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(71) Applicant: **SCHERING CORPORATION** [US/US]; 2000 Galloping Hill Road, Kenilworth, NJ 07033-0530 (US).

(72) Inventors: **WU, Wenxue**; 53 Zaitz Farm Road, West Windsor, NJ 08550 (US). **LIAO, Hongbiao**; 50 N. Evergreen Road, Apt. 67D, Edison, NJ 08837 (US). **TSAI, David, J.**; 8 Canterbury Court, Warren, NJ 07059 (US). **ANDREWS, David, R.**; 449 Baldwin Road, Maplewood, NJ 07040 (US). **GALA, Dinesh**; 9 Silverster Court, East Brunswick, NJ 08816 (US). **LEE, Gary, M.**; 413 Hiller Street, Belmont, CA 94002 (US). **SCHWARTZ, Martin, Lawrence**; 151 Littleton Road, Morris Plains, NJ 07950 (US). **MCALLISTER, Timothy, L.**; 45-A-2 Sandra Circle, Westfield, NJ 07090 (US). **FU, Xiaoyong**; 18 Augusta Avenue, Edison, NJ 08820 (US). **MALONEY, Donal**; 2675 Bancroft Avenue, Union, NJ 07083 (US). **THIRUVENGADAM, T., K.**; 17 Village Road, Kendall Park, NJ 08824 (US). **TANN, Chou-Hang**; 30 Pinewood Crescent, Berkeley Heights, NJ 07922 (US).

(74) Agent: **KALYANARAMAN, Palaiyur, S.**; Schering-Plough Corporation, Patent Department - K-6-1 1990, 2000 Galloping Hill Road, Kenilworth, NJ 07033-0530 (US).

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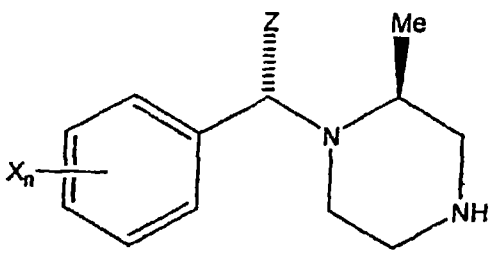
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(54) Title: STEREOSELECTIVE ALKYLATION OF CHIRAL 2-METHYL-4-PROTECTED PIPERAZINES

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(I)

(57) Abstract: The present invention describes the synthesis of the following compounds in high stereochemical purity by a novel stereoselective alkylation of 2-methyl-4-protected piperazines using an inorganic base. (I)

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