

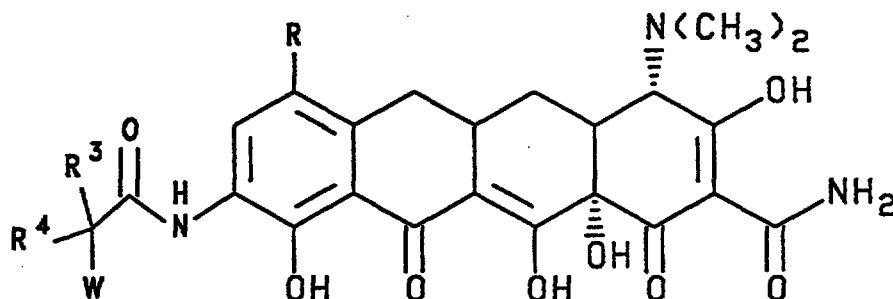
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REPLACED SHEETS		SG 45-41, 52-58
☒	Description : paged 4, 4-6, 11-13, 14-20, 24-29, 32, 41	to paged
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7-(SUBSTITUTED)-9-[(SUBSTITUTED
GLYCYL) AMIDO]-6-DEMETHYL-6-
DEOXYTETRACYCLINES

ABSTRACT OF THE INVENTION

The invention provides compounds of the formula:



wherein R, R³, R⁴ and W are defined in the specification. These compounds are useful as antibiotic agents.