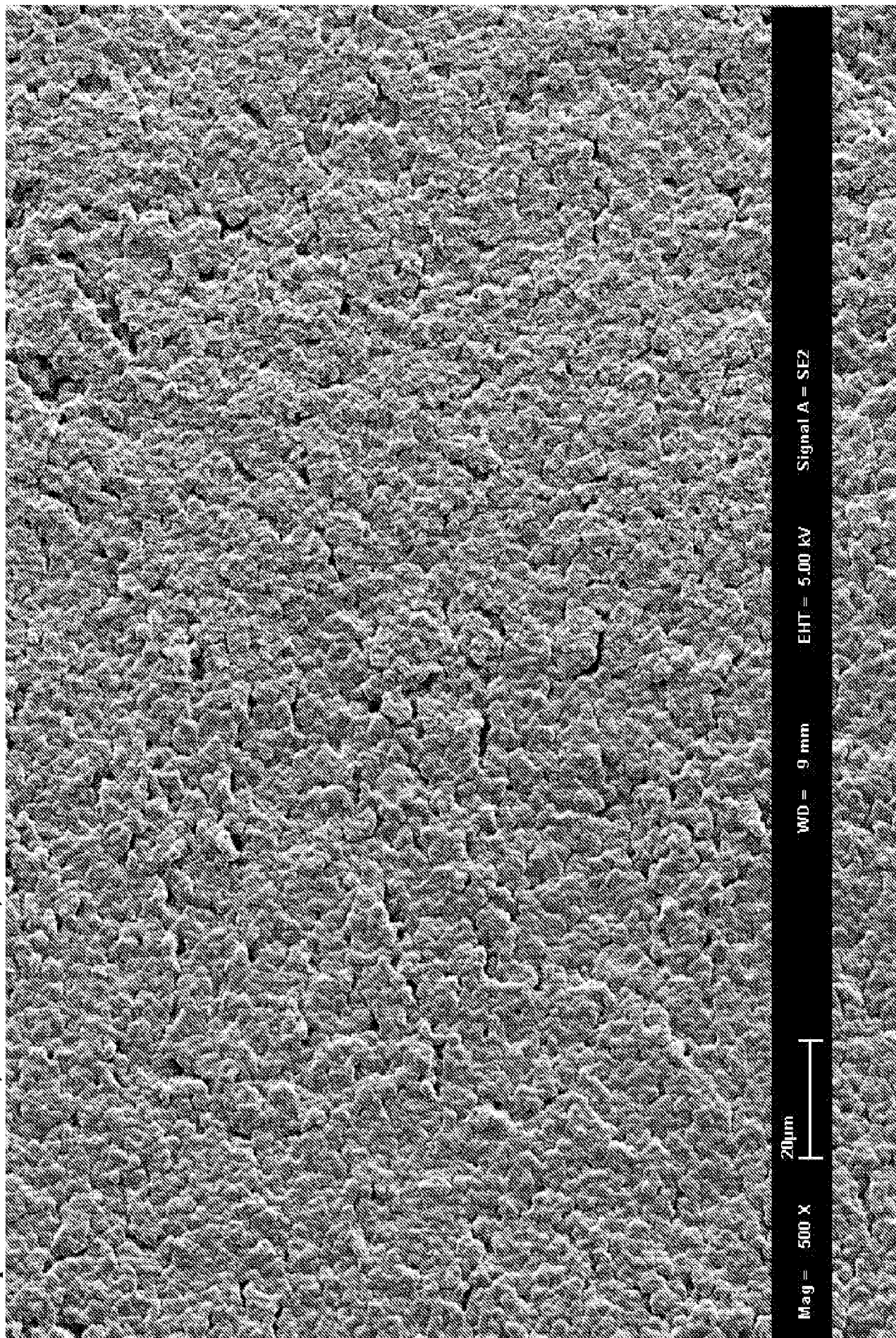


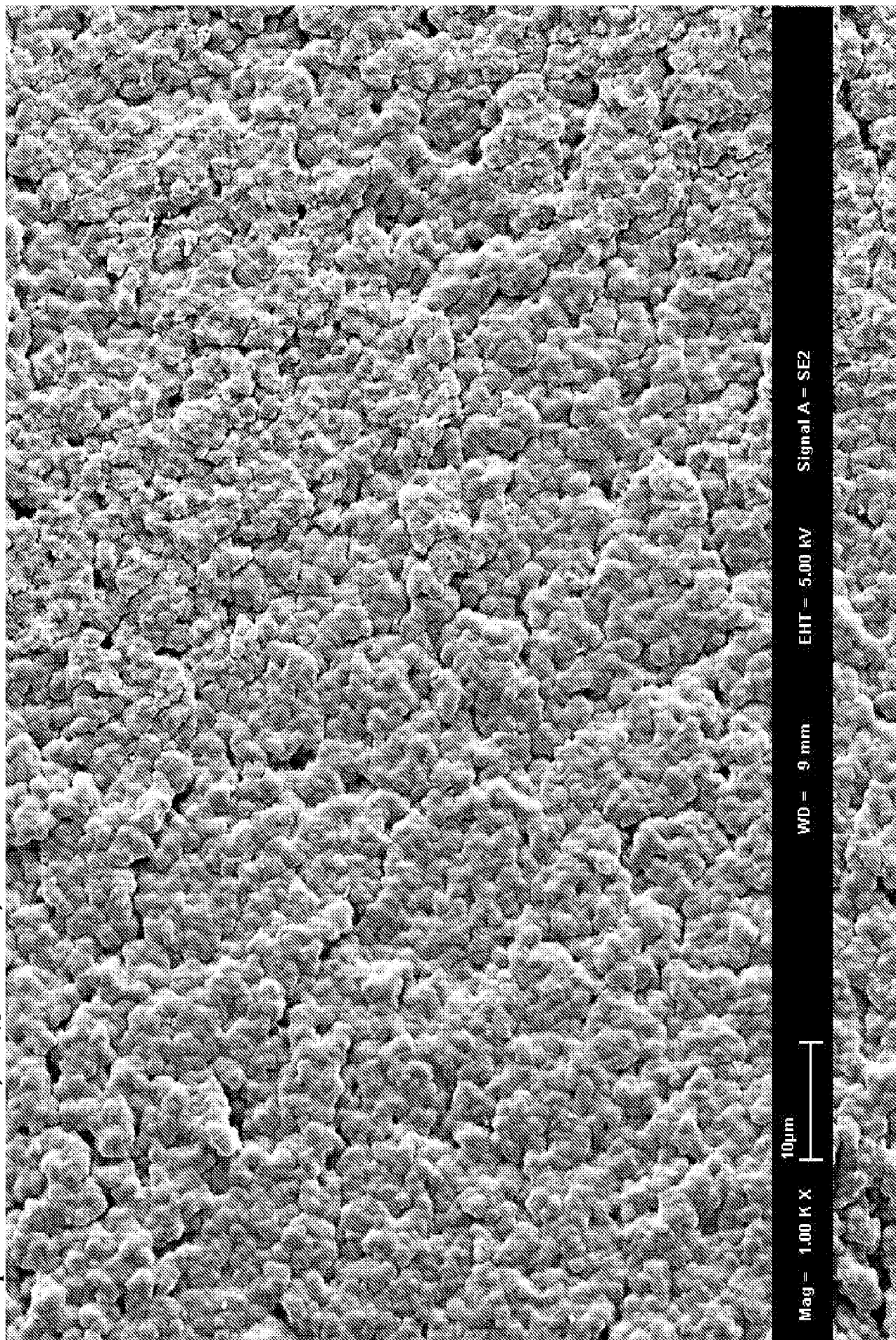
Sample A: Water Based, 100% DEV1996, Without Crosslinker



Magnification: 500X

Fig. 1A

Sample A: Water Based, 100% DEV1996, Without Crosslinker



Magnification: 1000X

Fig. 1B

Sample B: Water Based, 90% DEV1996 / 10% DEV5606, With Crosslinker XC113

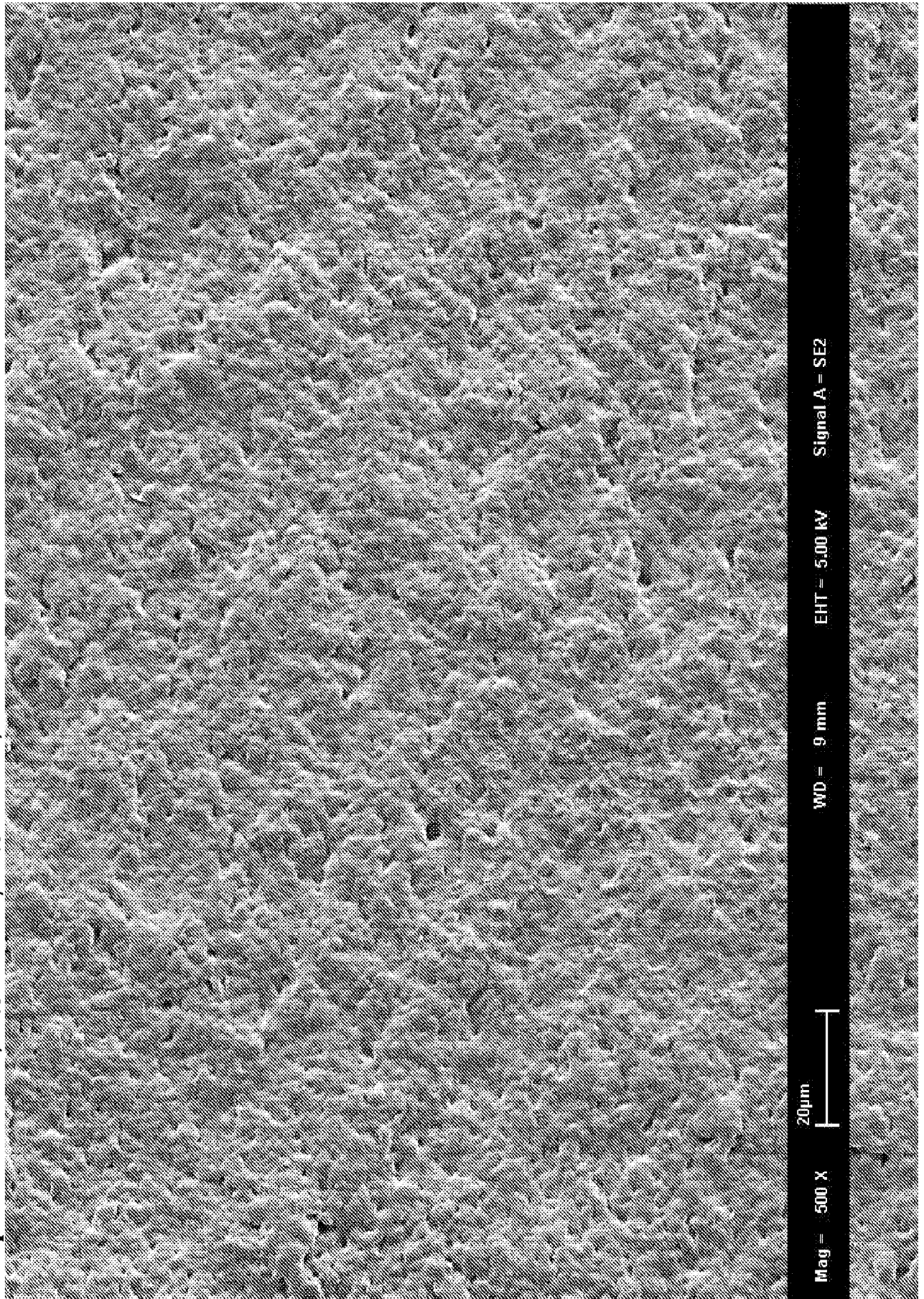


Fig. 2A

Magnification: 500X

Sample B: Water Based, 90% DEV1996 / 10% DEV5606, With Crosslinker XC113

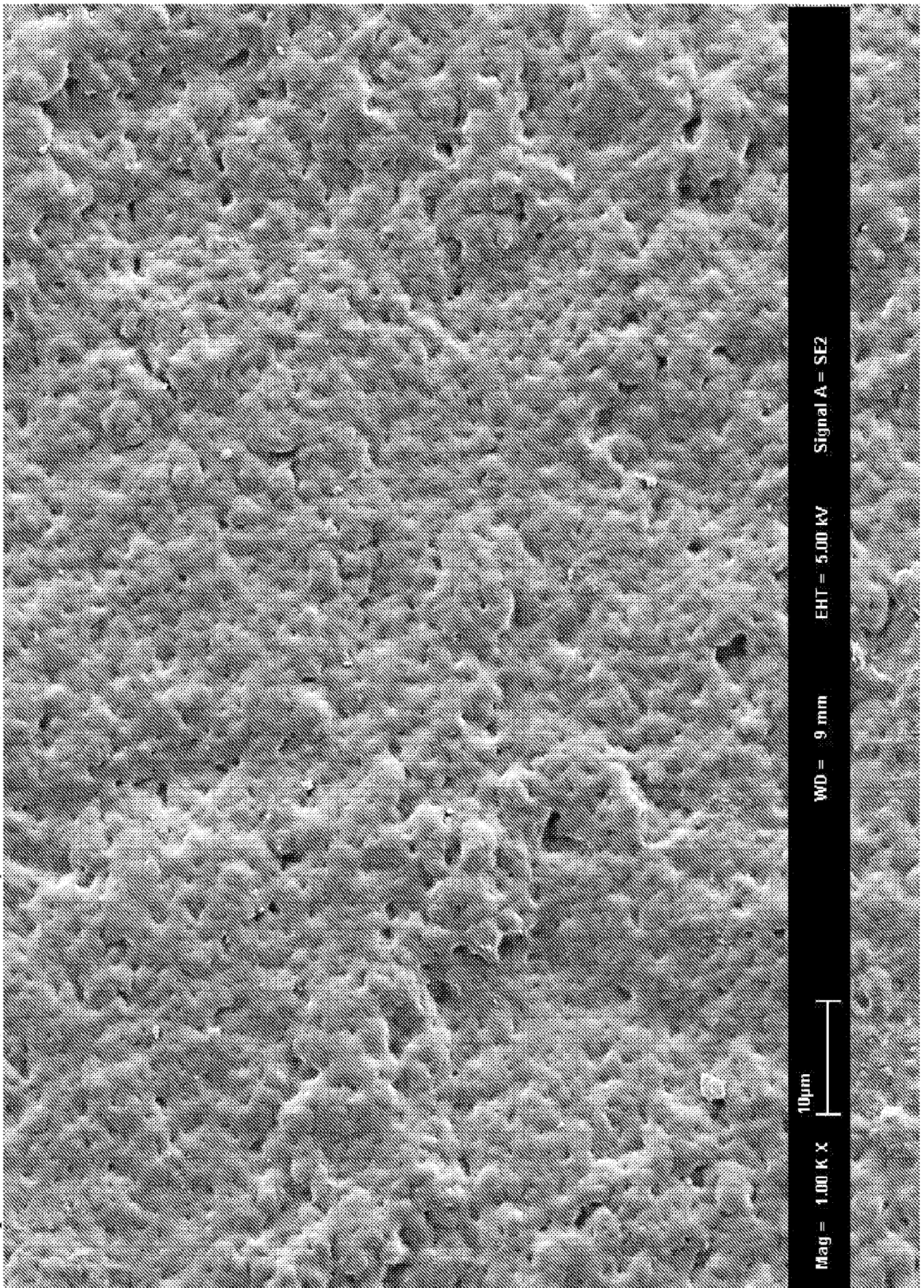


Fig. 2B

Magnification: 1000X

Sample C: Emulsion Based, 100% DH-1406-60(HEMA/EHA/MAA:75/22/3), With Crosslinker Polycup 172

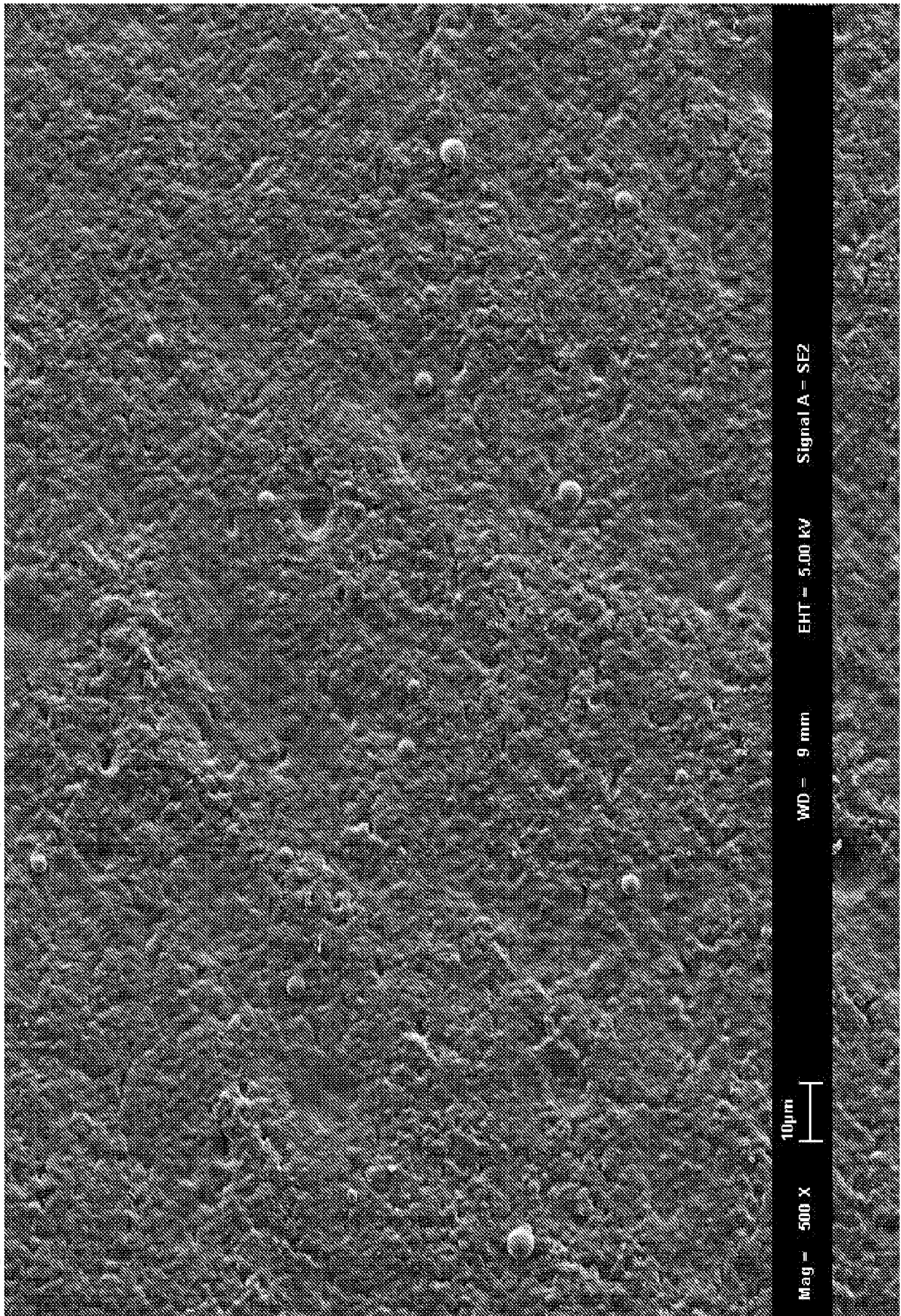
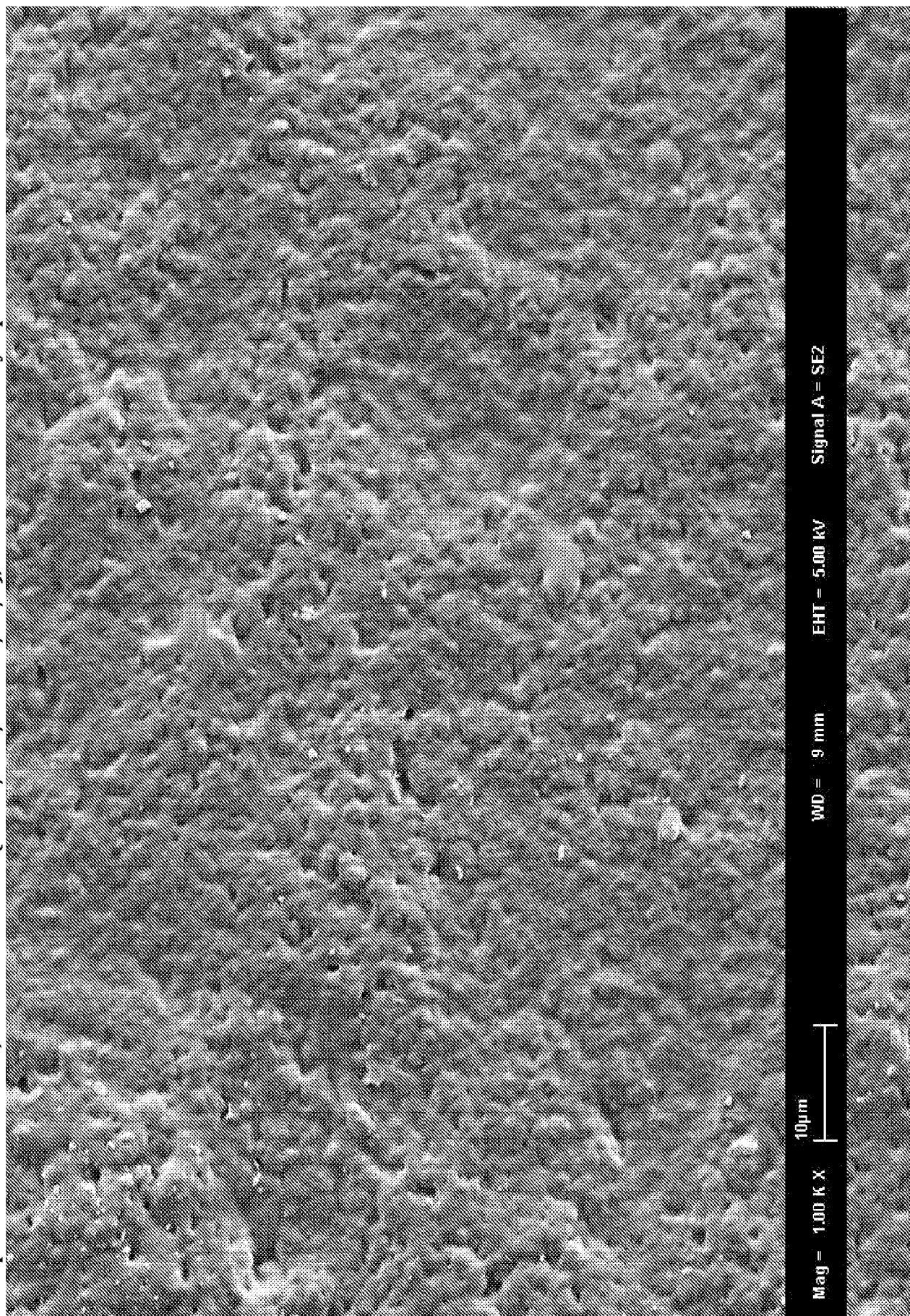


Fig. 3A

Magnification: 500X

Sample C: Emulsion Based, 100% DH-1406-60(HEMA/EHA/MAA:75/22/3), With Crosslinker Polycup 172



Magnification: 1000X

Fig. 3B

Sample D: Solvent Based, 100% DH-1406-02 (HEMA/EHA/MAA:68/23/9), With Crosslinker XC113

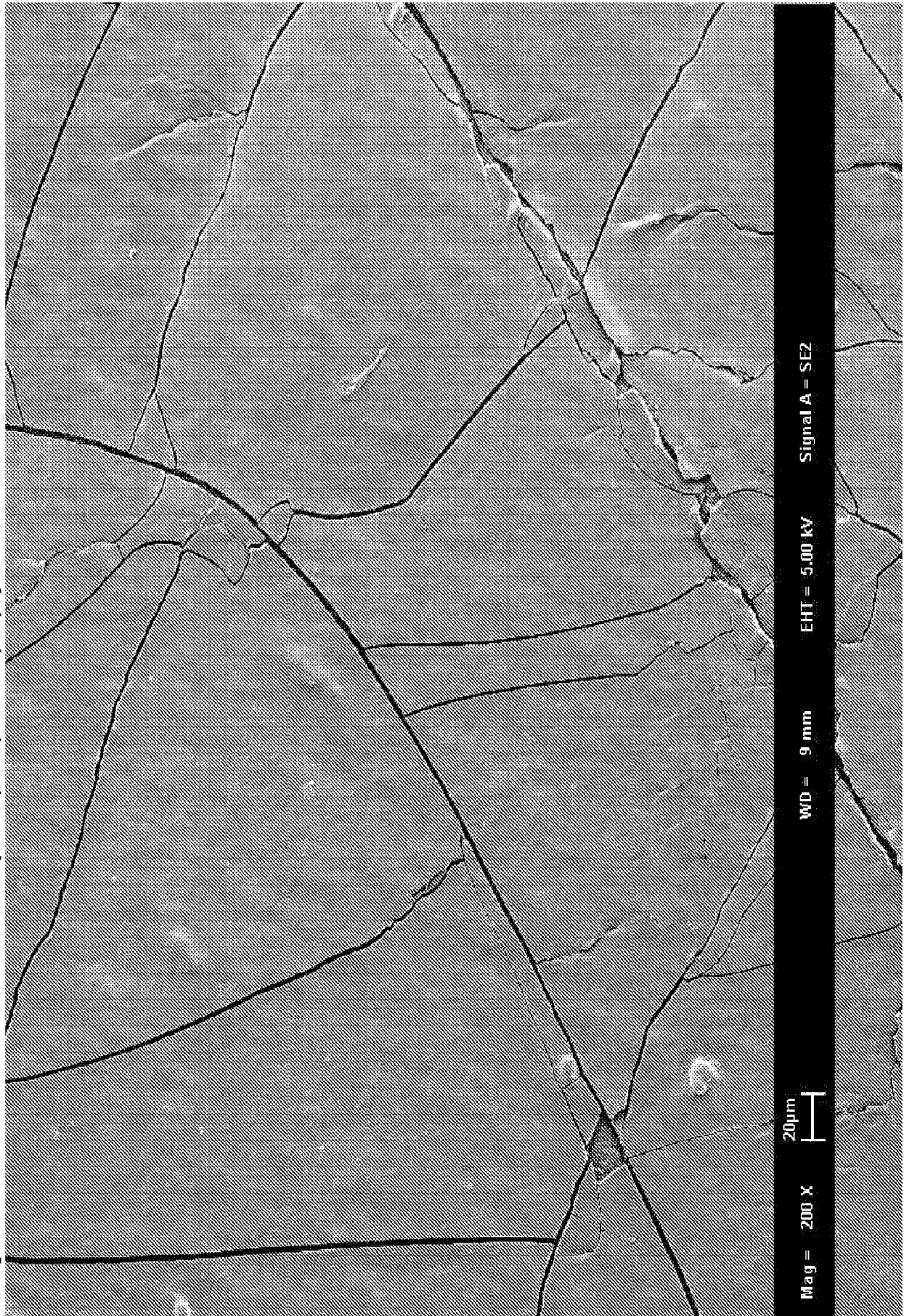
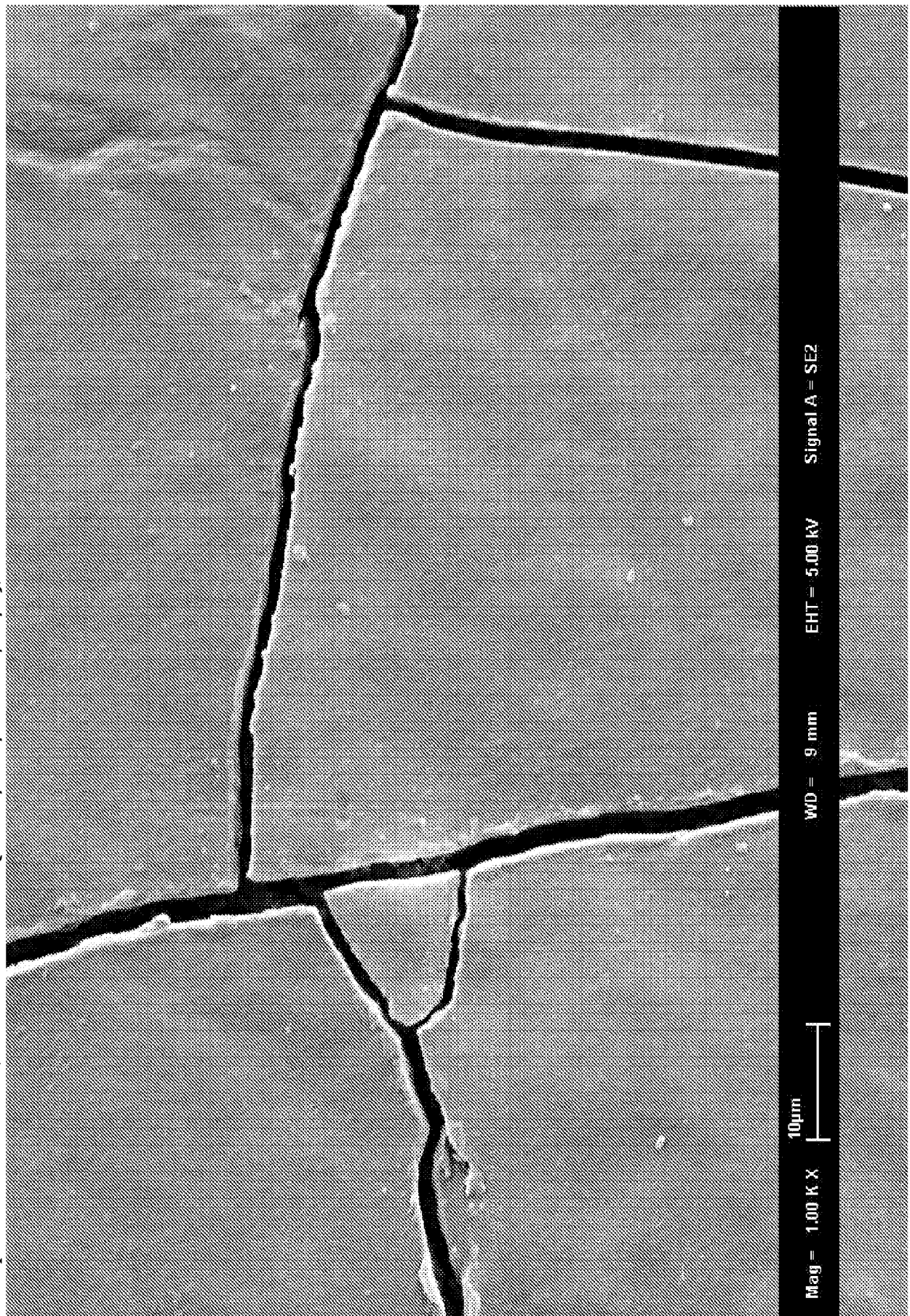


Fig. 4A

Magnification: 200X

Sample D: Solvent Based, 100% DH-1406-02 (HEMA/EHA/MAA:68/23/9), With Crosslinker XC113



Magnification: 1000X

Fig. 4B

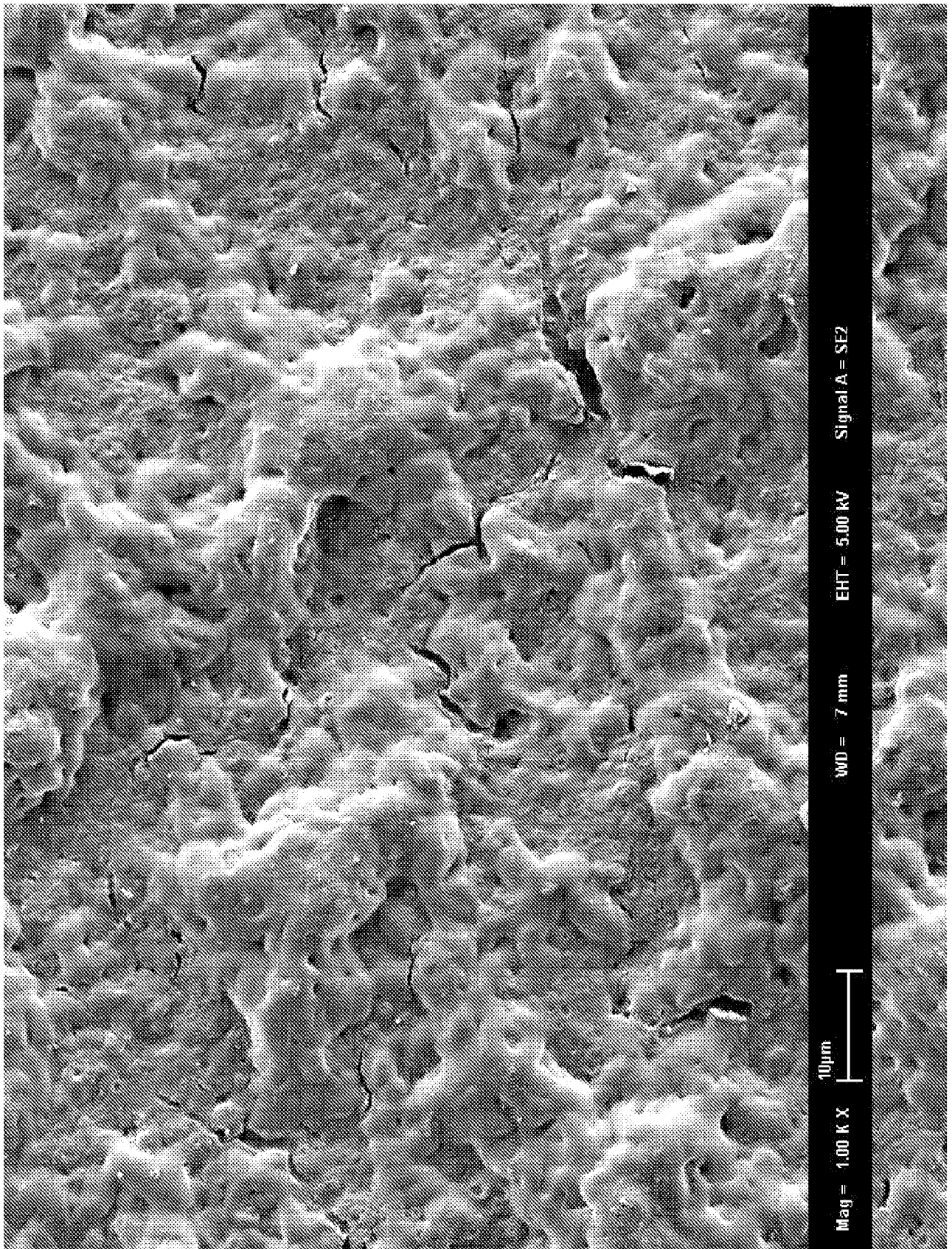


Fig. 5

Solvent Based Polymer: DEV 8697

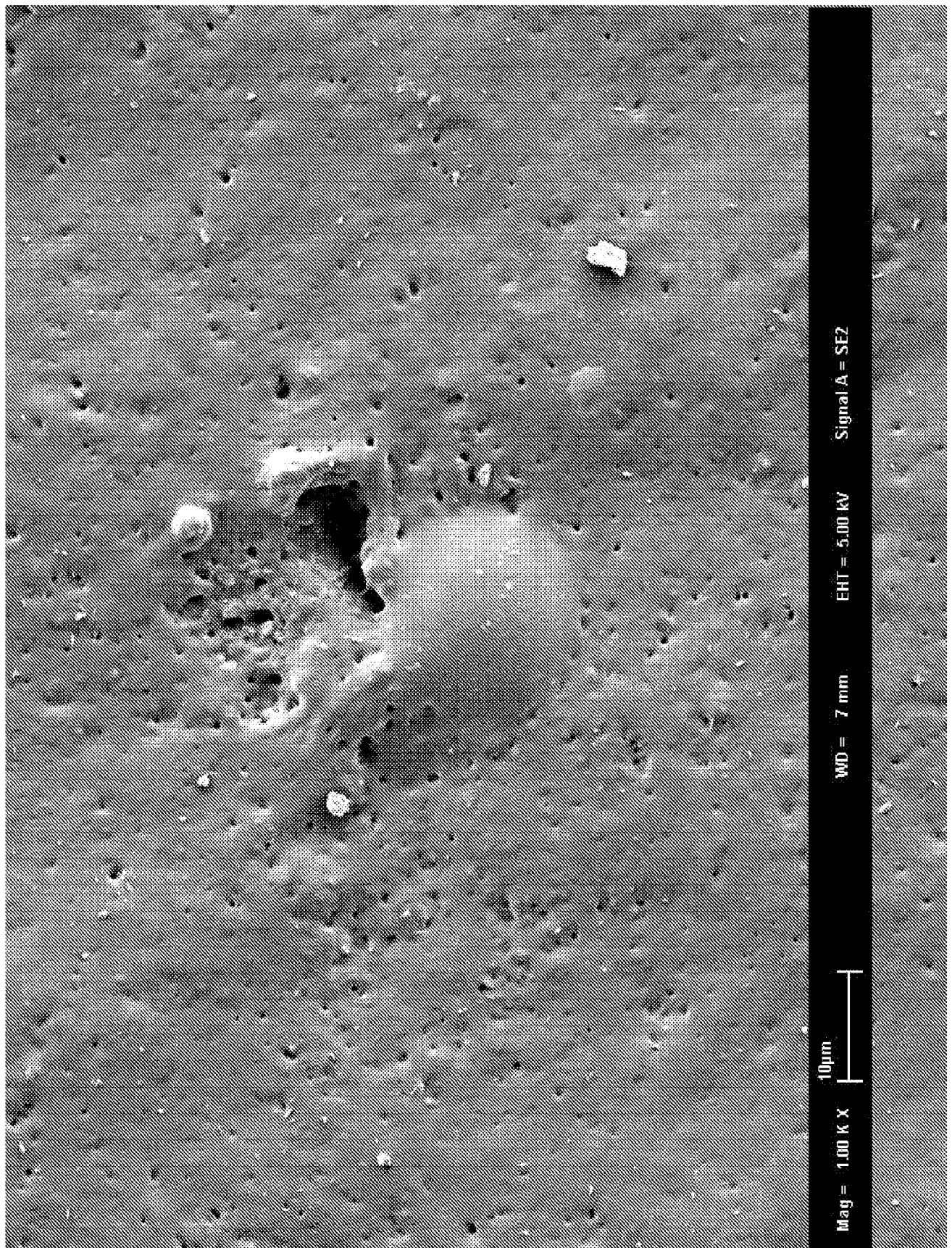
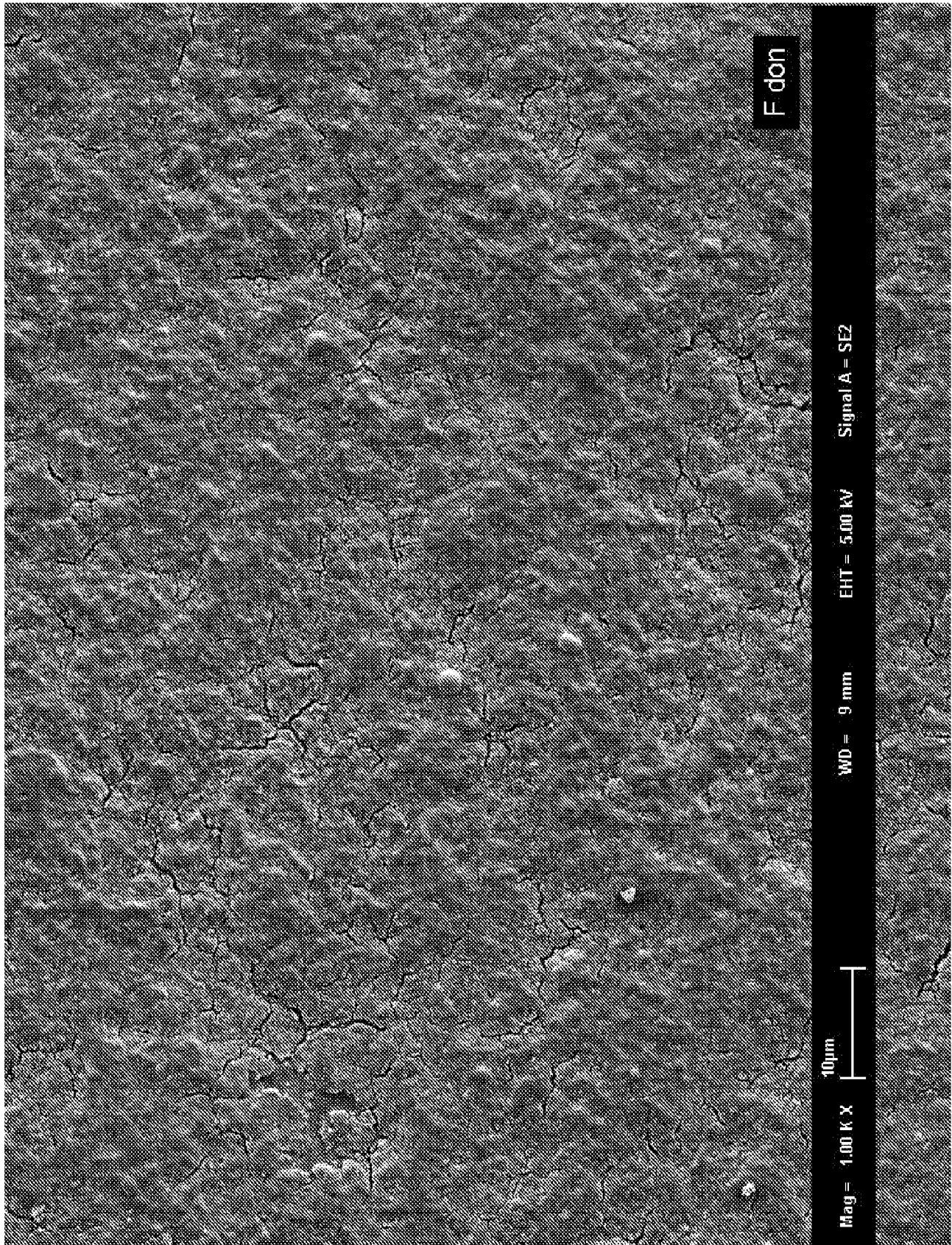


Fig. 6

Emulsion Based Polymer: DEV 5613



Emulsion Based Polymer: DH 1406-110

Fig. 7

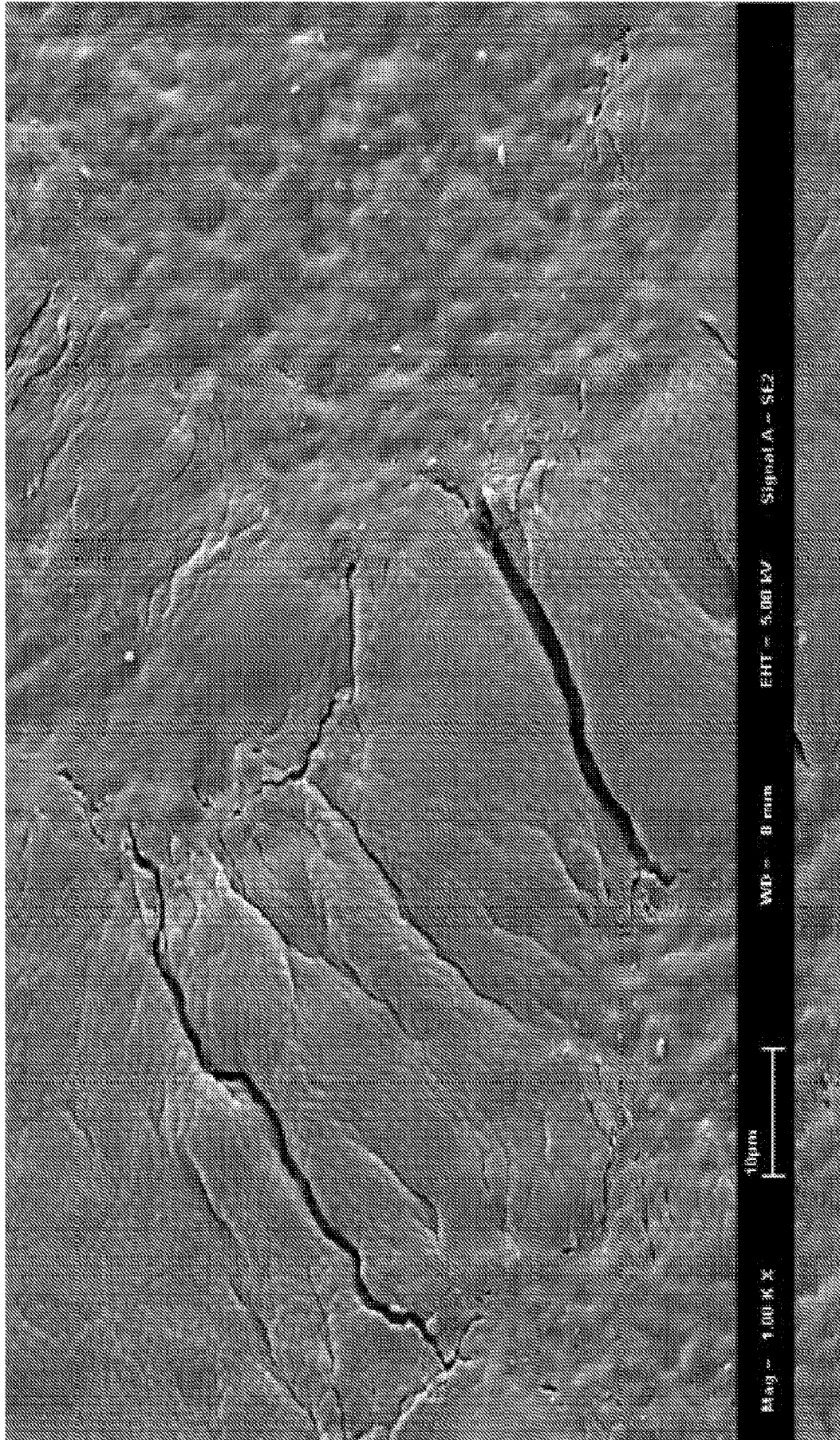


Fig. 8A

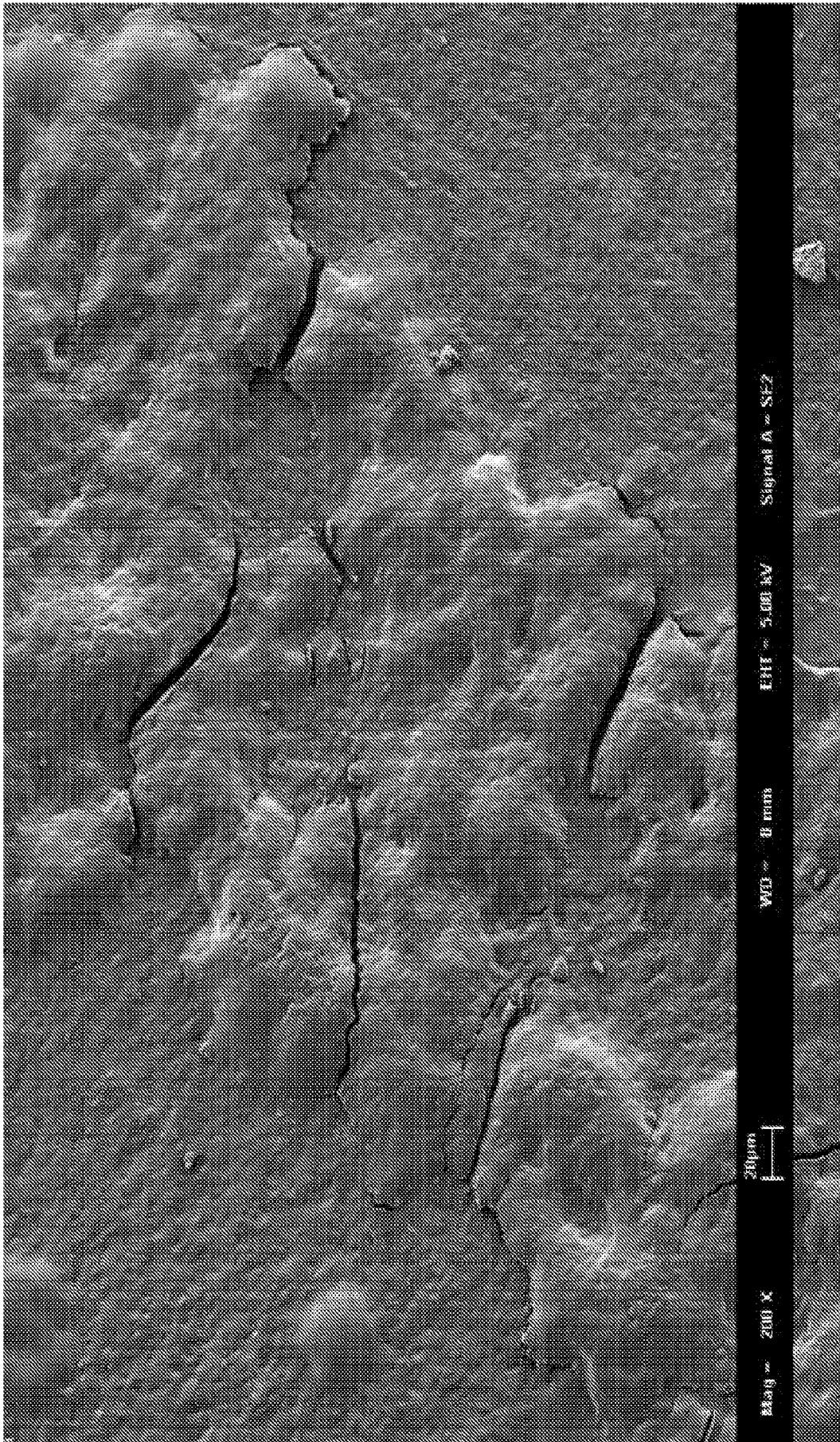


Fig. 8 B

AD COATING 5614 WITOUT ACID WITHOUT LUB (SINGHA
PROCESS)

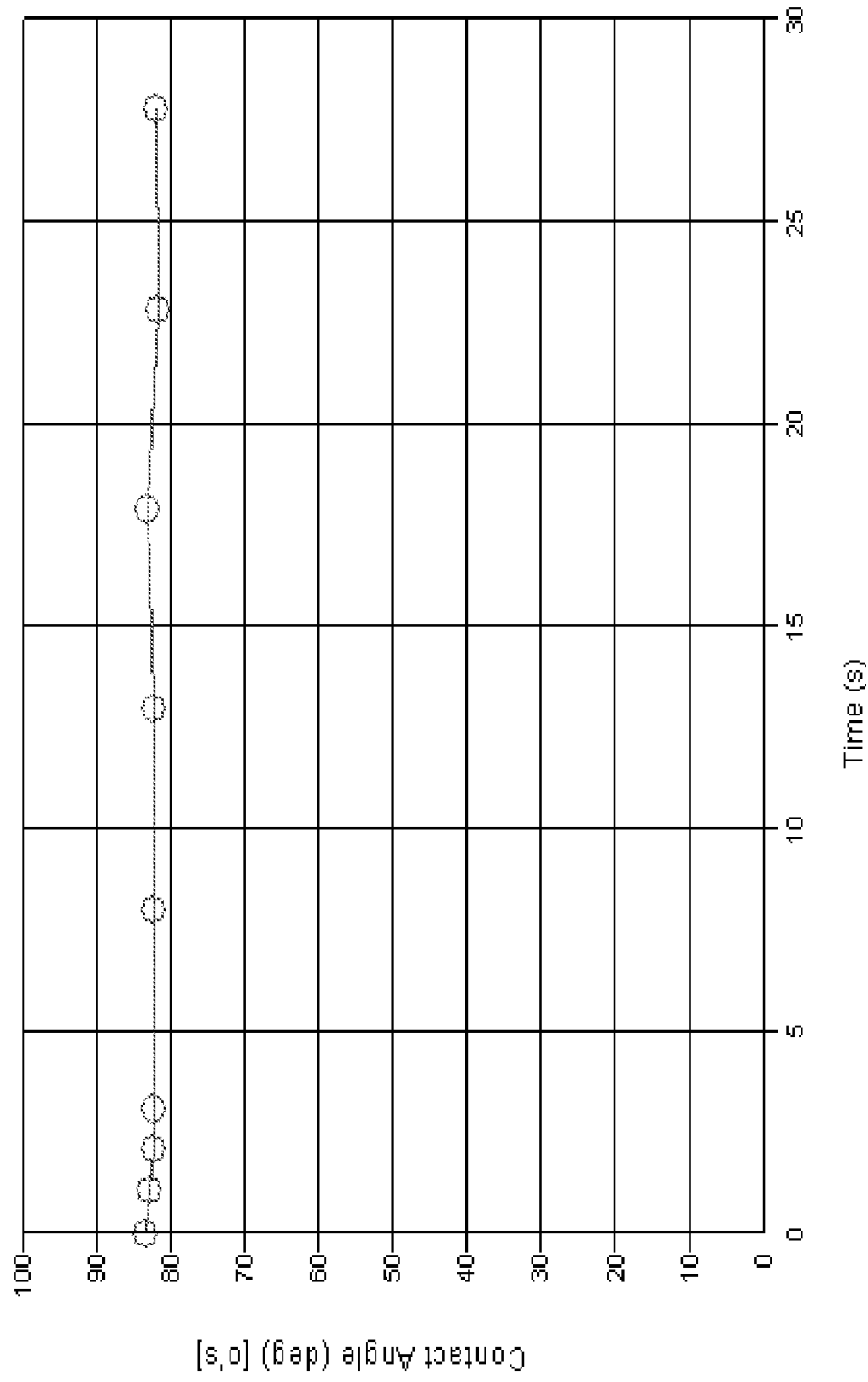


Fig. 9A

AD COATING 5614 WITH ACID WITH LUB (SINGHA PROCESS)

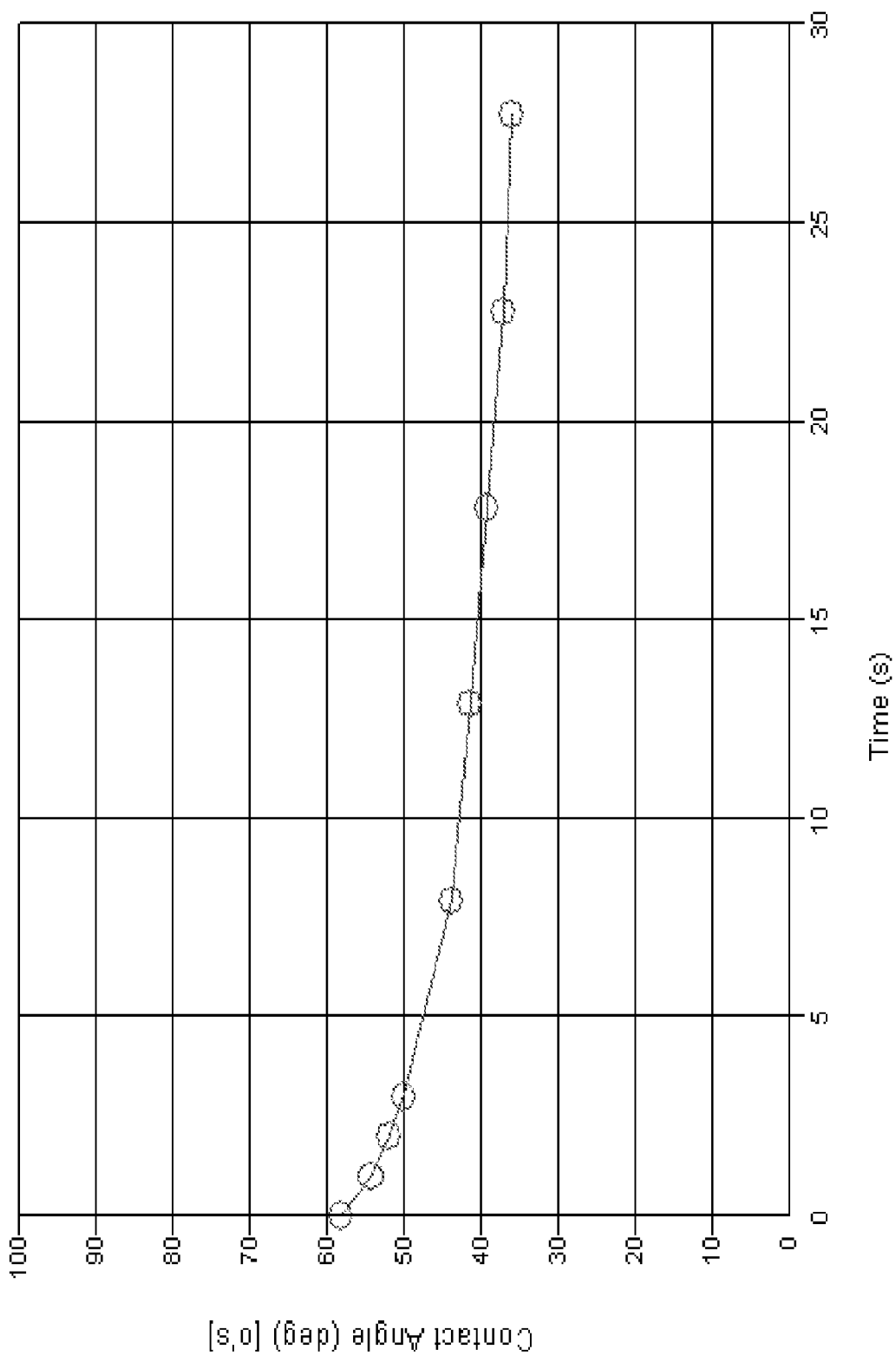


Fig. 9B

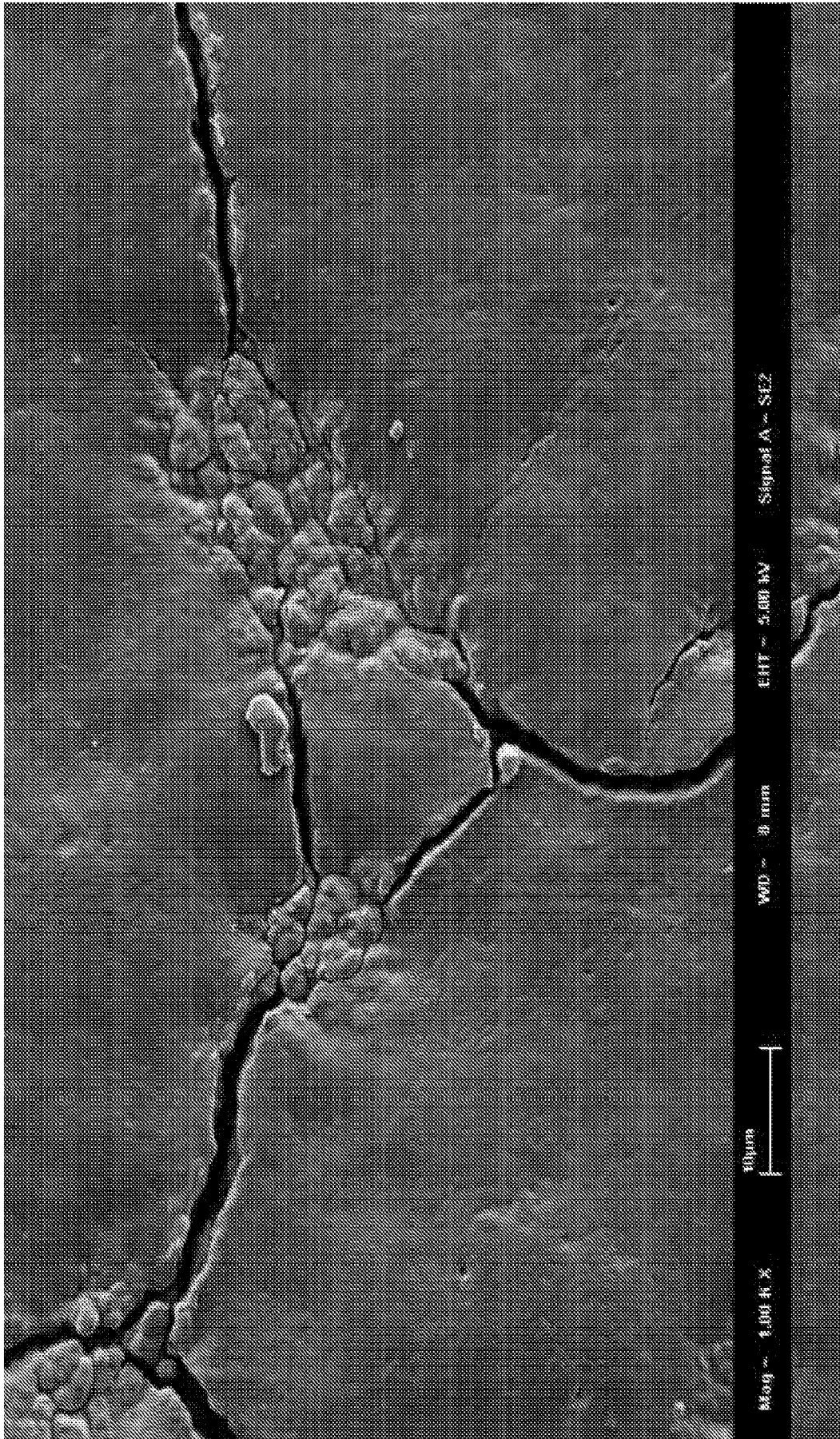


Fig. 10A

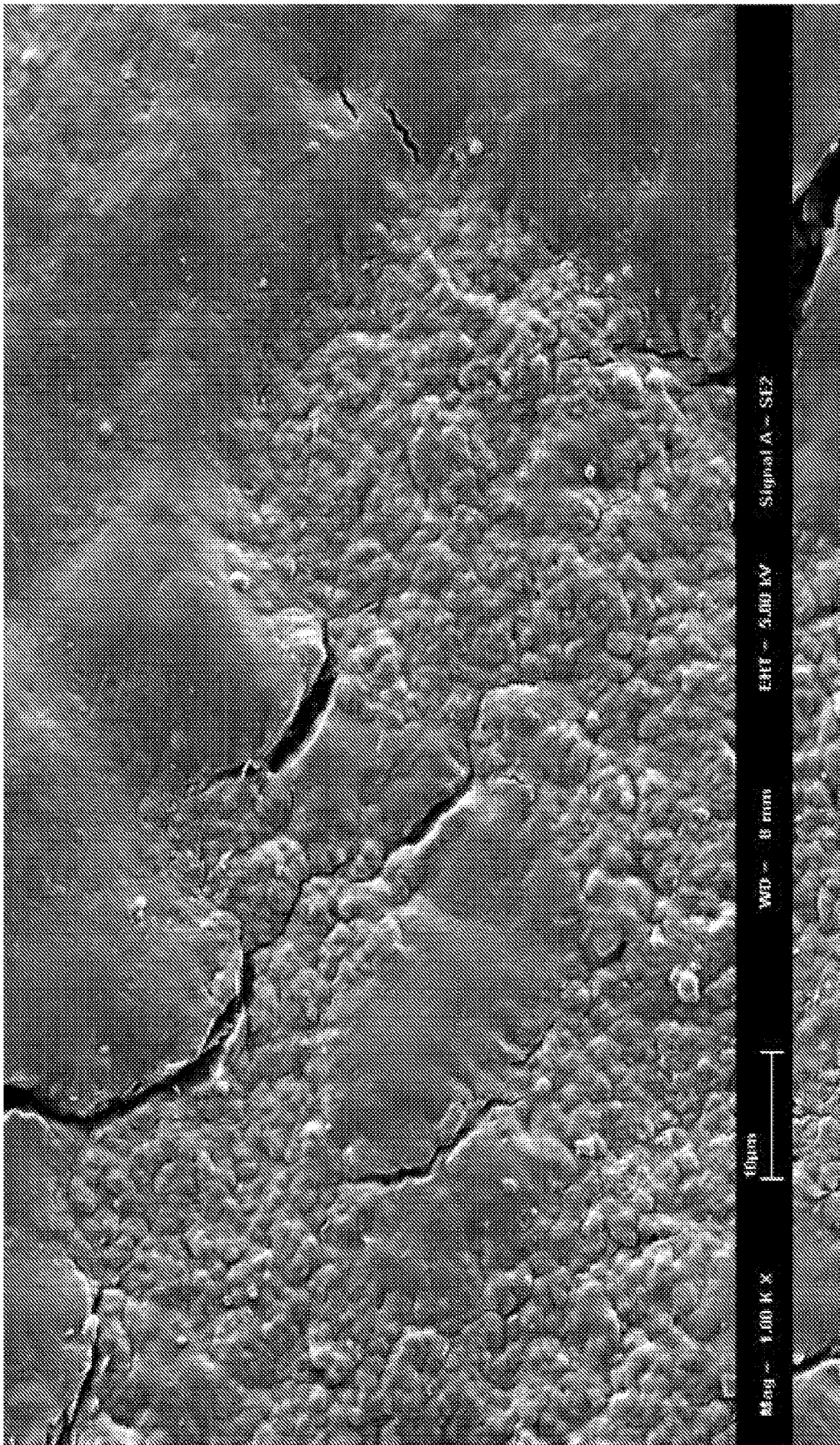


Fig. 10B

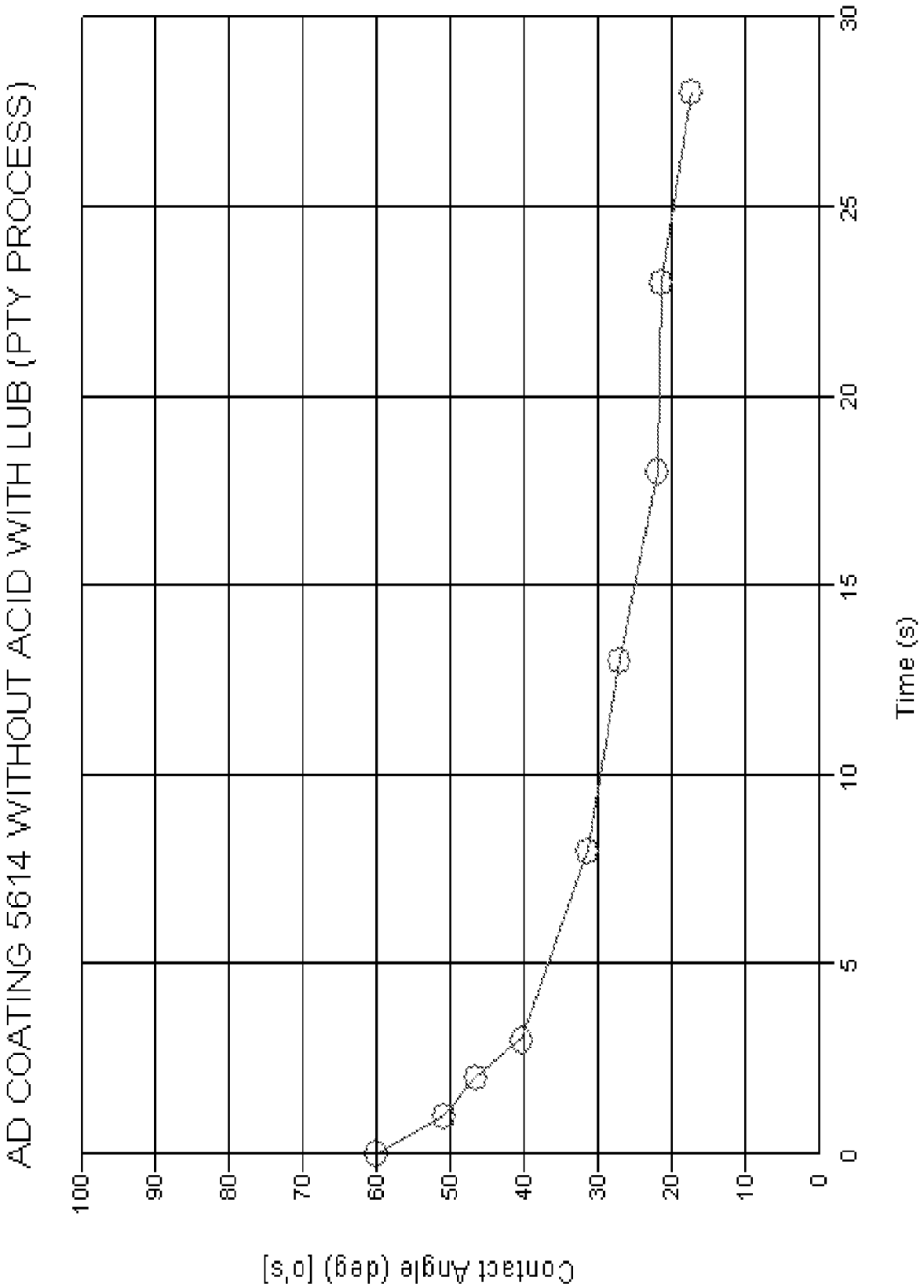


Fig. 11A

AD COATING 5614 WITH ACID WITH LUB (PTY PROCESS)

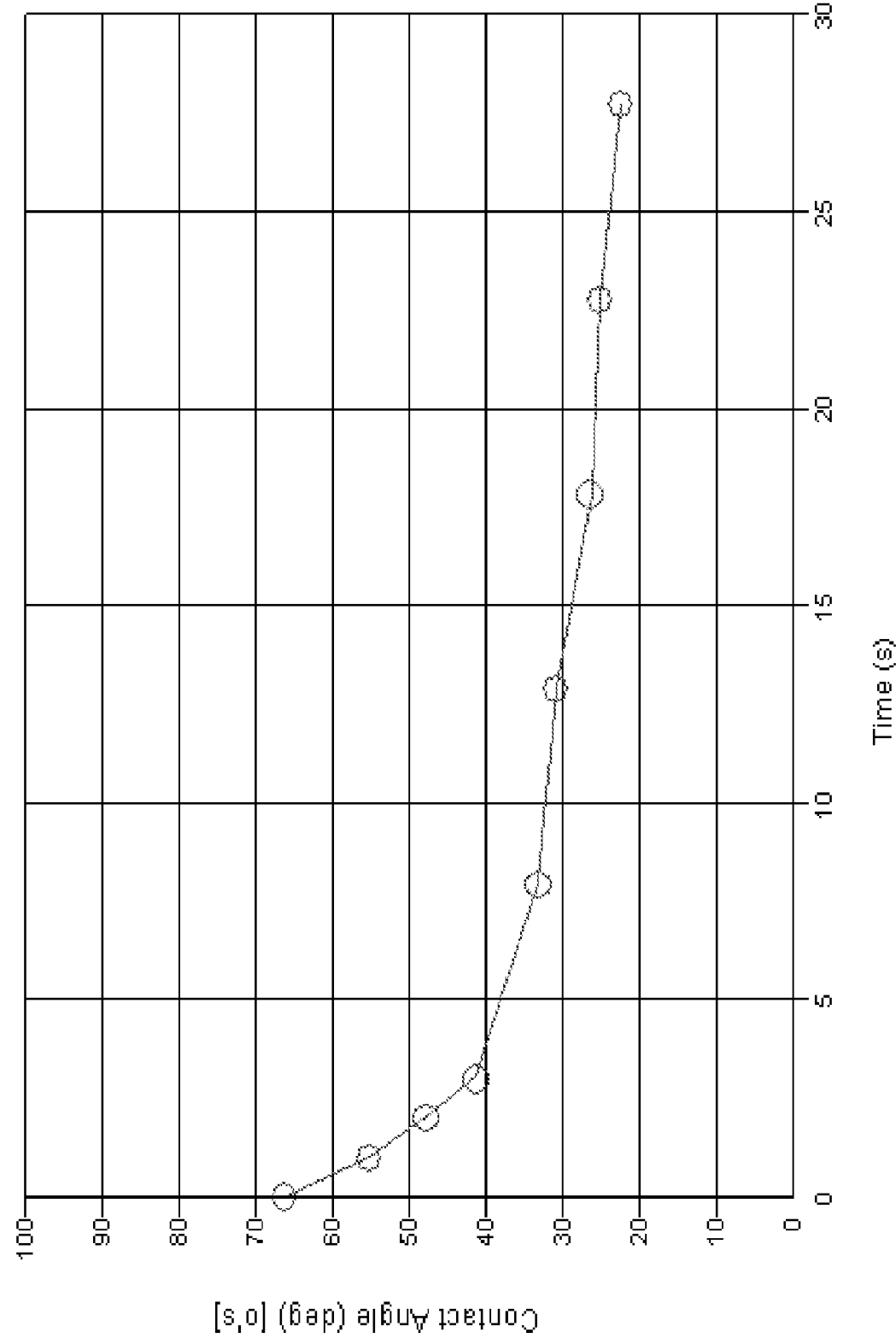


Fig. 11B

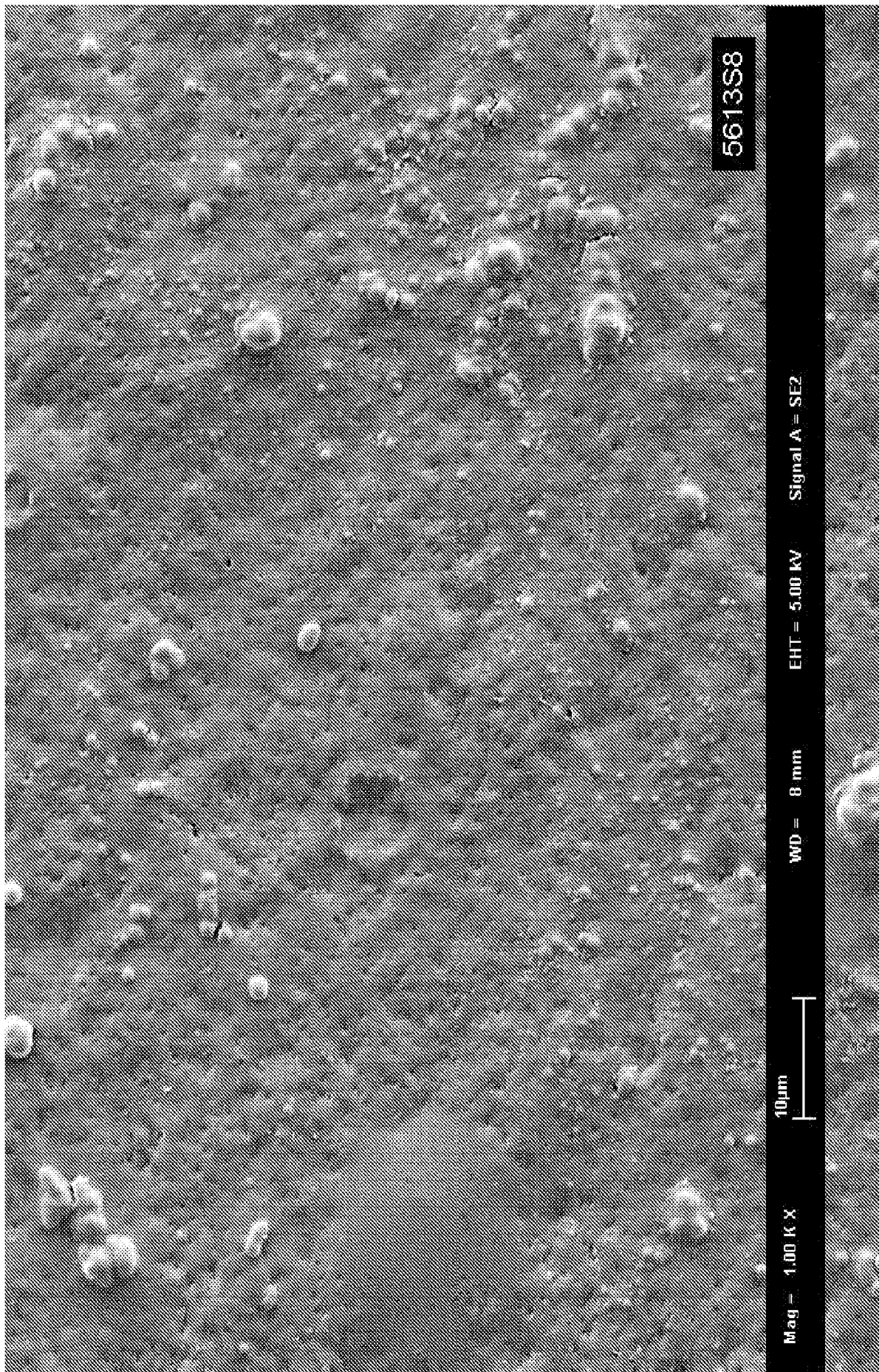


Fig. 12A

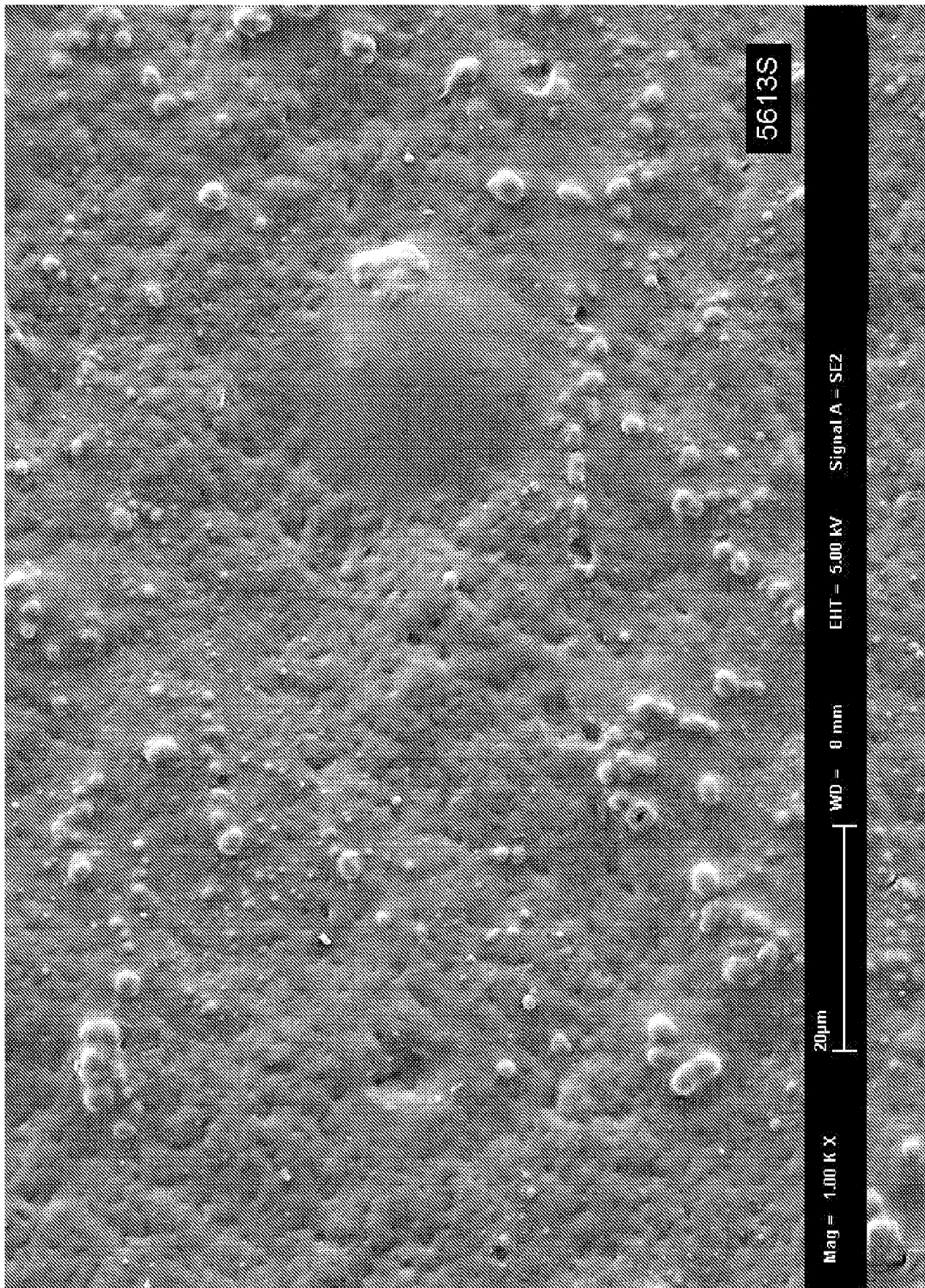


Fig. 12B

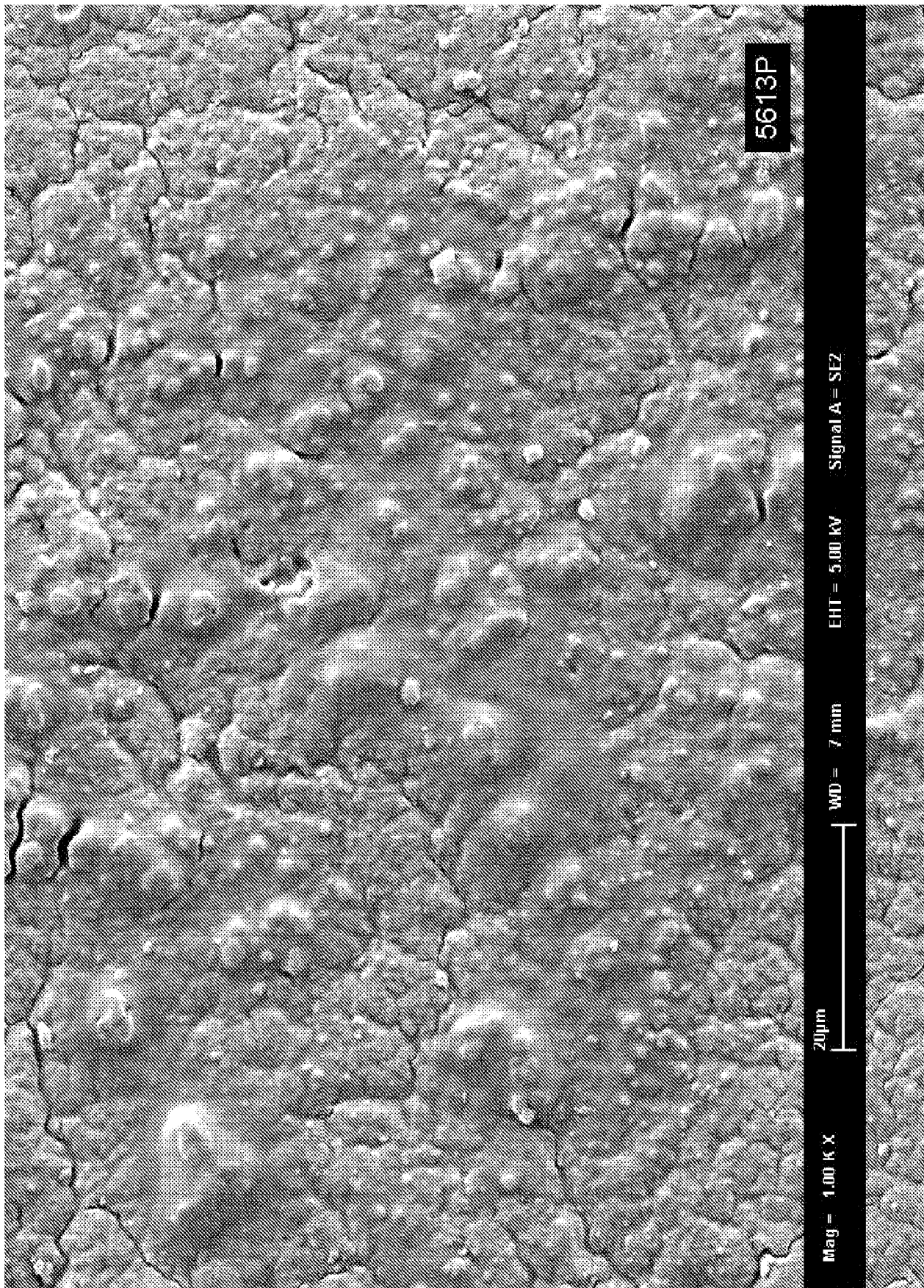


Fig. 12C

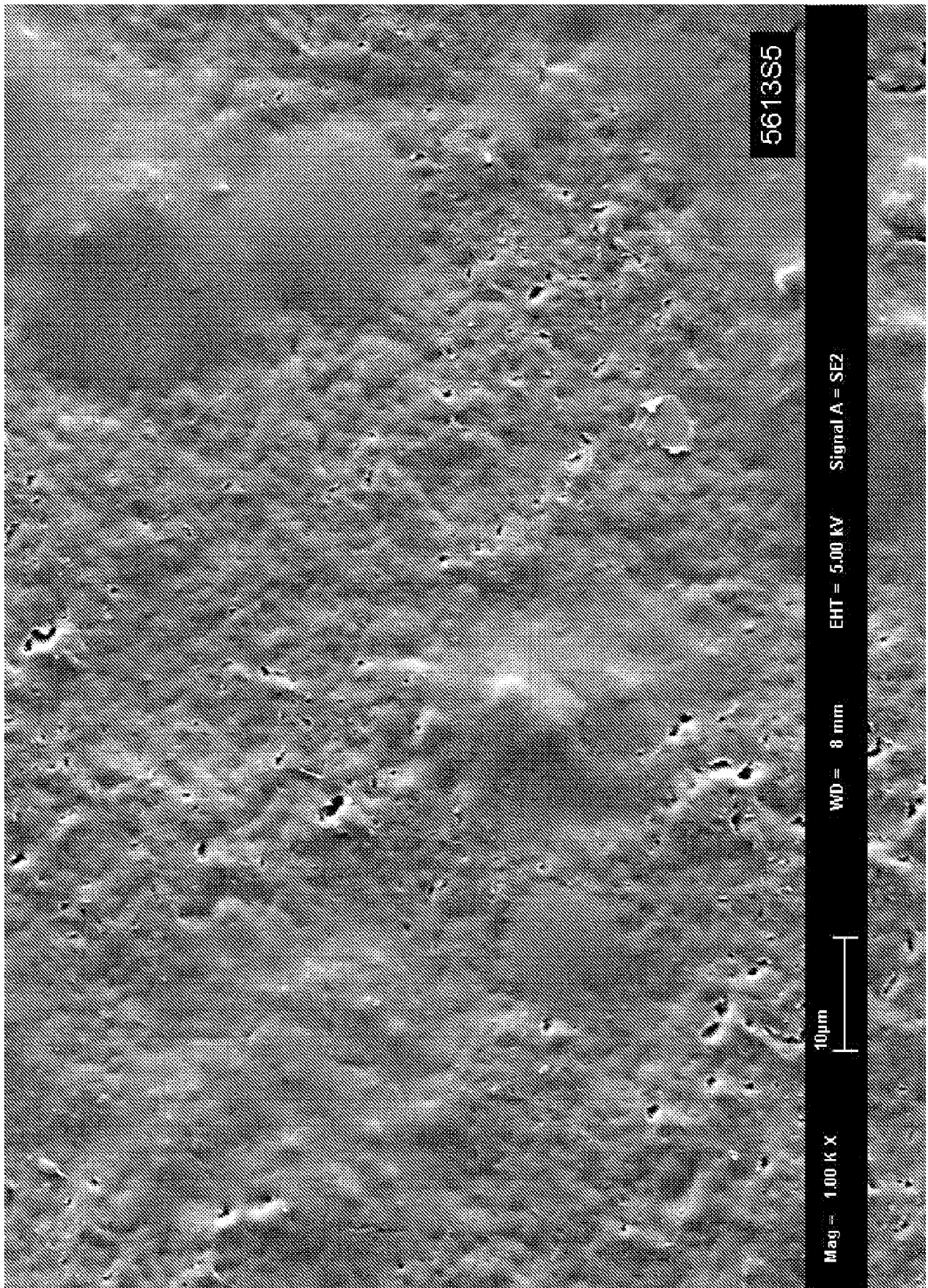


Fig. 13A

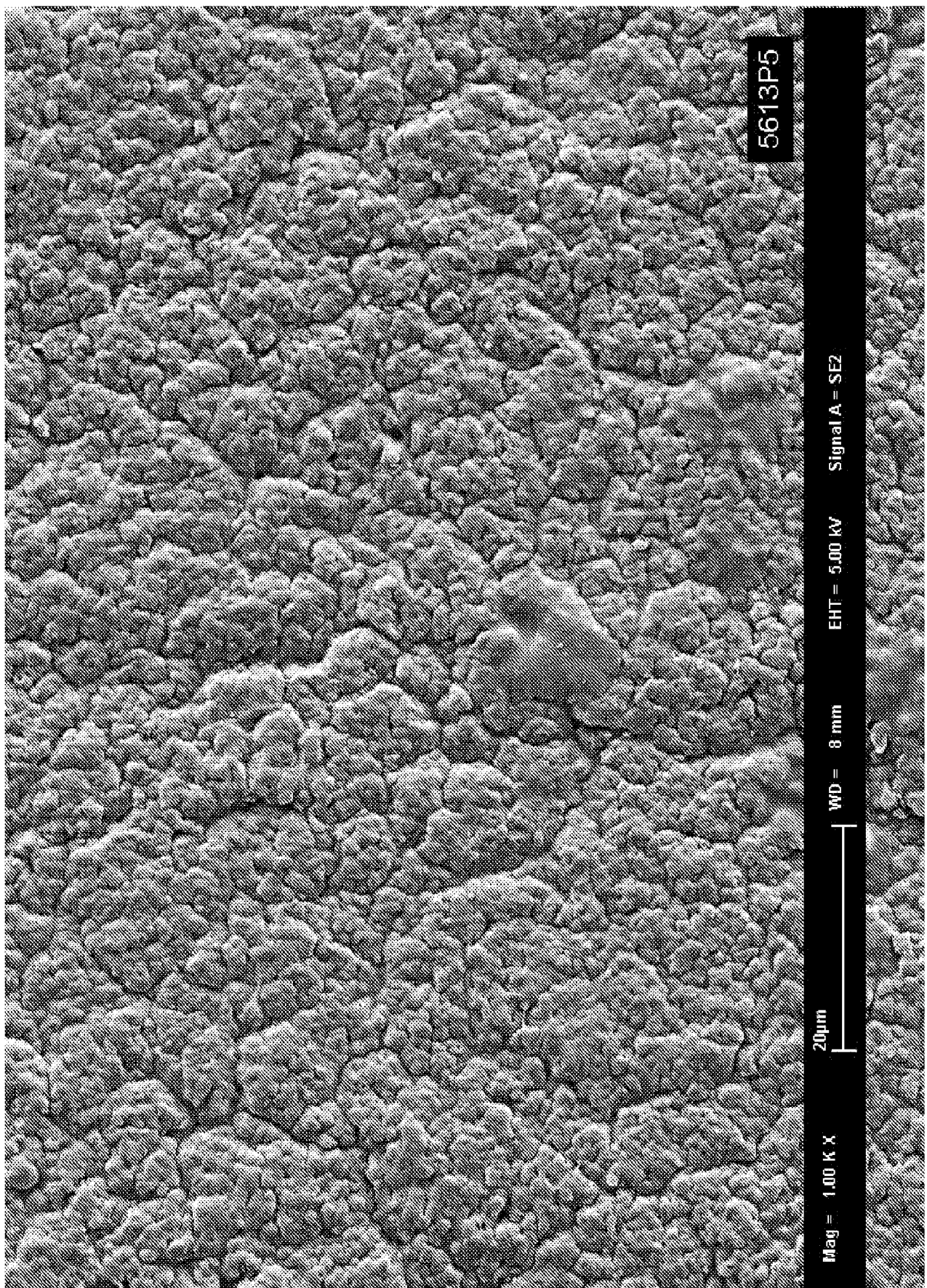


Fig. 13B

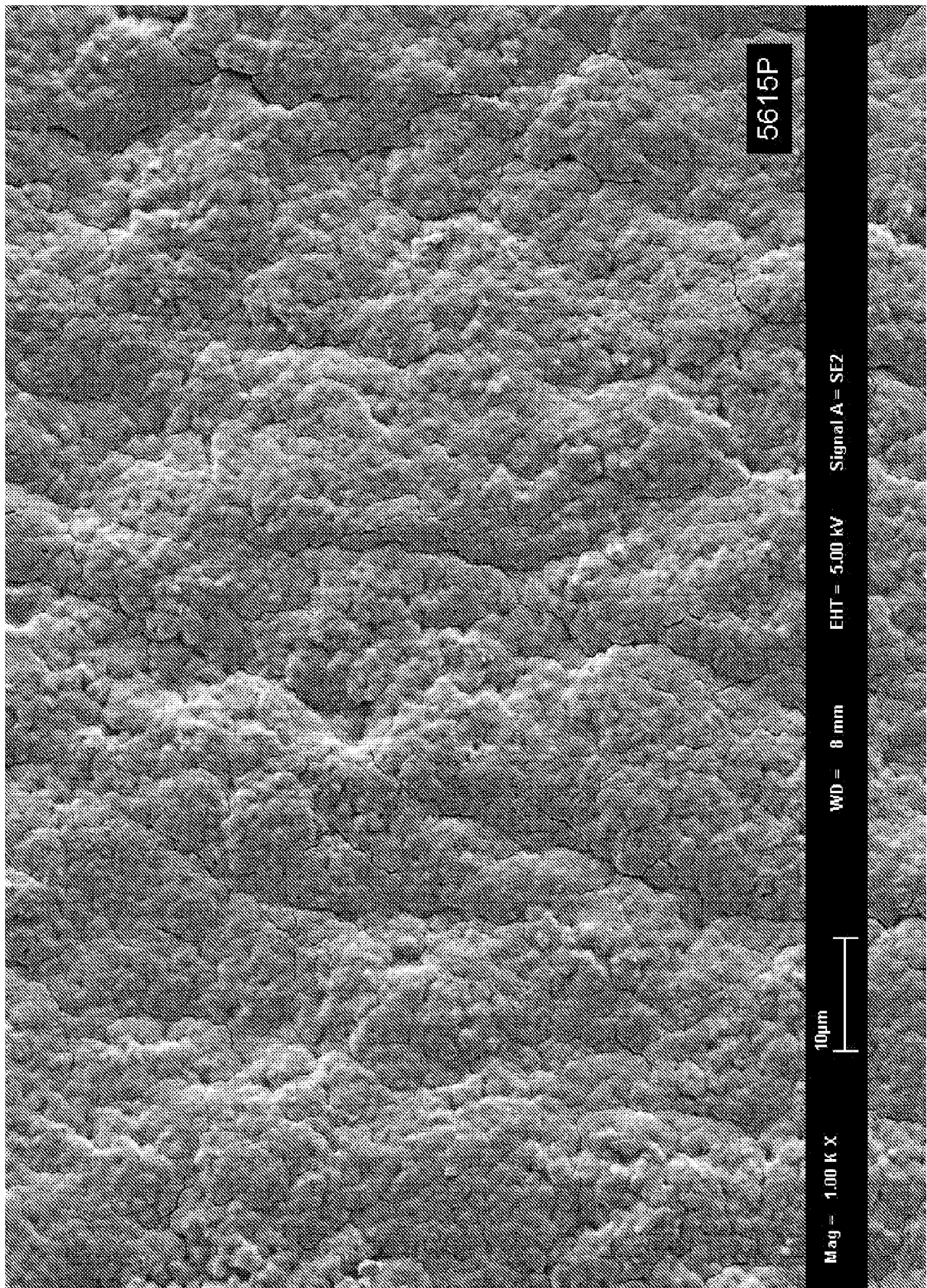


Fig. 14

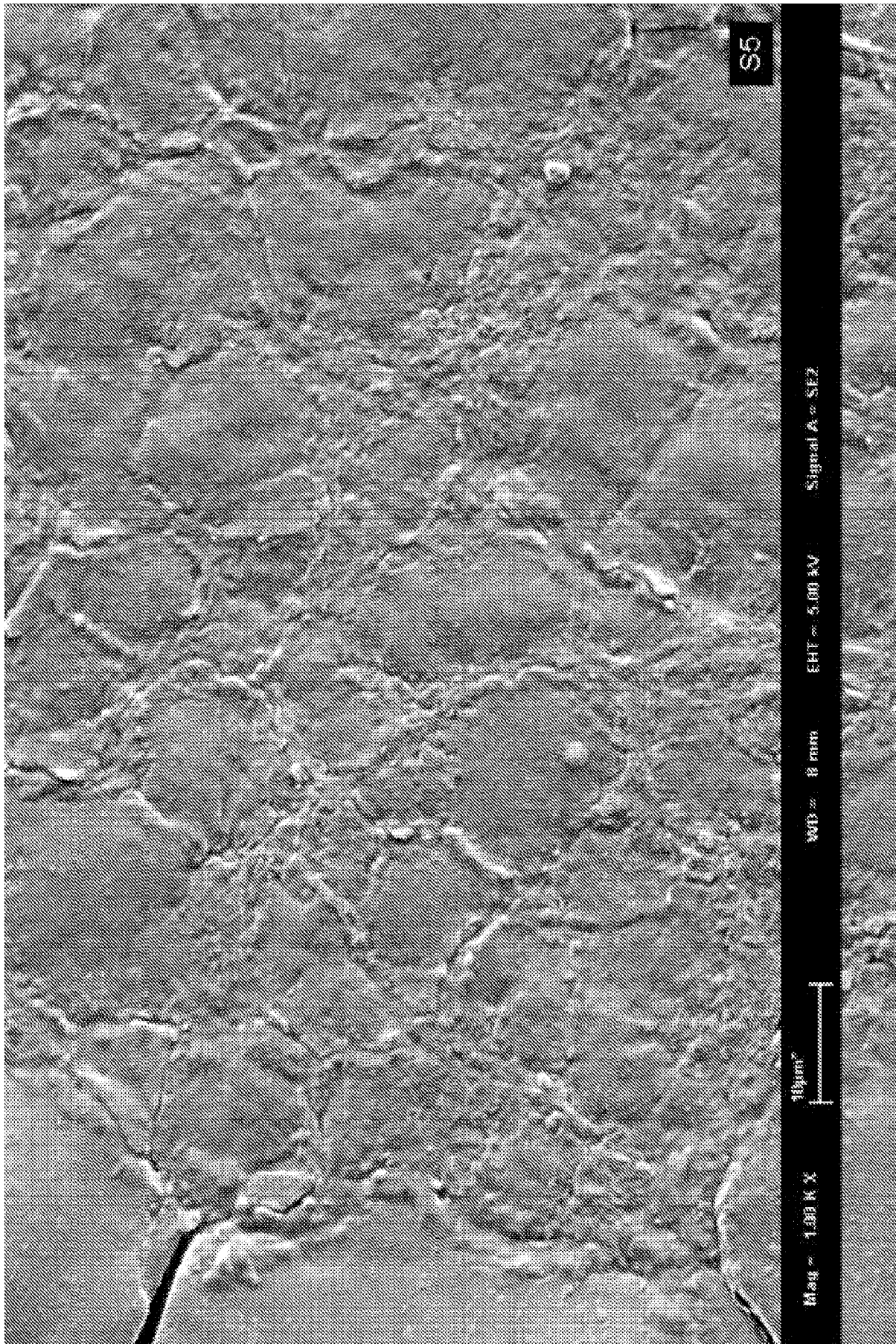


Fig. 15A

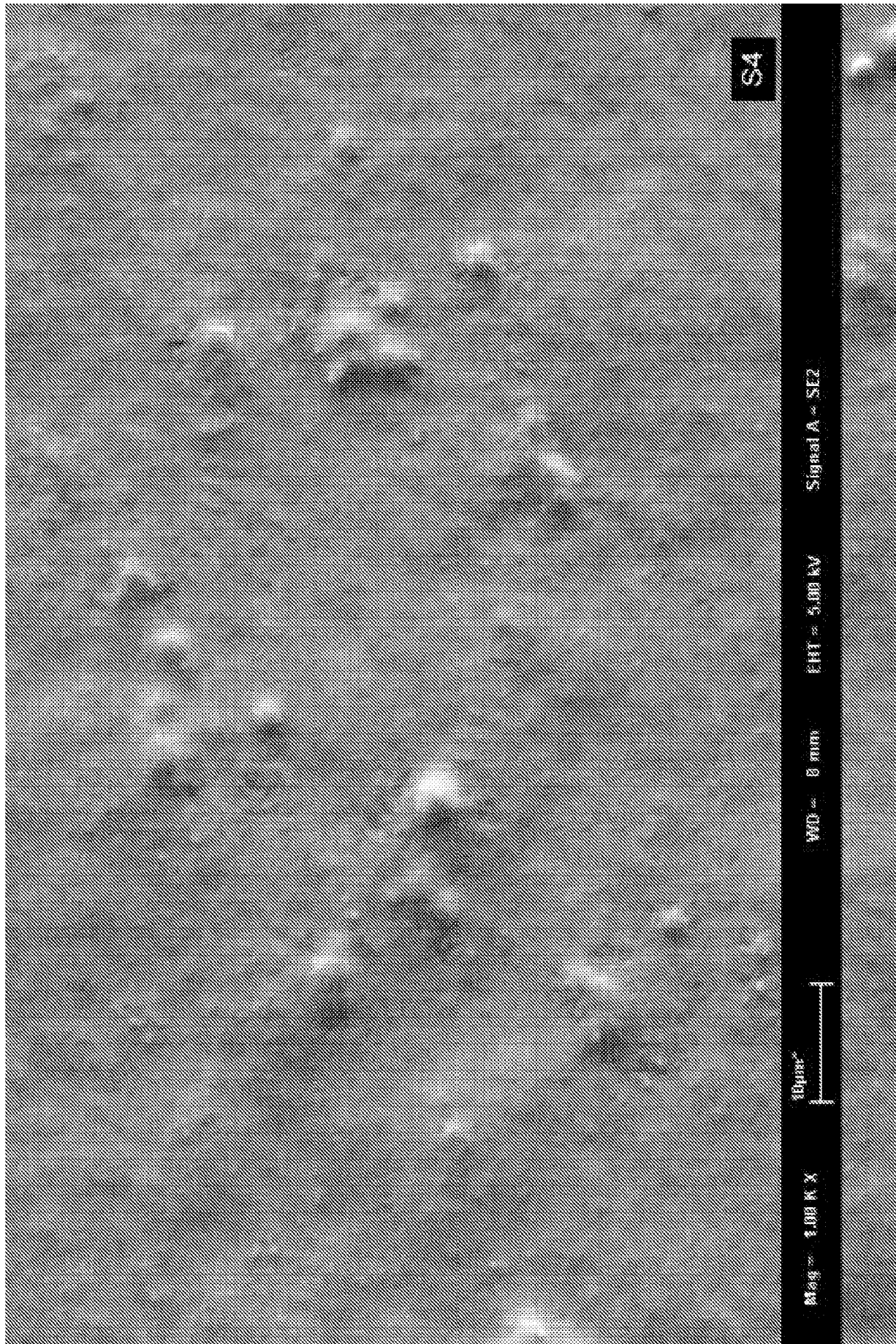


Fig. 15B

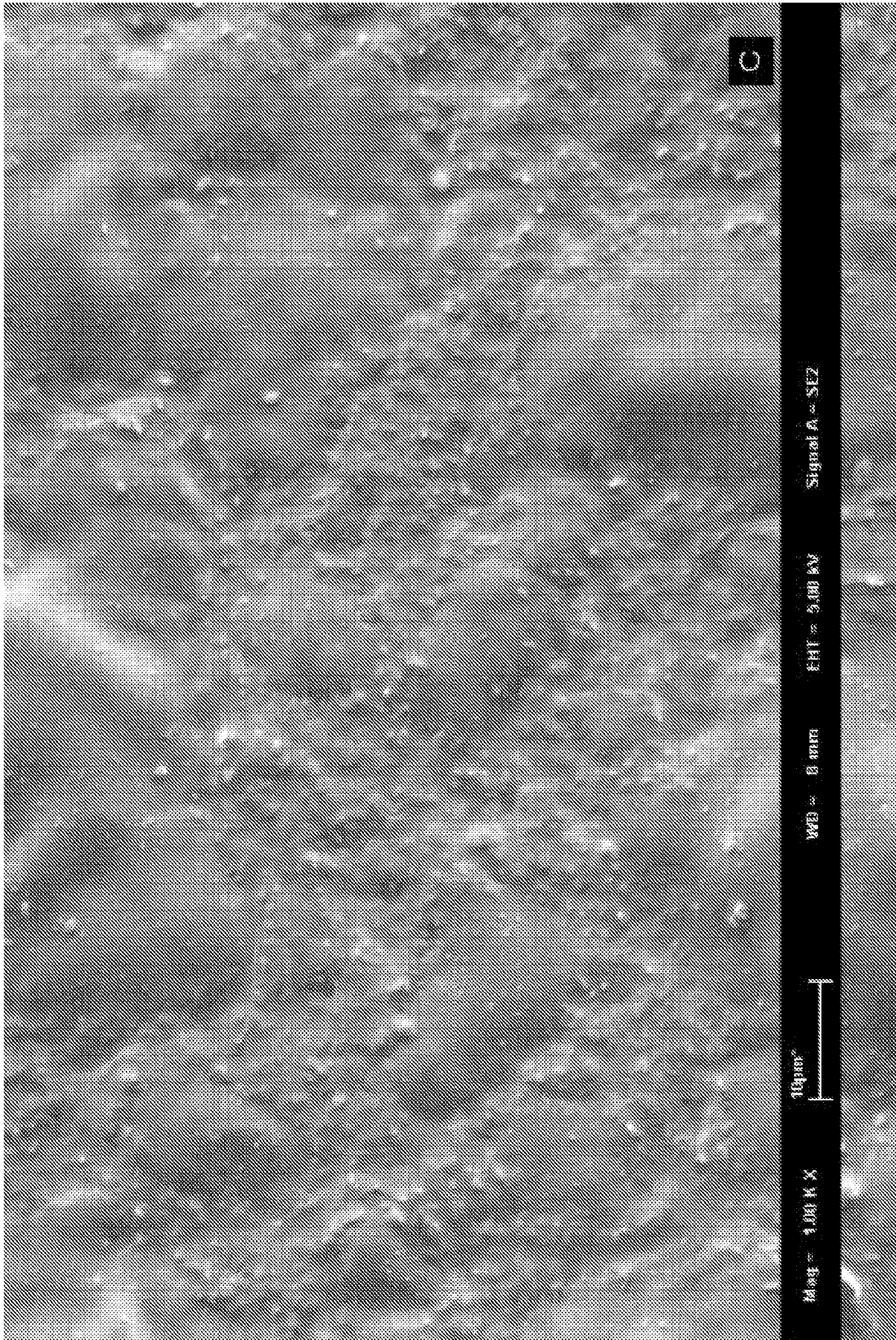


Fig. 15C