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(54) Title: CONTINUOUS MANUFACTURING PROCESS FOR α -OLEFINS

(57) Abstract: A manufacturing process for α -olefins using certain iron containing ethylene oligomerization catalysts together with alkylaluminum cocatalysts, in which using a low ratio of Al:Fe in the process results in a lowered formation of undesired polyethylene waxes and polymer. This results in less fouling of the process lines and vessels in the manufacturing plant.