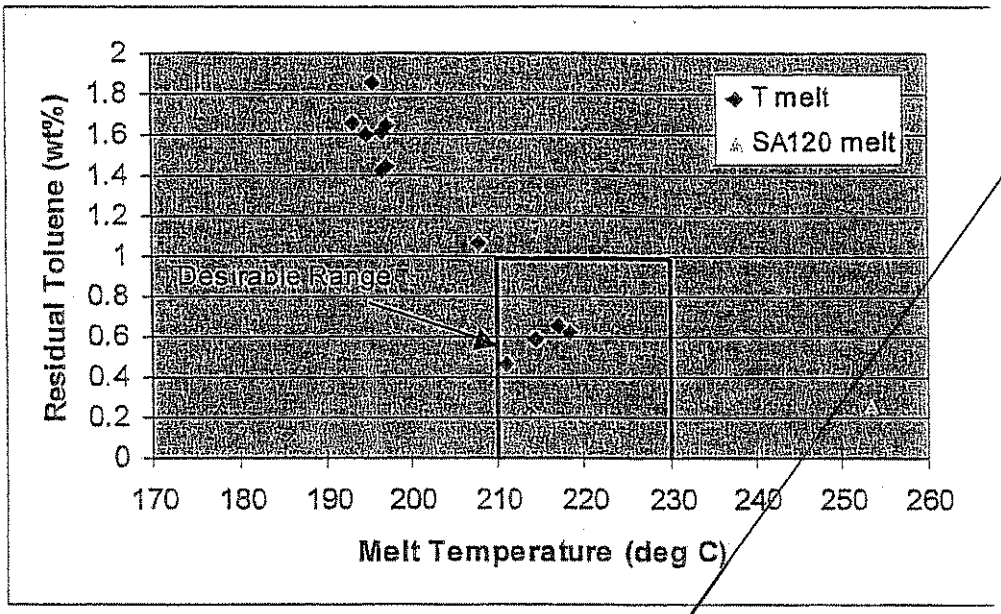
Residual Toluene (wt%)
2
1.8
1.6
1.4
1.2
1
0.8
0.6
0.4
0.2
0
Desirable Range
T melt
SA120 melt
170
180
190
200
210
220
230
240
250
260
Melt Temperature (deg C)

Figure 1

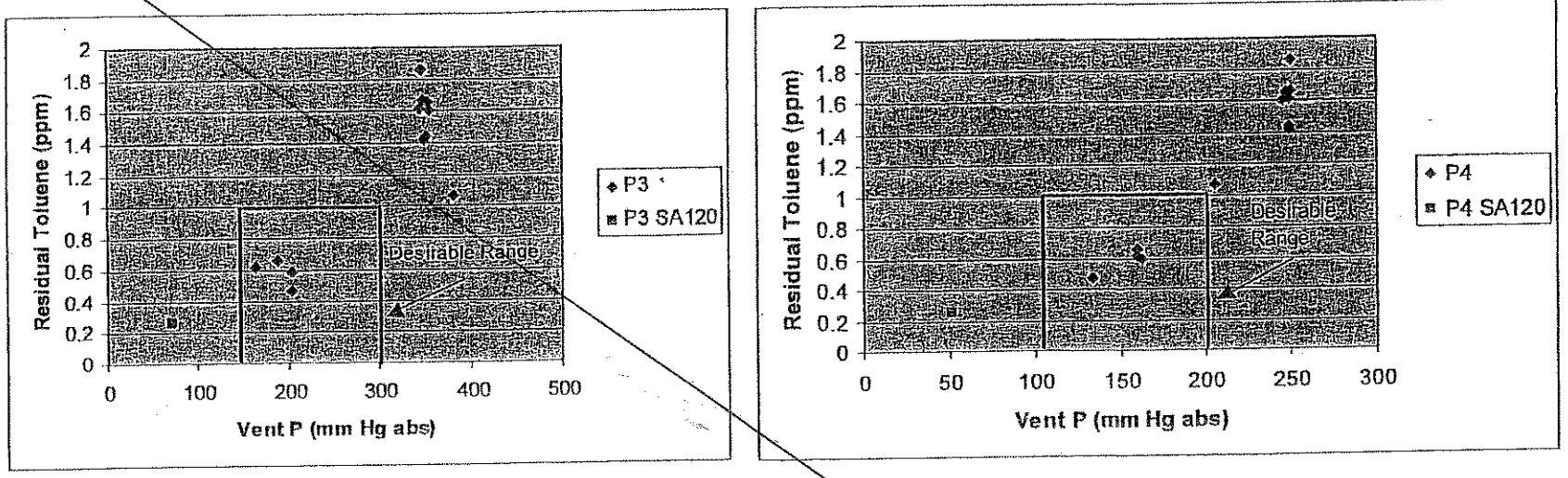
Residual Toluene (ppm)
2
1.8
1.6
1.4
1.2
1
0.8
0.6
0.4
0.2
0
0
100
200
300
400
500
Vent P (mm Hg abs)
Desirable Range
P3
P3 SA120
Residual Toluene (ppm)
0
50
100
150
200
250
300
Vent P (mm Hg abs)
Desirable Range
P4
P4 SA120

Figure 2

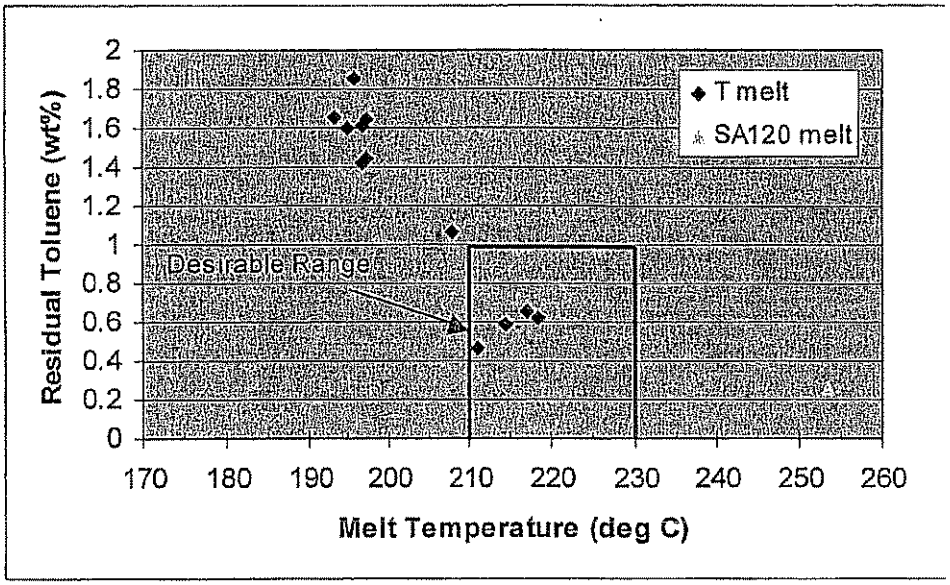
Residual Toluene (wt%)
2
1.8
1.6
1.4
1.2
1
0.8
0.6
0.4
0.2
0
170
180
190
200
210
220
230
240
250
260
Melt Temperature (deg C)
T melt
SA120 melt
Desirable Range

Figure 1

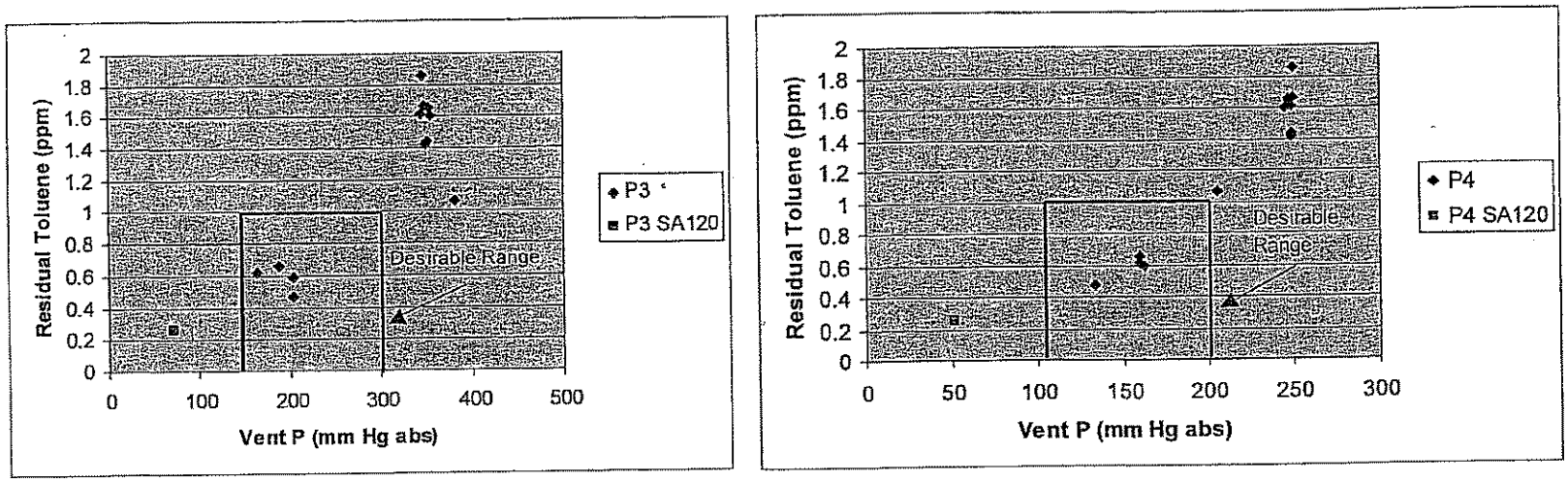
Residual Toluene (ppm)
2
1.8
1.6
1.4
1.2
1
0.8
0.6
0.4
0.2
0
0
100
200
300
400
500
Vent P (mm Hg abs)
Desirable Range
P3
P3 SA120
Residual Toluene (ppm)
2
1.8
1.6
1.4
1.2
1
0.8
0.6
0.4
0.2
0
0
50
100
150
200
250
300
Vent P (mm Hg abs)
Desirable Range
P4
P4 SA120

Figure 2