

FIG. 1

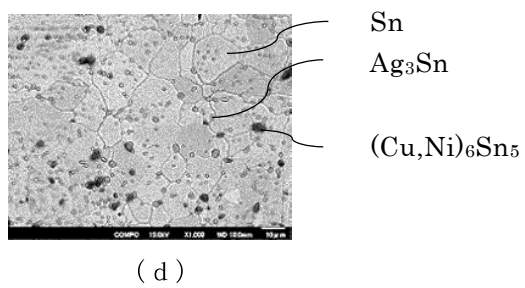
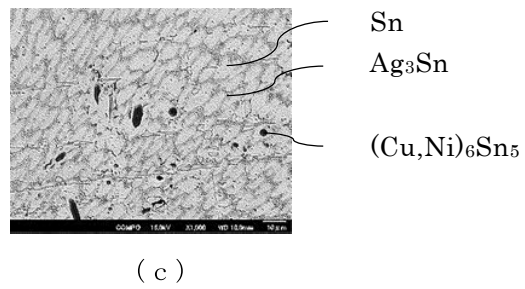
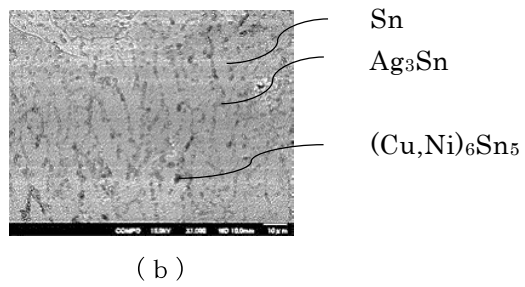
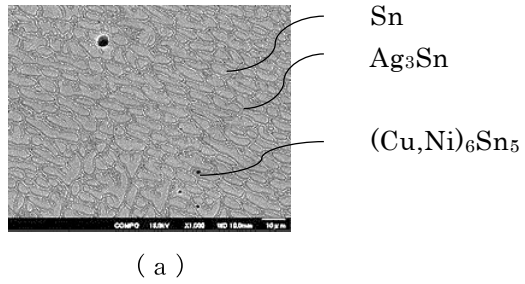
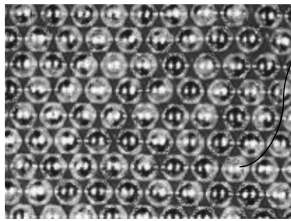
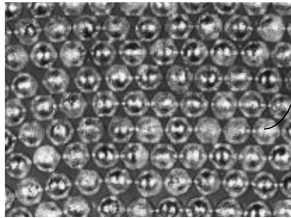


FIG. 2



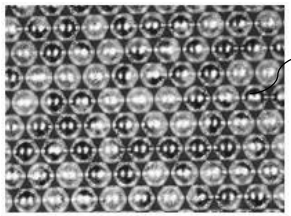
Solder Ball

(a)



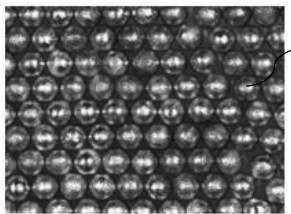
Solder Ball

(b)



Solder Ball

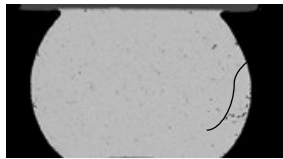
(c)



Solder Ball

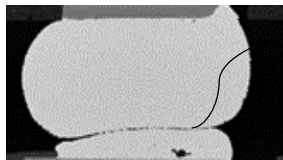
(d)

FIG. 3



Fusion

(a)



Fusion Failure

(b)