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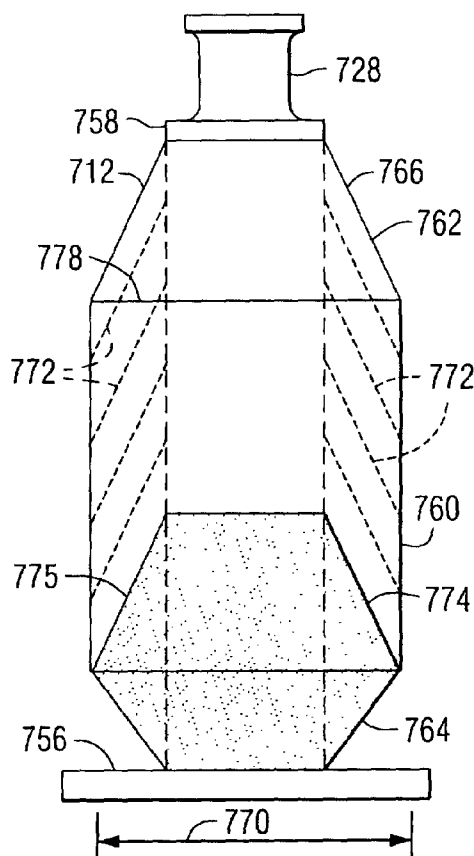
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(54) Title: FILLING WIND FOR BOBBIN TWISTING



(57) Abstract: The present invention provides a method of forming a wound fiber package, comprising: winding a first portion of strand comprising at least one fiber on a bobbin using a first indexing ratio A:B, wherein A is greater than 0 and A is greater than B; and winding a second portion of strand comprising at least one fiber on the bobbin using a second indexing ratio A:B different from the first indexing ratio, wherein A and B are greater than 0. In one non-limiting embodiment of the invention, B equals 0 in the first indexing ratio, A in the first indexing ratio equals A in the second indexing ratio and A equals B in the second indexing ratio. In another non-limiting embodiment of the invention, B is greater than 0 in the first indexing ratio, A in the first indexing ratio equals A in the second indexing ratio and A equals B in the second indexing ratio. The present invention also provides a wound package made by this method.

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