

**Textile sheetlike structure impregnated with an  
antimicrobial active ingredient solution for use on  
animate surfaces**

5 The invention relates to a textile sheetlike structure  
impregnated with an antimicrobial active ingredient  
solution for use on animate surfaces, for example on  
human skin. The active ingredient solution comprises a  
bispyridiniumalkane. Furthermore, the invention relates  
10 to the use of additives in such an active ingredient  
solution for reducing the adsorption of the bis-  
pyridiniumalkane on synthetic support materials.  
Finally, a kit of synthetic support material and  
antimicrobial active ingredient solution for producing  
15 such sheetlike materials is also provided.

Disinfectant active ingredient solutions for hygienic  
hand disinfection according to EN 1500 and for  
disinfecting hand washing according to EN 1499 are  
20 known. Thus, for example, Schülke & Mayr GmbH,  
Norderstedt (Federal Republic of Germany) sells an  
aqueous composition for hand washing which comprises  
0.3% by weight of the antimicrobially effective bis-  
pyridiniumalkane octenidine dihydrochloride  
25 (hereinbelow octenidine), and also inter alia glycerol  
and amine oxides as auxiliaries.

Moreover, wet wipes are described in the prior art for  
use on the human skin. For example, there are wet wipes  
30 for use with small children, for intimate care and for  
the cleaning and total-bodycare of bed-ridden persons  
and those requiring full care. These wet wipes usually  
comprise substances which clean and care for the skin.  
For example, the wet wipes of the Menalind®  
35 professional project series from Paul Hartmann AG,  
Heidenheim (Federal Republic of Germany) comprise an  
alcohol-free care liquid containing creatine and  
moisture-donating panthenol. For odour neutralization,  
a deodorizing composition is also present (cf.

EP 401 140 B1). The deodorizing composition comprises a combination of two aldehydes. However, aldehydes are of concern as active ingredients for use on the skin from an allergological point of view.

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Moreover, solutions of antimicrobial active ingredients applied to support materials for the disinfection of inanimate surfaces are known. However, support materials impregnated with active ingredient solutions may result in the adsorption of active ingredients, particularly if the active ingredients are quaternary ammonium compounds. This problem of adsorption of active ingredients on carrier materials also arises with the antimicrobially effective bispyridinium-alkanes.

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EP 1 661 586 A1, which deals with the disinfection of hard surfaces, proposes, for the purpose of preventing active ingredient adsorption, the use of a support material made of plastic fibres, for example polyethylene terephthalate (PET). However, it has been found that certain active ingredients, which also include bispyridiniumalkanes, are adsorbed even when using PET. The problem of active ingredient adsorption on fibres of the support material is thus not solved by using PET. In particular, EP 1 661 586 A1 reveals no teaching as to how a wet wipe for use on animate surfaces such as human skin can be produced using bispyridiniumalkanes as active ingredients.

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WO 2004/000373 A1, which likewise deals with the disinfection of hard surfaces, accordingly proposes introducing specific additives which attach to the fibres of the support materials in order to prevent the adsorption of active ingredients. The additives proposed are specifically quaternary ammonium compounds, polydialkyldiallylammonium salts with acrylamide and/or acrylic acid and/or vinyl acetate and derivatives thereof. The obligatory use of these

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additives thus limits the options of formulating an active ingredient solution with the lowest possible amount of quaternary ammonium compound, and is therefore not contemplated for applications on the skin.

Although, during the production of wet wipes it would in principle be possible, for the purpose of overcoming the disadvantage of the adsorption of active ingredient on the support material, to work with an excess of the active ingredient in the solution, this procedure is problematic if the support materials impregnated with active ingredient solutions are then to be used on the skin. The increase in the concentration of the active ingredient is limited in this case on account of possible incompatibilities.

The object of the present invention was therefore to provide textile sheetlike materials for the cleaning and disinfection of animate surfaces (in particular human skin). The sheetlike materials should be impregnated with a solution based on bispyridinium-alkanes as active ingredient, but the described adsorption of active ingredient on the carrier material should not result. The impregnated sheetlike structures should also be able to be formulated on the basis of a large number of support materials. Moreover, it should be possible for active ingredient solutions to be formulated in diverse ways. Ultimately, the obligatory presence of additives which only serve to prevent adsorption, but the presence of which offers no further advantages (as is the case for the additives in WO 2004/000373 A1) should not be necessary.

It has now surprisingly been found that these and further objects are achieved through the use of certain additives in the solutions of bispyridiniumalkanes.

Accordingly, the invention relates firstly to a textile

sheetlike structure impregnated with an antimicrobial active ingredient solution which comprises

- a) synthetic support material and
- 5 b) antimicrobial active ingredient solution,

where the antimicrobial active ingredient solution comprises

- 10 b1) bispyridiniumalkane,
- b2) additive selected from nonionic and amphoteric surfactants and
- b3) solvent.

15 The invention is based inter alia on the fact that it has surprisingly been found that the specified additives prevent the adsorption of bispyridinium-alkanes on synthetic support materials. Here, the additives are multifunctional, i.e. they impart  
20 additional advantageous properties to the active ingredient solution (besides the effect preventing adsorption).

The term "synthetic support material" refers to a  
25 manmade fibre material which, besides the polymer, can comprise typical plastics additives. The term thus includes manmade fibre material based on natural polymer (such as polylactide fibres) and manmade fibre material based on synthetic polymer. Synthetic polymers  
30 are preferred for the synthetic support material. Particularly preferred materials for the synthetic support materials are (i) polyester, in particular polyethylene terephthalate (PET), and (ii) polyolefins (in particular homopolymers and copolymers of ethylene  
35 and propylene), such as polypropylene (PP), and mixtures of polyesters, mixtures of polyolefins, or mixtures of one or more polyesters with one or more polyolefins. Besides the synthetic support material based on synthetic polymer, the sheetlike structure can

also contain support material based on natural polymer. In one preferred embodiment, however, in the sheetlike structure according to the invention - besides the synthetic support material based on synthetic polymer -  
 5 the presence of synthetic support material based on natural polymer is excluded.

Likewise preferably excluded is the presence of natural fibres (such as plant fibres, fibres of animal origin  
 10 and mineral fibres).

The support material is preferably used as nonwoven. All nonwovens are suitable. Preference is given to nonwovens consolidated thermally or by water-jet  
 15 methods. Particular preference is given to nonwovens consolidated by water-jet methods (spunlace), which are characterized by a particularly high absorbency.

Typical embodiments of the support material are gloves  
 20 and wipes.

The typical total area of the glove is 100-2000 cm<sup>2</sup>, preferably 300-1000 cm<sup>2</sup>, in particular 500-850 cm<sup>2</sup>, for example 640-770 cm<sup>2</sup>, such as for example 690 cm<sup>2</sup>.

25 If the carrier material is in the form of a glove, then the glove may be, for example, a mitten, three-finger glove or five-finger glove. In a preferred embodiment, however, the glove is produced as a simple mitten from  
 30 the following amount of support material:

|                 | Width (cm) | Length (cm) |
|-----------------|------------|-------------|
| Preferably      | 11-21      | 30-56       |
| More preferably | 13.5-18.5  | 36.5-49.5   |
| In particular   | 14.5-17.5  | 39-47       |
| For example     | about 16   | about 43    |

To produce such a simple mitten, the total area is typically placed one on top of the other and sewn or

(thermally or adhesively) glued at the two sides in order to produce the glove which, as an outside dimension, has approximately the stated width x half of the stated length.

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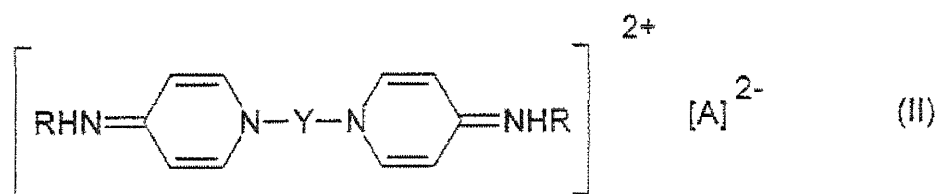
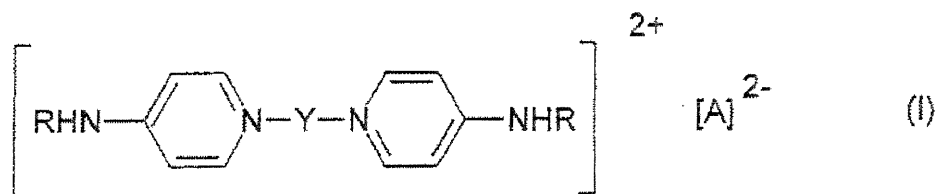
If the support material is in the form of a wipe, then the typical area is 50-2000 cm<sup>2</sup>, preferably 100-1000 cm<sup>2</sup>, more preferably 300-900 cm<sup>2</sup>, in particular 400-800 cm<sup>2</sup>, for example about 600 cm<sup>2</sup>. Typical sizes of  
10 the wipe are in the following ranges:

|                 | Width (cm) | Length (cm) |
|-----------------|------------|-------------|
| Preferably      | 14-26      | 21-39       |
| More preferably | 17-23      | 25.5-34.5   |
| In particular   | 18-22      | 27-33       |
| For example     | about 20   | about 30    |

In one particularly preferred embodiment, besides a support material made of (i) polyester, in particular  
15 PET, no further support material is present. If PET nonwoven is used as support material, then typical areal weights are > 15 g/m<sup>2</sup>. Preferably, the areal weight when using PET as support material is in a range from 30-130 g/m<sup>2</sup>, more preferably 50-110 g/m<sup>2</sup>, in  
20 particular 60-100 g/m<sup>2</sup>, such as, for example, about 80 g/m<sup>2</sup>. A typical embodiment when using PET as support material is a glove with the total area stated above.

In a further particularly preferred embodiment, besides  
25 a support material made of (ii) polyolefin, in particular PP, no further support material is present. If polyolefin nonwoven, in particular PP, is used as support material, then typical areal weights are likewise > 15 g/m<sup>2</sup>. Preferably, the areal weight when  
30 using PP as support material is in a range from 28-125 g/m<sup>2</sup>, more preferably 45-105 g/m<sup>2</sup>, in particular 55-95 g/m<sup>2</sup>, such as, for example, about 75 g/m<sup>2</sup>. A typical embodiment when using polypropylene as support material is a wipe having the area stated above.

The textile sheetlike structures according to the invention moreover comprise b) an antimicrobial active ingredient solution. This active ingredient solution comprises b1) one or more bispyridiniumalkanes. According to the invention, it is possible to use all suitable bispyridiniumalkanes. The bispyridiniumalkane used according to the invention is preferably a bis[4-(substituted amino)-1-pyridinium]alkane of the general formula I or II



where Y is an alkylene group having 4 to 18 carbon atoms, R is an alkyl group having 6 to 18 carbon atoms or a cycloalkyl group having 5 to 7 carbon atoms or the phenyl radical, which may be substituted by a halogen atom, and A is one or more anions. In a particularly preferred embodiment, the bispyridiniumalkane used according to the invention is N,N'-(1,10-decanediyl-di-1[4H]-pyridinyl-4-ylidene)bis(1-octanamine) dihydrochloride (octenidine dihydrochloride, hereinbelow octenidine). Moreover, octenidine disulphate is also suitable.

A typical amount of component b1) is 0.02 to 5% by weight, preferably 0.03 to 3% by weight, in particular 0.04 to 0.5% by weight, for example 0.06 to 0.2% by weight, such as, for example, 0.08% by weight.

Besides the active ingredient component b1), the active ingredient solution used according to the invention comprises b2) one or more additives selected from b2a) nonionic and b2b) amphoteric surfactants. Typically, the total amount of component b2) is 0.03 to 10% by weight, preferably 0.06 to 5% by weight, in particular 0.1 to 2% by weight.

According to the invention, as b2a) nonionic surfactant it is possible to use all suitable nonionic surfactants, preference being given to (i) (fatty) alcohol ethoxylates, (ii) sorbitan esters, (iii) alkyl glycosides (in particular alkyl polyglucosides), (iv) amine oxides and (v) ethylene oxide/propylene oxide block copolymers. Particularly preferred nonionic surfactants are (iii) alkyl polyglucosides and (iv) amine oxides, in particular (iv) amine oxides.

The (i) alcohol polyalkoxylates include fatty alcohol alkoxyates, e.g. isodecyl ethoxylates with different fractions of ethylene oxide, isotridecyl ethoxylates, polyethylene glycol ethers of stearyl alcohol, lauryl alcohol and cetyl alcohol and oleyl alcohol. Here, the alcohols may have been alkoxyated with ethylene oxide, propylene oxide or any desired mixtures of ethylene oxide and propylene oxide. Alcohol polyalkoxylates are known inter alia under the names Lutensol<sup>®</sup>, Marlipal<sup>®</sup>, Marlox<sup>®</sup>, Brij<sup>®</sup> and Plurafac<sup>®</sup>. Lauryl alcohol ethoxylates are particularly preferred as nonionic surfactant.

Furthermore, the nonionic surfactants used are (ii) sorbitan esters, which are in most cases present as oleates, stearates, laurates and palmitates and which are referred to as polysorbates (e.g. Tween<sup>®</sup>).

Moreover, the nonionic surfactant may be a (iii) alkyl glycoside, such as an alkyl glucoside (i.e. an alkyl glycoside of glucose), more preferably a C<sub>8</sub>- to C<sub>20</sub>-alkylpolyglucose, in particular a C<sub>8</sub>- to C<sub>16</sub>-alkyl-

polyglucose of a fatty alcohol, preference being given to a laurylpolyglucose, a decylpolyglucose or a mixture thereof. The carbon chain length for the cocoylpolyglucose is 8 to 16 atoms, for the laurylpolyglucose is 12 to 16 carbon atoms and for the decylpolyglucose is likewise 8 to 16 carbon atoms.

A typical amount of alkyl glycoside is 0.03 to 10% by weight, preferably 0.06 to 5% by weight, in particular 0.1 to 2% by weight.

According to the invention, in principle all suitable amine oxides can be used as (iv) amine oxide. The amine oxides which are N-oxides of tertiary amines include aliphatic amine oxides, cyclic amine oxides (such as N-alkylmorpholine oxide) and aromatic amine oxides (such as pyridine N-oxides). In one preferred embodiment, the amine oxide has the general formula



in which  $R^1$  is methyl, ethyl or 2-hydroxyethyl,  $R^2$  is methyl, ethyl or 2-hydroxyethyl,  $R^1$  and  $R^2$  together may be morpholine,  $R^3$  is alkyl having 8 to 18 carbon atoms or  $R^4CONH(CH_2)_n$ , where  $R^4$  is alkyl having 8 to 18 carbon atoms and  $n$  is in the range from 1 to 10, preferably 1 to 5, more preferably 2 to 4, and in particular 3, and 2-hydroxyethyl may be condensed with 1 to 2000 ethylene oxide units, ethylene oxide/propylene oxide units or propylene oxide units.

Examples of amine oxides are cocamidopropylamine oxide, N-cocomorpholine oxide, decadimethylamine oxide, dimethylcetylamine oxide, dimethylcocamine oxide, dimethyl-hydr. tallow amine oxide, dimethyl-laurylamine oxide, dimethylmyristylamine oxide, (2-hydroxyethyl)cocamine oxide and oleamine oxide. See also "International Cosmetic Ingredient Dictionary and

Handbook", 10<sup>th</sup> edition 2004, volume 3, pages 2268-2275 (Surfactants-Cleansing Agents).

In one preferred embodiment, the amine oxide is cocamidopropylamine oxide, i.e.  $R^4CO$  is the acyl radical derived from the fatty acids of coconut oil,  $n = 3$ , and  $R^1$  and  $R^2$  are methyl. This product is sold as Rewominox B 204 by Goldschmidt, Federal Republic of Germany.

A typical amount of amine oxide is 0.03 to 10% by weight, preferably 0.06 to 5% by weight, in particular 0.1 to 2% by weight.

Likewise suitable as additive according to the invention are b2b) amphoteric surfactants, for example betaines. Suitable betaines are described in EP 560 114 A2. Particular preference is given to cocamidopropylbetaine. A typical amount of betaine is 0.03 to 10% by weight, preferably 0.06 to 5% by weight, in particular 0.1 to 2% by weight.

Moreover, the active ingredient solution used according to the invention comprises b3) solvent. Preferred solvents are aliphatic alcohols, aromatic alcohols, glycols and water, and also mixtures thereof. A preferred solvent is water.

Finally, further auxiliaries may be present in the active ingredient solution, for example

- (i) polyol, such as glycerol, in an amount of from 0.5 to 10% by weight, preferably 1 to 5% by weight, more preferably 1.5 to 3% by weight, such as 2 to 2.8% by weight, and
- (ii) glycerol monoalkyl ethers, such as 1-(2-ethylhexyl) glycerol ether in an amount of from 0.01 to 5% by weight, preferably 0.02 to

2% by weight, in particular 0.03 to 0.5% by weight, such as 0.04 to 0.06% by weight.

5 The effect described above, namely that through the addition according to the invention of the specified additives, the adsorption of bispyridiniumalkanes to synthetic support materials is prevented, is present at the typical pH values of active ingredient solutions which are contemplated according to the invention.  
10 Preferred pH values of the active ingredient solutions are in the range from 3 to 9, more preferably 4 to 8, such as 4.5 to 7, for example about 5.5. The desired pH can be adjusted, for example, using sodium lactate, citric acid or NaOH.

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The antimicrobial active ingredient solution is preferably a solution which comprises

- 20 b1) octenidine in an amount of from 0.01 to 4% by weight, preferably 0.02 to 2% by weight, in particular 0.04 to 1.5% by weight, such as 0.06 to 0.2% by weight, for example about 0.08% by weight,
- 25 b2) amine oxide, preferably coconut fatty acid amidopropyldimethylamine oxide, as additive, preferably in an amount of from 0.03 to 10% by weight, more preferably 0.06 to 5% by weight, in particular 0.1 to 2.0% by weight, such as about 0.2% by weight,
- 30 b3) water as solvent and  
b4) allantoin, glycerol, 1-(2-ethylhexyl) glycerol ether and sodium lactate as auxiliaries,

35 where a preferred active ingredient solution consists of components b1) to b4).

The antimicrobial active ingredient solution is likewise preferably a solution which comprises

- 5           b1) octenidine in an amount of from 0.01 to 4% by weight, preferably 0.02 to 2% by weight, in particular 0.04 to 1.5% by weight, such as 0.06 to 0.2% by weight, for example 0.08% by weight,
- 10           b2) betaine, preferably cocamidopropylbetaine, as additive, preferably in an amount of from 0.03 to 10% by weight, more preferably 0.06 to 5% by weight, in particular 0.1 to 2.0% by weight, such as about 0.2% by weight,
- b3) water as solvent and
- b4) allantoin, glycerol, 1-(2-ethylhexyl) glycerol ether and sodium lactate as
- 15           auxiliaries,

where a preferred active ingredient solution consists of components b1) to b4).

20   Finally, it is preferred if the support material a) is impregnated with 1 to 12 times the weight of the active ingredient solution b), preferably 1.5 to 8 times, such as 2 to 5 times (weight/weight).

25   The impregnated sheetlike structures according to the invention are used in the customary manner on animate surfaces, in particular human skin. Because the adsorption of bispyridiniumalkanes on the support material is prevented through the use of the specified

30   additives, the use of the sheetlike structures leads neither to diminished effectiveness of the active ingredient solution, nor to incompatibilities (as could arise, for example, when using the additives according to WO 2004/000373 A1).

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Secondly, the invention relates to the use of additives selected from nonionic and amphoteric surfactants in an antimicrobial active ingredient solution which, besides the specified additives, also comprises bispyridinium-

alkane and solvent, in the production of textile sheetlike structures impregnated with the active ingredient solution for reducing the adsorption of the bispyridiniumalkane on the synthetic support material  
5 used.

Thirdly, the invention relates to a kit for producing textile sheetlike structures impregnated with an antimicrobial active ingredient solution which  
10 comprises

- a) synthetic support material and
- b) an antimicrobial active ingredient solution for impregnating the support material,

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where the antimicrobial active ingredient solution comprises

- b1) bispyridiniumalkane,
- 20 b2) additive selected from nonionic and amphoteric surfactants and
- b3) solvent.

Moreover, the invention relates to the aforementioned  
25 active ingredient solution for use for the disinfection of animate surfaces, in particular human skin, where the active ingredient solution as given above is present in the form of a textile sheetlike structure impregnated therewith. Moreover, the invention relates  
30 to bispyridiniumalkanes for use for the disinfection of animate surfaces, in particular human skin, where the bispyridiniumalkane is present in the form of an antimicrobial active ingredient solution in a textile sheetlike structure impregnated therewith.

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The advantages of the present invention arise in particular from the following examples. In the examples and in the description above, all of the percentages

refer to the total weight of the active ingredient solution.

Example 1

Test design: 9 PET gloves (80 g/m<sup>2</sup>) and 12 PP wipes (75 g/m<sup>2</sup>) were impregnated with 3.25 times the weight of impregnation solution, stored for 24 hours in stacking boxes and then squeezed using a stainless steel potato press (WMF). During the squeezing of the wipes/gloves, in each case a squeezing-out rate of ca. 30-50% of the impregnation amount originally used was advised.

|                                | <b>A</b><br>(comp.) | <b>B</b><br>(comp.) | <b>C</b> | <b>D</b> | <b>E</b> | <b>F</b> | <b>G</b> |
|--------------------------------|---------------------|---------------------|----------|----------|----------|----------|----------|
| Purified water                 | 96.875              | 96.875              | 94.535   | 91.535   | 94.285   | 91.875   | 91.875   |
| Octenidine dihydrochloride     | 0.050               | 0.050               | 0.050    | 0.050    | 0.050    | 0.050    | 0.050    |
| Glycerol 85%                   | 2.850               | 2.850               | 2.850    | 2.850    | 2.850    | 2.850    | 2.850    |
| Rewominox B 204                |                     |                     | 2.000    | 5.000    |          | 5.000    | 5.000    |
| Cocamidopropyl-<br>betaine 30% |                     |                     |          |          | 2.500    |          |          |
| Oxadermol                      | 0.125               | 0.125               | 0.125    | 0.125    | 0.125    | 0.125    | 0.125    |
| Allantoin                      | 0.10                | 0.10                | 0.10     | 0.10     | 0.10     | 0.10     | 0.10     |
| Sodium lactate<br>solution 50% |                     |                     | 0.34     | 0.34     | 0.09     |          |          |
| Citric acid                    | x                   |                     |          |          |          | x        |          |

|             |  |                   |                   |                   |                   |                   |                   |                   |  |
|-------------|--|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--|
| NaOH 10%    |  |                   | x                 |                   |                   |                   |                   |                   |  |
| pH          |  | 4.0               | 8.0               | 5.5               | 5.5               | 5.5               | 4.0               | x                 |  |
|             |  | Octenidine<br>[%] | Octenidine<br>[%] | Octenidine<br>[%] | Octenidine<br>[%] | Octenidine<br>[%] | Octenidine<br>[%] | Octenidine<br>[%] |  |
| Blank value |  | 0.052             | 0.052             | 0.050             | 0.054             | 0.052             | 0.053             | 0.052             |  |
| PET gloves  |  | 0.040             | 0.043             | 0.052             | 0.054             | 0.052             | 0.054             | 0.051             |  |
| PP wipes    |  | 0.048             | 0.046             | 0.052             | 0.054             | 0.052             | 0.054             | 0.051             |  |

Example 2

Test design: In each case 10 PET gloves (80 g/m<sup>2</sup>), PP wipes (75 g/m<sup>2</sup>) and PET wipes (45 g/m<sup>2</sup>) were impregnated with 3.25 times the weight of impregnation solution, stored for 24 hours in stacking boxes and then squeezed using a stainless steel potato press. During the squeezing of the wipes/gloves, in each case a squeezing-out rate of 30-40% of the impregnation amount originally used was advised.

|                                               | H (comp.) | I       | J       | K       |
|-----------------------------------------------|-----------|---------|---------|---------|
|                                               | w (%)     | w (%)   | w (%)   | w (%)   |
| Purified water                                | 96.535    | 95.875  | 96.675  | 96.675  |
| Octenidine dihydrochloride                    | 0.050     | 0.050   | 0.050   | 0.050   |
| Glycerol 85%                                  | 2.850     | 2.850   | 2.850   | 2.850   |
| Rewominox B 204                               |           |         | 0.200   | 0.200   |
| Oxadermol                                     | 0.125     | 0.125   | 0.125   | 0.125   |
| Allantoin                                     | 0.100     | 0.100   | 0.100   | 0.100   |
| Sodium lactate solution 50%                   | 0.340     |         |         |         |
| C12-C16 fatty alcohol polyglycoside (ca. 50%) |           | 1.000   |         |         |
| 10% strength NaOH solution                    |           |         |         | x       |
| 10% strength citric acid solution             |           | x       | x       |         |
| Total:                                        | 100.000   | 100.000 | 100.000 | 100.000 |

|                                                                   | pH: | 5.5   | 5.5   | 4.0   | 8.2   |
|-------------------------------------------------------------------|-----|-------|-------|-------|-------|
| Content of octenidine in % blank value                            |     | 0.051 | 0.050 | 0.052 | 0.052 |
| Content of octenidine in %/squeezed-out solution PET glove format |     | 0.040 | 0.049 | 0.048 | 0.048 |
| Content of octenidine in %/squeezed-out solution PP wipe format   |     | 0.046 | 0.048 | 0.048 | 0.047 |
| Content of octenidine in %/squeezed-out solution PET wipe format  |     | 0.044 | 0.048 | 0.049 | 0.047 |

Example 3

Test design: In each case 10 PET gloves (80 g/m<sup>2</sup>), PP wipes (75 g/m<sup>2</sup>) and PET wipes (45 g/m<sup>2</sup>) were impregnated with 3.25 times the weight of impregnation solution, stored for 24 hours in stacking boxes and then squeezed using the stainless steel potato press. During the squeezing of the wipes/gloves, in each case a squeezing-out rate of 30-40% of the impregnation amount originally used was advised.

|                                               | <b>L (comp.)</b> | <b>M</b> | <b>N</b> | <b>O</b> | <b>P</b> | <b>Q</b> |
|-----------------------------------------------|------------------|----------|----------|----------|----------|----------|
|                                               | w (%)            | w (%)    | w (%)    | w (%)    | w (%)    | w (%)    |
| Purified water                                | 96.535           | 94.535   | 96.335   | 96.125   | 90.125   | 96.335   |
| Octenidine dihydrochloride                    | 0.050            | 0.050    | 0.050    | 0.050    | 0.050    | 0.050    |
| Glycerol 85%                                  | 2.850            | 2.850    | 2.850    | 2.850    | 2.850    | 2.850    |
| Rewominox B 204                               |                  | 2.000    | 0.200    |          |          |          |
| Cocamidopropylbetaine 30%                     |                  |          |          | 0.660    | 6.660    |          |
| Oxadermol                                     | 0.125            | 0.125    | 0.125    | 0.125    | 0.125    | 0.125    |
| Allantoin                                     | 0.10             | 0.10     | 0.10     | 0.10     | 0.10     | 0.100    |
| Sodium lactate solution 50%                   | 0.34             | 0.34     | 0.34     | 0.09     | 0.09     | 0.340    |
| C12-C16 fatty alcohol polyglycoside (ca. 50%) |                  |          |          |          |          | 0.20     |
| 10% strength citric acid                      |                  |          |          |          |          | x        |

|                                                                   |         |         |         |         |         |         |         |
|-------------------------------------------------------------------|---------|---------|---------|---------|---------|---------|---------|
| Total:                                                            | 100.000 | 100.000 | 100.000 | 100.000 | 100.000 | 100.000 | 100.000 |
| pH:                                                               | 5.6     | 5.6     | 5.5     | 5.5     | 5.5     | 5.5     | 5.4     |
| Content of octenidine in %, blank value                           | 0.054   | 0.055   | 0.053   | 0.052   | 0.051   | 0.056   |         |
| Content of octenidine in %/squeezed-out solution PET glove format | 0.040   | 0.052   | 0.048   | 0.047   | 0.050   | 0.051   |         |
| Content of octenidine in %/squeezed-out solution PP wipe format   | 0.048   | 0.052   | 0.049   | 0.049   | 0.050   | 0.051   |         |
| Content of octenidine in %/squeezed-out solution PET wipe format  | 0.045   | 0.052   | 0.049   | 0.049   | 0.051   | 0.051   |         |

**Patent claims**

1. Textile sheetlike structure impregnated with an antimicrobial active ingredient solution which  
5 comprises

- a) synthetic support material and
- b) antimicrobial active ingredient solution,

10 where the antimicrobial active ingredient solution comprises

- b1) bispyridiniumalkane,
- b2) additive selected from nonionic and  
15 amphoteric surfactants and
- b3) solvent.

2. Sheetlike structure according to Claim 1, where the support material comprises one or more from  
20 polyester(s) and/or polyolefin(s).

3. Sheetlike structure according to Claim 2, characterized in that the polyolefin is selected from homopolymers and copolymers of ethylene and propylene,  
25 where polyethylene and polypropylene are preferred, in particular polypropylene.

4. Sheetlike structure according to Claim 2, characterized in that the polyester is polyethylene  
30 terephthalate (PET).

5. Sheetlike structure according to one of the preceding claims, characterized in that the bispyridiniumalkane is octenidine.  
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6. Sheetlike structure according to one of the preceding claims, characterized in that the nonionic surfactant is selected from (i) (fatty) alcohol ethoxylates, (ii) sorbitan esters, (iii) alkyl

glycosides (in particular alkyl polyglucosides), (iv) amine oxides and (v) ethylene oxide/propylene oxide block copolymers, where (iii) alkyl polyglucosides and (iv) amine oxides are preferred.

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7. Sheetlike structure according to Claim 6, characterized in that the alkyl polyglucoside is a C<sub>8</sub>-C<sub>20</sub>-alkylpolyglucose, in particular a C<sub>8</sub>-C<sub>16</sub>-alkylpolyglucose of a fatty alcohol, such as a laurylpolyglucose, a decylpolyglucose or a mixture thereof.

8. Sheetlike structure according to Claim 6, characterized in that the amine oxide is cocamidopropylamine oxide.

9. Sheetlike structure according to one of the preceding claims, characterized in that the amphoteric surfactant is betaine, in particular cocamidopropylbetaine.

10. Sheetlike structure according to one of the preceding claims, characterized in that the solvent is selected from aliphatic alcohols, aromatic alcohols, glycols and water, and mixtures thereof.

11. Sheetlike structure according to one of the preceding claims, characterized in that the antimicrobial active ingredient solution comprises

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- a) support material which comprises or consists of PET and/or polypropylene, and
- b) antimicrobial active ingredient solution,

35 where the antimicrobial active ingredient solution comprises

- b1) octenidine in an amount of from 0.01 to 4% by weight, preferably 0.02 to 2% by weight, in

- particular 0.04 to 1.5% by weight, such as 0.06 to 0.2% by weight, for example about 0.08% by weight,
- b2) betaine, preferably cocamidopropylbetaine, as additive, preferably in an amount of from 0.03 to 10% by weight, more preferably 0.06 to 5% by weight, in particular 0.1 to 2.0% by weight, such as about 0.2% by weight,
- b3) water as solvent and
- b4) allantoin, glycerol, 1-(2-ethylhexyl) glycerol ether and sodium lactate as auxiliaries,

where a preferred active ingredient solution consists of the components b1) to b4).

12. Sheetlike structure according to one of Claims 1 to 11, characterized in that the antimicrobial active ingredient solution comprises

- c) support material, which comprises or consists of PET and/or polypropylene, and
- d) antimicrobial active ingredient solution,

where the antimicrobial active ingredient solution comprises

- b1) octenidine in an amount of from 0.01 to 4% by weight, preferably 0.02 to 2% by weight, in particular 0.04 to 1.5% by weight, such as 0.06 to 0.2% by weight, for example about 0.08% by weight,
- b2) amine oxide, preferably coconut fatty acid amidopropyldimethylamine oxide, as additive, preferably in an amount of from 0.03 to 10% by weight, more preferably 0.06 to 5% by weight, in particular 0.1 to 2.0% by weight, such as, for example, 0.2% by weight,
- b3) water as solvent and
- b4) allantoin, glycerol, 1-(2-ethylhexyl) glycerol ether and sodium lactate as auxiliaries,

where a preferred active ingredient solution consists of the components b1) to b4).

13. Use of additives selected from nonionic and  
5 amphoteric surfactants in an antimicrobial active  
ingredient solution which, besides the specified  
additives, also comprises bispyridiniumalkane and  
solvent, in the production of textile sheetlike  
10 structures impregnated with the active ingredient  
solution for reducing the adsorption of the  
bispyridiniumalkane on the synthetic support material  
used.

14. Kit for producing textile sheetlike structures  
15 impregnated with an antimicrobial active ingredient  
solution which comprises

a) synthetic support material and  
b) an antimicrobial active ingredient solution for  
20 impregnating the support material,

where the antimicrobial active ingredient solution  
comprises

25 b1) bispyridiniumalkane,  
b2) additive selected from nonionic and amphoteric  
surfactants and  
b3) solvent.