

LOW PRESSURE PROCESS FOR THE MANUFACTURE  
OF CYCLOHEXANEDICARBOXYLATE ESTERS

ABSTRACT

Disclosed is a process for the manufacture of  
dialkyl cyclohexanedicarboxylates by the low pressure,  
catalytic hydrogenation of the corresponding dialkyl  
5 benzenedicarboxylate wherein the formation/accumulation  
of carbon monoxide is suppressed to maintain the  
activity of the precious metal catalyst.

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