

[Document Title]

ABSTRACT

[Abstract]

A battery sealing plate provided with a safety valve in its peripheral part, the valve being protected by taking such a relatively simple means that a protective film is stuck to the metallic substrate of the sealing plate and, when a sealed battery is manufactured by incorporating a battery sealing plate in a battery or a user mounts the battery to electronic equipment, the battery sealing plate can withstand such a shock which is given to the plate while the battery is normally handled and does not give any damage to the explosion-proofing function of the safety valve. The battery sealing plate is composed of a metallic substrate, a metallic foil stuck to the lower surface of the metallic substrate, and a protective film which is stuck to the upper surface of the metallic substrate and has a notch formed in a prescribed shape. Also disclosed is a battery sealed with the sealing plate described above.