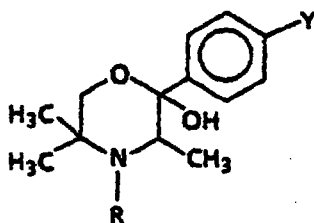


Description

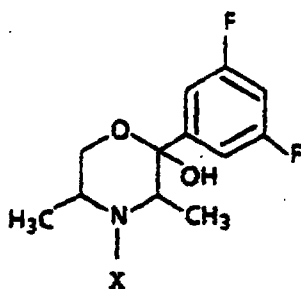
The present invention relates to novel morpholinols useful in medicine, to processes for preparing them, to pharmaceutical formulations containing them and their preparation, to the use of the compounds in medicine and to novel chemical intermediates therefor and the preparation thereof.

Patent publication EP-A-0 170 430 discloses the compounds represented by the formula



wherein Y is hydrogen or fluorine and R is hydrogen or alkyl (C_{1-4}), and salts thereof, and their antidepressant activity as demonstrated by widely accepted techniques used in the art of pharmacology for determining antidepressant activity, for example, the tetrabenazine-induced sedation test in rodents.

There are now provided the (2S,3S,5R) morpholinols of formula (I)



(I)

together with the (+-)-(2R*,3R*,5S*) racemates thereof, and salts thereof, which have surprisingly also been found to exhibit antidepressant activity and to be markedly more potent, in the said tetrabenazine test, than the compounds specifically identified in the said EP-A publication.

Advantageously, in the therapeutic dose range, these novel morpholinols and their salts do not produce any significant degree of locomotor stimulation and are essentially free from proconvulsant activity.

In formula (I),

X is hydrogen, alkyl of 1 to 6 carbon atoms, cycloalkyl of 3 to 6 carbon atoms or a group $-CH_2-X'$ where X' is cycloalkyl of 3 to 6 carbon atoms.

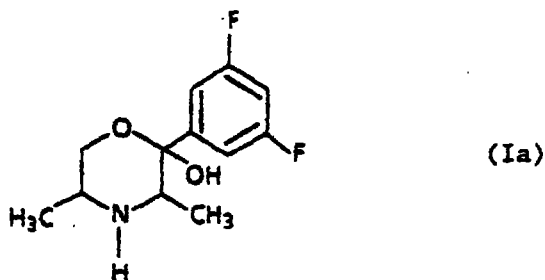
When X is alkyl of 3 to 6 carbon atoms the said group may be linear or branched.

Unless the context clearly indicates otherwise, as used herein the term compound(s) of formula (I)" generically denotes the above recited (2S,3S,5R) compounds and (+-)-(2R*,3R*,5S*) racemates.

The present invention should be understood to include a said (2S,3S,5R) compound, or salt thereof, substantially free from the (2R,3R,5S)-enantiomer; as used herein, "substantially free" means that the latter is present in an amount of not more than 5% (w/w) of the former.

Preferred compounds of formula (I) are those wherein X is hydrogen or alkyl of 1 to 6, in particular 1 to 4 and most particularly 1 or 2, carbon atoms, and salts thereof.

Especially preferred are the (2S,3S,5R) compound of formula (Ia)



chemically named (2S,3S,5R)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol, and salts thereof, and the (+-)-(2R*,3R*,5S*) racemate, chemically named (+-)-(2R*,3R*,5S*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol, and salts thereof.

As will be appreciated, structural formulae (I) and (Ia) are merely two-dimensional representations of the respective compounds and do not denote the indicated stereochemistry.

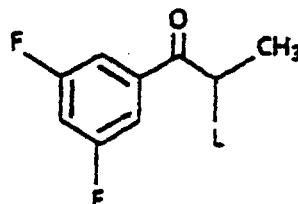
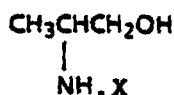
The compounds of formula (I) and their salts may be prepared by those methods known in the art for the synthesis of compounds of analogous structure and in this regard reference is made, by way of illustration only, to the following standard texts:-

i) "Protective Groups in Organic Chemistry" ed. J.F.W.McOmie, Plenum Press (1973), ISBN 0-306-30717-0;

ii) "Compendium of Organic Synthetic Methods" ed. I.T.Harrison and S.Harrison, Wiley-Interscience, Vol.I (1971) ISBN 0-471-35550-X, Vol.II (1974) ISBN 0-471-35551-8 and Vol.III (ed. L.S.Hegedus and L.Wade) (1977) ISBN 0-471-36752-4; and

iii) Rodd's "Chemistry of Carbon Compounds" second edition, Elsevier Publishing Company.

1. One method comprises reaction of an alcohol (II) having the appropriate chirality, wherein X is as defined in formula (I), with a ketone (III) wherein L is a leaving atom or group such as halo (for example, chloro, bromo or iodo). The reaction may conveniently be conducted in a solvent such as acetonitrile, dichloromethane, ethanol or methanol and at a temperature in the range 20° to 40°C.



It will be appreciated that use in this manner of a racemic (compound (II)) affords the (+-)-(2R*,3R*,5S*) racemate of formula (I) while an (R)-alcohol selectively provides the (2S,3S,5R) compound.

2. The compounds wherein X is other than hydrogen may also be prepared by reaction of the corresponding compound of formula (I) wherein X is hydrogen with a reagent (IV)



where X² is a group X as defined in formula (I), other than hydrogen, and L¹ is a leaving atom or group such as halo (for example, chloro, bromo or iodo). The reaction may conveniently be conducted in a solvent such as acetonitrile, dichloromethane, ethanol or methanol and at a temperature in the range 20° to 100°C.

3. The (2S,3S,5R) compounds can also be obtained by resolution of the corresponding (+-)-(2R*,3R*,5S*) racemate. This may be accomplished in a conventional manner, by forming the diastereomeric salts of the latter with an optically active acid, for example (+-) or (-)-tartaric acid or (+-) or (-)-dibenzoyl-L- or D-tartaric acid monohydrate, in an appropriate solvent, for example aqueous ethanol, followed by recrystallization of the appropriate (diastereomeric) salt and isolation of the morpholinol free base.

The compounds of formula (I) and their pharmaceutically acceptable salts may be used in the treatment of depression in human beings identified as being depressed, the treatment comprising the administration of an antidepressant effective, non-toxic amount (dose), preferably in a unit dosage form, of a compound of formula (I) or a pharmaceutically acceptable salt thereof.

Depression states in the treatment of which the said compounds and salts are particularly useful are those classified as affective disorders in the Diagnostic and Statistical Manual of Mental Disorders, Third Edition - Revised, American Psychiatric Association, Washington D.C. (1987) (DSM-III-R), including the mood disorders (DSM-III-R, 296.2X to 296.6X), other specific affective disorders (301.13 and 300.40) and bipolar and depressive disorders not otherwise specified (296.70 and 311.00).

Other uses in human therapy for these compounds and salts include the treatment of the following conditions, the classifications (where indicated) being those adopted in DSM-III-R:

- anxiety disorders, including phobic neuroses (300.00, 300.21, 300.22, 300.23 and 300.29), anxiety neuroses (300.01, 300.02 and 300.30) and post-traumatic stress disorder (309.89)
- attention deficit disorders (314.00 and 314.01)
- eating disorders, including anorexia nervosa (307.10) and bulimia (307.51)
- personality disorders, including borderline personality disorder (301.83)
- sexual dysfunctions, including hypoactive sexual desire disorder (302.71), female sexual arousal disorder or male erectile disorder (302.72), inhibited female orgasm (302.73), inhibited male orgasm (302.74), premature ejaculation (302.75), dyspareunia (302.76), vaginismus (306.51) and sexual dysfunction not otherwise specified (302.70)
- headaches, including migraine, muscle contraction and mixed (i.e. combination of migraine and muscle contraction) headaches
- narcolepsy-cataplexy syndrome, a condition characterised by excessive sleepiness (narcolepsy) often taking the form of sleep attacks, episodes of a seemingly irresistible need to sleep usually lasting for about fifteen minutes or less, together with brief (often lasting less than a minute) periods of loss of muscle tone (cataplexy) occurring in association with the expression of emotion.

The compounds and salts may further be used in human medicine:

- to alleviate symptoms of withdrawal consequent upon the cessation of illicit drug abuse
- to potentiate the analgesia induced by morphine or a like opiate analgesic, for example in the care and treatment of terminally-ill cancer patients
- to prevent functional impairment and drowsiness following administration of a drowsiness-inducing benzodiazepine tranquillizer; suitable indications for concomitant administration of a said compound or salt and such a benzodiazepine include a) treatment of mixed anxiety and depression in situations where functional impairment or drowsiness is undesirable, and b), treatment of anxiety in situations where functional impairment or drowsiness is undesirable
- to prevent memory loss following administration of a benzodiazepine tranquillizer
- to restore mental functioning acutely impaired consequent upon ethanol ingestion
- to suppress prolactin release or secretion, for example in the suppression of lactation post partum or in the treatment of galactorrhoea, hyperprolactinaemia, amenorrhoea resulting from hyperprolactinaemia and prolactin-sensitive mammary cancer
- to treat memory loss and other memory deficits associated with benign senility.

For each of the foregoing indications, the preferred dosage for parenteral (including subcutaneous, intramuscular and intravenous) administration of a compound of formula (I) or salt thereof (estimated as the base) is in the range 0.05 mg/kg to 10 mg/kg of body weight per day, the most preferred dosage being in the range 0.1 mg/kg to 5 mg/kg of body weight per day. For the oral, rectal, topical (including buccal and sublingual) or transdermal route of administration, the preferred dosage of a compound of formula (I) or salt thereof (estimated as the base) is in the range 0.05 mg/kg to 20 mg/kg of body weight per day while the most preferred dosage is in the range 0.1 mg/kg to 10 mg/kg of body weight per day.

As will be understood, the precise dosage will depend upon a number of clinical factors, for example, the age of the recipient and the condition in question and its severity.

The preferred unit dosage of a compound of formula (I) or salt thereof (estimated as the base) for parenteral (including subcutaneous, intramuscular and intravenous), oral, rectal or topical (including buccal and sublingual) administration is in the range 1 mg to 200 mg with the more preferred unit dosage being in the range 5 mg to 150 mg, and the most preferred unit dosage being in the range 10 mg to 100 mg.

All the above doses are expressed in terms of the weight of the base but a compound of formula (I) is preferably administered in the form of a pharmaceutically acceptable salt thereof.

A compound of formula (I) or salt thereof is preferably administered four times daily although this may vary according to the patient being treated, and at the physician's discretion.

While it is possible for the active compound, i.e., compound of formula (I) or pharmaceutically acceptable salt thereof, to be administered alone as the raw chemical, it is preferable to present it as a pharmaceutical formulation comprising a compound of formula (I) (or a pharmaceutically acceptable salt thereof) together with an acceptable carrier therefor.

The carrier should be acceptable in the sense of being compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

Conveniently the active compound comprises from 5 to 95% by weight of the formulation.

The formulations include those suitable for oral, rectal, topical (including buccal and sublingual), parenteral (including subcutaneous, intramuscular and intravenous) or transdermal administration.

The formulations may conveniently be presented in unit dosage form and may be prepared by any of the methods well known in the art of pharmacy. All methods include the step of bringing the active compound into association with a carrier which constitutes one or more accessory ingredients. In general, the formulations are prepared by uniformly and intimately bringing the active compound into association with a liquid carrier or a finely divided solid carrier or both and then, if necessary, shaping the product.

Formulations of the present invention suitable for oral administration may be presented as discrete units such as capsules, cachets, tablets or lozenges, each containing a predetermined amount of the active compound; as a powder or granules including microencapsulated or time-release forms; or as a suspension or solution in an aqueous liquid or non-aqueous liquid such as a syrup, an elixir, an emulsion or a draught.

A tablet may be made by compression or molding, optionally with one or more accessory ingredients. Compressed tablets may be prepared by compressing in a suitable machine, the active compound being in a free-flowing form such as a powder or granules optionally mixed with a binder, disintegrant, lubricant, inert diluent, surface active agent or dispersing agent. Molded tablets comprising a mixture of the powdered active compound with any suitable carrier may be made by molding in a suitable machine.

Formulations suitable for rectal administration may be presented as a suppository with a conventional carrier such as cocoa butter, hydrogenated fats or hydrogenated fatty carboxylic acids.

Formulations suitable for topical administration in the mouth, for example buccally or sublingually, include lozenges comprising the active compound in a flavored basis such as sucrose and acacia or tragacanth, and pastilles comprising the active compound in a basis such as gelatin and glycerin or sucrose and acacia.

Formulations suitable for parenteral administration conveniently comprise a sterile aqueous preparation of the active compound which is preferably isotonic with the blood of the intended recipient. The formulations may be presented in unit-dose or multi-dose containers, for example sealed ampoules and vials, and may be stored in a freeze-dried state requiring only the addition of the sterile liquid carrier, for example water, just prior to use. As an alternative possibility, the active compound may be presented in the form of liposomes.

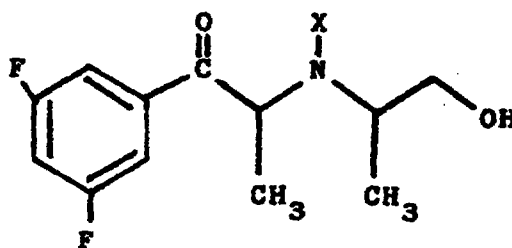
Formulations suitable for transdermal administration may be presented as discrete patches adapted to remain in intimate contact with the epidermis of the recipient for a prolonged period of time. Such patches suitably contain the active compound as an optionally buffered, aqueous solution of, for example, 0.1 to 0.2M concentration with respect to the said compound. As one particular possibility, the active compound may be delivered from the patch by iontophoresis as generally described in Pharmaceutical Research, 3/6, 318 (1986).

In addition to the aforementioned ingredients, the formulations of this invention may further include one or more accessory ingredient(s) selected as appropriate from diluents, buffers, flavoring agents, binders, disintegrants, surface active agents, thickeners, lubricants, preservatives (including antioxidants) and the like.

When used in medicine, the salts of a compound of formula (I) should be pharmaceutically acceptable, but pharmaceutically unacceptable salts may conveniently be used to prepare the corresponding free base or pharmaceutically acceptable salts thereof and are included within the scope of this invention.

Such pharmaceutically acceptable salts include, but are not limited to, those prepared from the following acids: hydrochloric, hydrobromic, sulfuric, nitric, phosphoric, salicylic, p-toluenesulfonic, tartaric, citric, methanesulfonic, maleic, formic, malonic, succinic, isethionic, lactobionic, naphthalene-2-sulfonic, sulfamic, ethanesulfonic and benzenesulfonic.

The NMR spectra and other physicochemical data are consistent with the compounds of formulae (I) and (Ia) having the indicated cyclic (i.e. morpholinol) structure. It is however possible that under certain, as yet undefined, conditions they exist at least in part as the corresponding acyclic tautomers represented two-dimensionally by the formula



Wherever used herein, formulae (I) and (Ia) should thus be understood to embrace the said tautomeric forms.

The following Examples are provided by way of illustration of the present invention and should not be construed as a limitation thereof.

Example 1

(+)-(2R*,3R*,5S*)-2-(3,5-Difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride

To a solution of 3,5-difluorobenzonitrile (Aldrich Chemical Co., Milwaukee, WI 53233) (50.0 g, 0.36 mole) in 500 mL of diethyl ether at 0°C was added dropwise a solution of ethylmagnesium bromide (135 mL of a 3.0M solution, 0.41 mole) in diethyl ether. The reaction mixture was refluxed for 3 hr, then chilled in an ice bath and hydrolyzed with 100 mL of 6N aqueous hydrogen chloride. The mixture was heated on a steam bath for 0.5 hr. The pH was adjusted to acid (litmus) and two phases were separated by extraction of the aqueous phase with diethyl ether. The combined extracts were dried (sodium sulfate) and concentrated *in vacuo* to give 61.3 g (91% of theory) of crude 3',5'-difluoropropiophenone.

A solution of dioxane dibromide, prepared by the dropwise addition of bromine (52.7 g, 0.33 mole) to 500 mL of dioxane, was added dropwise to a solution of 3',5'-difluoropropiophenone (56.0 g, 0.33 mole) in 500 mL of dioxane. After stirring at room temperature overnight, the reaction mixture was poured into 2.5 L of water. The aqueous solution was extracted with dichloromethane. The extracts were dried (sodium sulfate), and concentrated *in vacuo* to give crude 2-bromo-3',5'-difluoropropiophenone. After distillation on a Kugelrohr apparatus at a boiling point of 60-62°C and 0.3 mm Hg, the product 2-bromo-3',5'-difluoropropiophenone had a refractive index $n_D^{21.1} = 1.5273$.

Elemental Analysis: Calcd. for $C_9H_7BrF_2O$ (m.w. 249.06): C, 43.40%; H, 2.83%. **Found:** C, 43.53%; H, 2.88%. **NMR- 1H :** (DMSO- d_6) δ 1.91 (d, 3H, CH_3), 5.14 (q, 1H, CH), 7.02-7.55 (aromatic H's).

To a solution of 2-bromo-3',5'-difluoropropiophenone (25.0 g, 0.10 mole) in acetonitrile (100 mL) was added a solution of di-2-amino-1-propanol (Aldrich Chemical Co., Milwaukee, WI 53233) (8.3 g, 0.11 mole) and 2,6-lutidine (15.0 g, 0.14 mole) in acetonitrile (100 mL). After stirring for six days at room temperature, the resulting solid was filtered, washed with diethyl ether and dried to give (+)-(2R*,3R*,5S*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrobromide. Recrystallization of a sample from ethanol-diethyl ether mixtures gave a white solid. M.P. 228-229°C dec.

Elemental Analysis: Calcd. for $C_{12}H_{16}BrF_2NO_2$ (m.w. 324.16): C, 44.46%; H, 4.98%; N, 4.32%. **Found:** C, 44.35%; H, 5.00%; N, 4.30%.

A solution of (+)-(2R*,3R*,5S*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrobromide (8.0 g, 0.02 mole) in water was basified with 50% aqueous sodium hydroxide and extracted with diethyl ether. The diethyl ether solution was dried (potassium carbonate) and concentrated under reduced pressure to yield the free base. M.P. 140-142°C after recrystallization from hexane. The free base was dissolved in diethyl ether and treated with ethereal hydrogen chloride. The hydrochloride salt was recrystallized from ethanol-diethyl ether mixtures to give (+)-(2R*,3R*,5S*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride as a white solid. M.P. 228-229°C dec.

Elemental Analysis: Calcd. for $C_{12}H_{16}ClF_2NO_2$ (m.w. 279.71): C, 51.52%; H, 5.77%; N, 5.01%. **Found:** C, 51.46%; H, 5.82%; N, 5.00%.

NMR- 1H : (DMSO- d_6) δ 0.96 (d, 3H, CH_3), 1.21 (d, 3H, CH_3), 3.44 (broad multiplet, 2H, CH), 3.85 (multiplet, 2H, CH_2), 7.17-7.32 (aromatic H's), 7.63 (d, 1H, OH), 8.77 and 10.33 (broad, 2H, HCl and NH).

Example 2

(2S,3S,5R)-2-(3,5-Difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride

To 3',5'-difluoropropiophenone (56.0 g, 0.33 mole) was added a solution of dioxane dibromide (81.8 g, 0.33 mole) in dioxane (500 ml). The reaction mixture was worked up as in Example 1 to yield crude 2-bromo-3',5'-difluoropropiophenone (83.9 g).

To a solution of 2-bromo-3',5'-difluoropropiophenone (22.4 g, 0.09 mole) in acetonitrile (60 ml) was added a solution of *R*-(*-*)-2-amino-1-propanol (Aldrich Chemical Co., Milwaukee, WI 53233) (7.5 g, 0.10 mole) and 2,6-lutidine (11.8 g, 0.11 mole) in acetonitrile (100 ml). The reaction mixture was worked up as in Example 1 to give (2*S*,3*S*,5*R*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrobromide. Recrystallization of a sample from ethanol-diethyl ether mixtures gave a white solid. M.P. 240-241°C dec.

Elemental Analysis: Calcd. for $C_{12}H_{16}BrF_2NO_2$ (m.w. 324.16): C, 44.46%; H, 4.98%; N, 4.32%. **Found:** C, 44.45%; H, 5.00%; N, 4.24%. $[\alpha]_D^{20} = +34.6^\circ$ (95% ethanol, $c = 0.687$).

A solution of (2*S*,3*S*,5*R*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrobromide (7.5 g, 0.023 mole) in water was basified with 40% aqueous sodium hydroxide and extracted with diethyl ether. The diethyl ether layers were combined, washed with brine, dried (potassium carbonate) and concentrated under reduced pressure to yield the free base, M.P. 113-115°C after recrystallization from hexane. $[\alpha]_D^{20} = 65.3^\circ$ ($c = 0.658$, 95% ethanol).

NMR¹H: (DMSO- d_6) δ 0.68 (d, 3H, CH_3), 0.93 (d, 3H, CH_3), 1.84 (broad, 1H, NH), 2.82 (br q, 1H, CH), 2.97 (br m, 1H, CH), 3.49 (m, 2H, CH_2), 6.46 (s, 1H, OH), 7.10-7.20 (aromatic H's).

This free base was dissolved in diethyl ether and treated with ethereal hydrogen chloride. The hydrochloride salt was recrystallized from ethanol-diethyl ether mixtures to give (2*S*,3*S*,5*R*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride as a white solid. M.P. 255-257°C.

Elemental Analysis: Calcd. for $C_{12}H_{16}ClF_2NO_2$ (MW 279.71): C, 51.52%; H, 5.77%; N, 5.01%. **Found:** C, 51.62%; N, 5.76%; H, 4.98%. $[\alpha]_D^{20} = +42.1^\circ$ (95% ethanol, $c = 0.687$).

NMR¹H: (DMSO- d_6) δ 0.97 (d, 3H, CH_3), 1.20 (d, 3H, CH_3), 3.49 (broad multiplet, 2H, CH), 3.83 (sharp multiplet, 2H, CH_2), 7.17-7.34 (aromatic H's), 7.62 (s, 1H, OH), 8.75 and 10.10 (broad, 2H, HCl and NH).

Example 3

(2*S*,3*S*,5*R*)-2-(3,5-Difluorophenyl)-3,4,5-trimethyl-2-morpholinol hydrochloride, one-quarter hydrate

To a chilled suspension of (2*S*,3*S*,5*R*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride (Example 2) (10.0g, 0.036 mole) in a mixture of water (100ml) and diethyl ether (100ml) was added sodium hydroxide as a 50% aqueous solution until the mixture was basic. The layers were separated and the aqueous layer extracted with diethyl ether. The combined extracts were dried (potassium carbonate), filtered and concentrated under reduced pressure to give (2*S*,3*S*,5*R*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol (8.7g). A mixture of this base (8.7g, 0.036 mole) and methyl iodide (7.7g, 0.054 mole) in acetonitrile (50ml) was placed in a Wheaton pressure bottle and warmed in a water bath on a steam bath for 48 h. Further methyl iodide (7.7g, 0.054 mole) was then added and the mixture warmed for an additional five days. The reaction mixture was then concentrated under reduced pressure and the residue partitioned between diethyl ether and sodium hydroxide (1N aq.). The ether phase was dried (sodium sulphate), filtered and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel using ethyl acetate: ethanol (95:5) as eluent to give (2*S*,3*S*,5*R*)-2-(3,5-difluorophenyl)-3,4,5-trimethyl-2-morpholinol. This was dissolved in diethyl ether and a solution of 1.0M hydrogen chloride in diethyl ether added. The resulting salt was filtered, washed with diethyl ether and recrystallized from acetonitrile: diethyl ether mixtures to give the title compound as a white solid. M.P. 212-214°C eff.

$[\alpha]_D^{20} = +50.35^\circ$ ($c = 0.727$, 95% ethanol).

Elemental Analysis: Calcd. for $C_{13}H_{18}ClF_2NO_2 \cdot 1/4 H_2O$ (mu. 298.25): C, 52.35%; H, 6.25%; N, 4.70%; H_2O , 1.51%. **Found:** C, 52.48%; H, 6.24%; N, 4.71%; H_2O , 1.34%.

NMR¹H: (DMSO- d_6 /D $_2$ O) δ 1.01 (d, 3H, CH_3), 1.26 (d, 3H, CH_3), 2.76 (s, 3H, CH_3), 3.55 (broad multiplet, 2H, CH), 3.90 (sharp multiplet, 2H, CH_2), 7.19-7.30 (aromatic H's).

Example 4

(+)-(2*R**,3*R**,5*S**)-2-(3,5-Difluorophenyl)-3,4,5-trimethyl-2-morpholinol hydrochloride

This was prepared from (+)-(2*R**,3*R**,5*S**)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride (Example 1) using a procedure analogous to that of Example 3. The product was obtained as a white solid. M.P. 191-193°C eff.

Elemental Analysis: Calcd. for $C_{13}H_{18}ClF_2NO_2$ (m.w. 293.74): C, 53.15%; H, 6.18%; N, 4.77%. **Found:** C, 53.05%; H, 6.22%; N, 4.75%.

NMR¹H: (DMSO- d_6 /D $_2$ O) δ 1.02 (d, 3H, CH_3), 1.27 (d, 3H, CH_3), 2.77 (s, 3H, CH_3), (broad multiplet is under

HOD peak), 3.93 (sharp multiplet, 2H, CH₂), 7.20-7.29 (aromatic H's).

Example 5

(2S,3S,5R)-2-(3,5-Difluorophenyl-4-ethyl-3,5-dimethyl-2-morpholinol hydrochloride, monohydrate

This was prepared from (2S,3S,5R)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride (Example 2) by a procedure analogous to that of Example 3, using ethyl iodide in place of methyl iodide. The product was obtained as a white solid. M.P. 169-172°C eff. $[\alpha]_D^{20} = +46.36^\circ$ (c = 0.701, 95% ethanol).

Elemental Analysis: Calcd. for C₁₄H₂₀F₂NO₂ · H₂O (m.w. 325.78): C, 51.61%; H, 6.81%; N, 4.30%. **Found:** C, 51.61%; H, 6.82%; N, 4.30%.

NMR-¹H: (DMSO-d₆) δ 0.98 (d, 3H, CH₃), 1.14 (t, 3H, CH₃), 1.24 (d, 3H, CH₃), 3.24 (m, 2H, CH), 3.60 (broad triplet, 1H, CH), 3.72 (broad multiplet, 1H, CH), 3.96 (sharp multiplet, 2H, CH₂), 7.26-7.33 (aromatic H's), 7.83 (d, 1H, OH), 9.83 (m, 1H, HCl).

Example 6 : Antitetraabenazine Test

Prevention of tetraabenazine-induced sedation was measured using a modification of the method of Vernier et al., First Hahnemann Symposium on Psychosomatic Medicine, ed. Nodim and Moyer, pub. Lea and Febiger, Philadelphia, 1962.

Mice, groups of 12 CD1 males each, were injected intraperitoneally (i.p.) with the hydrochloride salt of a compound of formula (I) in physiological saline solution or with physiological saline solution alone. Thirty minutes later each of the mice was injected (i.p., 35 mg/kg) with a solution of tetraabenazine hydrochloride. Thirty minutes after the injection of tetraabenazine each mouse was examined for its level of exploratory behavior which was scored on a modification of the arbitrary scale defined by Vernier et al. The result reported in Table I as the ED₅₀ value is the amount of the test compound required to reverse the tetraabenazine effects in 50 percent of the animals tested.

Table 1

Antitetraabenazine Activity in the Mouse

Compound	ED ₅₀ (mg/kg i.p.)
Example 1 (HCl)	2
Example 2 (HCl)	5
Example 3 (HCl)	0.6
Example 4 (HCl)	3
Example 5 (HCl)	3

Example 7: FormulationsA. Tablet

5

<u>Ingredient</u>	<u>Amount per Tablet</u>
Compound of formula (I) (calculated as the base)	50 mg
Lactose	85 mg
Cornstarch	50 mg
Micronized Silica Gel	10 mg
Polyvinylpyrrolidone	5 mg

20 The lactose, cornstarch and compound of formula (I) are mixed together and granulated with a binder (polyvinylpyrrolidone in an alcoholic solution) to form granules.

The granules are passed through a 16-20 mesh screen, then air dried, lubricated with micronized silica gel and compressed into tablets. A film coat may then be applied if desired.

25 B. Capsule

<u>Ingredient</u>	<u>Amount per Capsule</u>
Compound of formula (I) (calculated as the base)	50 mg
Lactose	125 mg
Cornstarch	125 mg

The above ingredients are mixed and filled into a two piece hard gelatin capsule.

40 C. Parenteral Solution

Compound of formula (I) (as a pharmaceutically acceptable salt)	25 mg (calculated as the base)
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Sterile Water for Injections, q.s. to	1.0 mL
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55 A pharmaceutically acceptable salt of a compound of formula (I) is dissolved in sterile water under sterile conditions to make 1.0 mL. Such a solution may be packaged in a sealed sterile ampoule to provide a unit dose or in a sterile vial for multiple doses. If the formulation is to be packed in a multi-dose container, the addition of a bacteriostat such as 0.2 to 0.5% w/v of phenol is desirable.

D. Suppository

The hydrochloride salt of a compound of formula (I) (50 mg, calculated as the base) is mixed with 250 mg of softened or melted cocoa butter, and a suppository is formed by chilling and shaping in a mold.

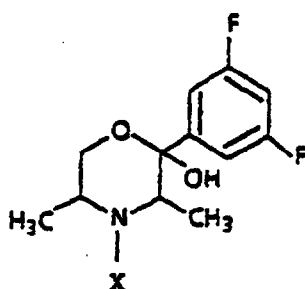
Example 8: Toxicity

No deaths occurred in rats given single oral doses of (2S,3S,5R)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride (Example 2) that were 100 times the oral ED₅₀ in the antitetrabenazine test.

Claims

Claims for the following Contracting States : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE

1. A (2S,3S,5R) compound of formula (I)



(I)

wherein

X is hydrogen, alkyl of 1 to 6 carbon atoms, cycloalkyl of 3 to 6 carbon atoms or a group -CH₂-X' where X' is cycloalkyl of 3 to 6 carbon atoms, and salts thereof.

2. A (2S,3S,5R) compound according to claim 1, and salts thereof, substantially free from the (2R,3R,5S) - enantiomorph.
3. A (+-)-(2R*,3R*,5S*) racemate of formula (I) according to claim 1, and salts thereof.
4. A compound according to any of claims 1 to 3 wherein X is hydrogen or alkyl of 1 to 6 carbon atoms, and salts thereof.
5. (2S,3S,5R)-2-(3,5-Difluorophenyl)-3,5-dimethyl-2-morpholinol and salts thereof.
6. (+-)-(2R* 3R* 5S*)-2-(3,5-Difluorophenyl)-3,5-dimethyl-2-morpholinol and salts thereof.
7. (2S,3S,5R)-2-(3,5-Difluorophenyl)-3,4,5-trimethyl-2-morpholinol and salts thereof.
8. (+-)-(2R*,3R*,5S*)-2-(3,5-Difluorophenyl)-3,4,5-trimethyl-2-morpholinol and salts thereof.
9. (2S,3S,5R)-2-(3,5-Difluorophenyl)-4-ethyl-3,5-dimethyl-2-morpholinol and salts thereof.
10. A salt of a compound according to any of claims 1 to 9.
11. A pharmaceutically acceptable salt of a compound according to any of claims 1 to 9.
12. The hydrochloride salt of a compound according to any of claims 1 to 9.
13. A compound according to any of claims 1 to 9, or a pharmaceutically acceptable salt thereof, for use in the medical treatment of a human being.



D. Suppository

The hydrochloride salt of a compound of formula (I) (50 mg, calculated as the base) is mixed with 250 mg of softened or melted cocoa butter, and a suppository is formed by chilling and shaping in a mold.

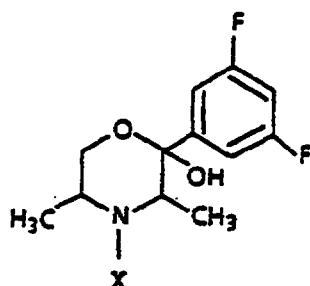
Example 8: Toxicity

No deaths occurred in rats given single oral doses of (2S,3S,5R)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol hydrochloride (Example 2) that were 100 times the oral ED₅₀ in the antitetrabenazine test.

Claims

Claims for the following Contracting States : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE

1. A (2S,3S,5R) compound of formula (I)



(I)

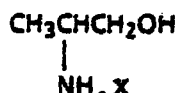
wherein

X is hydrogen, alkyl of 1 to 6 carbon atoms, cycloalkyl of 3 to 6 carbon atoms or a group -CH₂-X¹ where X¹ is cycloalkyl of 3 to 6 carbon atoms, and salts thereof.

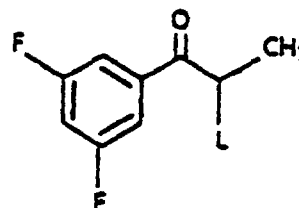
2. A (2S,3S,5R) compound according to claim 1, and salts thereof, substantially free from the (2R,3R,5S) - enantiomorph.
3. A (+-)-(2R*,3R*,5S*) racemate of formula (I) according to claim 1, and salts thereof.
4. A compound according to any of claims 1 to 3 wherein X is hydrogen or alkyl of 1 to 6 carbon atoms, and salts thereof.
5. (2S,3S,5R)-2-(3,5-Difluorophenyl)-3,5-dimethyl-2-morpholinol and salts thereof.
6. (+-)-(2R* 3R* 5S*)-2-(3,5-Difluorophenyl)-3,5-dimethyl-2-morpholinol and salts thereof.
7. (2S,3S,5R)-2-(3,5-Difluorophenyl)-3,4,5-trimethyl-2-morpholinol and salts thereof.
8. (+-)-(2R*,3R*,5S*)-2-(3,5-Difluorophenyl)-3,4,5-trimethyl-2-morpholinol and salts thereof.
9. (2S,3S,5R)-2-(3,5-Difluorophenyl)-4-ethyl-3,5-dimethyl-2-morpholinol and salts thereof.
10. A salt of a compound according to any of claims 1 to 9.
11. A pharmaceutically acceptable salt of a compound according to any of claims 1 to 9.
12. The hydrochloride salt of a compound according to any of claims 1 to 9.
13. A compound according to any of claims 1 to 9, or a pharmaceutically acceptable salt thereof, for use in the medical treatment of a human being.



14. A compound according to any of claims 1 to 9, or a pharmaceutically acceptable salt thereof, for use in the treatment of a mental disorder in a human being.
- 5 15. A compound according to any of claims 1 to 9, or a pharmaceutically acceptable salt thereof, for use in the treatment of depression in a human being.
16. Use of a compound according to any of claims 1 to 9, or a pharmaceutically acceptable salt thereof, for the manufacture of a medicament for the medical treatment of a human being.
- 10 17. Use of a compound according to any of claims 1 to 9, or a pharmaceutically acceptable salt thereof, for the manufacture of a medicament for the treatment of a mental disorder in a human being.
18. Use of a compound according to any of claims 1 to 9, or a pharmaceutically acceptable salt thereof, for the manufacture of a medicament for the treatment of depression in a human being.
- 15 19. A pharmaceutical formulation comprising a compound according to any of claims 1 to 9, or a pharmaceutically acceptable salt thereof, together with an acceptable carrier therefor.
20. A formulation according to claim 19 adapted for oral administration.
- 20 21. A formulation according to claim 20 in the form of a capsule or tablet.
22. A method for the preparation of a formulation according to any of claims 19 to 21 comprising admixture of the ingredients thereof.
- 25 23. A method for the preparation of a compound according to any of claims 1 to 9, or a salt thereof, comprising
a) reaction of an alcohol (II) having the appropriate chirality, wherein X is as defined in formula (I), with a ketone (III)



(II)



(III)

wherein L is a leaving atom or group; or

b) when X is other than hydrogen, reaction of the corresponding compound of formula (I) wherein X is hydrogen with a reagent (IV)



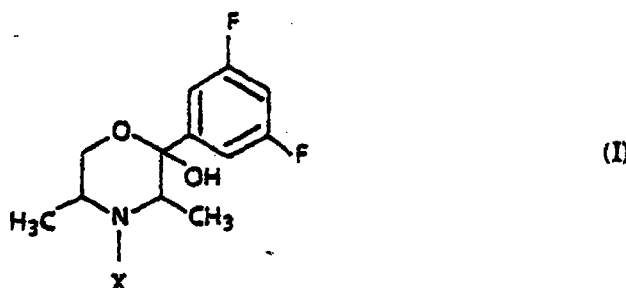
wherein X² is a group X as defined in formula (I), other than hydrogen, and L¹ is a leaving atom or group; or

c) for the (2S,3S,5R) compounds, resolution of the corresponding (+)-(2R*,3R*,5S*) racemate; followed as appropriate by conversion of the product into the free base or a salt thereof.

24. A compound according to any of claims 1 to 9, or a salt thereof, when prepared by a method according to claim 23.

55 **Claims for the following Contracting States: ES, GR**

1. A method for the preparation of a (2S,3S,5R) compound of formula (I)



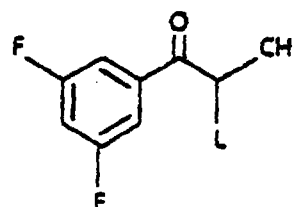
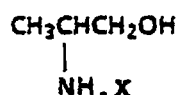
or (+-)-(2R*,3R*,5S*) racemate thereof,
or a salt thereof,

wherein

X is hydrogen, alkyl of 1 to 6 carbon atoms, cycloalkyl of 3 to 6 carbon atoms or a group -CH₂-X¹ where
X¹ is cycloalkyl of 3 to 6 carbon atoms,

said method comprising

a) reaction of an alcohol (II) having the appropriate chirality, wherein X is as defined in formula (I), with
a ketone (III)



wherein L is a leaving atom or group; or

b) when X is other than hydrogen, reaction of the corresponding compound of formula (I) wherein X
is hydrogen with a reagent (IV)

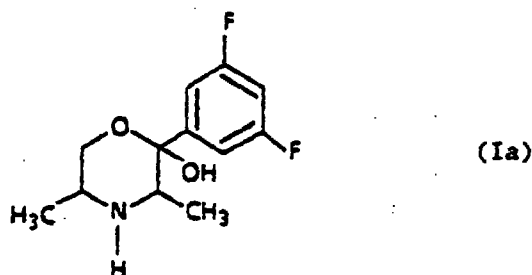


wherein X² is a group X as defined in formula (I), other than hydrogen, and L¹ is a leaving atom or group;
or

c) for the (2S,3S,5R) compounds, resolution of the corresponding (+-)-(2R*,3R*,5S*) racemate;
followed as appropriate by conversion of the product into the free base or a salt thereof.

2. A method according to claim 1 wherein X is hydrogen or alkyl of 1 to 6 carbon atoms.

3. A method according to claim 1 for the preparation of the (2S,3S,5R) compound of formula (Ia)



or (+-)-(2R*,3R*,5S*) racemate thereof,
or a salt thereof.

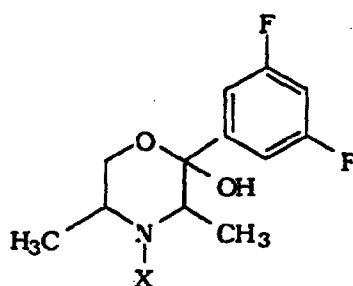


4. A method according to any of claims 1a), 2 and 3 wherein the (R)-alcohol (II) is reacted with the ketone (III).
5. A method according to any of claims 1a) and 2 to 4 wherein L is halo.
6. A method according to claim 5 wherein L is bromo.
7. A method according to claim 1a) for the preparation of (2S,3S,5R)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol, or a salt thereof, comprising reaction of R-(-)-2-amino-1-propanol with 2-bromo-3',5'-difluoropropiophenone.
8. A method according to either of claims 1b) and 2 wherein the (2S,3S,5R) compound of formula (I) is reacted with the reagent (IV).
9. A method according to any of claims 1b), 2 and 8 wherein L¹ is halo.
10. A method according to claim 9 wherein L¹ is iodo.
11. A method according to claim 1b) for the preparation of (2S,3S,5R)-2-(3,5-difluorophenyl)-3,4,5-trimethyl-2-morpholinol, or a salt thereof, comprising reaction of (2S,3S,5R)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol with methyl iodide.
12. A method according to claim 1b) for the preparation of (2S,3S,5R)-2-(3,5-difluorophenyl)-4-ethyl-3,5-dimethyl-2-morpholinol, or a salt thereof, comprising reaction of (2S,3S,5R)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol with ethyl iodide.
13. A method according to claim 1c) for the preparation of (2S,3S,5R)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol, or a salt thereof, comprising resolution of (+-)-(2R*,3R*,5S*)-2-(3,5-difluorophenyl)-3,5-dimethyl-2-morpholinol.
14. A method according to any of claims 1 to 13 wherein the product is isolated as a salt.
15. A method according to any of claims 1 to 13 wherein the product is isolated as a pharmaceutically acceptable salt.
16. A (2S,3S,5R) compound of formula (I) according to claim 1 or (+-)-(2R*,3R*,5S*) racemate thereof, or a salt thereof, when prepared by a method according to any of claims 1 to 15.

Patentansprüche

Patentansprüche für folgende Vertragsstaaten : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE

1. (2S,3S,5R)-Verbindung der Formel (I)



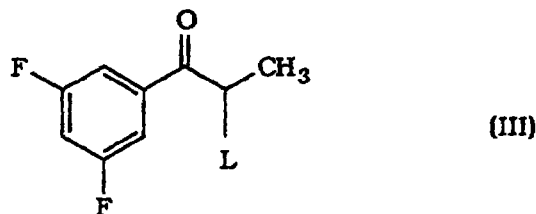
(I)

worin

X Wasserstoff, Alkyl mit 1 bis 6 Kohlenstoffatomen, Cycloalkyl mit 3 bis 6 Kohlenstoffatomen oder eine Gruppe -CH₂-X¹ ist, worin X¹ Cycloalkyl mit 3 bis 6 Kohlenstoffatomen ist, und deren Salze.



2. (2S,3S,5R)-Verbindung nach Anspruch 1 und deren Salze, welche im wesentlichen frei vom (2R,3R,5S)-Enantiomorphen sind.
- 5 3. (+)-(2R*,3R*,5S*)-Racemat der Formel (I) nach Anspruch 1 und dessen Salze.
4. Verbindung nach einem der Ansprüche 1 bis 3, wobei X Wasserstoff oder Alkyl mit 1 bis 6 Kohlenstoffatomen ist, und deren Salze.
- 10 5. (2S,3S,5R)-2-(3,5-Difluorphenyl)-3,5-dimethyl-2-morpholinol und dessen Salze.
6. (+)-(2R*,3R*,5S*)-2-(3,5-Difluorphenyl)-3,5-dimethyl-2-morpholinol und dessen Salze.
7. (2S,3S,5R)-2-(3,5-Difluorphenyl)-3,4,5-trimethyl-2-morpholinol und dessen Salze.
- 15 8. (+)-(2R*,3R*,5S*)-2-(3,5-Difluorphenyl)-3,4,5-trimethyl-2-morpholinol und dessen Salze.
9. (2S,3S,5R)-2-(3,5-Difluorphenyl)-4-ethyl-3,5-dimethyl-2-morpholinol und dessen Salze.
10. Salz einer Verbindung nach einem der Ansprüche 1 bis 9.
- 20 11. Pharmazeutisch annehmbares Salz einer Verbindung nach einem der Ansprüche 1 bis 9.
12. Hydrochloridsalz einer Verbindung nach einem der Ansprüche 1 bis 9.
- 25 13. Verbindung nach einem der Ansprüche 1 bis 9 oder ein pharmazeutisch annehmbares Salz hiervon zur Verwendung bei der medizinischen Behandlung des Menschen.
14. Verbindung nach einem der Ansprüche 1 bis 9 oder ein pharmazeutisch annehmbares Salz hiervon zur Verwendung bei der Behandlung einer Geisteskrankheit beim Menschen.
- 30 15. Verbindung nach einem der Ansprüche 1 bis 9 oder ein pharmazeutisch annehmbares Salz hiervon zur Verwendung bei der Behandlung einer Depression beim Menschen.
16. Verwendung einer Verbindung nach einem der Ansprüche 1 bis 9 oder eines pharmazeutisch annehmbaren Salzes hiervon zur Herstellung eines Arzneimittels zur medizinischen Behandlung des Menschen.
- 35 17. Verwendung einer Verbindung nach einem der Ansprüche 1 bis 9 oder eines pharmazeutisch annehmbaren Salzes hiervon zur Herstellung eines Arzneimittels zur Behandlung einer Geisteskrankheit beim Menschen.
- 40 18. Verwendung einer Verbindung nach einem der Ansprüche 1 bis 9 oder eines pharmazeutisch annehmbaren Salzes hiervon zur Herstellung eines Arzneimittels zur Behandlung einer Depression beim Menschen.
19. Pharmazeutische Zubereitung, umfassend eine Verbindung nach einem der Ansprüche 1 bis 9 oder ein pharmazeutisch annehmbares Salz hiervon, zusammen mit einem annehmbaren Träger hierfür.
- 45 20. Zubereitung nach Anspruch 19, welche zur oralen Verabreichung angepaßt ist.
21. Zubereitung nach Anspruch 20 in Form einer Kapsel oder Tablette.
- 50 22. Verfahren zur Herstellung einer Zubereitung nach einem der Ansprüche 19 bis 21, umfassend die Vermischung deren Bestandteile.
23. Verfahren zur Herstellung einer Verbindung nach einem der Ansprüche 1 bis 9 oder eines Salzes hiervon, umfassend
 - a) Umsetzung eines Alkohols (II) mit der geeigneten Chiralität, worin X wie in Formel (I) definiert ist, mit einem Keton (III)
- 55



worin L ein Abspaltatom oder eine Abspaltgruppe ist; oder

b) wenn X von Wasserstoff verschieden ist, die Umsetzung der entsprechenden Verbindung der Formel (I), worin X Wasserstoff ist, mit einem Reagens (IV)



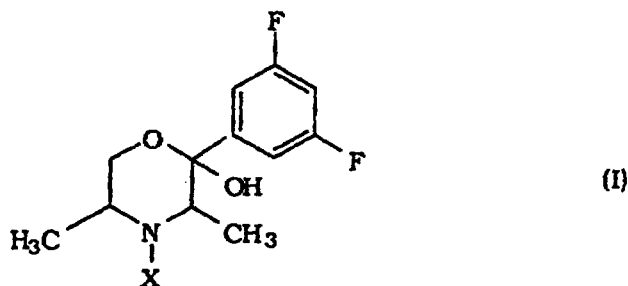
worin X² eine von Wasserstoff verschiedene, wie in Formel (I) definierte Gruppe X ist und L¹ ein Abspaltatom oder eine Abspaltgruppe ist; oder

c) für die (2S,3S,5R)-Verbindungen, die Auflösung des entsprechenden (+-)-(2R*,3R*,5S*)-Racemats; und, falls zweckdienlich, die nachfolgende Umwandlung des Produkts in die freie Base oder einem Salz hiervon.

24. Verbindung nach einem der Ansprüche 1 bis 9 oder eines Salzes hiervon, hergestellt nach einem Verfahren gemäß Anspruch 23.

Patentansprüche für folgende Vertragsstaaten : ES, GR

1. Verfahren zur Herstellung einer (2S,3S,5R)-Verbindung der Formel (I)



oder eines (+-)-(2R*, 3R*, 5S*)-Racemats hiervon,

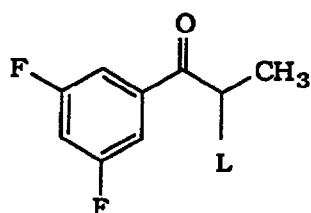
oder eines Salzes hiervon,

worin

X Wasserstoff, Alkyl mit 1 bis 6 Kohlenstoffatomen, Cycloalkyl mit 3 bis 6 Kohlenstoffatomen oder eine Gruppe -CH₂-X¹ ist, worin X¹ Cycloalkyl mit 3 bis 6 Kohlenstoffatomen ist, welches Verfahren

a) die Umsetzung eines Alkohols (II) mit der geeigneten Chiralität, worin X wie in Formel (I) definiert ist, mit einem Keton (III)





(III)

worin L ein Abspaltatom oder eine Abspaltgruppe ist; oder

b) wenn X von Wasserstoff verschieden ist, die Umsetzung der entsprechenden Verbindung der Formel (I), worin X Wasserstoff ist, mit einem Reagens (IV)



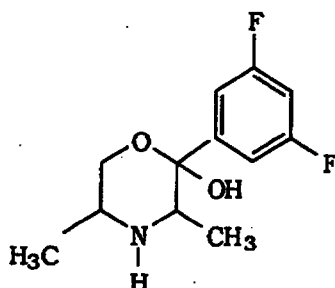
worin X^2 eine von Wasserstoff verschiedene, wie in Formel (I) definierte Gruppe X ist und L^1 ein Abspaltatom oder eine Abspaltgruppe ist; oder

c) für die (2S, 3S, 5R)-Verbindungen, die Auflösung bzw. Abspaltung des entsprechenden (+)- (2R*, 3R*, 5S*)-Racemats;

und, falls zweckdienlich, die nachfolgende Umwandlung des Produkts in die freie Base oder ein Salz hiervon, umfaßt.

2. Verfahren nach Anspruch 1, wobei X Wasserstoff oder Alkyl mit 1 bis 6 Kohlenstoffatomen ist.

3. Verfahren nach Anspruch 1 zur Herstellung der (2S, 3S, 5R)-Verbindung der Formel (Ia)



(Ia)

oder des (+)- (2R*, 3R*, 5S*)-Racemats hiervon, oder eines Salzes hiervon.

4. Verfahren nach einem der Ansprüche 1a), 2 und 3, wobei der (R)-Alkohol (II) mit dem Keton (III) umgesetzt wird.

5. Verfahren nach einem der Ansprüche 1a) und 2 bis 4, wobei L Halogen ist.

6. Verfahren nach Anspruch 5, wobei L Brom ist.

7. Verfahren nach Anspruch 1a) zur Herstellung von (2S, 3S, 5R)-2-(3,5-Difluorphenyl)-3,5-dimethyl-2-morpholinol oder eines Salzes hiervon, umfassend die Umsetzung von R-(-)-2-Amino-1-propanol mit 2-Brom-3',5'-difluorpropiophenon.

8. Verfahren nach Anspruch 1b) und/oder 2, wobei die (2S, 3S, 5R)-Verbindung der Formel (I) mit dem Reagens (IV) umgesetzt wird.

9. Verfahren nach einem der Ansprüche 1b), 2 und 8, wobei L^1 Halogen ist.

10. Verfahren nach Anspruch 9, wobei L^1 Iod ist.

11. Verfahren nach Anspruch 1b) zur Herstellung von (2S, 3S, 5R)-2-(3,5-Difluorphenyl)-3,4,5-trimethyl-2-morpholinol oder eines Salzes hiervon, umfassend die Umsetzung von (2S, 3S, 5R)-2-(3,5-Difluorphenyl)-



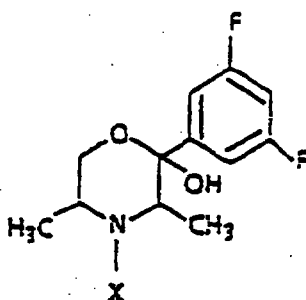
3,5-dimethyl-2-morpholinol mit Methylodid.

12. Verfahren nach Anspruch 1b) zur Herstellung von (2S,3S,5R)-2-(3,5-Difluorphenyl)-4-ethyl-3,5-dimethyl-2-morpholinol oder eines Salzes hiervon, umfassend die Umsetzung von (2S,3S,5R)-2-(3,5-Difluorphenyl)-3,5-dimethyl-2-morpholinol mit Ethyliodid.
13. Verfahren nach Anspruch 1c) zur Herstellung von (2S,3S,5R)-2-(3,5-Difluorphenyl)-3,5-dimethyl-2-morpholinol oder eines Salzes hiervon, umfassend die Auflösung bzw. Aufspaltung von (+)-(2R*,3R*,5S*)-2-(3,5-Difluorphenyl)-3,5-dimethyl-2-morpholinol.
14. Verfahren nach einem der Ansprüche 1 bis 13, wobei das Produkt als Salz isoliert wird.
15. Verfahren nach einem der Ansprüche 1 bis 13, wobei das Produkt als pharmazeutisch annehmbares Salz isoliert wird.
16. (2S,3S,5R)-Verbindung der Formel (I) nach Anspruch 1 oder deren (+)-(2R*,3R*,5S*)-Racemat oder ein Salz hiervon, hergestellt nach einem Verfahren gemäß einem der Ansprüche 1 bis 15.

Revendications

Revendications pour les Etats contractants suivants: AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE

1. Composé (2S,3S,5R) de formule (I) :



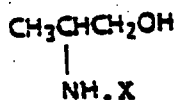
(I)

où X est hydrogène, alcoyle en 1 à 6 atomes de carbone, cycloalcoyle en 3 à 6 atomes de carbone ou un radical -CH₂-X' où X' est cycloalcoyle en 3 à 6 atomes de carbone, et les sels de celui-ci.

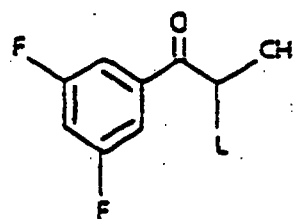
2. Composé (2S,3S,5R) suivant la revendication 1, et les sels de celui-ci, sensiblement exempt de l'énantiomorphe (2S,3S,5R).
3. Racémique (+)-(2R*,3R*,5S*) de formule (I) suivant la revendication 1, et les sels de celui-ci.
4. Composé suivant l'une quelconque des revendications 1 à 3, où X est hydrogène ou alcoyle en 1 à 6 atomes de carbone et les sels de celui-ci.
5. (2S,3S,5R)-2-(3,5-Difluorophényl)-3,5-diméthyl-2-morpholinol et les sels de celui-ci.
6. (+)-(2R*,3R*,5S*)-2-(3,5-Difluorophényl)-3,5-diméthyl-2-morpholinol et les sels de celui-ci.
7. (2S,3S,5R)-2-(3,5-Difluorophényl)-3,4,5-triméthyl-2-morpholinol et les sels de celui-ci.
8. (+)-(2R*,3R*,5S*)-2-(3,5-Difluorophényl)-3,4,5-triméthyl-2-morpholinol et les sels de celui-ci.
9. (2S,3S,5R)-2-(3,5-Difluorophényl)-4-éthyl-3,5-diméthyl-2-morpholinol et les sels de celui-ci.
10. Sel d'un composé suivant l'une quelconque des revendications 1 à 9.



11. Sel pharmaceutiquement acceptable d'un composé suivant l'une quelconque des revendications 1 à 9.
12. Chlorhydrate d'un composé suivant l'une quelconque des revendications 1 à 9.
- 5 13. Composé suivant l'une quelconque des revendications 1 à 9, ou un sel pharmaceutiquement acceptable de celui-ci, à utiliser dans le traitement médical d'un être humain.
- 10 14. Composé suivant l'une quelconque des revendications 1 à 9, ou un sel pharmaceutiquement acceptable de celui-ci, à utiliser dans le traitement d'un trouble mental d'un être humain.
- 15 15. Composé suivant l'une quelconque des revendications 1 à 9, ou un sel pharmaceutiquement acceptable de celui-ci, à utiliser dans le traitement de la dépression chez un être humain.
- 16 16. Utilisation d'un composé suivant l'une quelconque des revendications 1 à 9, ou un sel pharmaceutiquement acceptable de celui-ci, pour la fabrication d'un médicament pour le traitement médical d'un être humain.
- 20 17. Utilisation d'un composé suivant l'une quelconque des revendications 1 à 9, ou un sel pharmaceutiquement acceptable de celui-ci, pour la fabrication d'un médicament pour le traitement d'un trouble mental d'un être humain.
- 25 18. Utilisation d'un composé suivant l'une quelconque des revendications 1 à 9, ou un sel pharmaceutiquement acceptable de celui-ci, pour la fabrication d'un médicament pour le traitement de la dépression chez un être humain.
- 30 19. Formulation pharmaceutique comprenant un composé suivant l'une quelconque des revendications 1 à 9, ou un sel pharmaceutiquement acceptable de celui-ci, avec un excipient acceptable pour celui-ci.
20. Formulation suivant la revendication 19, adaptée pour l'administration orale.
- 30 21. Formulation suivant la revendication 20, sous la forme d'une capsule ou d'un comprimé.
22. Procédé de préparation d'une formulation suivant l'une quelconque des revendications 19 à 21, comprenant le mélange des ingrédients de celle-ci.
- 35 23. Procédé de préparation d'un composé suivant l'une quelconque des revendications 1 à 9, ou d'un sel de celui-ci, comprenant :
 - a) la réaction d'un alcool (II) ayant la chiralité appropriée, où X est comme défini à la formule (I), avec une cétone (III) :

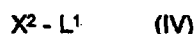


(II)



(III)

où L est un atome ou un radical partant; ou
 b) quand X est autre qu'hydrogène, réaction du composé de formule (I) correspondant où X est hydrogène avec un réactif (IV) :



où X² est un radical X comme défini dans la formule (I), autre qu'hydrogène, et L¹ est un atome ou un radical partant; ou

c) pour les composés (2S,3S,5R), dédoublement du racémique correspondant (+)-(2R*,3R*,5S*); suivi par une conversion appropriée du produit en la base libre ou un sel de celle-ci.



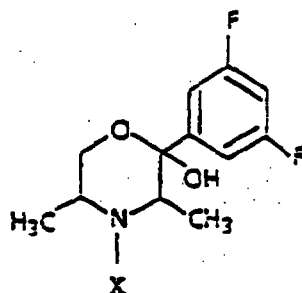
24. Composé suivant l'une quelconque des revendications 1 à 9, ou un sel de celui-ci, préparé par un procédé suivant la revendication 23.

5 **Revendications pour les Etats contractants suivants: ES, GR**

1. Procédé de préparation d'un composé (2S,3S,5R) de formule (I) :

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(I)

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ou du racémique de celui-ci, (+-)-(2R*,3R*,5S*),

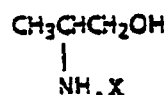
ou d'un sel de celui-ci,

où X est hydrogène, alcoyle en 1 à 6 atomes de carbone, cycloalcoyle en 3 à 6 atomes de carbone ou un radical -CH₂-X¹ où X¹ est cycloalcoyle en 3 à 6 atomes de carbone, ce procédé comprenant :

a) la réaction d'un alcool (II) ayant la chiralité appropriée, où X est comme défini à la formule (I), avec une cétone (III) :

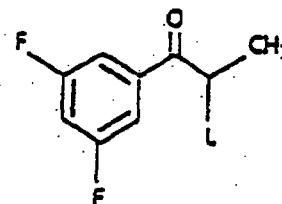
25

30



(II)

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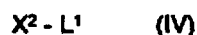


(III)

où L est un atome ou un radical partant; ou

b) quand X est autre qu'hydrogène, réaction du composé de formule (I) correspondant où X est hydrogène avec un réactif (IV) :

40



où X² est un radical X comme défini dans la formule (I), autre qu'hydrogène, et L¹ est un atome ou un radical partant; ou

c) pour les composés (2S,3S,5R), dédoublement du racémique correspondant (+-)-(2R*,3R*,5S*); suivi par une conversion appropriée du produit en la base libre ou un sel de celle-ci.

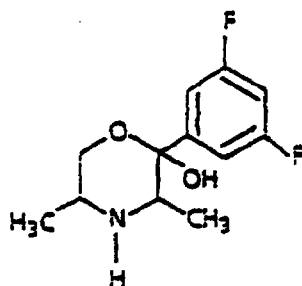
45

2. Procédé suivant la revendication 1, où X est hydrogène ou alcoyle en 1 à 6 atomes de carbone.

3. Procédé suivant la revendication 1, pour la préparation du composé (2S,3S,5R) de formule (Ia) :

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(Ia)

ou du racémique de celui-ci, (+-)-(2R*,3R*,5S*),
ou d'un sel de celui-ci.

4. Procédé suivant l'une quelconque des revendications 1a), 2 et 3, où l'alcool-(R) (II) est mis à réagir avec la cétone (III).
5. Procédé suivant l'une quelconque des revendications 1a) et 2 à 4, où L est halo.
6. Procédé suivant la revendication 5, où L est bromo.
7. Procédé suivant la revendication 1a) pour la préparation du (2S,3S,5R)-2-(3,5-difluorophényl)-3,5-diméthyl-2-morpholinol ou un sel de celui-ci, comprenant la réaction du R-(-)-2-amino-1-propanol avec la 2-bromo-3',5'-difluoropropiophénone.
8. Procédé suivant l'une quelconques des revendications 1b) et 2, dans lequel le composé (2S,3S,5R) de formule (I) est mis à réagir avec le réactif (IV).
9. Procédé suivant l'une quelconque des revendications 1b), 2 et 8, où L¹ est halo.
10. Procédé suivant la revendication 9, où L¹ est iodo.
11. Procédé suivant la revendication 1b), pour la préparation du (2S,3S,5R)-2-(3,5-difluorophényl)-3,4,5-triméthyl-2-morpholinol, ou un sel de celui-ci, comprenant la réaction du (2S,3S,5R)-2-(3,5-difluorophényl)-3,5-diméthyl-2-morpholinol avec l'iodure de méthyle.
12. Procédé suivant la revendication 1b), pour la préparation du (2S,3S,5R)-2-(3,5-difluorophényl)-4-éthyl-3,5-diméthyl-2-morpholinol ou un sel de celui-ci, comprenant la réaction du (2S,3S,5R)-2-(3,5-difluorophényl)-3,5-diméthyl-2-morpholinol avec l'iodure d'éthyle.
13. Procédé suivant la revendication 1c), pour la préparation du (2S,3S,5R)-2-(3,5-difluorophényl)-3,5-diméthyl-2-morpholinol ou un sel de celui-ci, comprenant le dédoublement du (+-)-(2R*,3R*,5S*)-2-(3,5-difluorophényl)-3,5-diméthyl-2-morpholinol.
14. Procédé suivant l'une quelconque des revendications 1 à 13, où le produit est isolé sous forme d'un sel.
15. Procédé suivant l'une quelconque des revendications 1 à 13, où le produit est isolé sous la forme d'un sel pharmaceutiquement acceptable.
16. Composé (2S,3S,5R) de formule (I) suivant la revendication 1, ou le racémique (+-)-(2R*,3R*,5S*) de celui-ci, ou un sel de celui-ci, préparé par un procédé suivant l'une quelconque des revendications 1 à 15.