Fig. 1

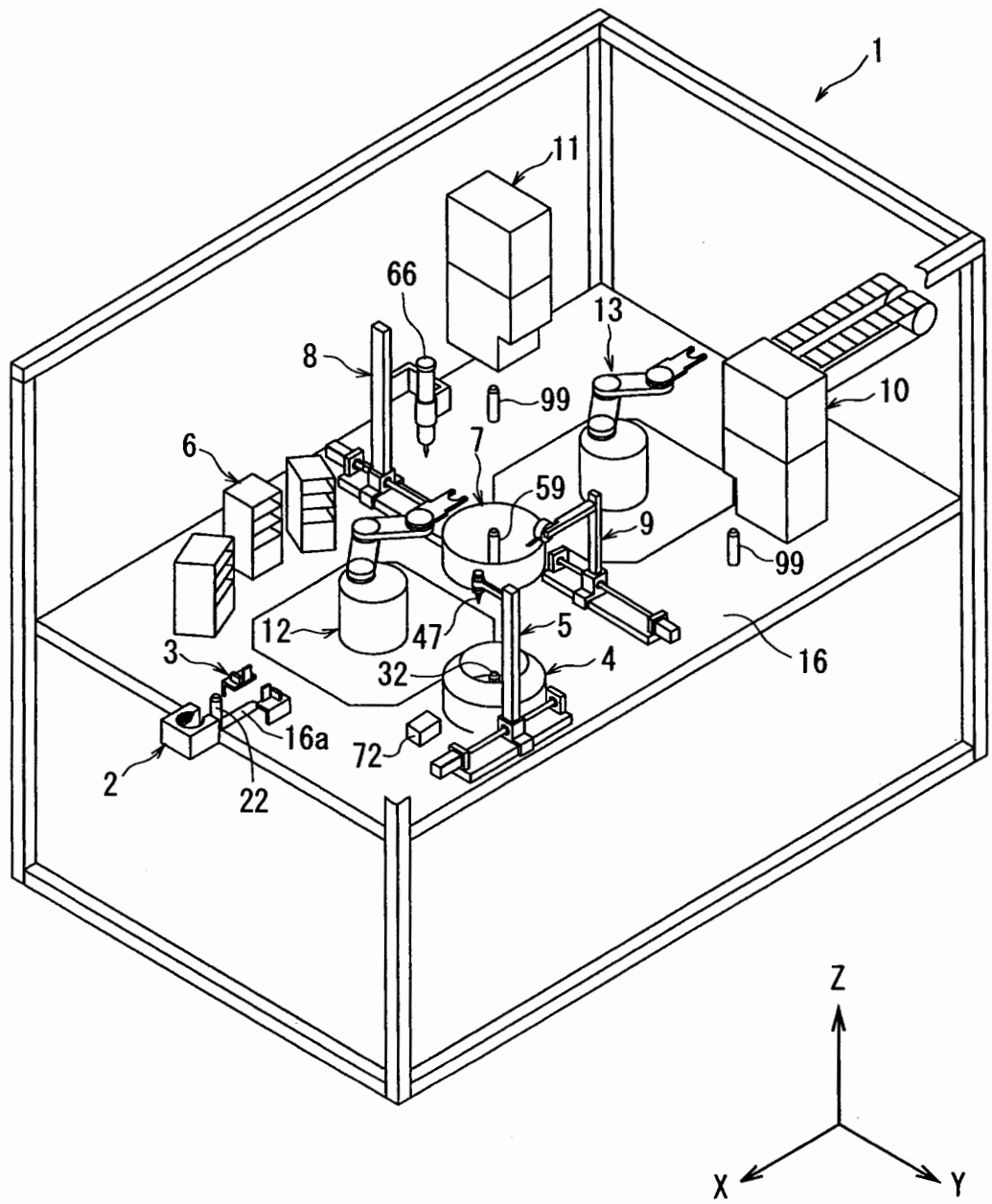


Fig. 2

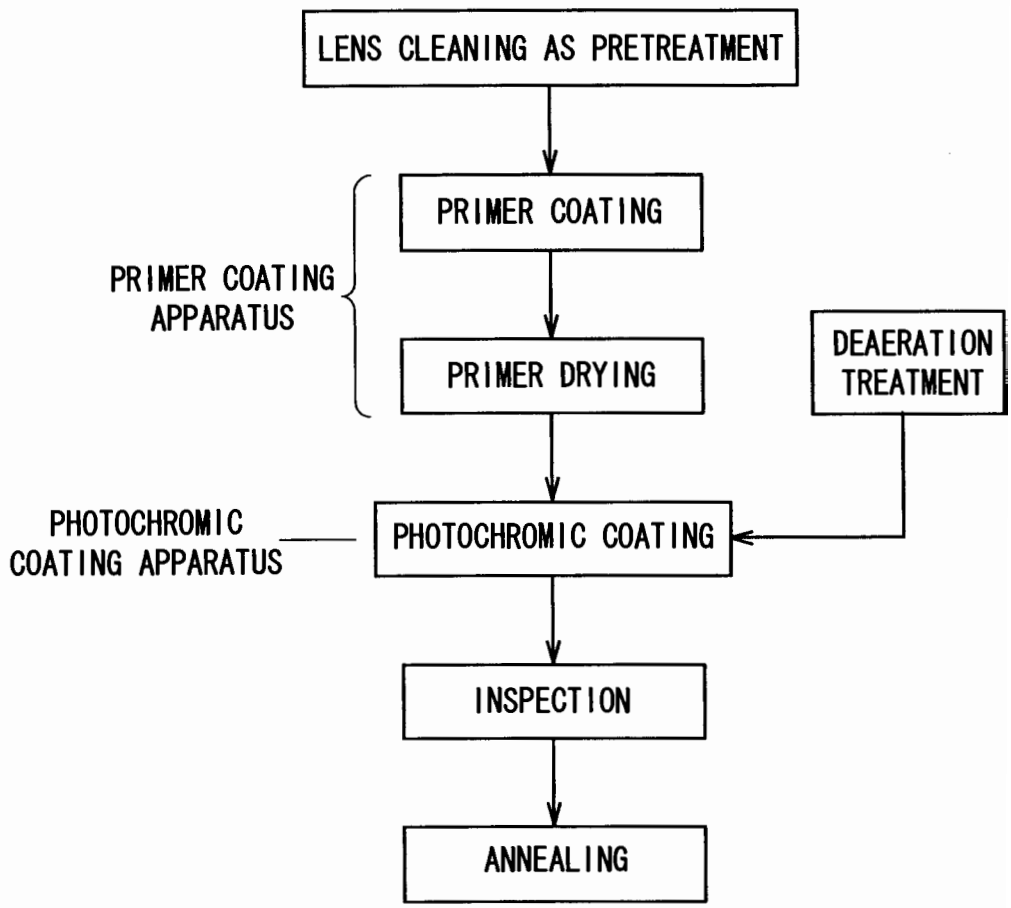

LENS CLEANING AS PRETREATMENT
PRIMER COATING
PRIMER COATING APPARATUS
PRIMER DRYING
DEAERATION TREATMENT
PHOTOCHROMIC COATING APPARATUS
PHOTOCHROMIC COATING
INSPECTION
ANNEALING

Fig. 3

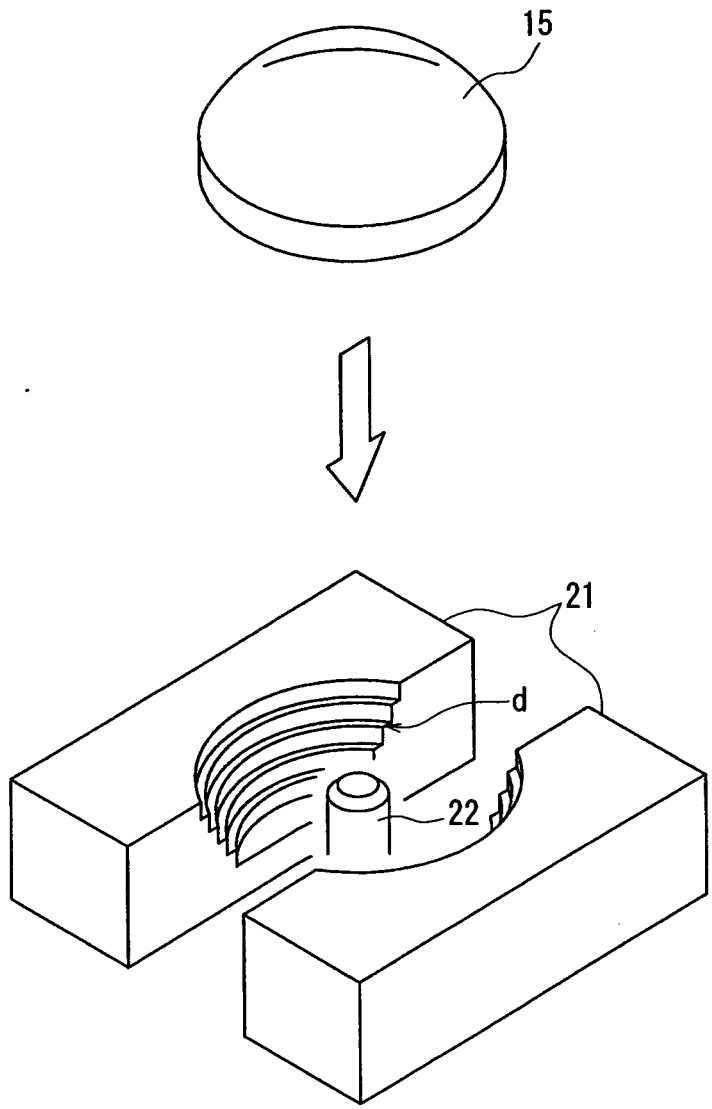


Fig. 4

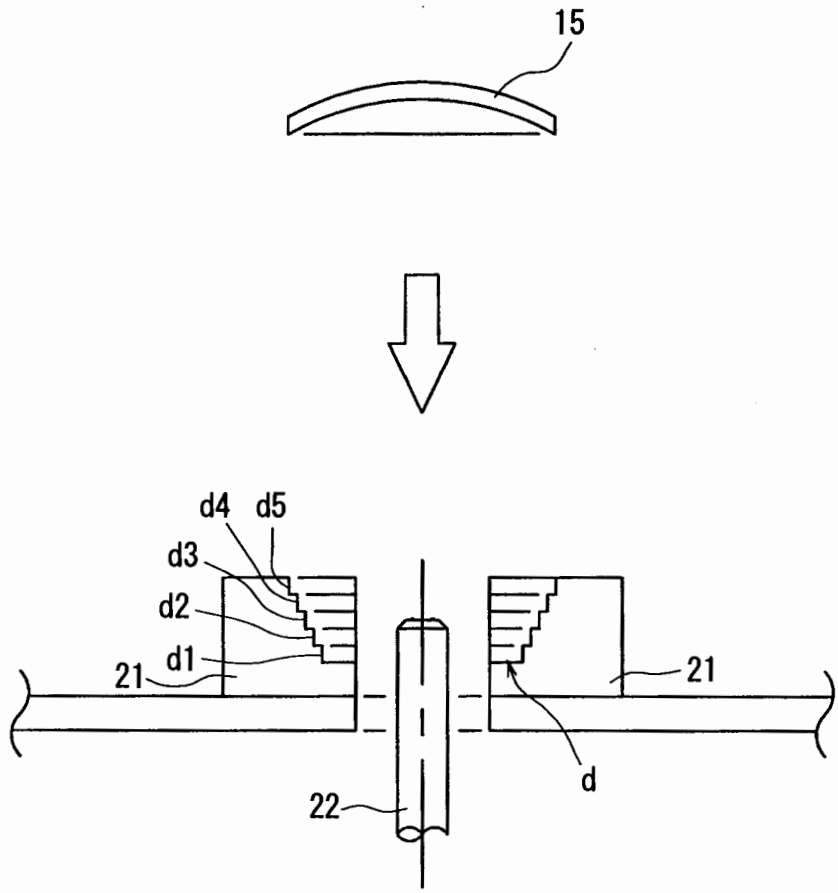


Fig. 5

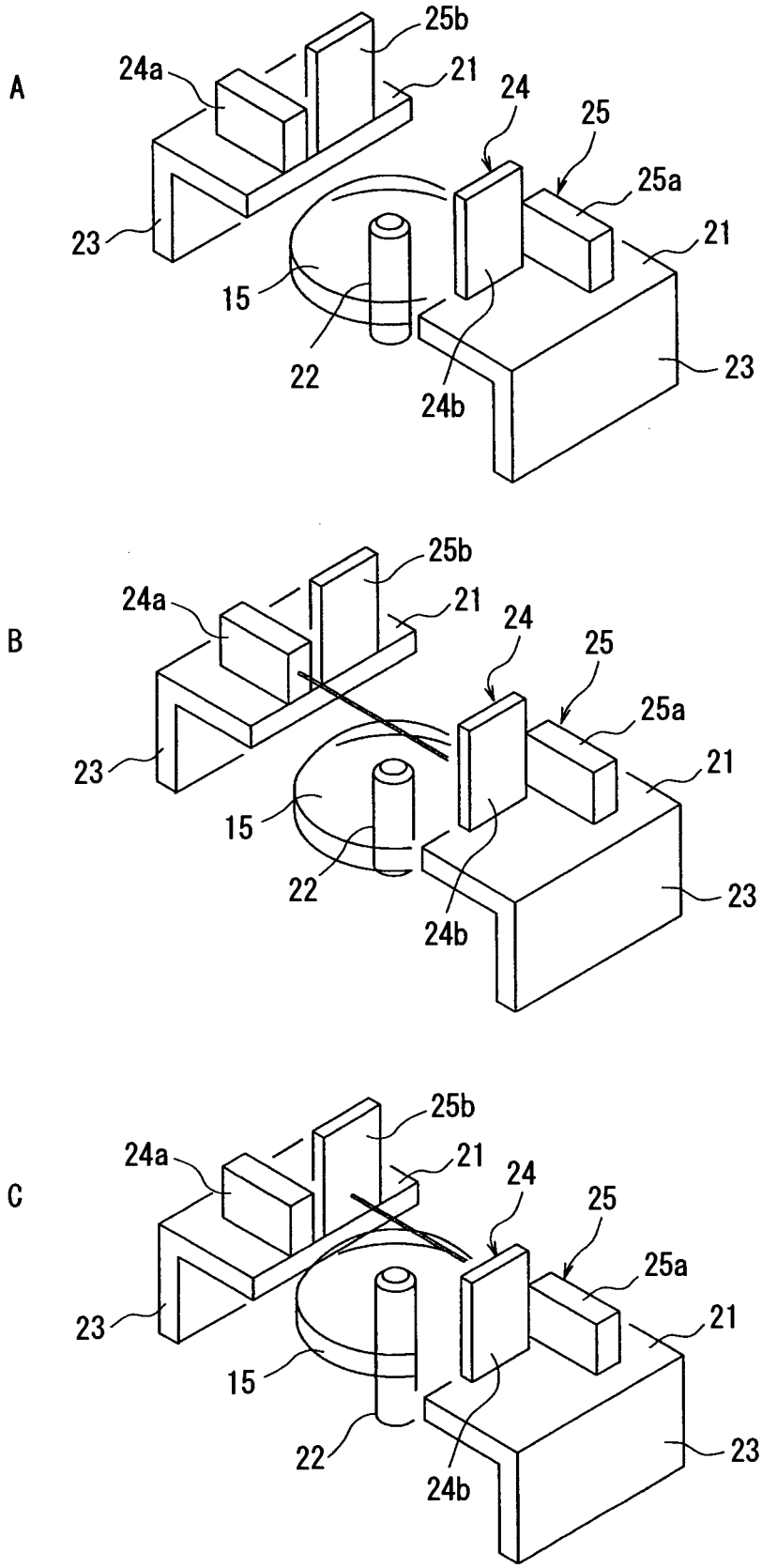

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24b
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Fig. 6

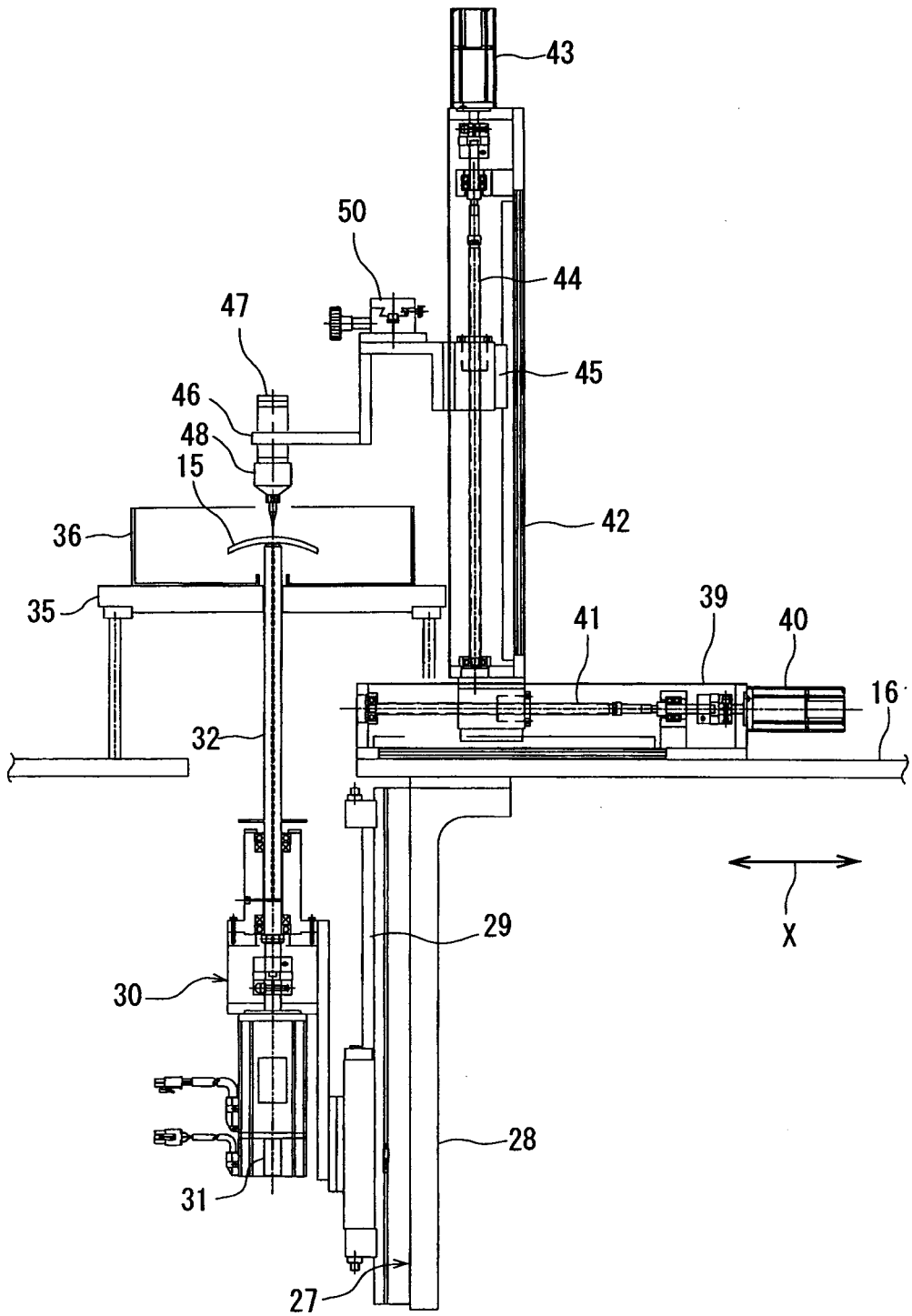


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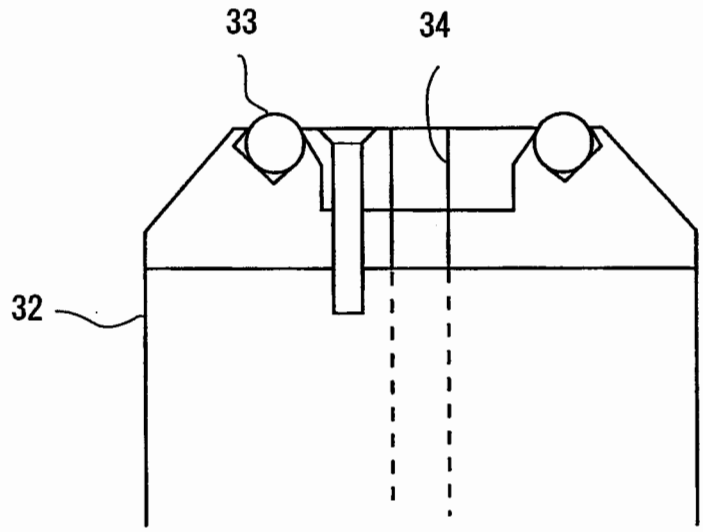


Fig. 8

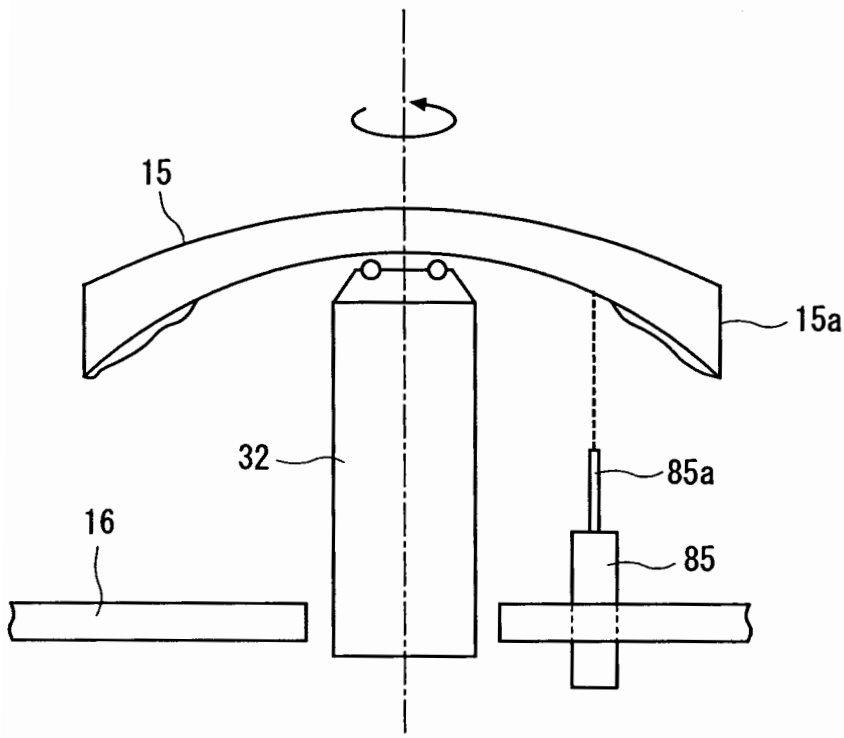


Fig. 9

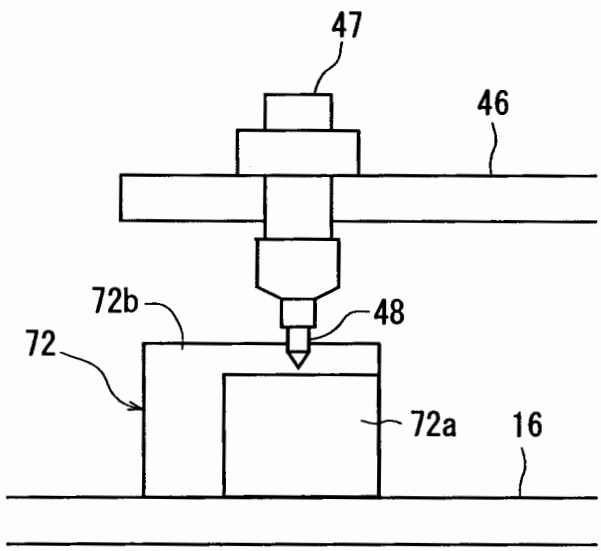


Fig. 10

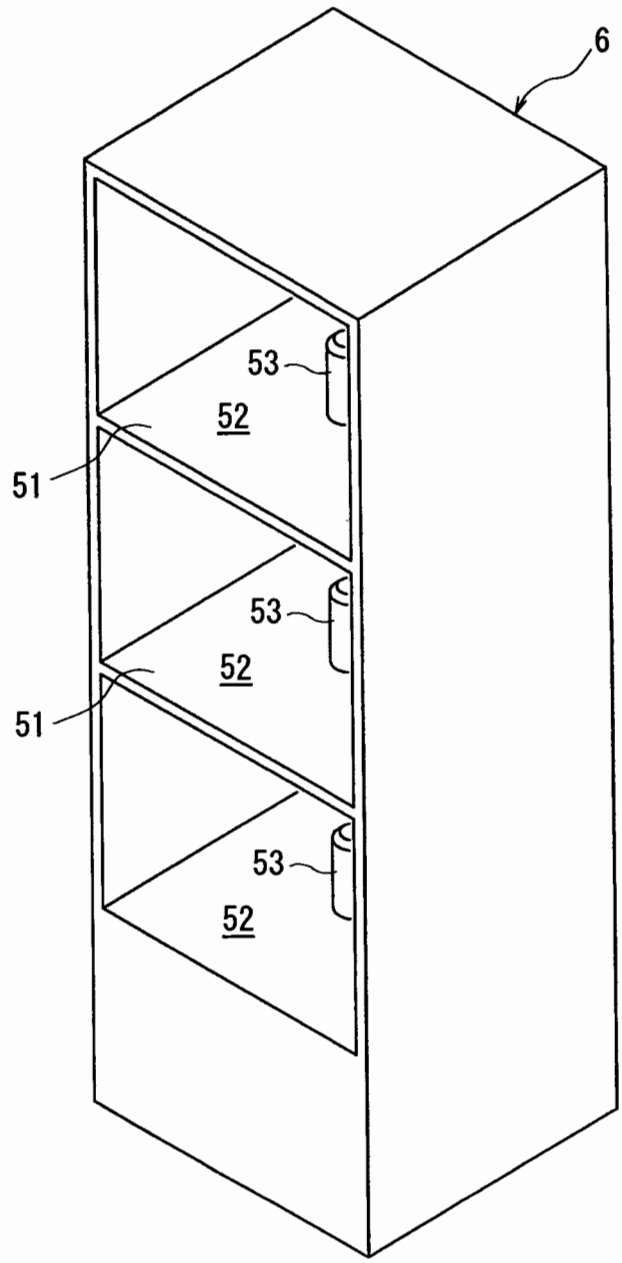
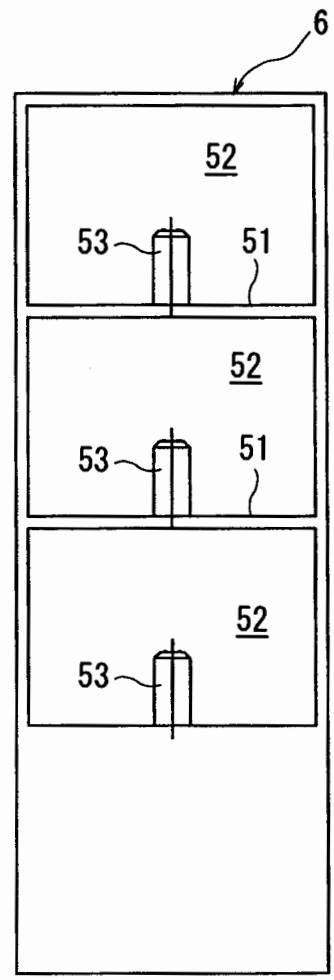


Fig. 11



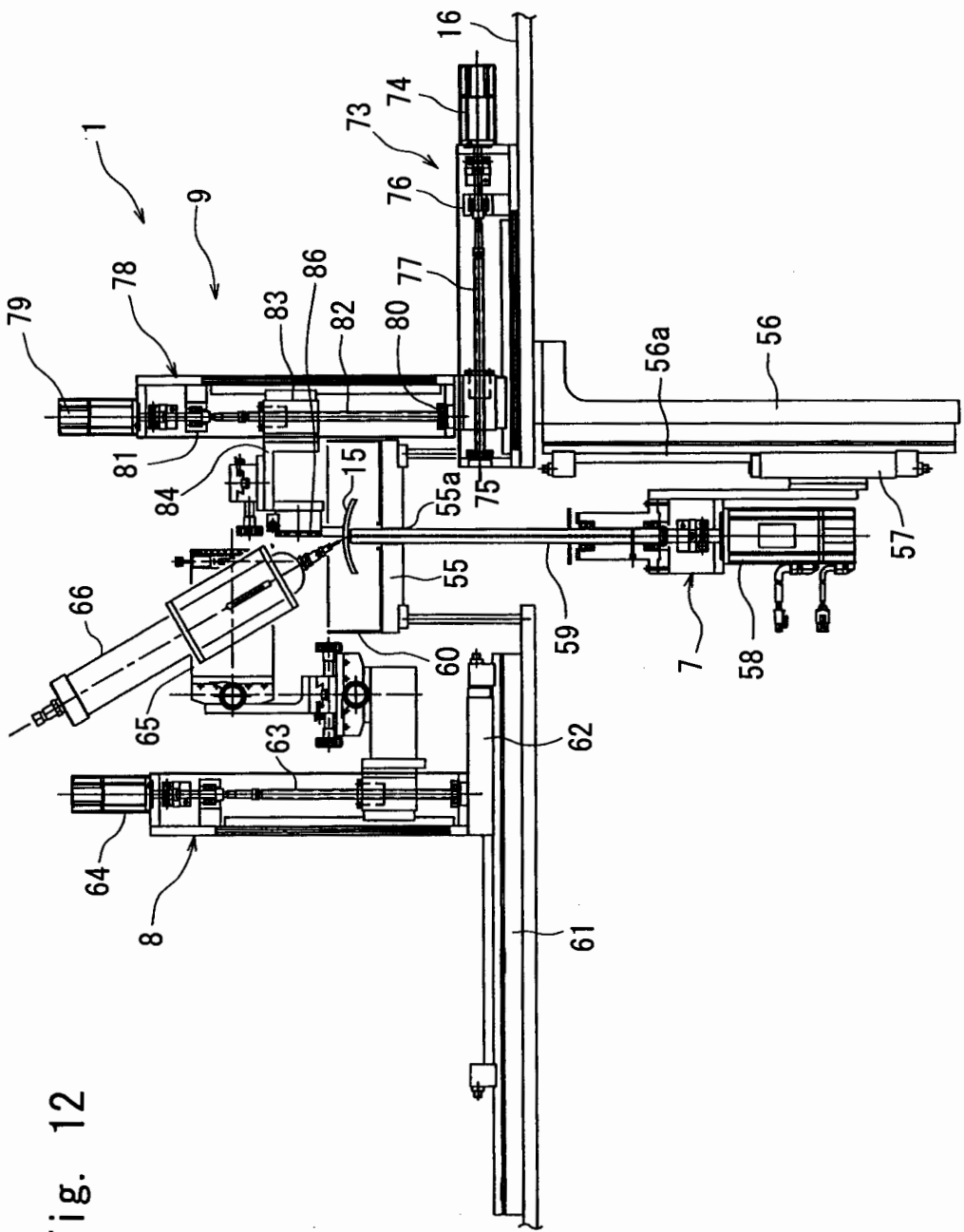

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Fig. 12

Fig. 13

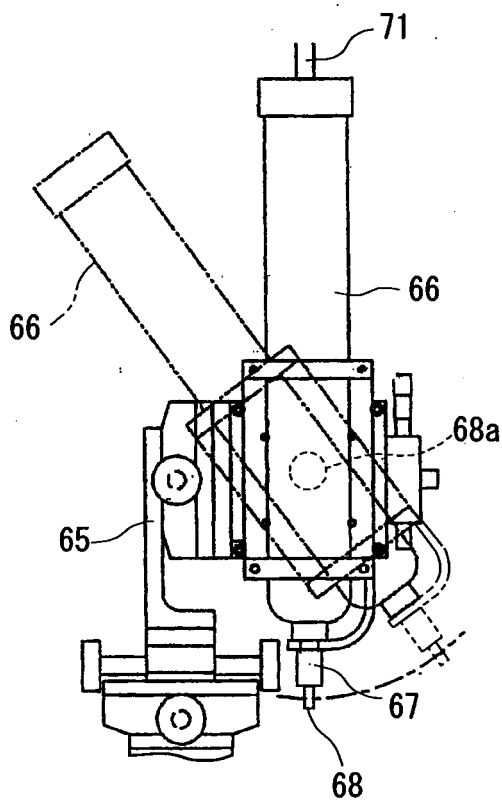


Fig. 14

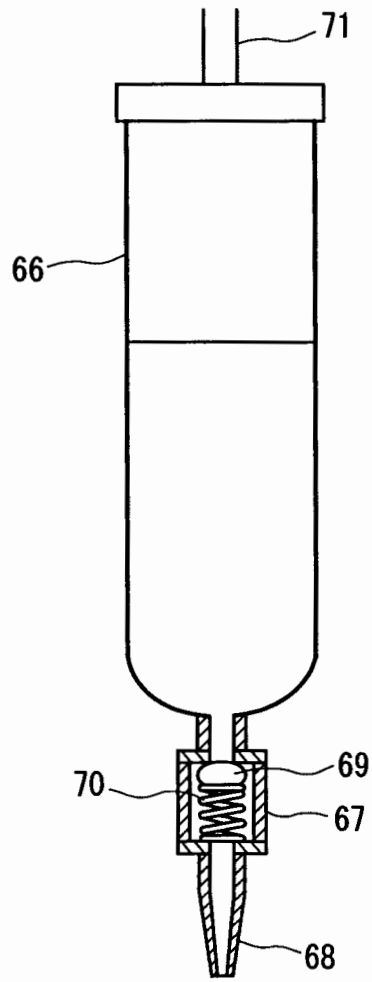


Fig. 15

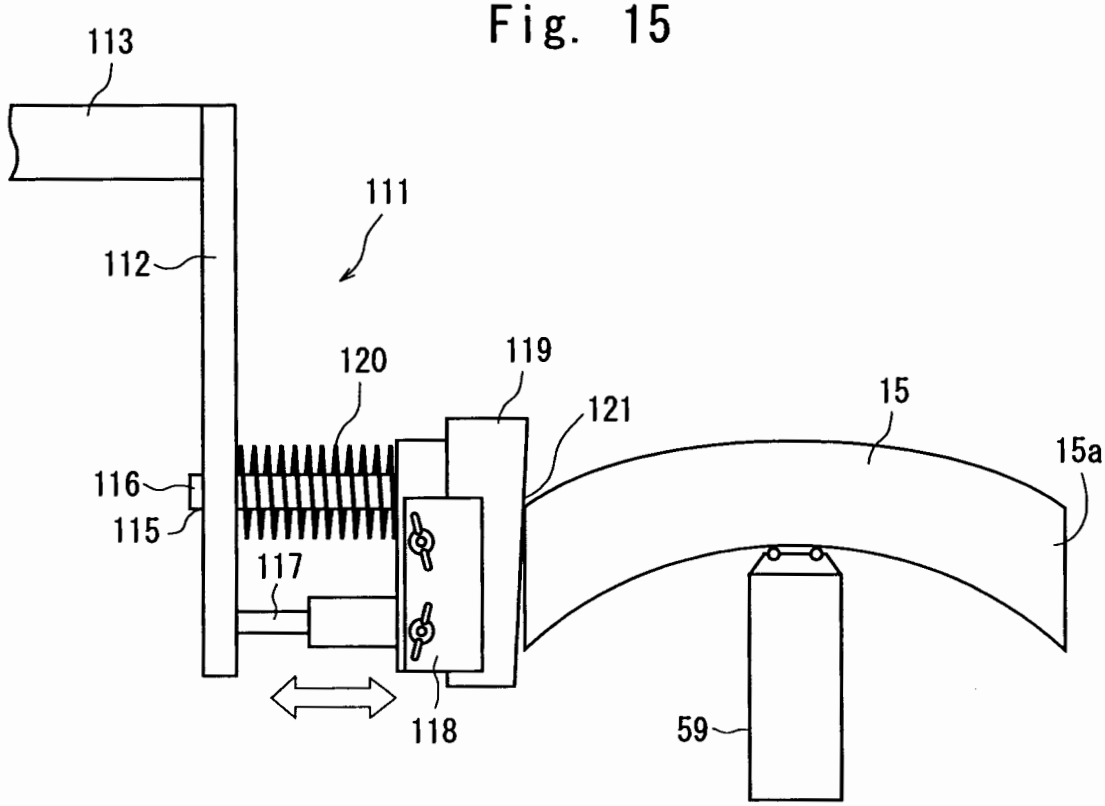


Fig. 16

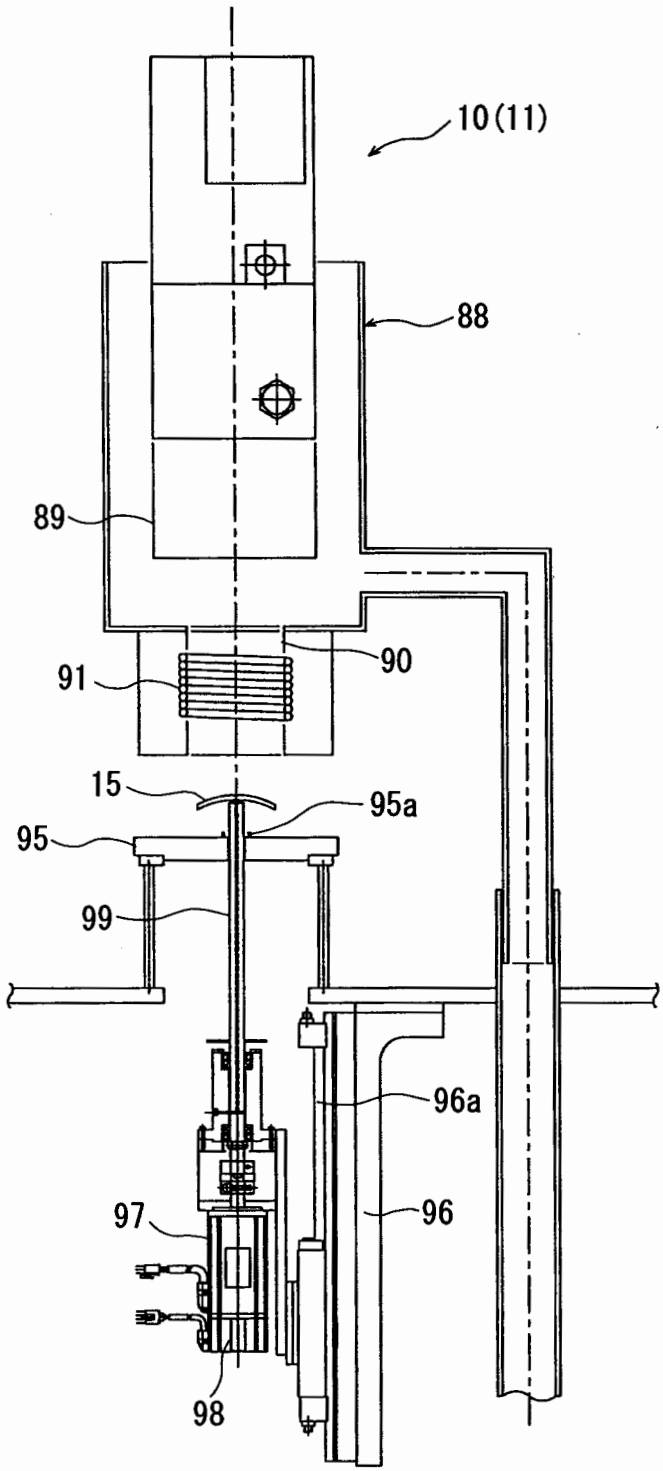


Fig. 17

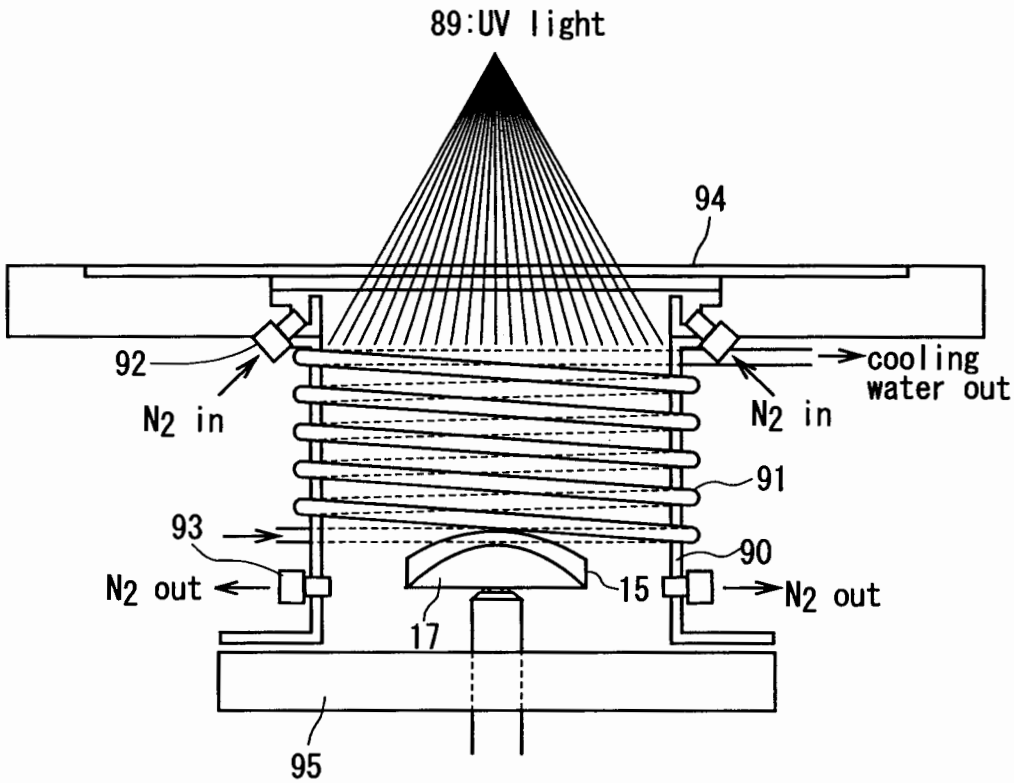

89:UV light
94
92
N2 in
cooling
water out
N2 in
91
93
90
N2 out
15
N2 out
17
95

Fig. 18

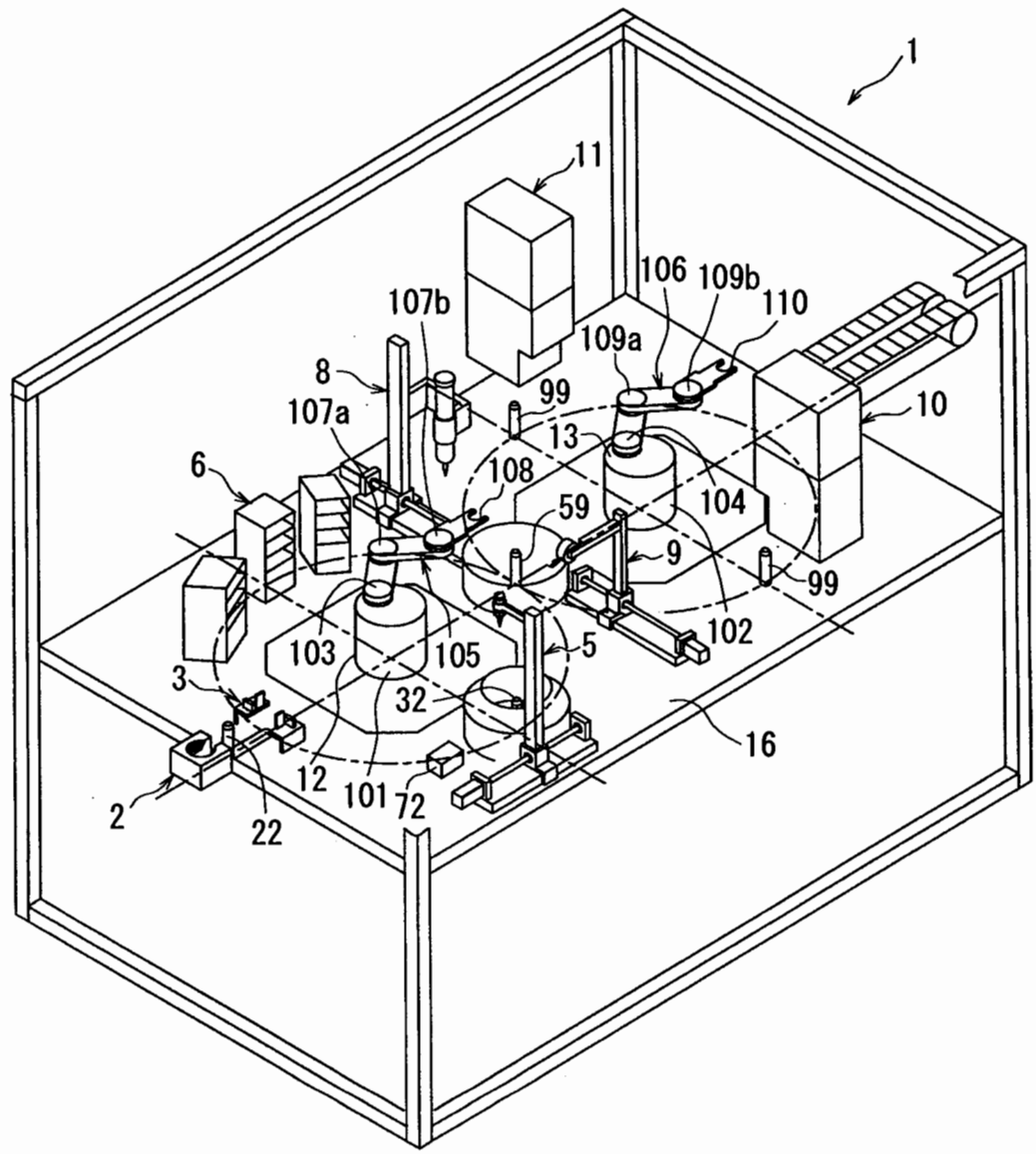

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Fig. 19

