distance between the nozzle openings that print vertically adjacent print lines before and after sheet forwarding is equal or substantially equal to half the maximum distance between nozzle opening arrays 204 and 206. As in the embodiment of Fig. 1, this reduces errors that may occur (e.g., white line or black line) between adjacent print lines when the direction of the nozzle opening arrays is not parallel to the sheet feed direction.

It is apparent that similar advantageous effects can be obtained by reversing the arrangement of the two nozzle opening arrays B and C of the second group 205, as shown in Fig. 7.

As shown in Fig. 8, a group 211 having the nozzle openings 2, 4, 6 . . . 24, 26, 28 arranged at a pitch of two dots apart from each other may be interposed between groups 210 and 212, which alternately supplement this group 211 during printing. Group 210 consists of a nozzle opening array A having the nozzle openings 1, 5 . . . 21, 25, arranged at a pitch of four dots from each other. Group 212, on the other hand, consists of a nozzle opening array C having the nozzle openings 3, 7 . . . 23, 27, arranged at a pitch of four dots from each other.

When the nozzle openings are linearly arranged at an extremely high density as in nozzle opening array B of the group 211, two arrays of pressure producing chambers 103 and 103' are used, as shown in Fig. 9. These chambers 103 and 103' are arranged so that their adjacent ends are as close as possible to the positions at which their respective nozzle opening is



disposed (i.e., as close as possible to line L-L).
Also, introducing holes 109, 114, 121, providing
communication between the pressure producing chambers
103 and the nozzle openings 131, and introducing holes
109', 114', 121', providing communication between
pressure producing chambers 103' and nozzle openings
131', are shifted toward the line L-L.

Also in this embodiment, as in the aforementioned
embodiment, the lines printed by the nozzle openings
2, 4, 6 .. 24, 26, 28 of the nozzle opening array
B are alternately supplemented by the lines printed by
the nozzle openings 1, 5, 9 .. 21, 25 of the nozzle
opening array A and by the nozzle openings 3, 7, 11 ..
23, 27 of the nozzle opening array C, arranged at
opposite sides of the nozzle plate 130. Furthermore,
the nozzle opening 1 of group 210 is positioned
uppermost, and nozzle opening 28 of group 212 is
positioned lowermost, thereby reducing errors that can
occur between print lines as discussed in the previous
embodiments.

Furthermore, each ink flow path is formed so as
to smoothly connect the introducing holes 109, 114,
121 and the introducing holes 109', 114', 121' that
are formed in the respective thin plate members, so as
to be tapered toward the nozzle opening. Therefore,
the ink is not likely to stagnate, and air bubbles
contained in the ink is effectively discharged.

While in the embodiments shown in Figs. 6, 7, and
8, a nozzle opening of the nozzle opening arrays of
groups 205 and 211, positioned in the middle of the
nozzle plate 130, is positioned at the lowermost end
of the recording head, it is apparent that similar
effects can be provided by alternately positioning a
nozzle opening of groups 205 and 211 at the uppermost
end of the recording head. For example, in the



embodiment shown in Fig. 6, the nozzle opening array A of group 204 can be shifted down by four dots. That is, nozzle opening 1 can be set to the position of the nozzle opening 5, and printing can be performed done in the order of the currently assigned nozzle opening numbers, i.e., 2, 3, 4, 5, ... 27, 28.

Further, with respect to the embodiments shown in Figs. 7 and 8, it is apparent that printing can be done starting with the nozzle opening 2 of the nozzle opening array B by either omitting the uppermost nozzle opening 1 of the nozzle opening array A of the group 204 or 210 shown in Fig. 7 and 8, respectively, or by not using nozzle opening 1.

If the number of nozzle openings in the nozzle opening array other than that of the group in the middle is decreased as described above, then the number of nozzle openings of the nozzle opening array A of group 204 in Fig. 7, or of group 210 in Fig. 8, is decreased to 6, thus leaving nozzle opening array A short one nozzle opening compared with group 206 in Fig. 7 or group 212 in Fig. 8. This, in turn, allows the nozzle openings of group 205 or 210 in the middle of the nozzle plate to be positioned uppermost and lowermost. As a result, the nozzle opening that prints the last line of a print line and the nozzle opening that prints the first line of a next print line belong to the same group, which in turn allows printing quality to be improved. Fig. 10 shows an embodiment of an ink jet recording head according to the present invention having this type of nozzle opening arrangement. This embodiment is suitable for a recording head capable of extremely high-density printing with a particularly great number of nozzle openings, e.g., 64 nozzle openings, formed on a single nozzle plate.



The nozzle openings of the recording head (from the uppermost nozzle opening 1 to the lowermost nozzle opening 64) are arranged at the same pitch as those in the embodiment of Fig. 1 in nozzle opening arrays A and D of group 214 arranged in the middle of the nozzle plate. As a result of this arrangement, one of the groups at the sides of the nozzle plate has two less nozzle openings. For example, nozzle openings 65 and 66 in group 215 arranged on the right side, as shown in Fig. 10, are removed.

According to this embodiment, the lowermost line of a print line (e.g., a single row of characters) is printed by nozzle opening 64 in the middle and the uppermost line of a next row is printed by the nozzle opening 1 of group 214 also in the middle. Therefore, not only can inter-line error, as described above, be minimized, but also high quality printing can be implemented in a solid image, such as a graphic image, when printing is done by using a part of the upper side of the recording head when, for example, the last line of such solid image is to be printed, because the nozzle opening 64 that prints the lowermost line of the penultimate row and the nozzle opening 1 that prints the uppermost line of the last row belong to group 214 in the middle of the nozzle plate.

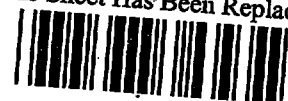
While a single group consists of one or two nozzle opening arrays in the aforementioned embodiments, it is apparent that similar effects can be obtained by putting three or more nozzle opening arrays in a single group. Further, while a recording head utilizing flexural vibration is described in the above embodiments, it is apparent that similar effects and advantages can be obtained by employing a piezoelectric vibration element of the vertical mode, in which the distance between nozzle opening arrays



can be made relatively small.

While the invention has been particularly shown
and described with reference to preferred embodiments
thereof, it will be understood by those skilled in the
art that various changes in form and details may be
made therein without departing from the spirit and
scope of the invention.

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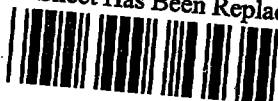
CLAIMS:

1. An ink jet recording head comprising a plurality of thin
plate members (108,112,118) each having a plurality of
5 holes (109,114,121) therein, said thin plate members
(108,112,118) being laminated together so that said holes
(109,114,121) formed in adjacent said thin plate members
(108,112,118) are aligned with each other and cooperate
10 to form a plurality of ink flow paths each continuously
extending from a respective nozzle opening (131) to a
respective pressure producing chamber (103) which
communicates with an ink supply section (110).

2. An ink jet recording head according to claim 1, wherein
15 the areas of the holes (109,114,121) of the thin plate
members (108,112,118) arranged in succession towards said
nozzle openings (131) become sequentially smaller such
that the areas of the holes (109,114,121) of the thin
plate member (108,112,118) closest to the nozzle
20 openings (131) are smallest and the areas of the holes
(109,114,121) of the thin plate members (108,112,118)
further away from the nozzle openings (131) are largest.

3. An ink jet recording head especially according to claim 1
25 or 2, comprising a plurality of thin plate members
(108,112,118), each having a plurality of holes
(109,114,121) therein, said thin plate members
(108,112,118) being laminated together so that said
holes (109,114,121) formed in adjacent said thin plate
30 members (108,112,118) are shifted with respect to each
other and cooperate to form a plurality of ink flow paths
continuously extending from a respective nozzle opening
(131) to a respective pressure producing chamber (103)
which communicates with an ink supply section (110).

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4. An ink jet recording head as claimed in claim 3, wherein said thin plate members (108,112,118) are arranged in succession, said holes (109,114,121) of said adjacent thin plate members (108,112,118) being sequentially shifted outward with respect to each other in a manner towards said nozzle openings (131) such that the holes (109,114,121) of said thin plate member (108,112,118) closest to the nozzle opening (131) is at a maximum shifted distance with respect to the holes (109,114,121) of the thin plate member (108,112,118) furthest from the nozzle opening (131).

5. An ink jet recording head as claimed in one of the preceding claims, wherein said ink flow paths, nozzle openings (131) and pressure producing chambers (103) are grouped into ink flow path units, said ink flow path units being arranged so that the nozzle openings of one of said ink flow path units are positioned between the nozzle openings of another one said ink flow path units.

6. An ink jet recording head especially according to one of the preceding claims, comprising:
a board (130) having a plurality of nozzle openings (131) therein arranged in nozzle opening arrays (A,B,C,D,E,F) formed in an auxiliary scanning direction, the nozzle opening arrays (A,B,C,D,E,F) being divided into groups, preferably three groups (201,202,203;204,205,206;210,211,212;213,214,215) at a predetermined interval in a main scanning direction, said nozzle openings (131) of groups (202,203;204,206;210,212;213,215) arranged at both sides of a group (201;205;211;214) arranged in the middle in the main scanning direction of the ink jet recording head being positioned vertically between adjacent nozzle openings (131) of the middle group (201;205;211;214); and a nozzle opening (131) of the middle groups (201,205,211,214) is positioned uppermost and/or





lowermost in the auxiliary scanning direction, so that lines printed by the nozzle openings (131) of the groups (202,203;204,206;210,212;213,215) arranged at both sides interpose lines printed by the nozzle openings of the middle group (201;205;211;214).

7. An ink jet recording head according to claim 6, wherein each group (201,202,203;204,205,206;210,211,212;213,214,215) has two nozzle opening arrays (A,B,C,D,E,F), the nozzle openings (131) of the middle group (201;205;211;214) being pitched at an interval of three dots in the auxiliary scanning direction, pairs of nozzle openings (131) of the groups (202,203;204,206;210,212;213,215) arranged on both sides are pitched at an interval of one dot, and said pairs are arranged at an interval of five dots so as to be positioned vertically between said nozzle openings (131) of the middle group (201;205;211;214).

8. An ink jet recording head according to claim 6, wherein the nozzle openings (131) of the middle group (201;205;211;214) are pitched at an interval of two dots, each of the groups (202,203;204,206;210,212;213,215) arranged on both sides has a single nozzle opening array having its nozzle openings pitched at an interval of four dots so as to be vertically between the nozzle openings of the middle group (201;205;211;214).

9. An ink jet recording head according to claim 8, wherein the middle group (201;205;211;214) has two nozzle opening arrays.

10. An ink jet recording head according to claim 8, wherein the middle group (201;205;211;214) has a single nozzle opening array.

This Sheet Has Been Replaced

