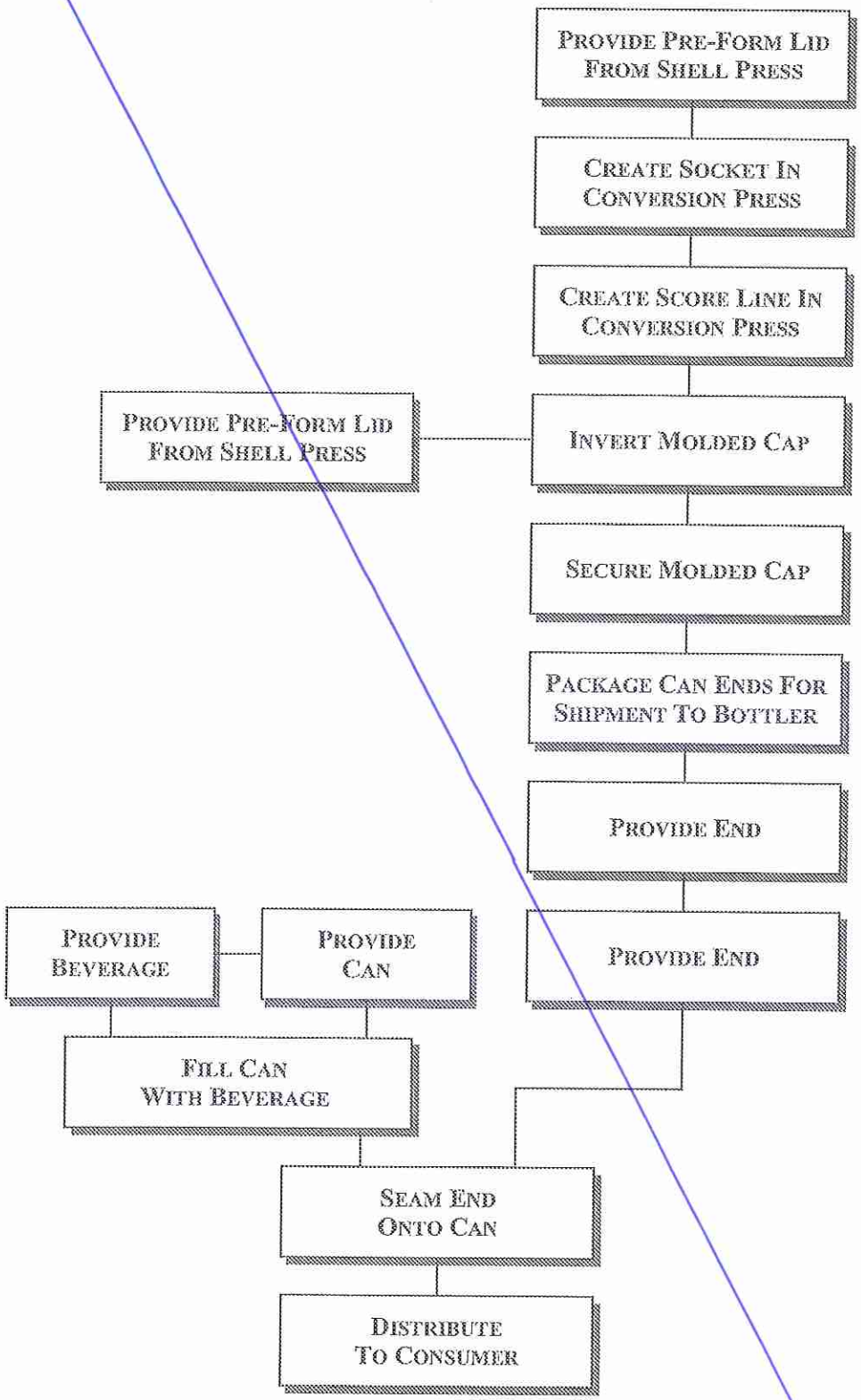

PROVIDE PRE-FORM LID FROM SHELL PRESS
CREATE SOCKET IN CONVERSION PRESS
CREATE SCORE LINE IN CONVERSION PRESS
PROVIDE PRE-FORM LID FROM SHELL PRESS
INVERT MOLDED CAP
SECURE MOLDED CAP
PACKAGE CAN ENDS FOR SHIPMENT TO BOTTLER
PROVIDE END
PROVIDE BEVERAGE
PROVIDE CAN
PROVIDE END
FILL CAN WITH BEVERAGE
SEAM END ONTO CAN
DISTRIBUTE TO CONSUMER

FIG. 14

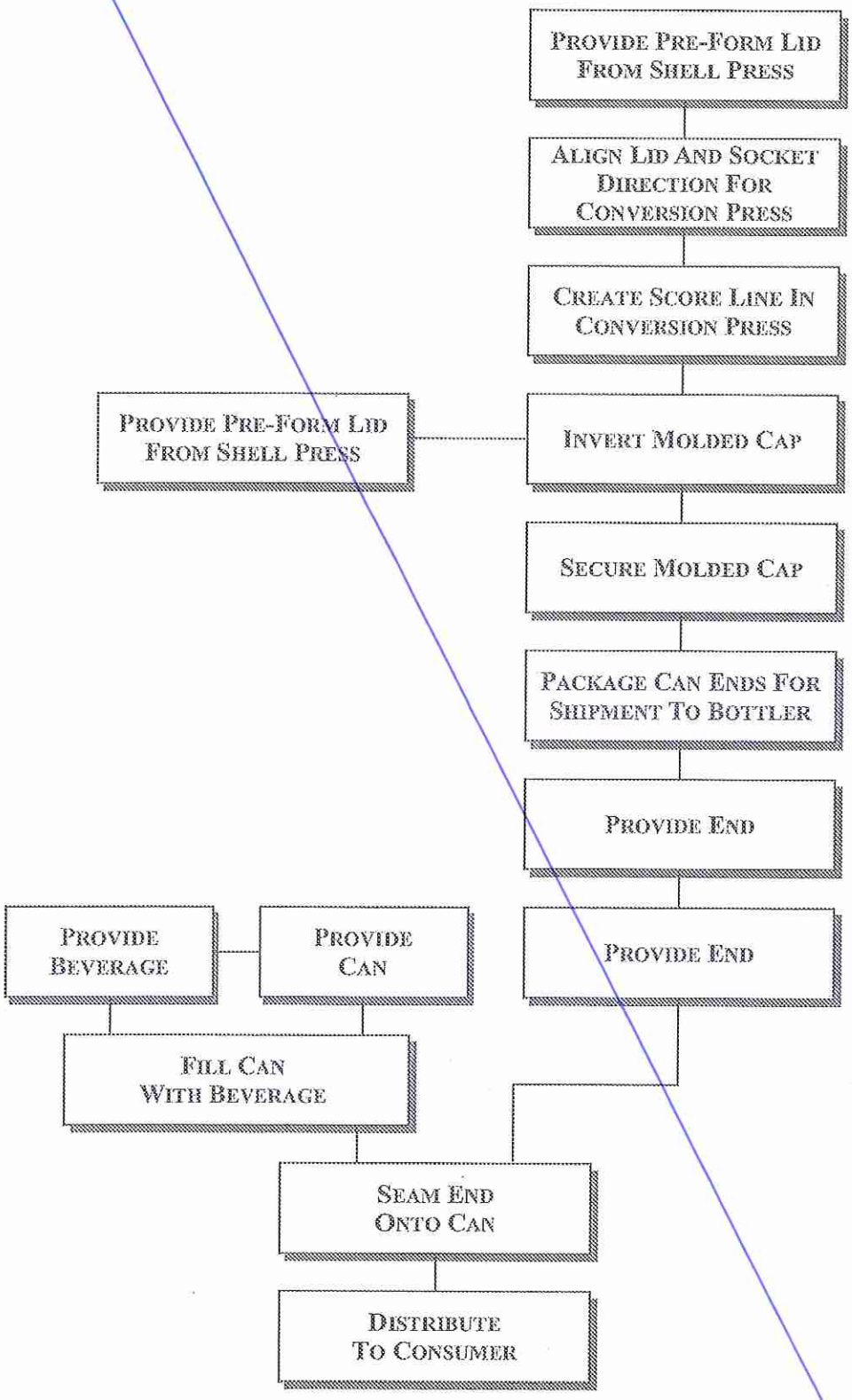

PROVIDE PRE-FORM LID FROM SHELL PRESS
ALIGN LID AND SOCKET DIRECTION FOR CONVERSION PRESS
CREATE SCORE LINE IN CONVERSION PRESS
PROVIDE PRE-FORM LID FROM SHELL PRESS
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PROVIDE CAN
PROVIDE END
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FIG. 15

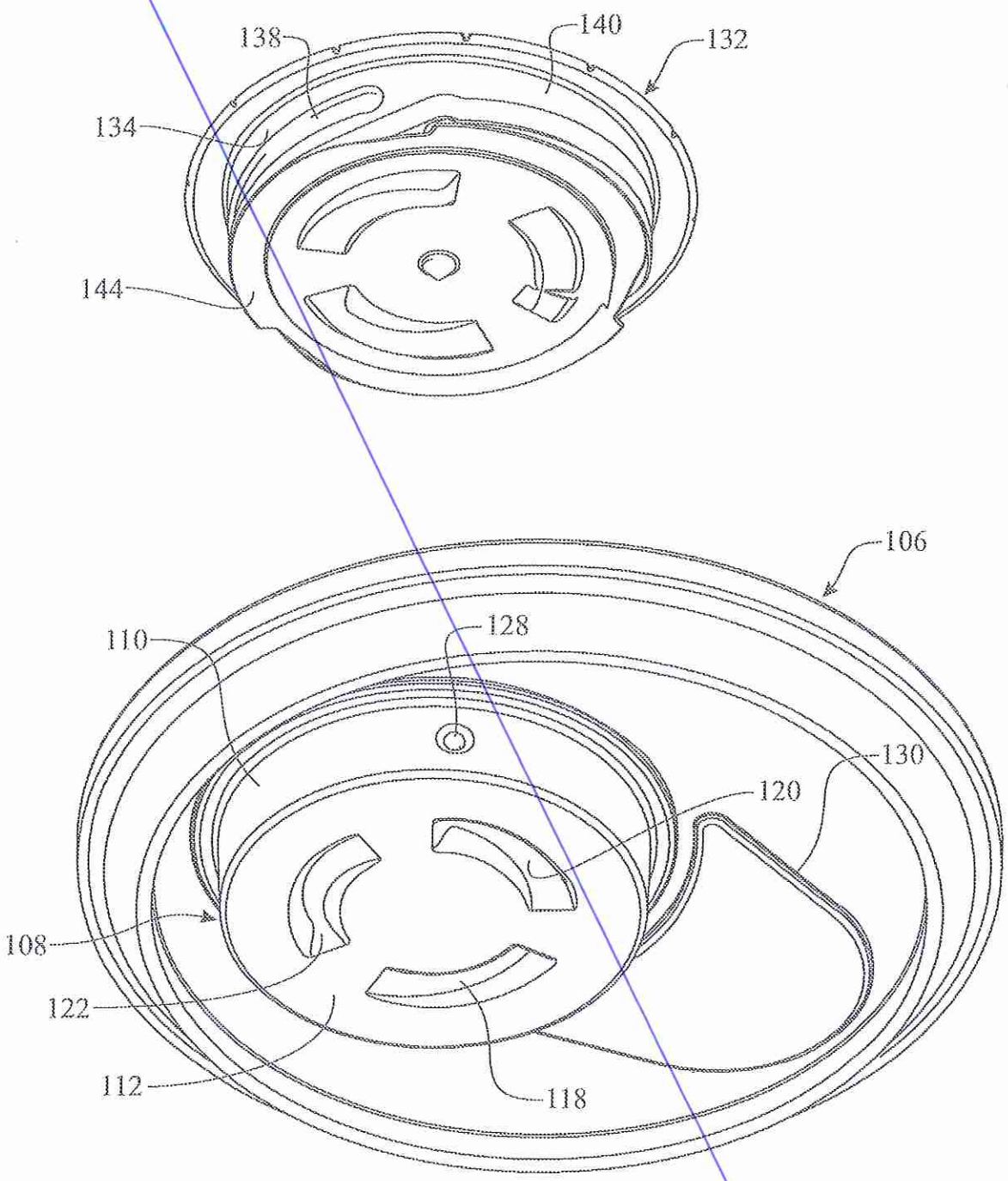


FIG. 22

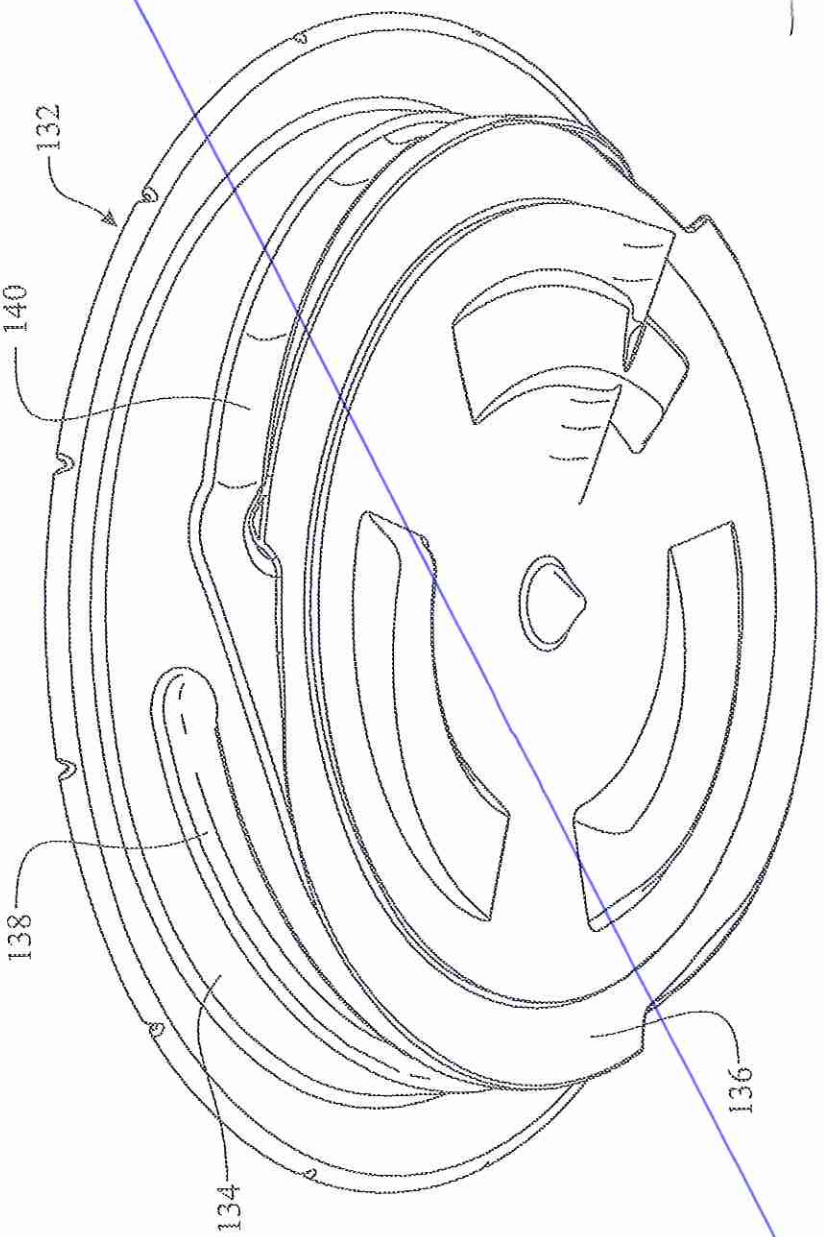


FIG. 24

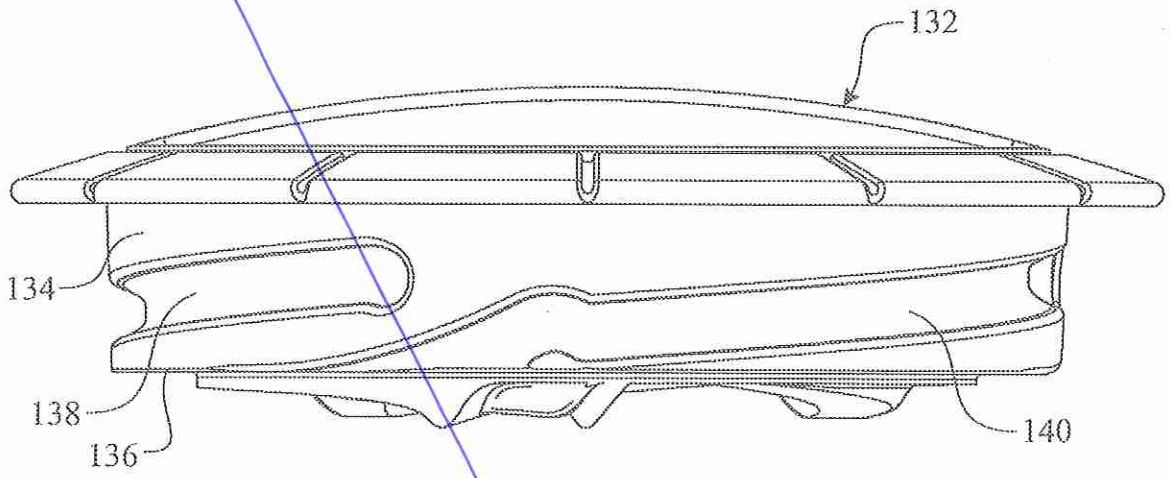


FIG. 27

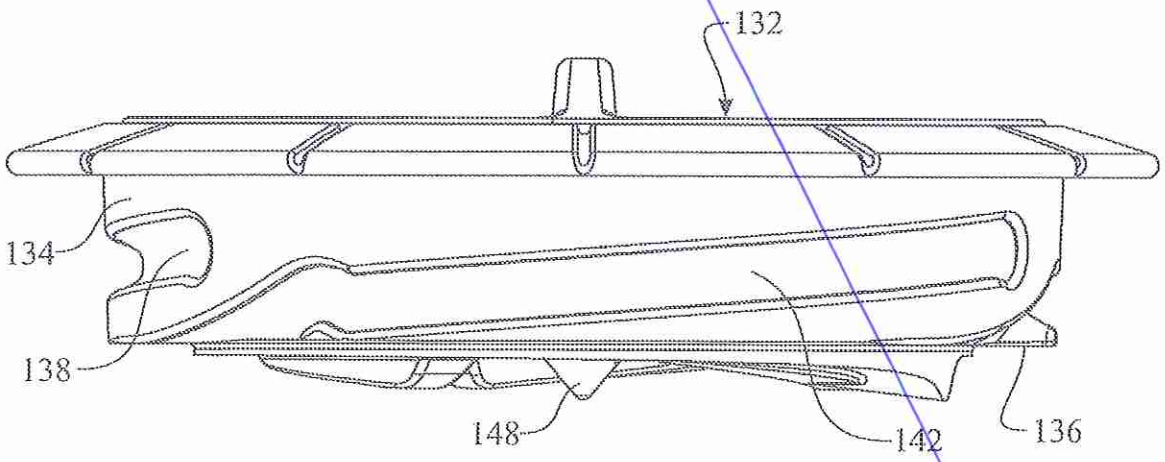


FIG. 28

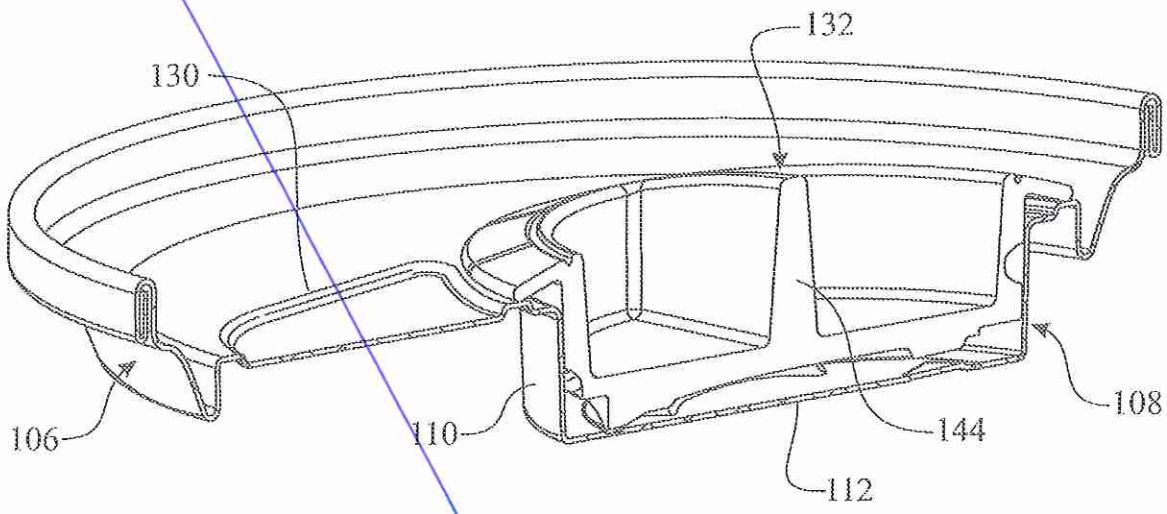


FIG. 30

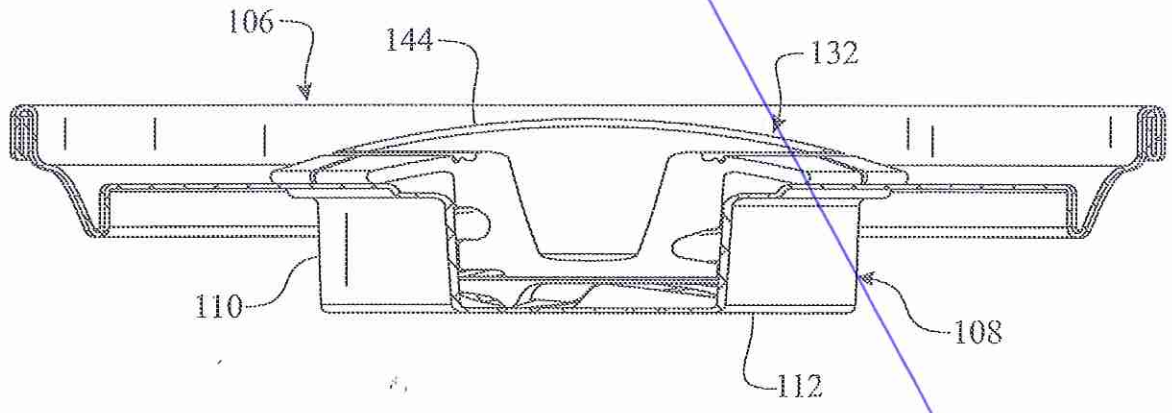


FIG. 31

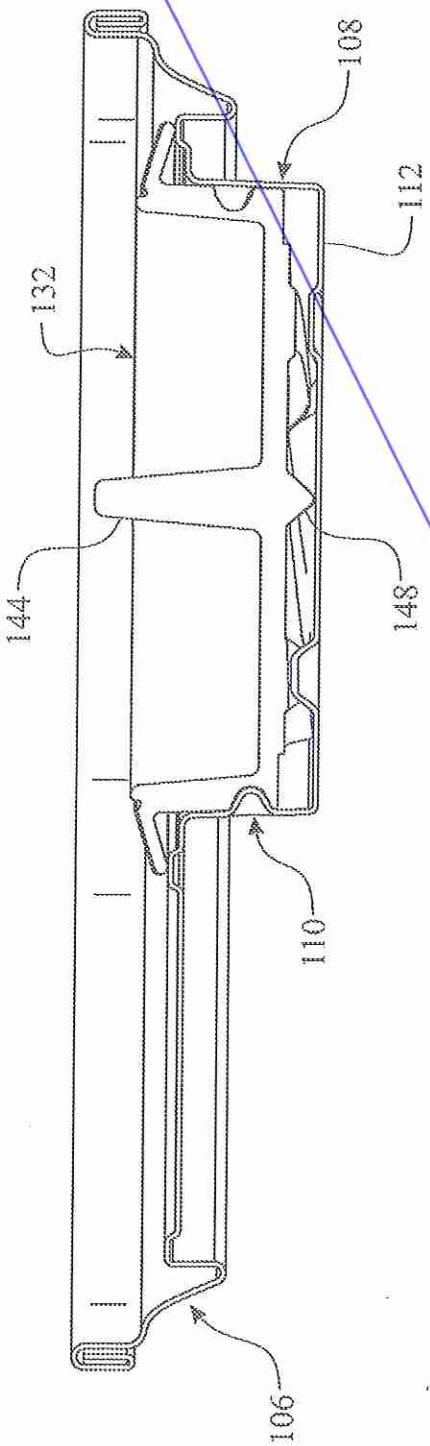


FIG. 32

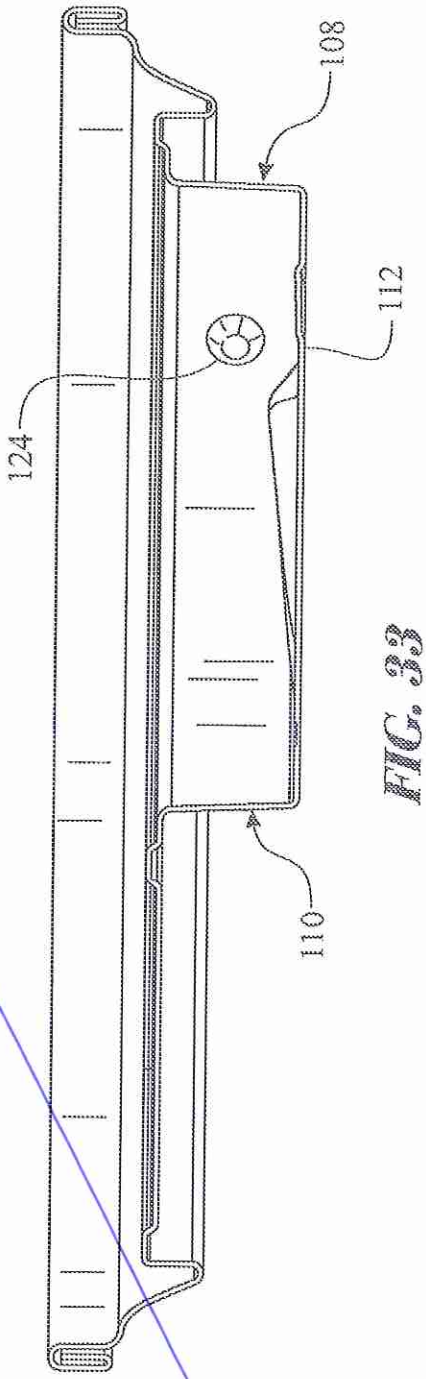


FIG. 33

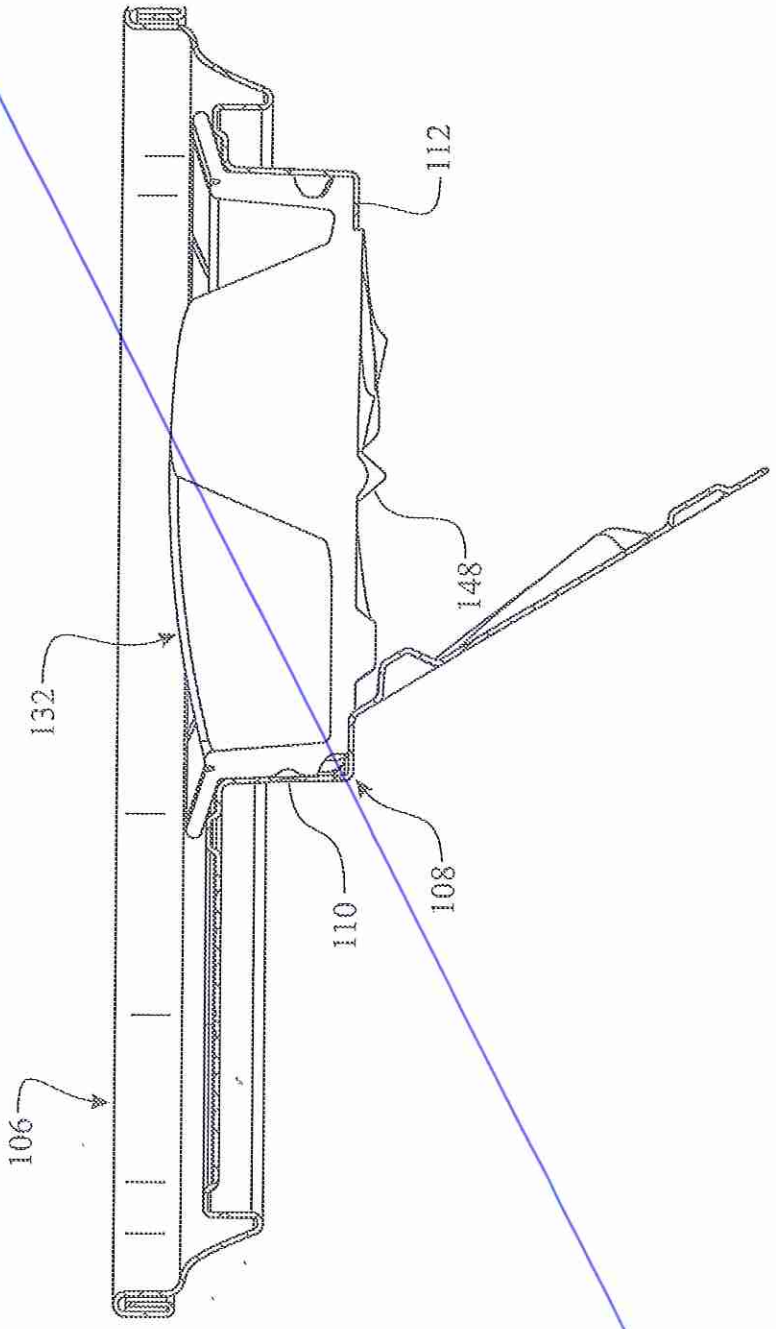


FIG. 35

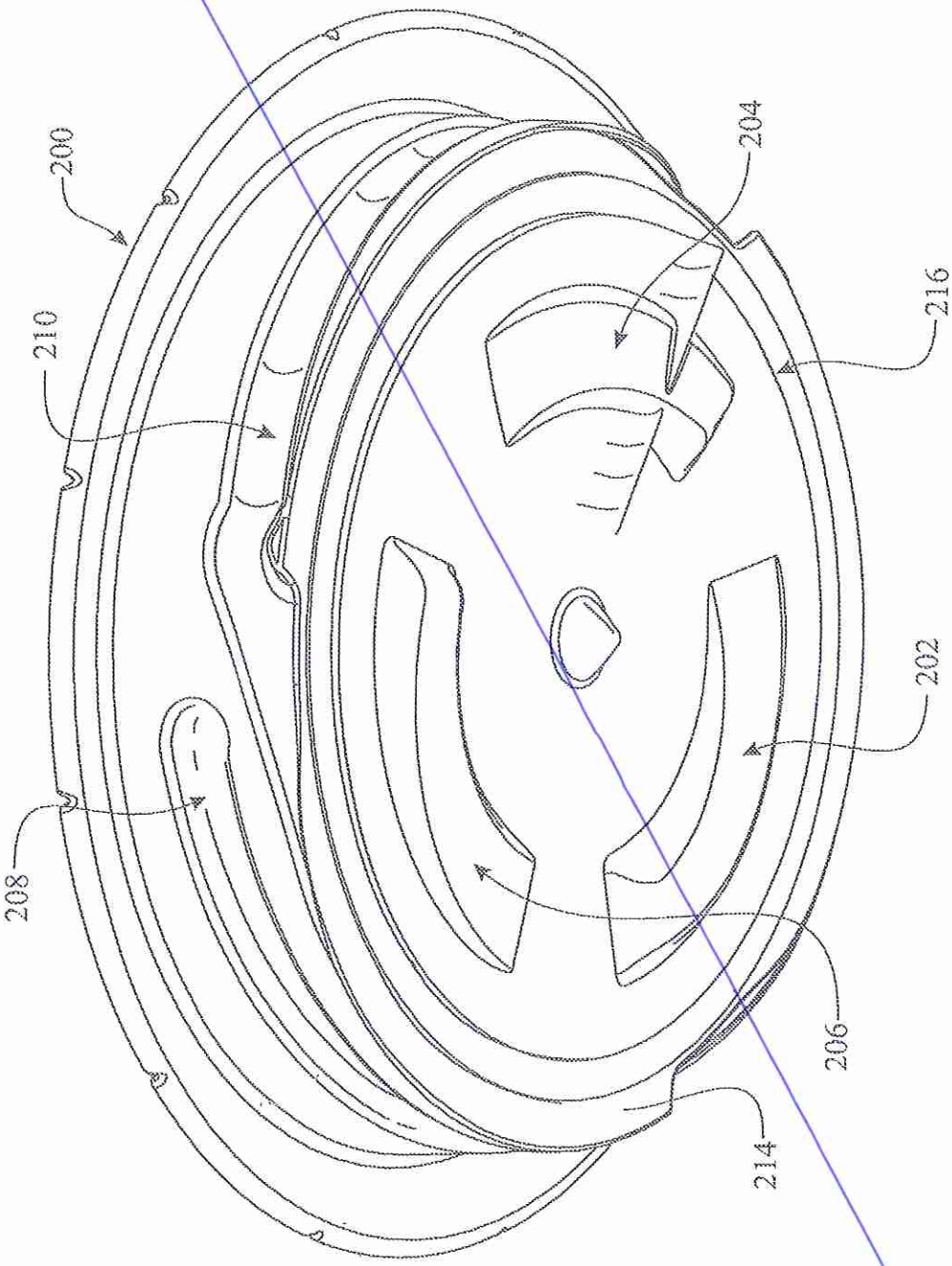


FIG. 36

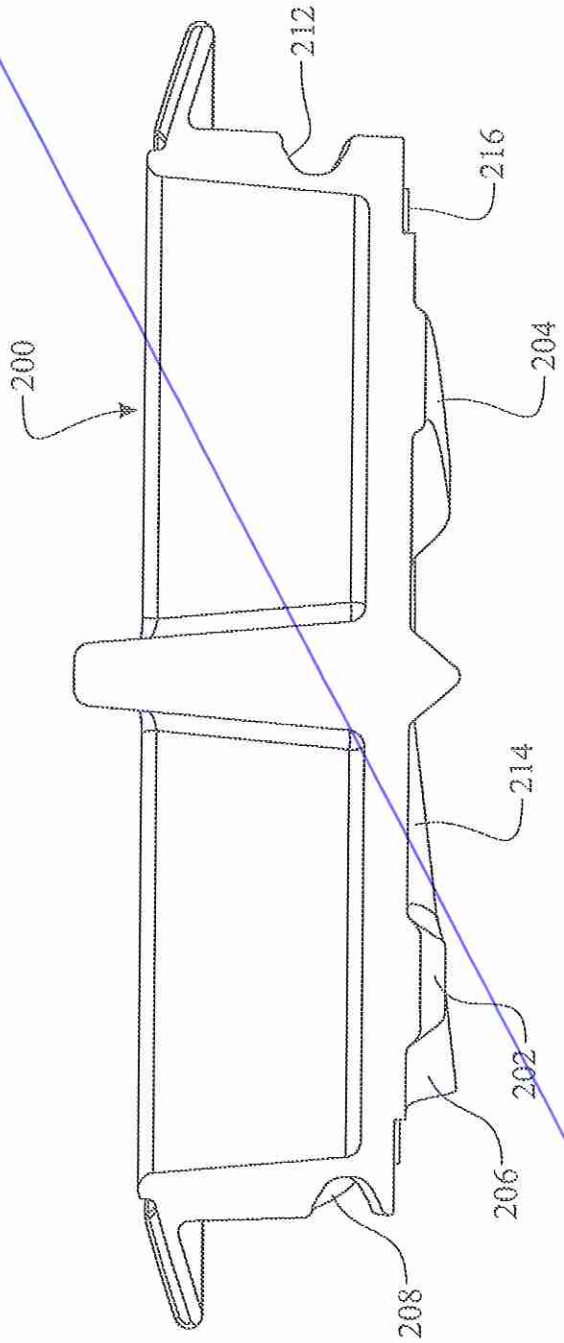


FIG. 37

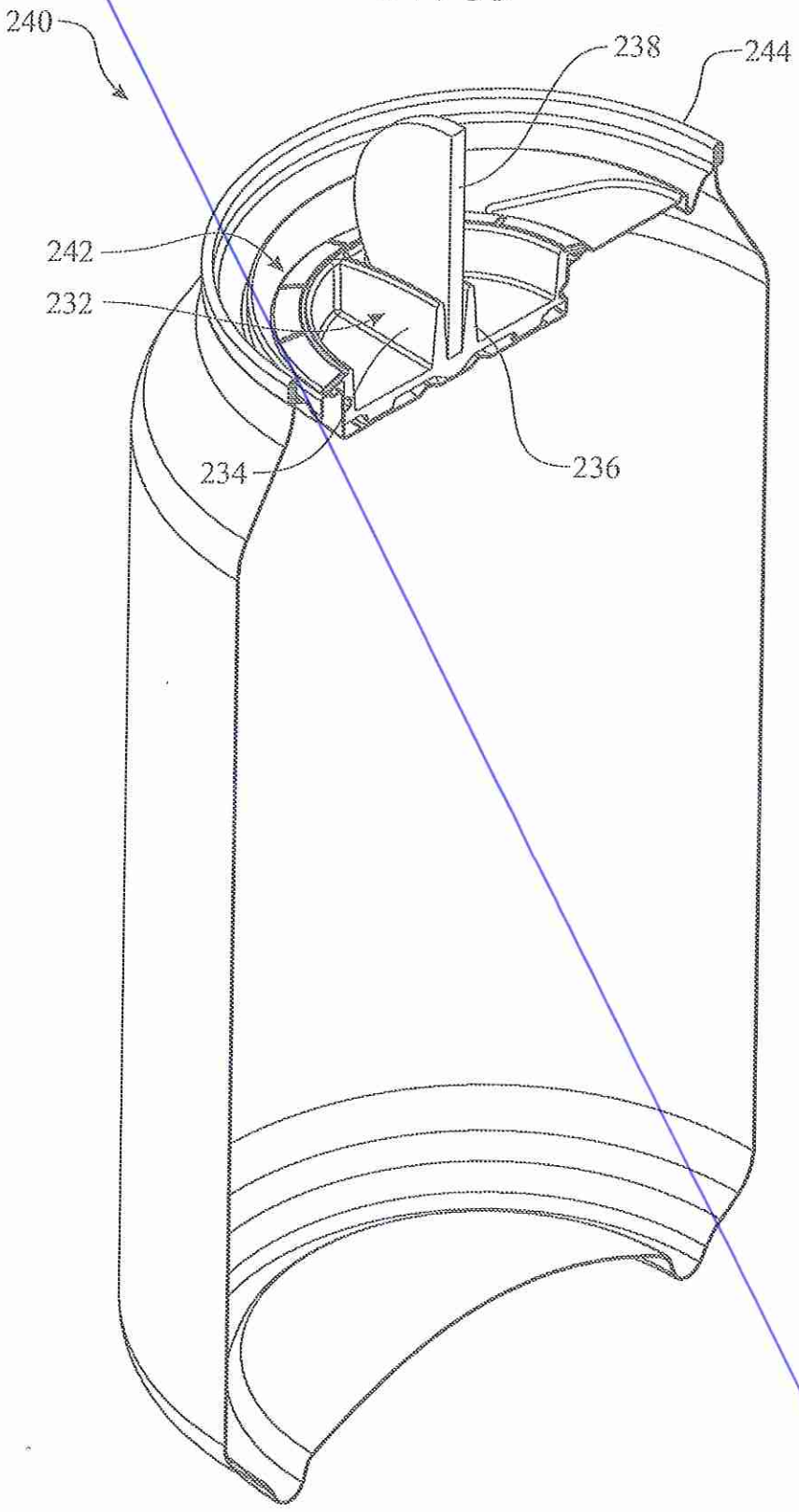


FIG. 40

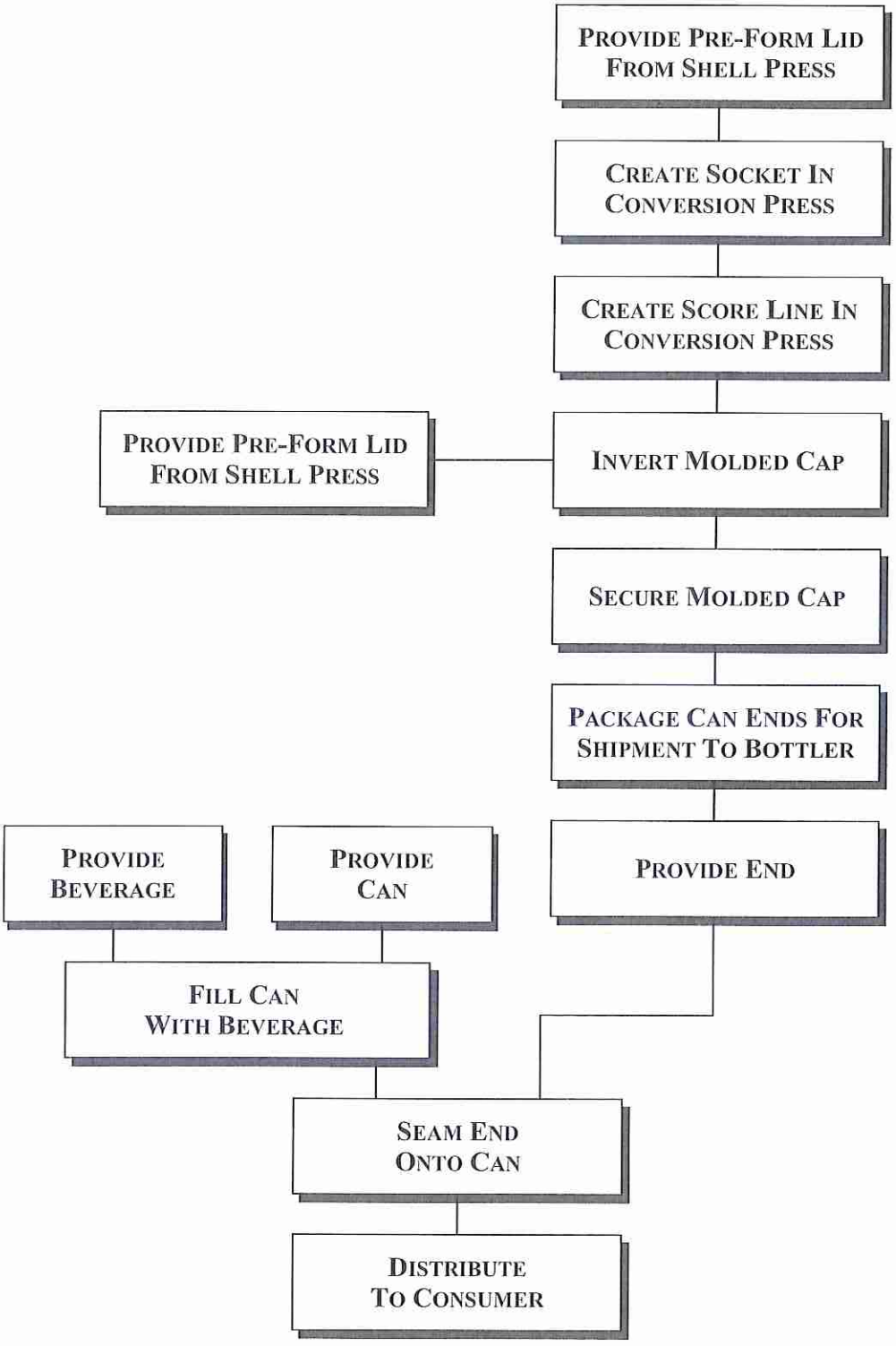

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DISTRIBUTE TO CONSUMER

FIG. 14

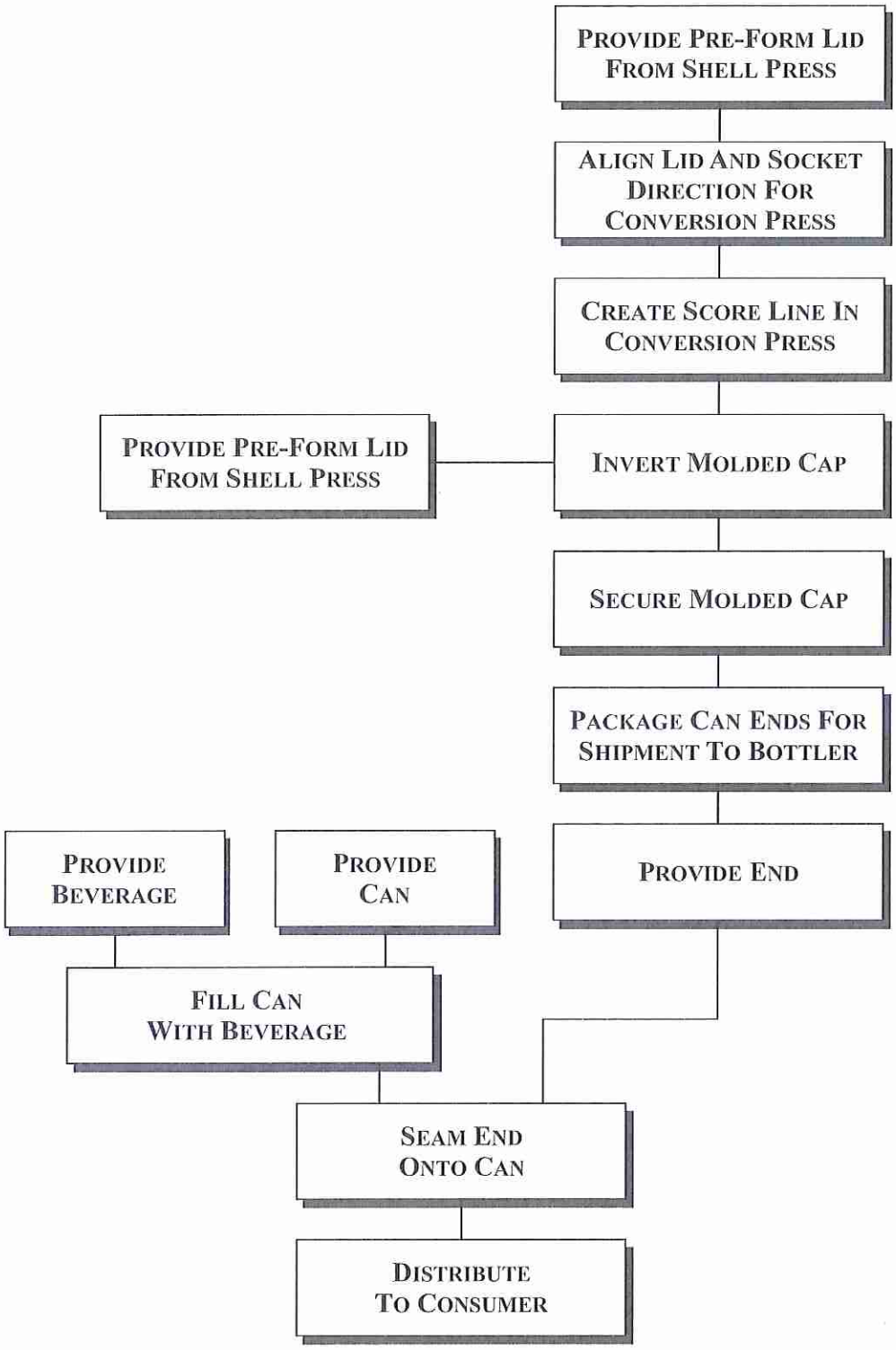

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FIG. 15

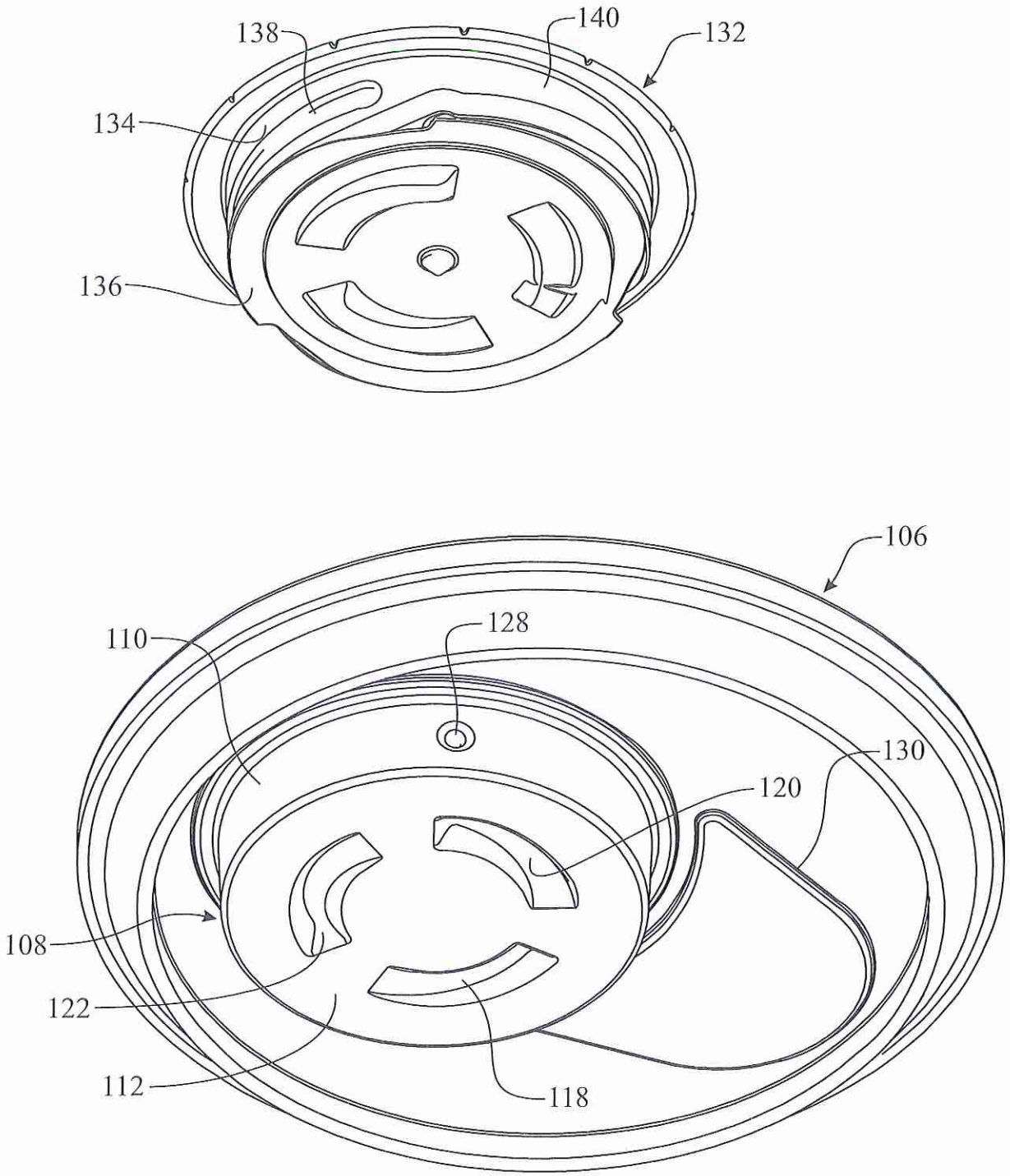


FIG. 22

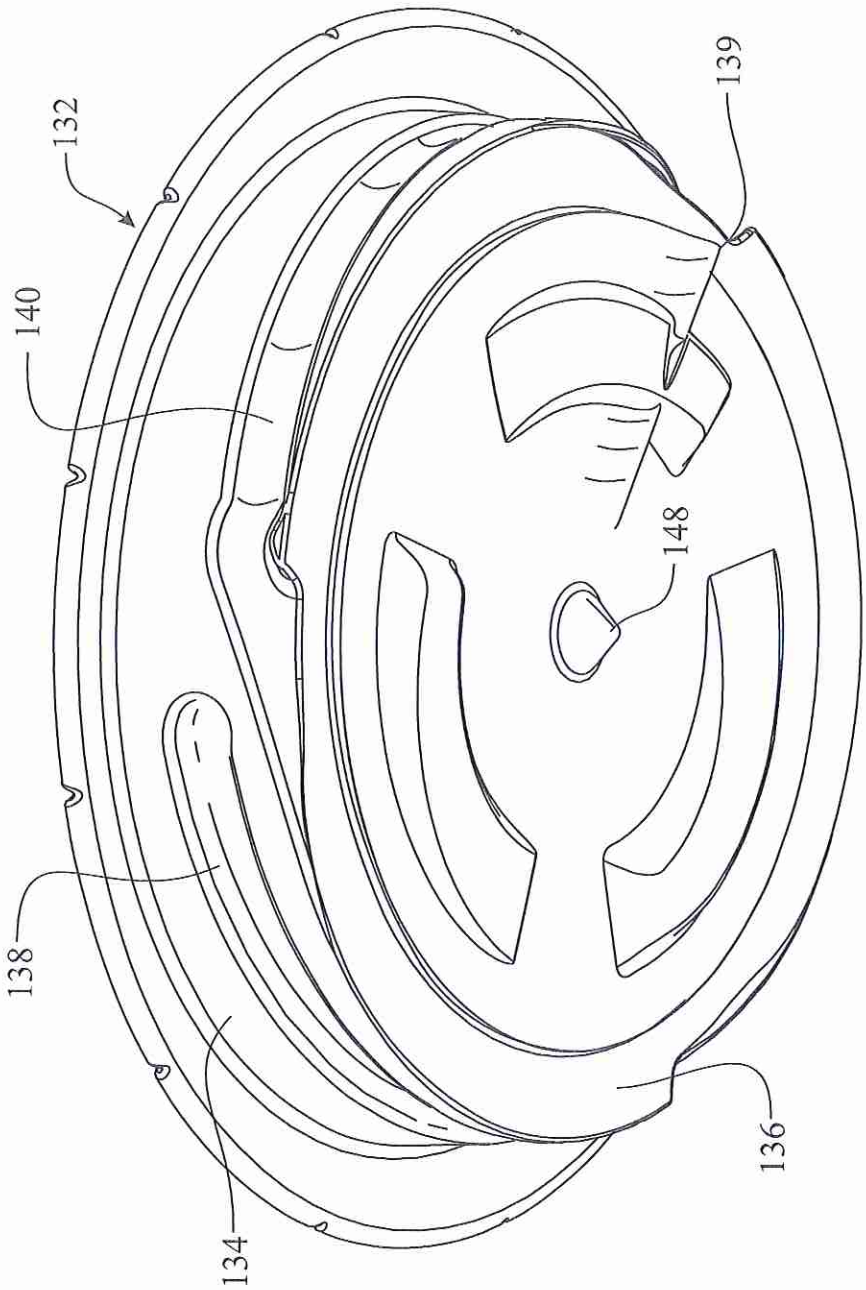


FIG. 24

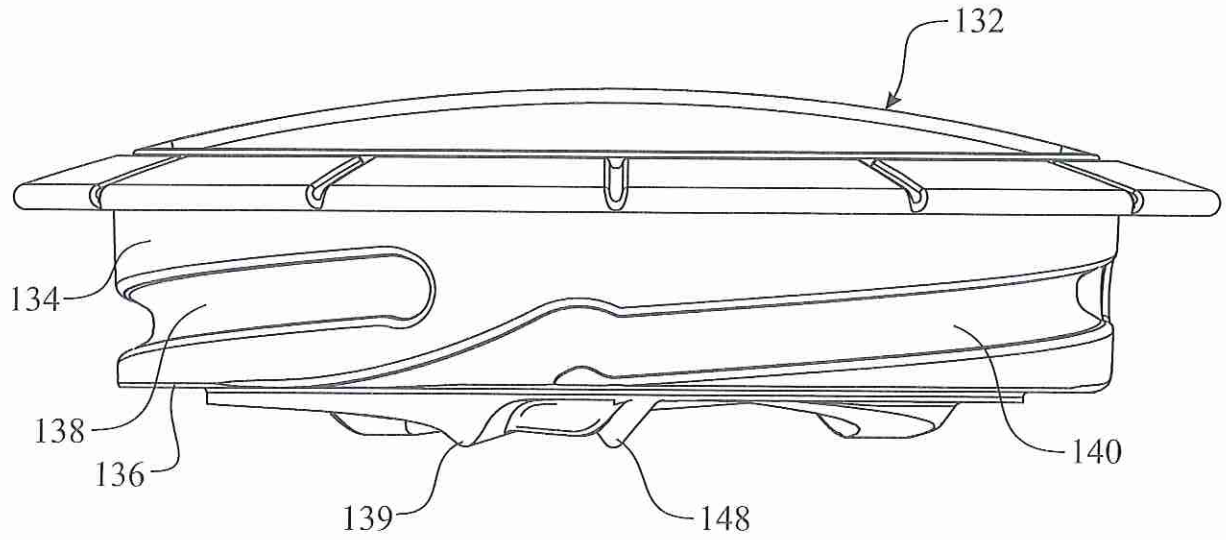


FIG. 27

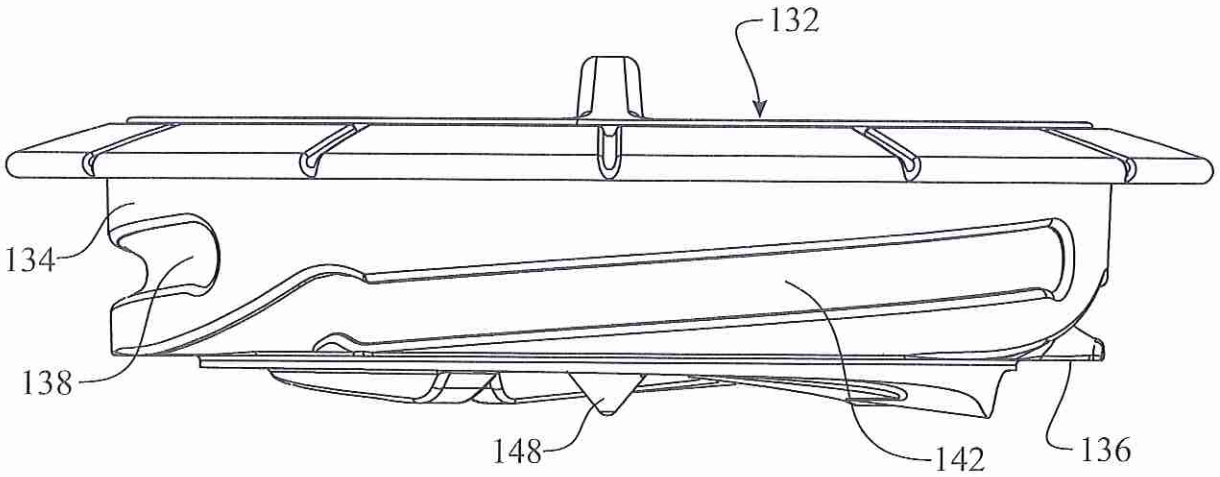


FIG. 28

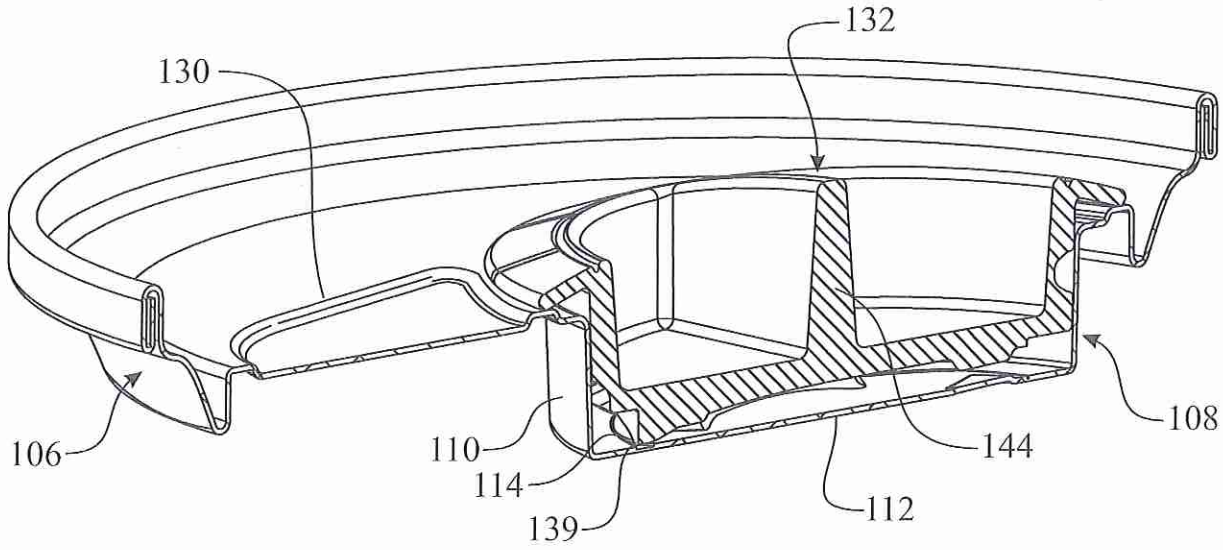


FIG. 30

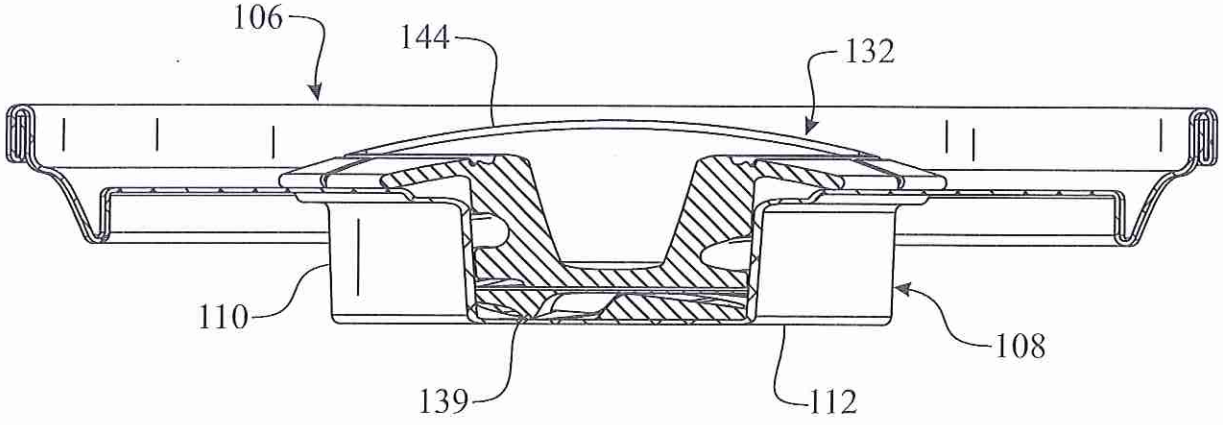


FIG. 31

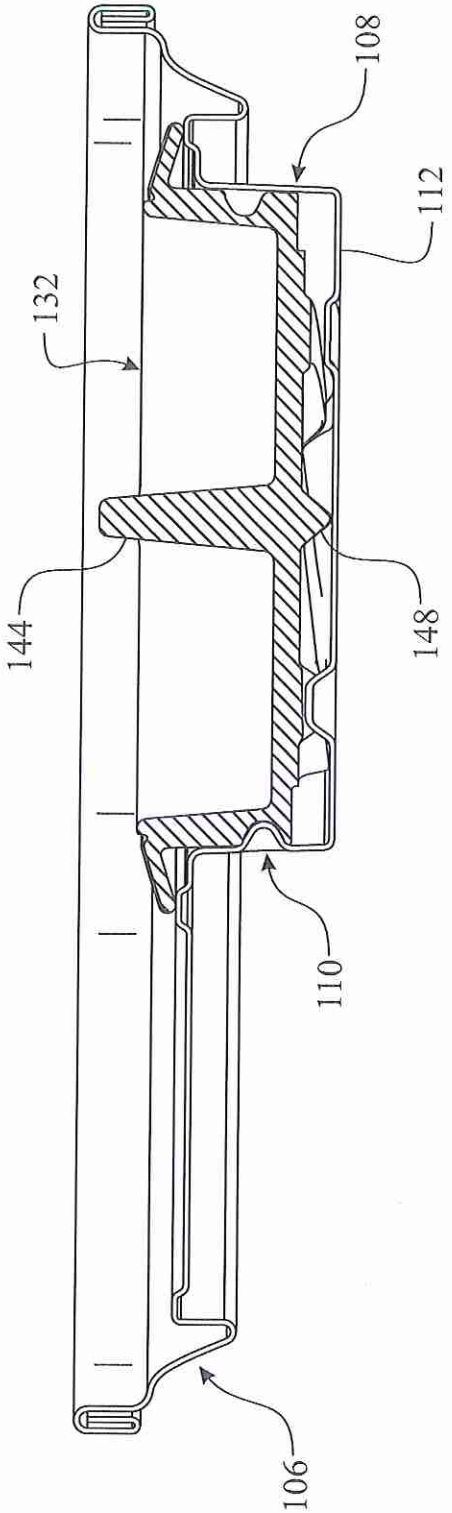


FIG. 32

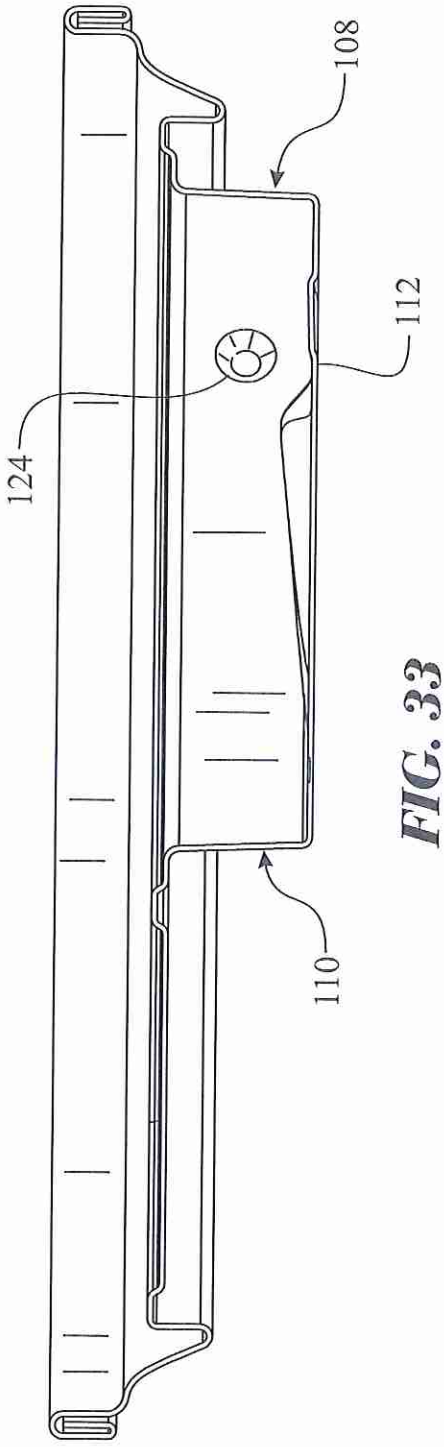


FIG. 33

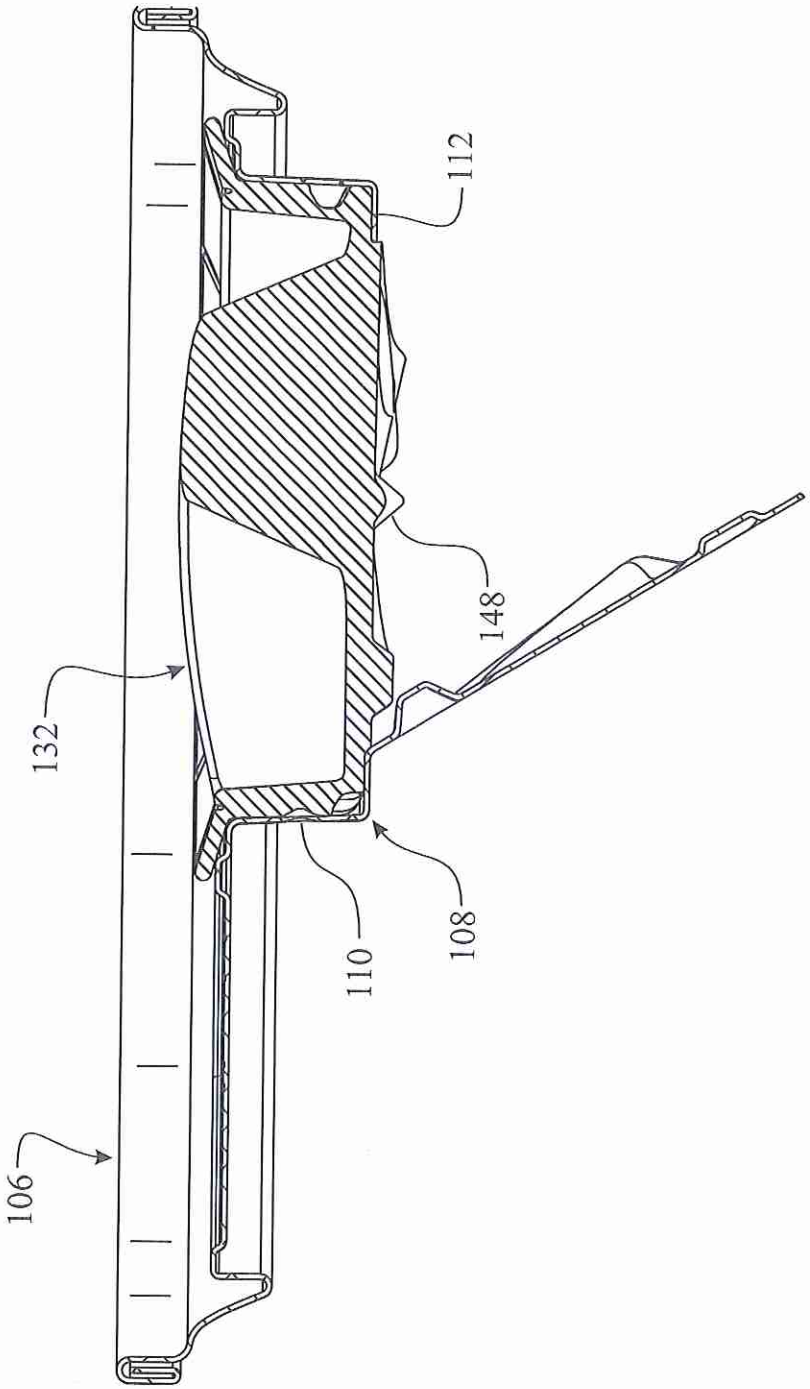


FIG. 35

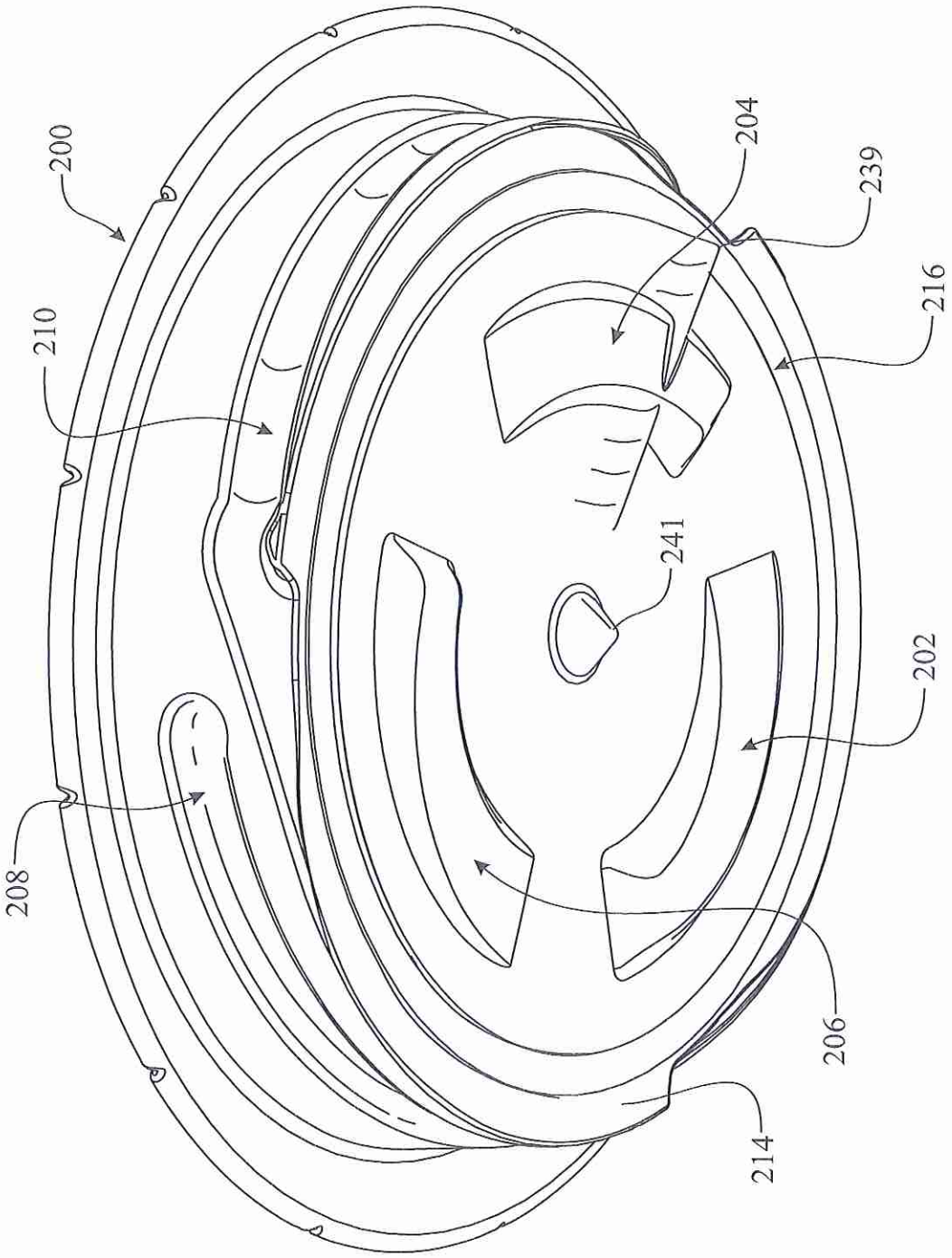


FIG. 36

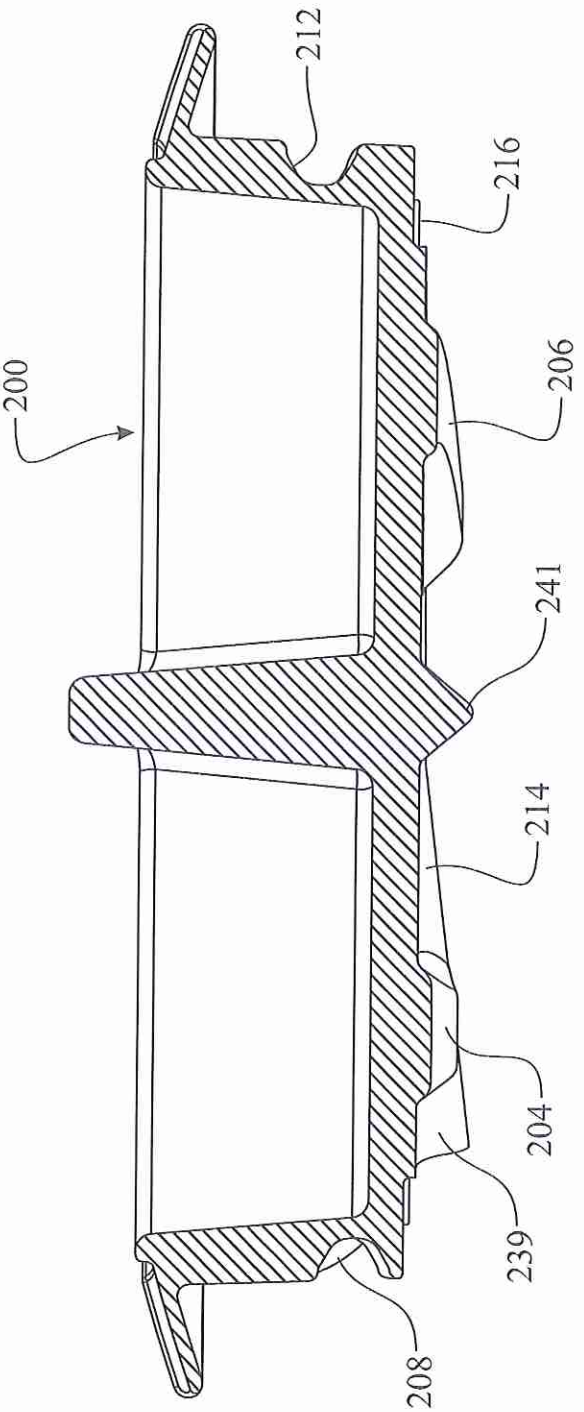


FIG. 37

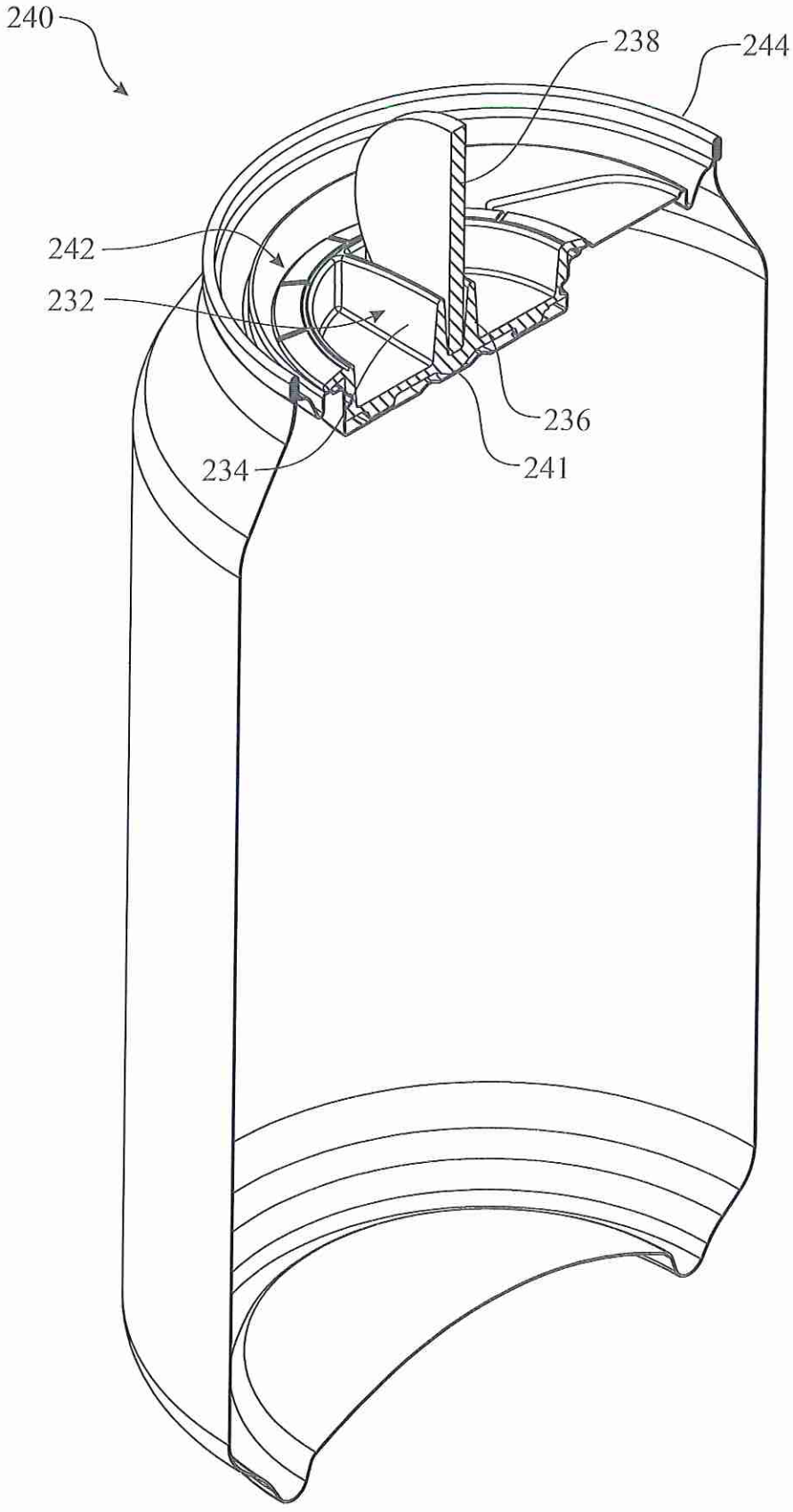


FIG. 40