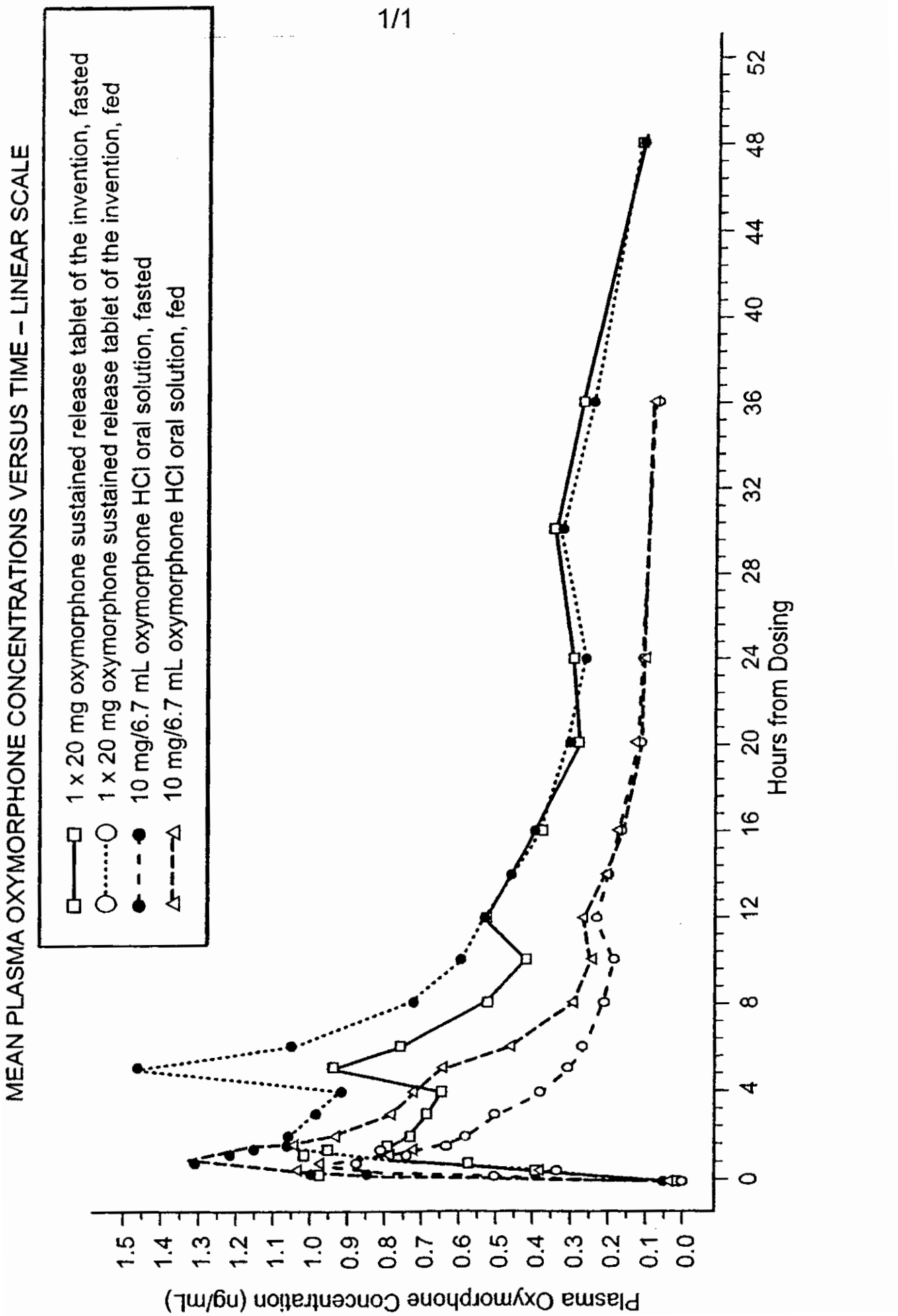

MEAN PLASMA OXYMORPHONE CONCENTRATIONS VERSUS TIME – LINEAR SCALE
1 x 20 mg oxymorphone sustained release tablet of the invention, fasted
1 x 20 mg oxymorphone sustained release tablet of the invention, fed
10 mg/6.7 mL oxymorphone HCl oral solution, fasted
10 mg/6.7 mL oxymorphone HCl oral solution, fed
Plasma Oxymorphone Concentration (ng/mL)
0.0
0.1
0.2
0.3
0.4
0.5
0.6
0.7
0.8
0.9
1.0
1.1
1.2
1.3
1.4
1.5
0
4
8
12
16
20
24
28
32
36
40
44
48
52
Hours from Dosing