

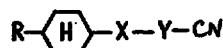
SPECIFICATION

Cyclohexane-containing derivatives of aromatic nitriles and their use as liquid crystal compounds

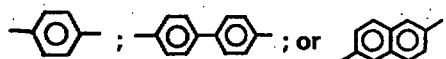
The present invention relates to cyclohexane containing derivatives of aromatic nitriles and their use as liquid crystal compounds.

- Liquid crystal phases are exhibited by certain organic compounds and constitute an intermediate phase that exists between the crystalline solid and the fully disordered liquid phase and within which certain long range ordering of the molecules takes place.
- There are two broad types of liquid crystal phase; the smectic mesophase in which the long range ordering is of a substantially lamellar type and the nematic mesophase in which the ordering is substantially linear, i.e. the molecules tend to line up with the long axes of the molecules parallel. Included sometimes as a sub-class of the nematic phase and sometimes as a separate mesophase is the cholesteric mesophase. This last type has a helical long-range order superimposed upon the linear order of the nematic mesophase.

In accordance with the present invention liquid crystal compounds with a high positive dielectric anisotropy are provided having a general formula:



- where R is an alkyl group containing up to 15 carbon atoms, and preferably three to nine carbon atoms, which may be normal or branched and which may include a chiral centre; X is $-\text{CH}_2\text{CH}_2-$ or $-\text{CH}_2\text{O}-$; and Y is



- The high positive dielectric anisotropy displayed by the compounds of the present invention make them particularly suitable for use in electro-optic display devices and in accordance with an aspect of the present invention an electro-optic display device of the twisted nematic type or of the phase-change type includes as its liquid crystal material a mixture of two or more of the liquid crystal compounds of the present invention or mixtures (solutions) of one or more such compounds with other liquid crystal materials.

- Advantageously an electro-optic display device of the twisted nematic type incorporates as its liquid crystal material at least one compound of the present invention in conjunction with one or more alkyl- or alkyloxy-cyanobiphenyls or alkyl- or alkyloxy-cyanoterphenyls and furthermore advantageously an electro-optic device of the phase change type includes as its liquid crystal material a mixture as defined immediately above, save that the compound of the present invention includes a chiral centre.

- In accordance with a further aspect of the present invention a compound of the present invention includes a chiral centre such that the compound when on its own or mixed with other liquid crystal materials when in a thin film in the Grandjean plane

- texture rotates the plane of polarisation of incident polarised light and reflects elliptically polarised light of specific wavelengths when illuminated by ordinary light so that the mesophases are thermochromic. This occurs, it is believed, because the helical pitch lengths of the molecular formations are such as to give strongly temperature dependent Bragg reflection of particular wavelengths of light in the visible spectral region. That is, the materials appear coloured with a colour which varies with the temperature of the material, and mixtures thereof may thus be used in surface thermography, eg for the detection of breast cancer. This last mentioned property may also be used to produce a temperature sensitive display device eg a thermometer, giving a visual display resulting from the effect of temperature on the helical pitch of the material.

- The present invention will now be described, by way of example only, with reference to the following Examples, which illustrate methods of preparation of compounds of the present invention and give the properties of certain members.

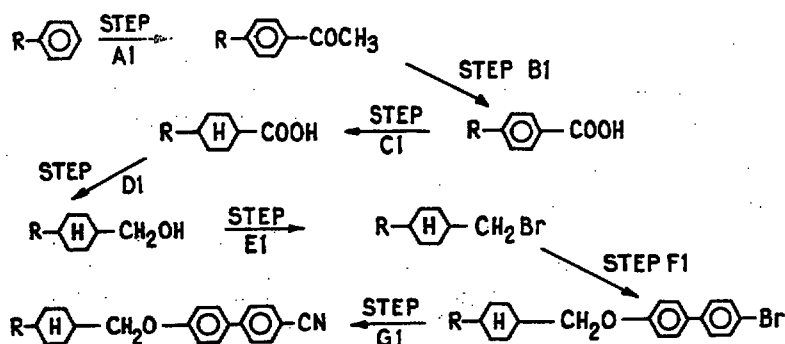
In the following description of this specification the following symbols have the meanings ascribed to them below:—

- C indicates the crystal phase,
 S_A indicates the smectic A mesophase
 S_E indicates the smectic E mesophase,
 S_B indicates the smectic B mesophase,
 Ch indicates the cholesteric mesophase,
 Phase transitions are indicated thus
 $C-S_A$ crystal to smectic A
 () brackets around a temperature indicate a monotropic transition not observed during a heating cycle,
 Δ_H is the total enthalpy of fusion for the change from stable crystal phase C to S_A or a liquid crystal phase,
 (+) which refers to optically active materials having a positive optical rotary power,
 (−) which refers to optically active materials having a negative rotary power,
 $[\alpha]_D^{20}$ which is an absolute measure of the rotary power (the specific rotation of an optically active material when forming a 10% w/w solution in chloroform).

The compounds of the present invention are described as follows:

EXAMPLE 1

- This example describes the preparation of 4-[trans-4''-n-alkylcyclohexyl methoxy]-4'-cyanobiphenyls by the following route:



where R is a normal alkyl group.

The synthetic steps, where R = n-propyl, will now be described by way of example.

Step A1: The production of 4-n-propylacetophenone.

- 5 Crushed anhydrous aluminium trichloride (1.28 mole) was suspended in dry carbon disulphide (348 ml). Acetylchloride (1.1 mole) and n-propylbenzene (1.0 mole) was dissolved in dry carbon disulphide (348 ml) and added to the suspension of aluminium
- 10 trichloride under anhydrous conditions. The mixture was then left to stir overnight. The solvent was distilled from the reaction mixture and the viscous residue poured onto crushed ice and stirred for 0.5 hours. The product was extracted into ether and the
- 15 extract washed with water and dried (Na_2SO_4). The ether was removed by distillation and the oily residue distilled. The product had mpt 132°C at 0.1 mm Hg.

Step B1: The production of 4-n-propylbenzoic acid.

- 20 A solution of sodium hypobromite prepared by dissolving bromine (1.0 mole) in a solution of sodium hydroxide (3.5 mole) in water (700 ml) at 0°C was added to a well stirred solution of 4-n-propylacetophenone (0.2 mole), prepared in step
- 25 A1, in dioxan (500 ml). Throughout the addition and for 0.25 hours afterwards the temperature was maintained at $35^\circ\text{--}45^\circ\text{C}$. The excess of sodium hypobromite was destroyed by adding a solution of sodium metabisulphite. Water (3.5 L) was added and
- 30 bromoform distilled from the reaction mixture. On cooling, the solution was acidified with concentrated hydrochloric acid and the precipitated product filtered off and washed with water. The product was crystallised from ethanol/water to yield white crystals mpt 141.2°C .

Step C1: The production of trans-4-n-propylcyclohexane-1-carboxylic acid.

- A solution of 4-n-propylbenzoic acid (0.2 mole) in sodium hydroxide (0.205 mole) dissolved in
- 40 water (160 ml) was hydrogenated in the presence of Raney nickel catalyst (10 g) in an autoclave (1 L) at 195°C and at a pressure of hydrogen of 170 atm for 30 hours. On cooling, the catalyst was filtered off and the filtrate washed with ether. The aqueous layer
- 45 was separated and acidified. The precipitated acids were extracted into ether and the ether extracts washed with water and then dried (Na_2SO_4). The ether was distilled off and the acids dissolved in methanol (200 ml). The solution was treated successively with 40 g and 30 g of thiourea. After each
- 50 treatment with thiourea the crystalline material formed was filtered off. The combined crystallisates were dissolved in a 5% solution (800 ml) of potas-

- sium hydroxide in water. This solution was acidified
- 55 and the trans-4-n-propylcyclohexane-1-carboxylic acid precipitated was extracted into ether. The ether extract was washed with water and dried (Na_2SO_4). The ether was evaporated off and the product was crystallised from acetone, and had mpt
- 60 99°C .

Step D1: The production of trans-4-n-propylcyclohexylmethanol.

- Trans-4-n-propylcyclohexane-1-carboxylic acid (0.14 mole) was dissolved in sodium dried ether
- 65 (150 ml) and added dropwise to a vigorously stirred suspension of lithium aluminium hydride (0.3 mole) in sodium dried ether (300 ml). When addition was completed the mixture was heated under reflux for 2 hours. On cooling, water was cautiously added to destroy the excess of lithium aluminium hydride. The mixture was then poured into a 20% hydrochloric acid solution and stirred until the inorganic salts were dissolved. The product was extracted into ether, which was then washed with water and dried
- 75 (MgSO_4). The ether was evaporated off and the residue distilled. The product boils at 148°C at a pressure of 25 mm Hg.

Step E1: The production of trans-4-n-propylcyclohexylmethyl bromide.

- 80 Trans-4-n-propylcyclohexylmethanol (0.12 mole) was added to red phosphorus (0.03 g atom) and warmed gently (ca 30°C) using an oil bath. Bromine (0.14 mole) was added dropwise to the mixture. When addition was complete (about $\frac{1}{2}$ hour) the temperature of the oil bath was raised to 180°C for
- 85 one hour. After this time, the mixture was allowed to cool, shaken with ether and filtered. The filtrate was washed with water, then dried (Na_2SO_4). The ether was removed by distillation and the residue distilled.
- 90 The product boiled at 112°C at a pressure of 15 mm Hg.

Step F1: The production of 4-[trans-4'-n-propylcyclohexylmethoxy]-4'-bromobiphenyl.

- Commercially available 4-benzenesulphonyloxy-4'-bromobiphenyl (0.02 mole) was heated under
- 95 reflux for two hours with sodium hydroxide (0.05 mole), water (48 ml) and dioxan (96 ml). Trans-4-n-propylcyclohexylmethyl bromide (0.02 mole) was then added and the mixture heated for a further 20
- 100 hours under reflux. On cooling, the mixture was poured into water (500 ml) and the precipitated product extracted into chloroform. The combined chloroform extracts were washed with water and dried (Na_2SO_4). The chloroform was removed by dis-
- 105 tillation and the residue crystallised from ethanol to a constant melting point of 154°C and a nematic to

isotropic liquid transition temperature of 176°C.

Step G1: The production of 4-[trans-4''-n-propylcyclohexylmethoxy]-4'-cyanobiphenyl.

- A solution of 4-[trans-4''-n-propylcyclohexylmethoxy]-4'-bromobiphenyl (0.013 mole) in N-methylpyrrolidone (15 ml) was heated under reflux and vigorously stirred with cuprous cyanide (0.018 mole) for 1.5 hours. On cooling, the reaction mixture was poured into a solution of:
- 10 Iron (III) Chloride (0.027 mole)

Concentrated hydrochloric acid (1.0 ml)

Water (50 ml)

and stirred at 50°C for 0.5 hours.

- 15 The product was extracted into ether and the combined extracts were washed with water and dried (Na₂SO₄). The ether was removed by distillation and the crude product purified by column chromatography (silica gel column eluted with 20 chloroform) and crystallisation from hexane.

Physical constants for this compound and others similarly prepared are given in Table 1 below.

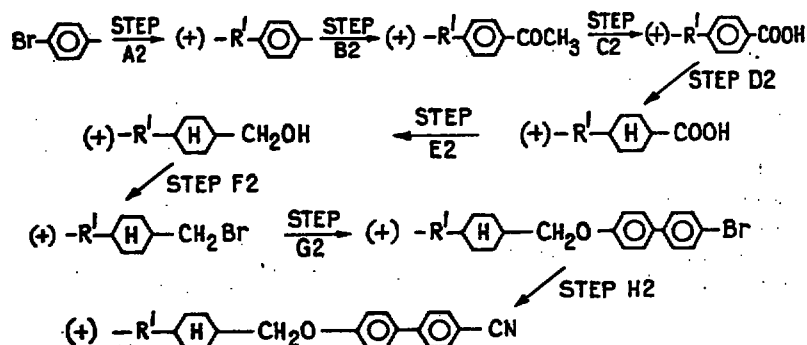
TABLE 1

R	C-S _A /N (°C)	S _A -N (°C)	N-I (°C)	Δ _H k cal mol ⁻¹
n-C ₃ H ₇	124	—	198.8	4.8
n-C ₄ H ₉	93	—	193	7.5
n-C ₅ H ₁₁	107	136.3	193.2	4.8
n-C ₆ H ₁₃	107.3	161.8	185.7	5.2
n-C ₇ H ₁₅	107.4	171.5	183.6	6.6
n-C ₈ H ₁₇	96	173.7	177.2	4.9

EXAMPLE 2

This example describes the preparation of (+)-4-

- 25 [trans-4''-alkylcyclohexylmethoxy]-4'-cyanobiphenyls by the following route:



where R' is a branched, chiral alkyl group.

- The synthetic steps, where R is the (+)-2-methylbutyl group, will now be described by way of example.

Step A2: The production of (+)-2-methylbutylbenzene.

- A solution of bromobenzene (0.51 mole) in sodium dried ether (200 ml) was added in drops to 35 magnesium turnings (0.51 g atom) in sodium dried ether (50 ml). A single crystal of iodine was added to initiate the reaction, which was kept going by the addition of the bromobenzene. When addition was complete the solution was heated under reflux for 1 40 hour.

- The solution of the Grignard reagent was then cooled in an ice bath and anhydrous iron (III) chloride (0.005 mole) in ether (2 ml) added. A solution of (+)-2-methylbromide (0.54 mole) in 45 sodium dried ether (100 ml) was then added during 30 minutes. The mixture was left to stir for 48 hours at 25°C. The mixture was then poured into a 20% solution of hydrochloric acid in water (300 ml), cooled to 0°C and stirred for ½ hour. The product was

- 50 extracted into ether and the combined extracts were washed with water and dried (Na₂SO₄). The ether was removed by distillation and the oily residue distilled. The fraction of (+)-2-methylbutylbenzene boiling at 120°C was collected under partial water 55 pump vacuum (30 mm Hg).

Step B2: The production of (+)-4-(2'-methylbutyl)acetophenone.

- This was prepared in an analogous manner to that described in Step A1 of Example 1. The product had 60 bpt 100°C at 0.5 mm Hg.

Step C2: The production of (+)-4-(2'-methylbutyl)benzoic acid.

- This was prepared in an analogous manner to that described in Step B1 of Example 1. The product had 65 mpt 130°C.

Step D2: The production of (+)-trans-4-(2'-methylbutyl)cyclohexane-1-carboxylic acid.

- This was prepared in an analogous manner to that described in Step C1 of Example 1. The product had 70 mpt 50.5°C.

Step E2: The production of (+)-trans-4-(2'-methylbutyl)cyclohexylmethanol.

This was prepared in an analogous manner to Step D1 of Example 1.

The product had bpt 164°C at a pressure of 25 mm Hg.

- 5 **Step F2:** The production of (+)-trans-4-(2'-methylbutyl) cyclohexylmethyl bromide.

This was prepared in an analogous manner to Step E1 of Example 1.

The product had bpt 170°C at a pressure of 20 mm

10 Hg.

Step G2: The production of (+)-4-[trans-4''-(2'''-methylbutyl) cyclohexylmethoxy]-4'-bromobiphenyl.

This was prepared in an analogous manner to

- 15 **Step F1** of Example 1.

The product had the constants: C-S_E, 99°C; S_E-S_B, 135°C; S_B-S_A, 137°C; S_A-I, 166°C.

- Step H2:** The production of (+)-4-[trans-4''-(2'''-methylbutyl) cyclohexylmethoxy]-4'-cyanobiphenyl.

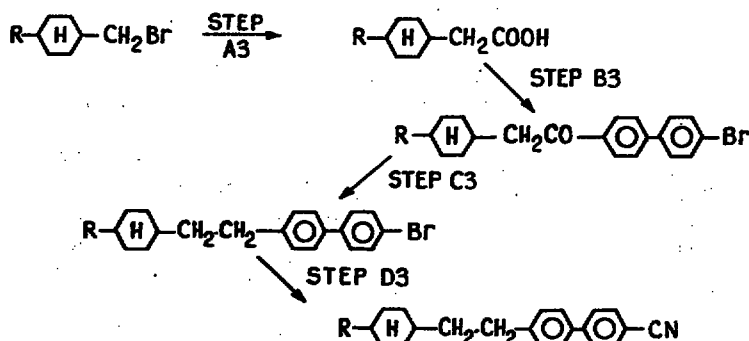
This was prepared in an analogous manner to Step G1 of Example 1.

The product had the constants: C-S_A, 120°C; S_A-Ch, 144°C; Ch-I, 157.5°C.

- 25 Pitch length of a 10% w/w solution in 4-n-pentyl-4'-cyanobiphenyl is 4.6 μm.

EXAMPLE 3

This example describes the preparation of 1-[trans-4'-alkylcyclohexyl]-2-[4''-[4'''-cyanobiphenyl]] ethanes by the following route:



where R is a normal or branched alkyl group, which may be chiral.

The synthetic steps, where R = n-propyl, will now be described by way of example.

- 35 **Step A3:** The production of trans-4-n-propylcyclohexylacetic acid.

trans-4-n-Propylcyclohexylmethyl bromide (0.08 mole), prepared in Step E1 of Example 1, was converted to the corresponding Grignard reagent by a method analogous to that employed for phenyl

- 40 magnesium bromide in Step A2 of Example 2.

The solution of Grignard reagent was poured onto a mixture of ether (300 ml) and crushed solid carbon dioxide. After stirring for two hours the mixture was

- 45 acidified with concentrated hydrochloric acid. The product was extracted into ether and the combined

extracts washed with water until the washings were neutral to Congo-red indicator. The ether extracts

were dried (Na₂SO₄) and the ether removed by distillation. The solid residue was crystallised from n-hexane. The acid product has mp 51°C.

Step B3: The production of trans-4-n-propylcyclohexylmethyl 4'-[4''-bromobiphenyl] ketone.

A solution of trans-4-n-propylcyclohexylacetyl chloride (0.015 mole) [prepared from the acid with an excess of thionyl chloride] and 4-bromobiphenyl (0.014 mole) in dichloromethane (60 ml) was added dropwise to a suspension of aluminium trichloride (0.023 mole) in dichloromethane (20 ml), cooled in an ice bath. The reaction mixture was stirred during 18 hours and then poured onto a 20% v/v hydrochloric acid, ice/water mixture (200 ml) and stirred for 0.5 hours.

The aqueous mixture was shaken with chloroform (3 x 80 ml) and the combined chloroform extracts were washed with water and dried over anhydrous sodium sulphate. The solvent was removed by distil-

lation and the residue crystallised from ethanol/toluene to give mp 150°C.

- 70 **Step C3:** The production of 1-[trans-4'-n-propylcyclohexyl]-2-[4''-[4'''-bromobiphenyl]] ethane.

A solution of the ketone prepared in Step B3 above in chloroform (70 ml) was added dropwise to a suspension of lithium aluminium hydride (0.03 mole) and aluminium trichloride (0.04 mole) in sodium dried ether (70 ml).

- 75 The mixture was then heated and stirred under reflux for 18 hours. The excess of lithium aluminium hydride was destroyed by the cautious addition of water and the mixture then poured into a 20% v/v mixture of hydrochloric acid and water and stirred for 1 hour.

The product was extracted into chloroform and the combined extracts washed with water, dried

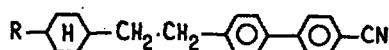
- 85 (Na₂SO₄), and the solvent removed by distillation. The residual solid was crystallised from ethanol/toluene. The product had the constants: C-N, 128°C; N-I, 162°C.

Step D3: The production of 1-[trans-4'-n-propylcyclohexyl]-2-[4''-[4'''-cyanobiphenyl]] ethane.

- 90 This is prepared in an analogous manner to Step G1 of Example 1.

The constants for this compound and others prepared similarly are given in Table 2 below.

TABLE 2

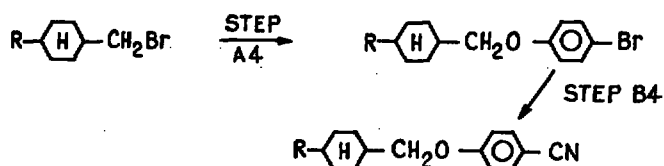


R	C-S _A /N (°C)	S _A -N (°C)	N-I (°C)	ΔH k cal mol ⁻¹
n-C ₃ H ₇	77.2	—	193.8	5.5
n-C ₄ H ₉	71.8	74.5	182.2	—

EXAMPLE 4

This example describes the preparation of 4 -

[trans - 4' - n - alkylcyclohexylmethoxy] benzonitriles by the following route:



- 5 where R is a normal or branched alkyl group which may be chiral.

The synthetic steps where R = n-propyl will now be described by way of example.

- 10 **Step A4:** The production of 4 - [trans - 4' - n - propylcyclohexylmethoxy] bromobenzene.

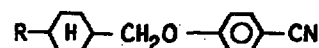
Commercially available 4 - bromophenol (0.04 mole), potassium carbonate (0.02 mole) and trans - 4 - n - propylcyclohexylmethyl bromide (0.04 mole) prepared in Step E1 of Example 1 were added to butan-2-one (120 ml). The mixture was stirred and heated under reflux for 48 hours.

- 15 On cooling, the mixture was poured into water (400 ml) and the solution shaken with ether (3 x 100 ml). The combined ether extracts were washed with water (2 x 100 ml) and dried over MgSO₄. The ether was removed by distillation and the residue crystallised from ethanol to give a product with mp 57.6°C.
- 20 **Step B4:** The production of 4 - [trans - 4' - n - propylcyclohexylmethoxy] benzonitrile.

- 25 This was prepared in an analogous manner to Step G1 of Example 1.

Physical constants for this compound and others similarly prepared are given in Table 3 below.

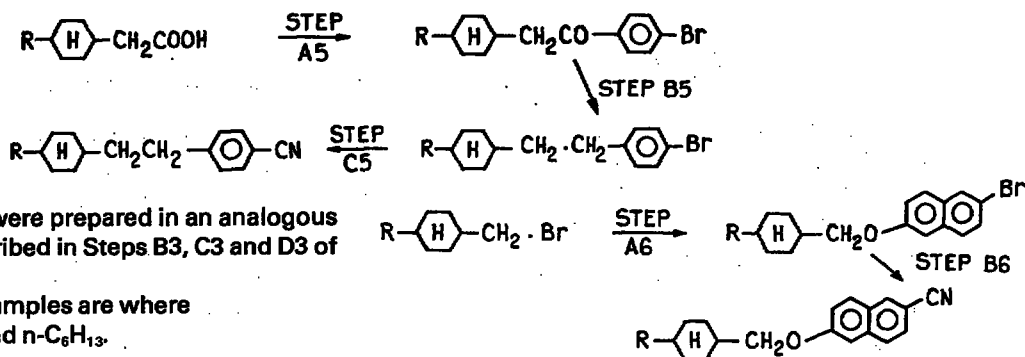
TABLE 3



R	C-N/I (°C)	N-I (°C)	ΔH k cal mol ⁻¹
n-C ₃ H ₇	61.6	(36.3)	8.0
n-C ₄ H ₉	70.0	(36.0)	6.7
n-C ₅ H ₁₁	74.3	(48.6)	5.6
n-C ₇ H ₁₅	48.0	53.5	9.6
n-C ₈ H ₁₃	56.0	45.0	—

EXAMPLE 5

- 30 This example describes the preparation of 1 - [trans - 4' - alkylcyclohexyl] - 2 - [4'' - cyanophenyl] ethanes by the following route:



- 35 These compounds were prepared in an analogous manner to those described in Steps B3, C3 and D3 of Example 3.

Specific product examples are where R = n-C₄H₉, n-C₅H₁₁, and n-C₆H₁₃.

EXAMPLE 6

- 40 This example describes the preparation of 2 - [trans - 4' - alkylcyclohexylmethoxy] - 6 - cyanonaphthalenes by the following route:

where R is a normal or branched alkyl group which may be chiral.

- 45 The synthetic steps where R is n-propyl will now be described by way of example.

Step A6: The production of 2 - [trans - 4' - n - propylcyclohexylmethoxy] - 6 - bromonaphthalene.

This was prepared as in Step A4 of Example 4 but

using commercially available 2-bromo-6-hydroxynaphthalene.

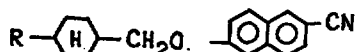
The product had mp 113°C.

Step B6: The production of 2-[trans-4-n-propylcyclohexylmethoxy]-6-cyanonaphthalene.

This was prepared in an analogous manner to Step G1 of Example 1.

Physical constants for this compound and others similarly prepared are given in Table 4 below.

TABLE 4



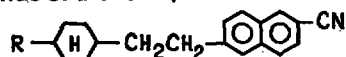
15

R	C-N (°C)	N-I (°C)	ΔH k cal mol ⁻¹
n-C ₃ H ₇	91.0	112.0	6.1
n-C ₄ H ₉	82.4	109.5	7.6
n-C ₅ H ₁₁	87.3	114.5	6.0
n-C ₆ H ₁₃	81.0	110.0	9.4
n-C ₇ H ₁₅	88.0	108.5	8.4

The data in Tables 1-4 show that none of the pure materials listed exhibits a liquid crystal phase at a low enough temperature to be of direct interest for commercial application. However, the compounds are of interest and use in this connection when used as eutectic mixtures with one another or with other liquid crystal forming materials.

EXAMPLE 7

Compounds of the form;

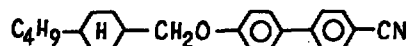
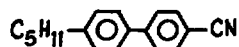


These are prepared by a method analogous to that of Example 3.

Specific product examples are where R = n-C₃H₇, n-C₄H₉, n-C₅H₁₁, and n-C₆H₁₃.

The following mixtures are examples and demonstrate the usefulness of the compounds described.

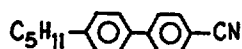
MIXTURE 1



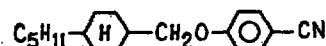
86% w/w } Δn = 0.22 at 23°C
14% w/w } Δε = 12.2 at 41°C
(ref. index and dielectric anisotropy).

Transition temperatures C-N - 11°C
N-I - 55°C

MIXTURE 2



87% w/w



13% w/w

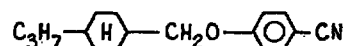
Transition temperatures: C-N, 14.5°C
N-I, 35.3°C

Other physical properties:

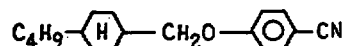
Viscosity: 34.8 cst at 20°C

Dielectric anisotropy (ΔΣ): 13.13 at 1 kHz.

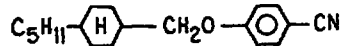
MIXTURE 3



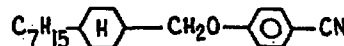
18.0% w/w



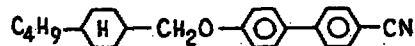
19.5% w/w



25.0% w/w



29.5% w/w



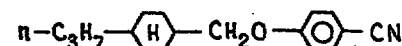
8.0% w/w

Transition temperatures: C-N, 10-15°C
N-I, 54.5°C.

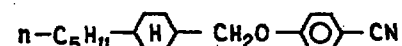
Other physical properties:

Dielectric anisotropy (ΔΣ): 6.4 at 1 kHz.

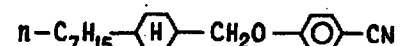
MIXTURE 4



30% w/w



40% w/w



30% w/w

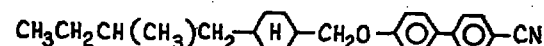
C-N* = 10-18°C, N-I = 45°C

* This is the melting point of a metastable solid which forms on cooling quickly to -30°C. However, after some time the mixture segregates and the components melt/redissolve completely on heating to 50°C: birefringence (Δn) = 0.11 at 25°C dielectric anisotropy (Δε) = 10.9 at 29°C. Threshold voltage in polyvinyl alcohol aligned twisted nematic cell = 1.5 volts (rms) at 100 Hz.

MIXTURE 4



94% w/w



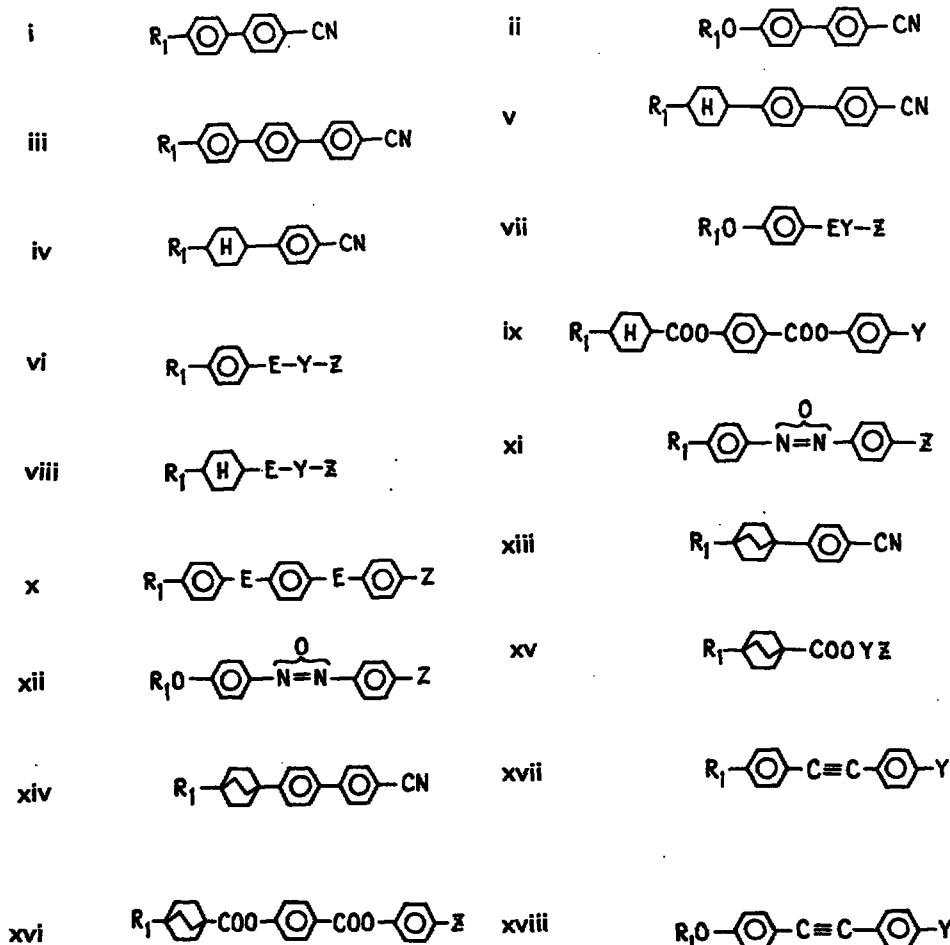
6% w/w

Transition temperatures: S_A-Ch, 27.3°C
Ch-I, 43°C.

The following indicates the colour of light selectively reflected by this mixture (in the Grandjean state) with varying temperature.

Selective Reflection	Temperature (°C)
Red	27.3
Yellow	27.8
Green	27.9
Turquoise	28.7
Blue	29.5
Isotropic liquid	43°C

The compounds of formula (I) above may be added to any one or more other compounds of the following known classes to form mixed liquid crystal systems:



where R_1 = alkyl (straight chain, branched or chiral),

is a cyclohexane ring, is a 2,2,2-bicyclo-octane ring, E is an ester linkage group CO.O

or O.O.C, Y is , or

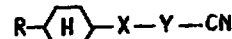
5 and Z is R_1 , OR_1 or CN, or derivatives of these compounds containing a lateral substituent, eg methyl or halogen, on one of the benzene rings of the compound's molecular structure.

In this specification the term 'liquid crystal compound' is intended to include not only compounds which normally exhibit a liquid crystal phase; but also compounds which do not normally exhibit a liquid crystal phase but which nevertheless usefully affect some aspect of liquid crystal behaviour when dissolved in other liquid crystal compounds, eg by forming liquid crystal mixtures with mesophases having extended temperature ranges.

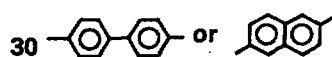
The construction of electro-optic display devices in which materials of the present invention may be incorporated for use is well known. For example such devices comprise dielectric transparent substrates having electrodes on their inner surfaces, a film of the liquid crystal material being sandwiched between the substrates.

25 CLAIMS

1. A liquid crystal compound having a generalised formula:



where R is an alkyl group containing up to 15 carbon atoms X is $-CH_2CH_2-$ or $-CH_2O-$ and Y is ;



2. A liquid crystal compound as claimed in claim 1 and wherein R is an n-alkyl group containing from three to nine carbon atoms inclusive.

35 3. A liquid crystal compound as claimed in claim 1 and wherein R is a chiral branched alkyl group containing nine or less carbon atoms.

4. A liquid crystal compound as claimed in claim 1 and wherein X is $-CH_2CH_2-$ and Y is .

40 5. A liquid crystal compound as claimed in claim 2 and wherein X is $-CH_2CH_2-$ and Y is .

6. A liquid crystal compound as claimed in claim 1 and wherein X is $-CH_2CH_2-$ and Y is .

45 7. A liquid crystal compound as claimed in claim 1 and wherein X is $-CH_2CH_2-$ and Y is .

50 8. A liquid crystal compound as claimed in claim 1 and wherein X is $-CH_2O-$ and Y is .

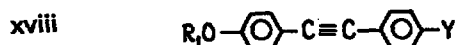
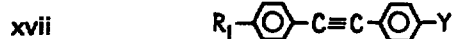
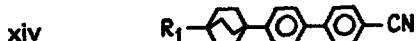
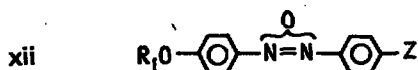
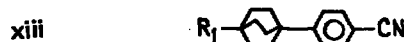
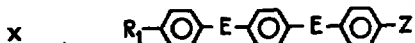
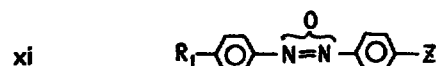
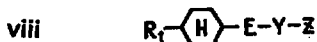
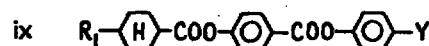
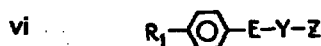
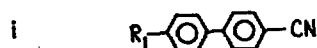
9. A liquid crystal compound as claimed in claim



* C L M S *

GB 2 023 136 B

7



where R_1 = alkyl (straight chain, branched or chiral),

is a cyclohexane ring, is a 2,2,2 bicyclo-octane ring, E is an ester linkage group CO.O

or O.OC, Y is , or

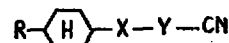
5 and Z is R_1 , OR₁ or CN, or derivatives of these compounds containing a lateral substituent, eg methyl or halogen, on one of the benzene rings of the compound's molecular structure.

10 In this specification the term 'liquid crystal compound' is intended to include not only compounds which normally exhibit a liquid crystal phase; but also compounds which do not normally exhibit a liquid crystal phase but which nevertheless usefully affect some aspect of liquid crystal behaviour when dissolved in other liquid crystal compounds, eg by forming liquid crystal mixtures with mesophases having extended temperature ranges.

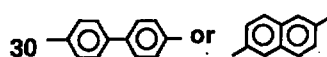
15 The construction of electro-optic display devices in which materials of the present invention may be incorporated for use is well known. For example such devices comprise dielectric transparent substrates having electrodes on their inner surfaces, a film of the liquid crystal material being sandwiched between the substrates.

25 CLAIMS

1. A liquid crystal compound having a generalised formula:



where R is an alkyl group containing up to 15 carbon atoms X is $-\text{CH}_2\text{CH}_2-$ or $-\text{CH}_2\text{O}-$ and Y is ;



2. A liquid crystal compound as claimed in claim 1 and wherein R is an n-alkyl group containing from three to nine carbon atoms inclusive.

35 3. A liquid crystal compound as claimed in claim 1 and wherein R is a chiral branched alkyl group containing nine or less carbon atoms.

4. A liquid crystal compound as claimed in claim 1 and wherein X is $-\text{CH}_2\text{CH}_2-$ and Y is .

40 5. A liquid crystal compound as claimed in claim 2 and wherein X is $-\text{CH}_2\text{CH}_2-$ and Y is .

6. A liquid crystal compound as claimed in claim 1 and wherein X is $-\text{CH}_2\text{CH}_2-$ and Y is .

45 7. A liquid crystal compound as claimed in claim 1 and wherein X is $-\text{CH}_2\text{CH}_2-$ and Y is .

50 8. A liquid crystal compound as claimed in claim 1 and wherein X is $-\text{CH}_2\text{O}-$ and Y is .

9. A liquid crystal compound as claimed in claim

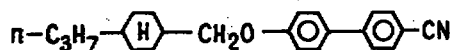


1 and wherein X is $-\text{CH}_2\text{O}-$ and Y is .

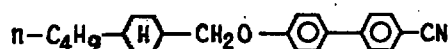
claim 1 and wherein X is $-\text{CH}_2\text{O}-$ and Y is .

10. A liquid crystal compound as claimed in

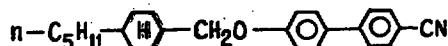
11. A liquid crystal compound



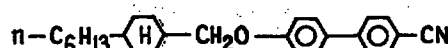
12. A liquid crystal compound



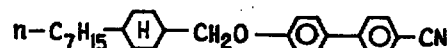
13. A liquid crystal compound



14. A liquid crystal compound



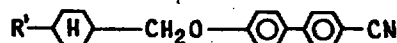
15. A liquid crystal compound



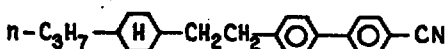
16. A liquid crystal compound



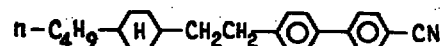
17. A liquid crystal compound where R' is (+) - 2 - methylbutyl.



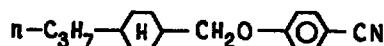
18. A liquid crystal compound



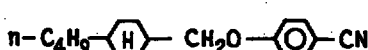
19. A liquid crystal compound



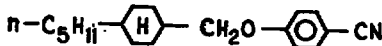
20. A liquid crystal compound



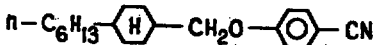
21. A liquid crystal compound



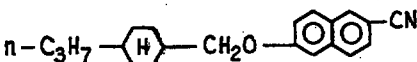
22. A liquid crystal compound



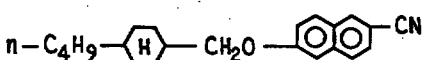
23. A liquid crystal compound



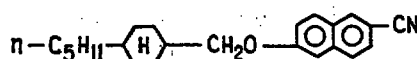
24. A liquid crystal compound



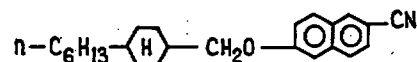
25. A liquid crystal compound



26. A liquid crystal compound

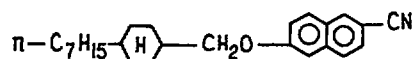


27. A liquid crystal compound

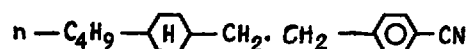




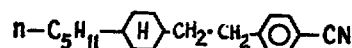
28. A liquid crystal compound



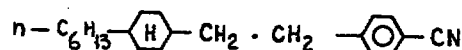
29. A liquid crystal compound



30. A liquid crystal compound



31. A liquid crystal compound



32. A liquid crystal material comprising a mixture of a compound as claimed in claim 1 and at least one other liquid crystal compound.

33. A liquid crystal material as claimed in claim 5 32 and wherein the mixture includes at least one cyanobiphenyl



where R_2 is an n-alkyl group or an alkoxy group.

34. A liquid crystal electro-optic display device which incorporates as its liquid crystal material material including a compound as claimed in any one of claims 1 to 31.

35. A device as claimed in claim 34 and which is a twisted nematic type display device.

36. A device as claimed in claim 35 and which is a phase change type display device.

37. A compound as claimed in claim 1 wherein X is CH_2O and which is produced by steps which include:

(i) converting a compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{Br}$

into a compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{O}-Y-\text{Br}$ and

(ii) converting the compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{O}-Y-\text{Br}$

into a compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{O}-Y-\text{CN}$;

the conversion steps being carried out substantially as in Example 1, Example 2, Example 4 or Example 6 described herein as appropriate.

38. A compound as claimed in claim 1 wherein X is $-\text{CH}_2\text{CH}_2-$ and which is prepared by steps which include:

(i) converting a compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{COOH}$

into a compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{CO}-Y-\text{Br}$

(ii) converting the compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{CO}-Y-\text{Br}$

into a compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{CH}_2-Y-\text{Br}$ and

(iii) converting the compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{CH}_2-Y-\text{Br}$

into a compound $R-\text{C}_6\text{H}_4-\text{CH}_2\text{CH}_2-Y-\text{CN}$

the conversions being carried out substantially as in Example 3, Example 5 or Example 7 described herein as appropriate.

39. Any one of Mixtures 1 to 4 hereinbefore defined.

Printed for Her Majesty's Stationery Office by The Tweeddale Press Ltd., Berwick-upon-Tweed, 1982.
Published at the Patent Office, 25 Southampton Buildings, London, WC2A 1AY, from which copies may be obtained.