

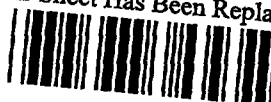
A B S T R A C T

PROCESS FOR THE PREPARATION OF 5-FORMYLVALERATE

5

10 The invention relates to a process for the
preparation of a 5-formylvalerate ester by
hydroformylating a mixture of pentenoate esters in the
presence of a catalyst system which catalyst system
comprises a metal from group 8-10 of the Periodic Table of
Elements and a mono- or multidentate organic phosphorous
ligand, wherein the mixture of pentenoate esters contains
less than 500 ppm hydroperoxide compounds.

This Sheet Has Been Replaced



THIS SHEET HAS BEEN