

Chart I

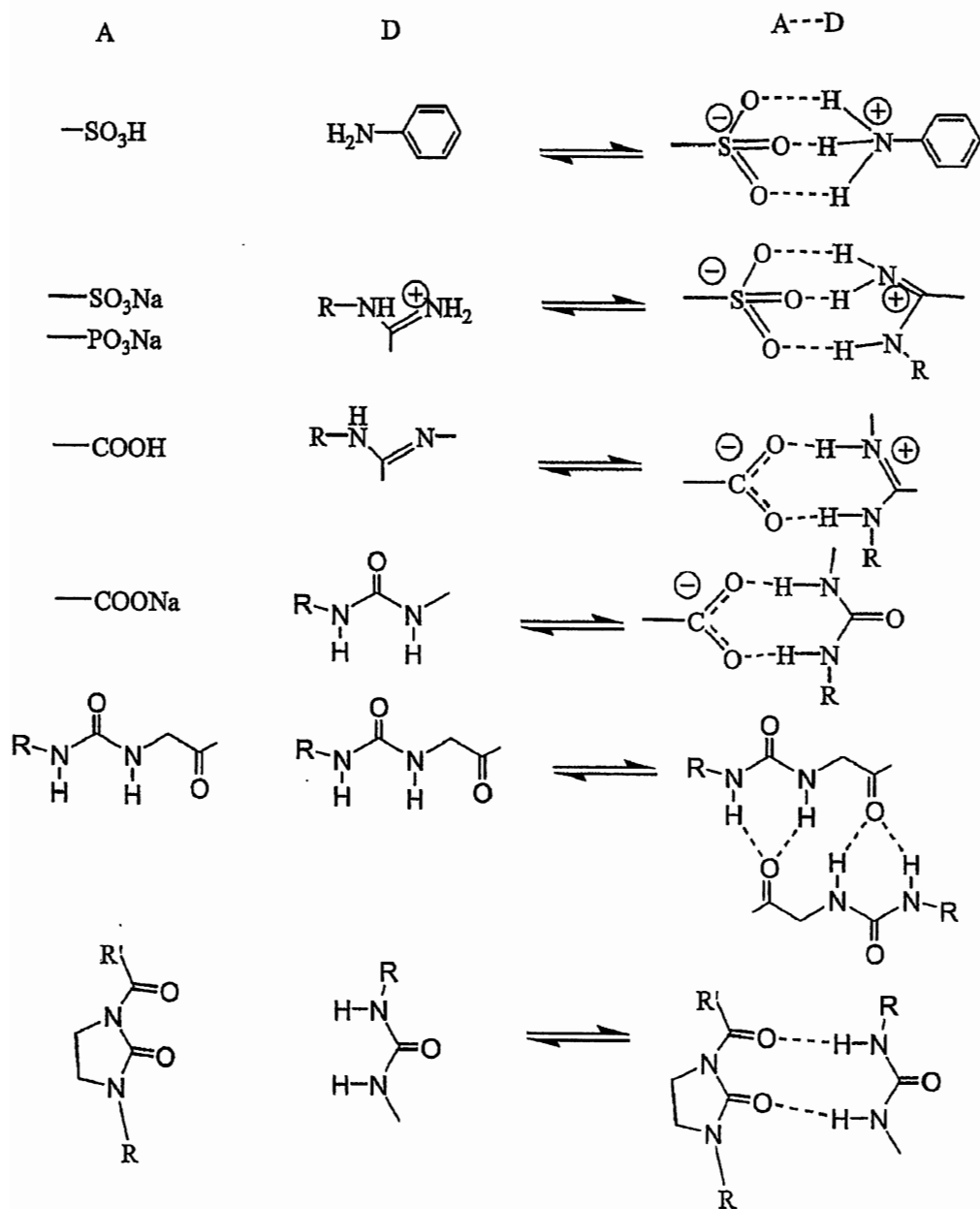
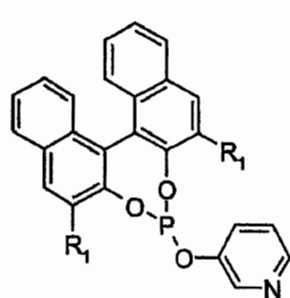
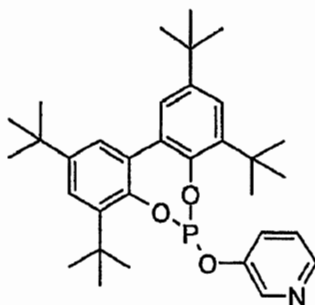


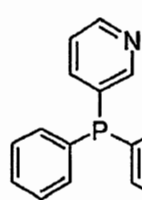
Chart II Building blocks



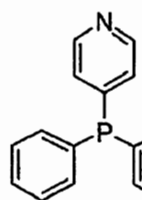
B1: (S) R1 = H
 B10: (R) R1 = H
 B2: (S) R1 = SiMe₃



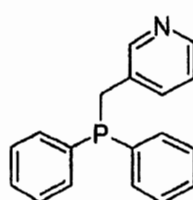
B3



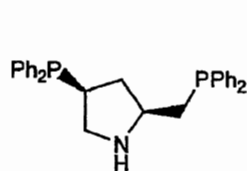
B4



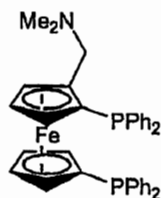
B5



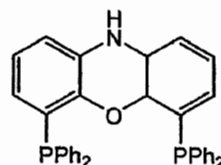
B6



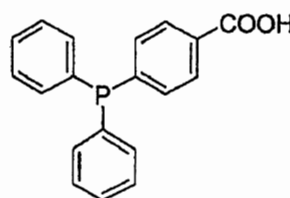
B7



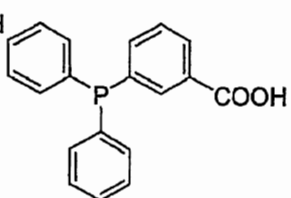
B8 (racemic)



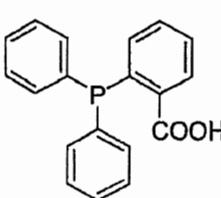
B9



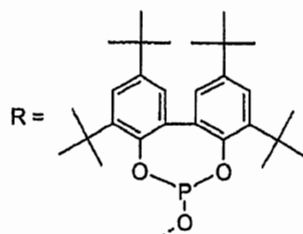
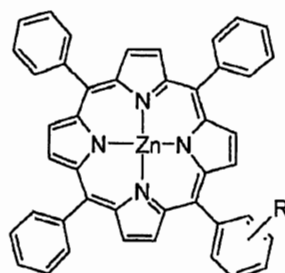
B11



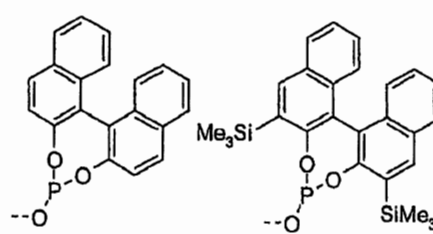
B12



B13

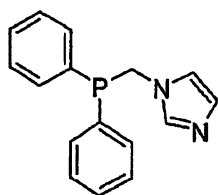


B14: *ortho*-
 B15: *meta*-

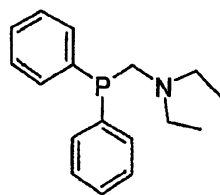


B16: *ortho*-(S)-
 B17: *ortho*-(R)-
 B18: *meta*-(S)-

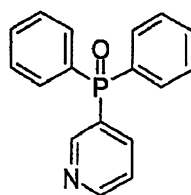
B19: *ortho*-(S)-



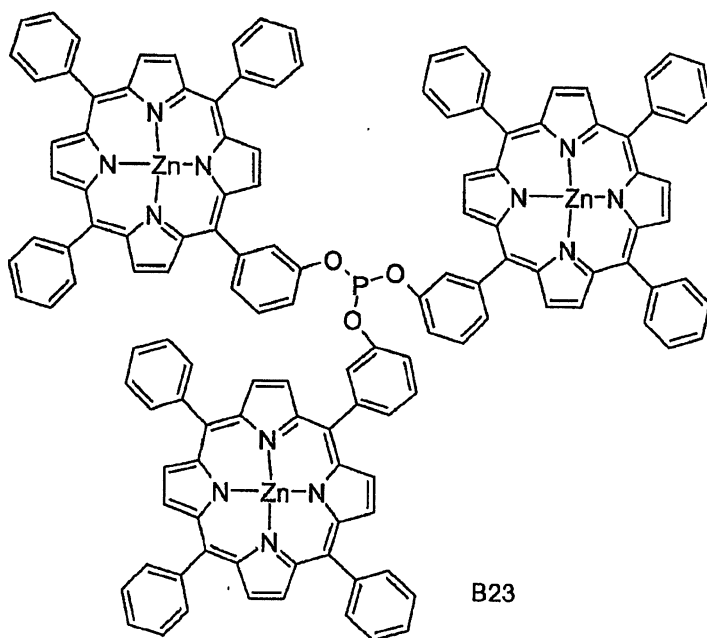
B20



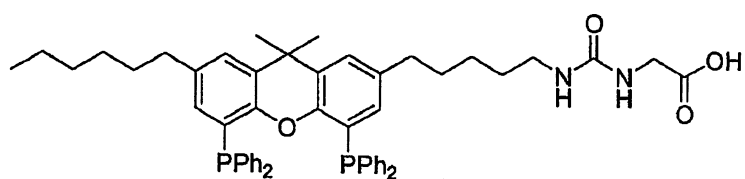
B21



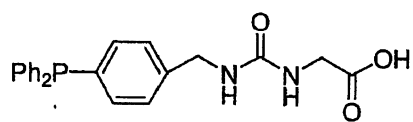
B22



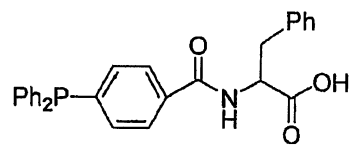
B23



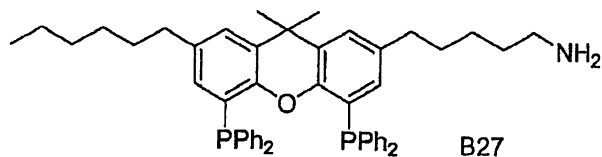
B24



B25



B26



B27

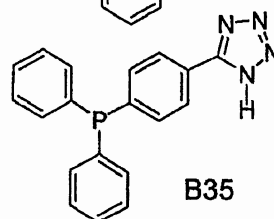
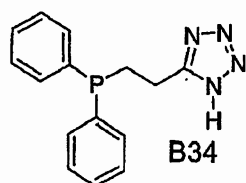
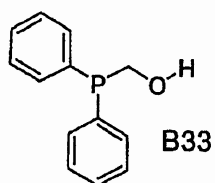
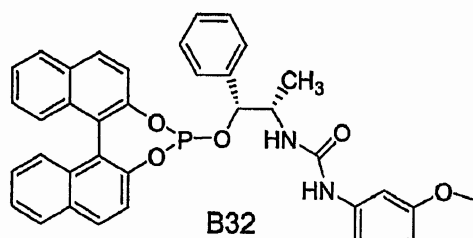
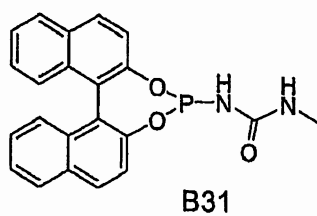
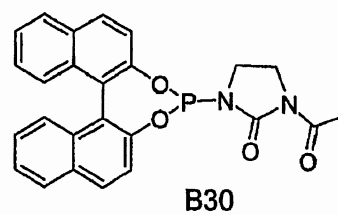
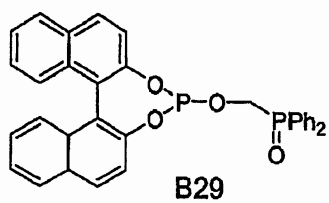
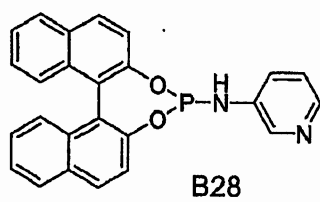
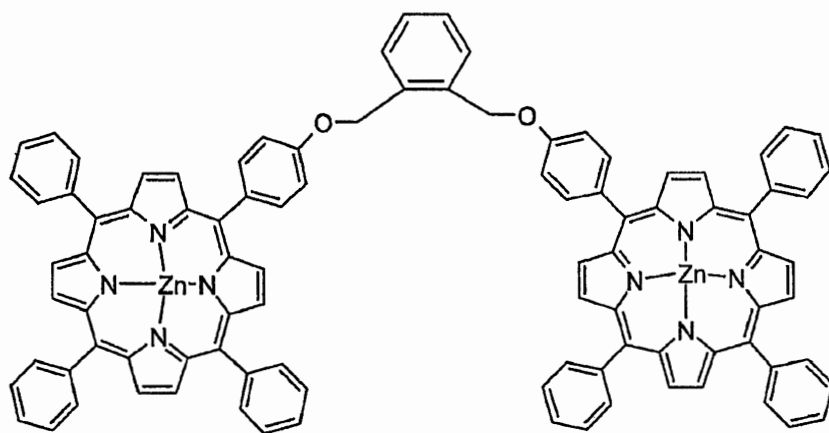
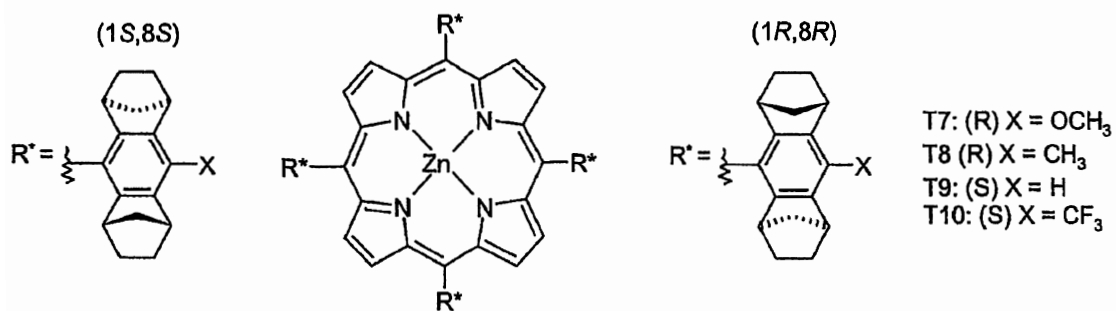
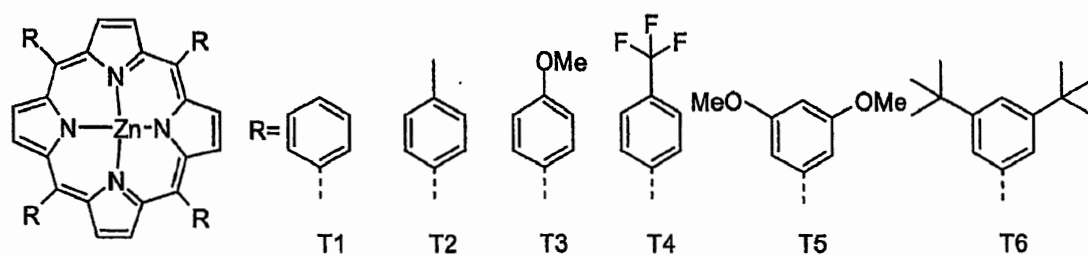


Chart III Templates



T11

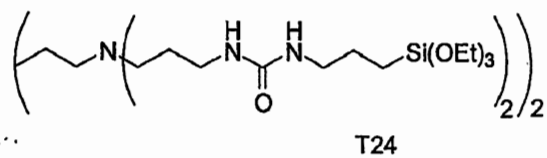
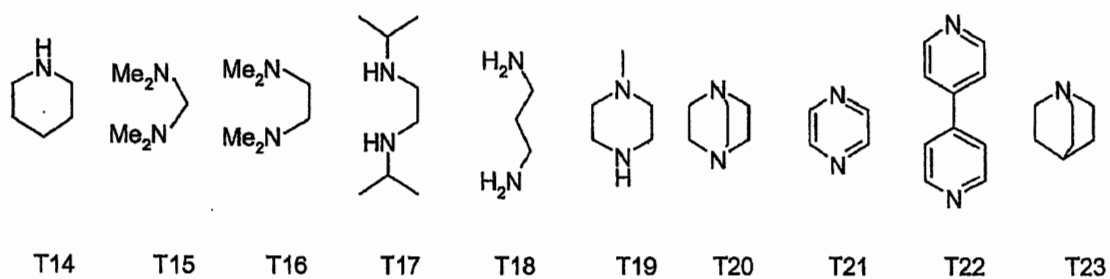
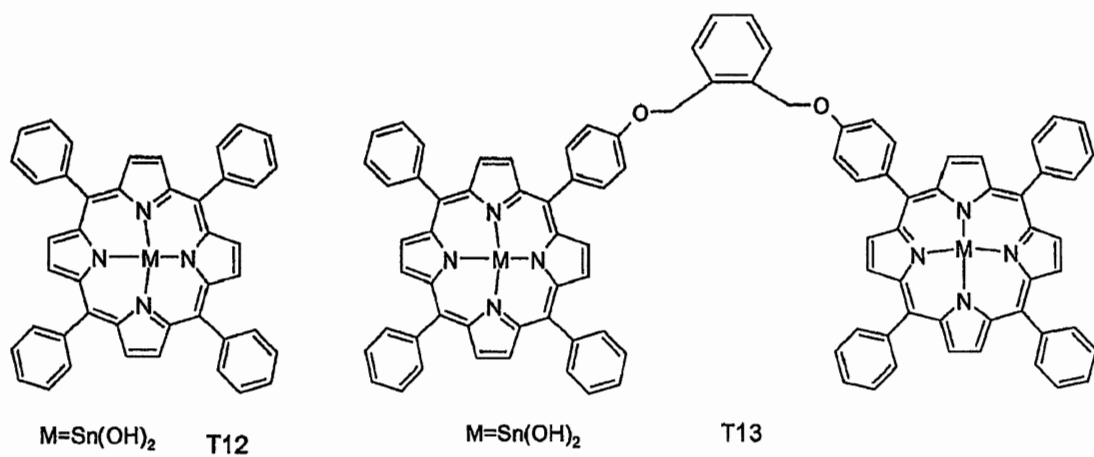
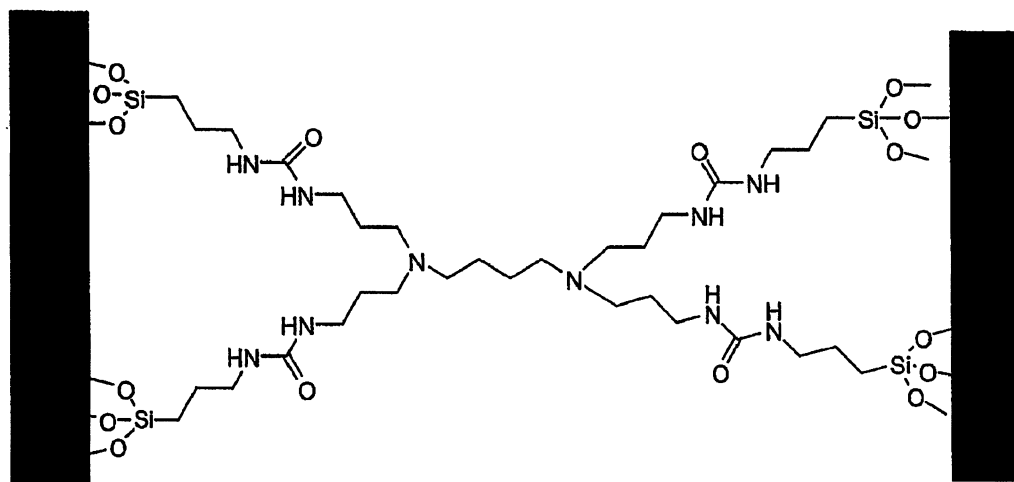


Chart IV

Silica support

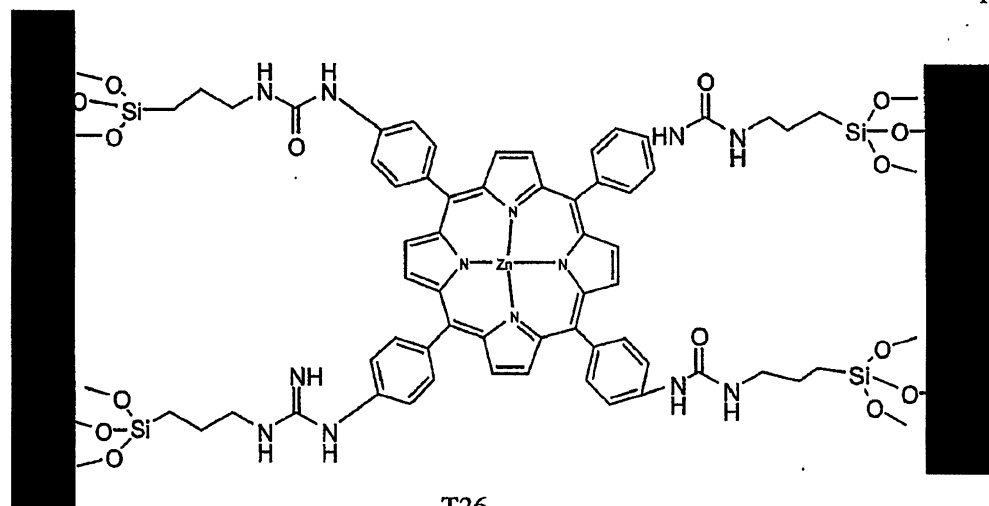
Silica support



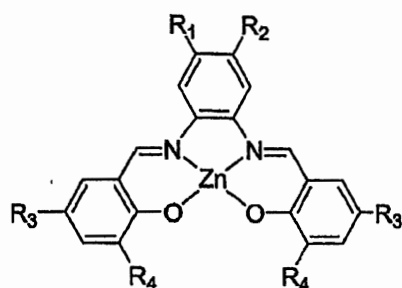
T25

Silica support

Silica support



T26



T27: $R_1 = R_2 = \text{Cl}$; $R_3 = R_4 = t\text{Bu}$

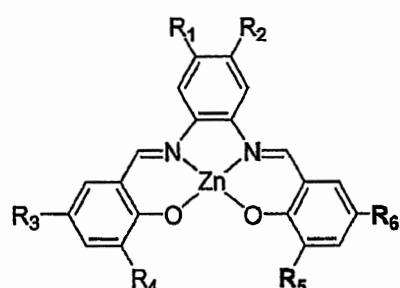
T28: $R_1 = \text{Cl}$; $R_2 = \text{H}$; $R_3 = R_4 = t\text{Bu}$

T29: $R_1 = \text{CF}_3$; $R_2 = \text{H}$; $R_3 = R_4 = t\text{Bu}$

T30: $R_1 = R_2 = \text{Cl}$; $R_3 = \text{H}$; $R_4 = t\text{Bu}$

T31: $R_1 = R_2 = \text{Cl}$; $R_3 = \text{Br}$; $R_4 = t\text{Bu}$

T32: $R_1 = R_2 = \text{H}$; $R_3 = \text{Cl}$; $R_4 = \text{Cl}$

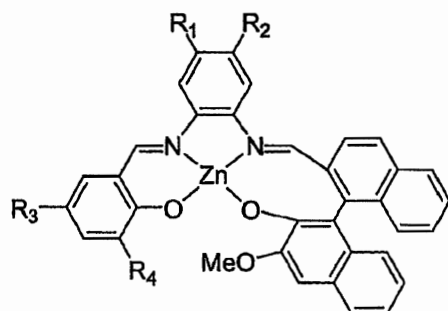


T33: $R_1 = R_2 = \text{Cl}$; $R_3 = R_4 = t\text{Bu}$; $R_5 = R_6 = \text{Cl}$

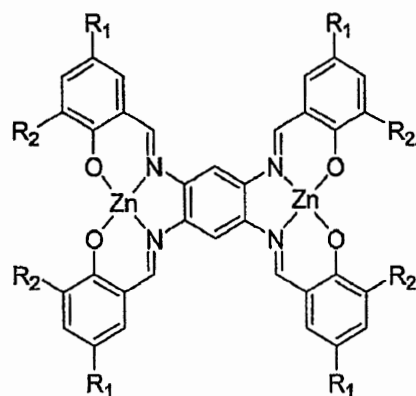
T34: $R_1 = R_2 = \text{Cl}$; $R_3 = R_4 = t\text{Bu}$; $R_5 = R_6 = \text{H}$

T35: $R_1 = R_2 = \text{H}$; $R_3 = R_4 = R_5 = t\text{Bu}$; $R_6 = \text{Br}$

T36: $R_1 = \text{H}$, $R_2 = \text{Cl}$; $R_3 = R_4 = R_5 = t\text{Bu}$; $R_6 = \text{H}$



T37: $R_1 = R_2 = \text{H, Cl}$; $R_3 = R_4 = t\text{Bu/Cl}$



T38: $R_1 = \text{H/tBu}$, $R_2 = t\text{Bu}$