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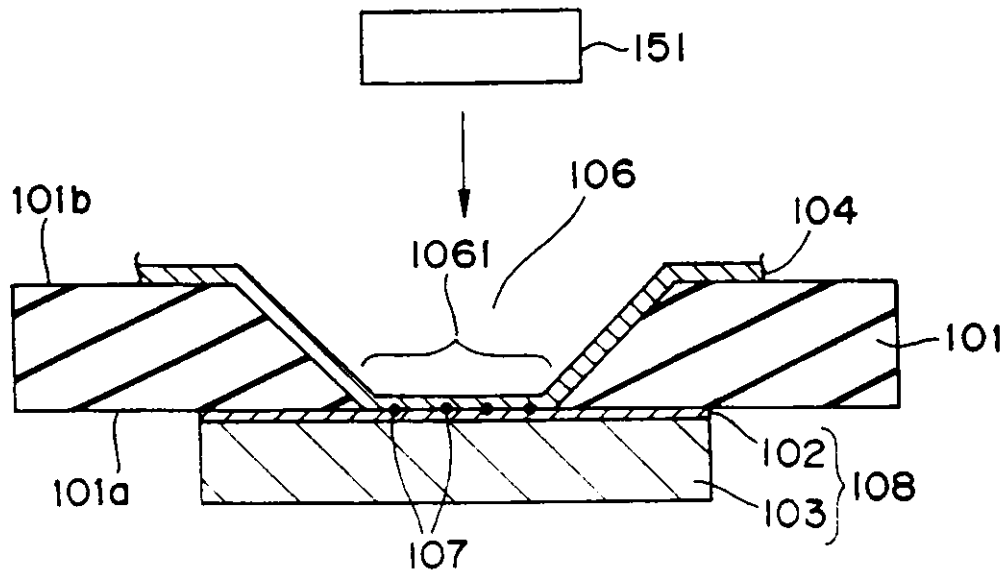
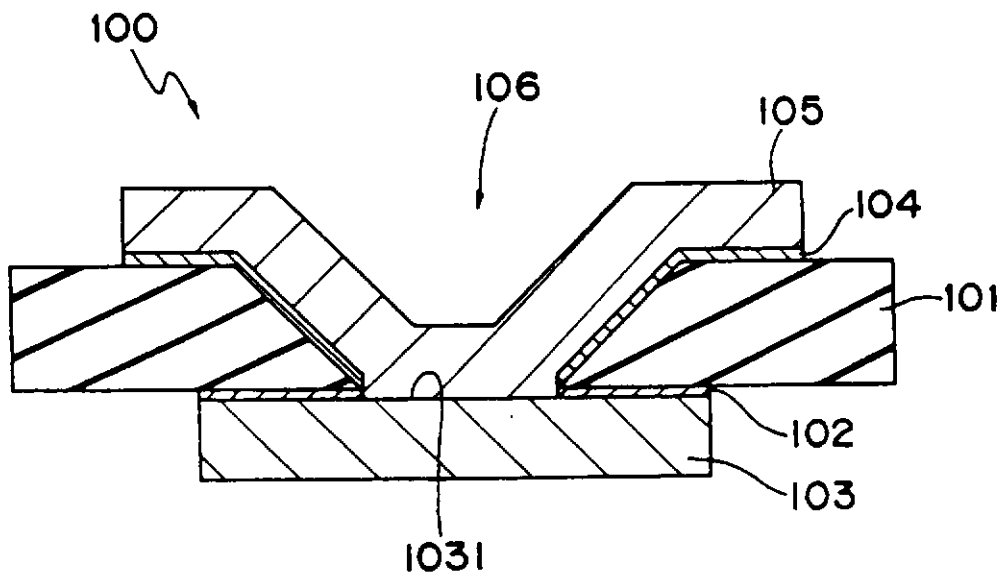
Fig. 1**Fig. 2**

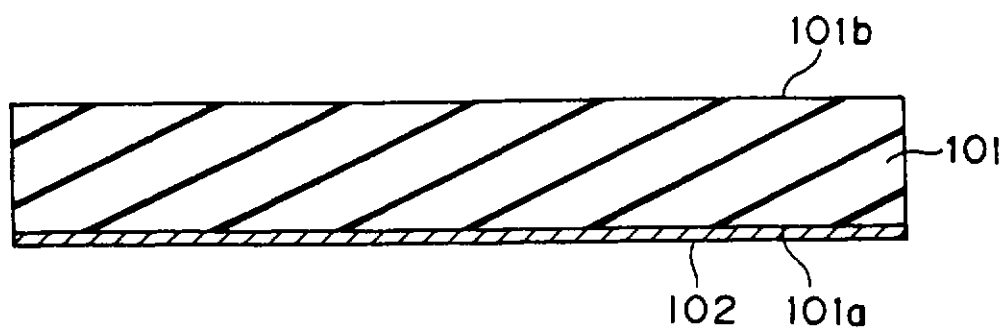
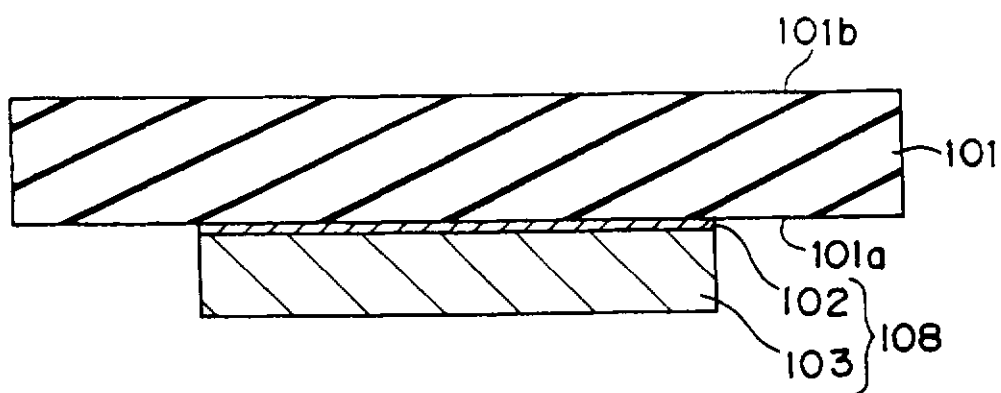
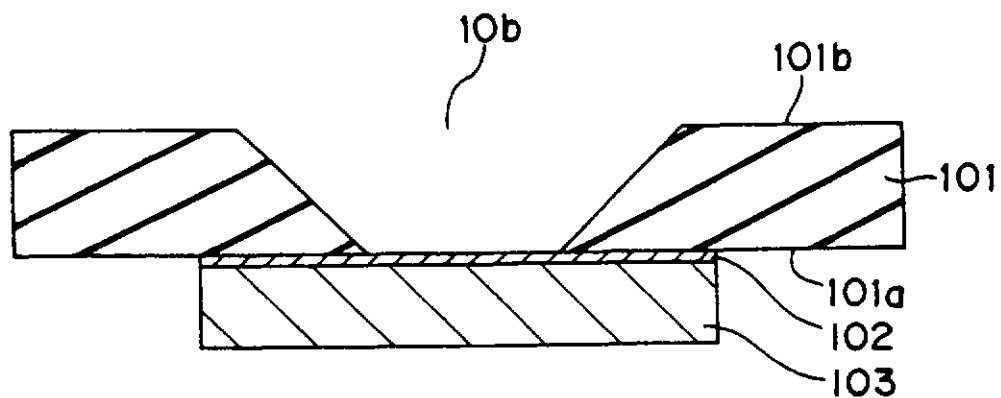
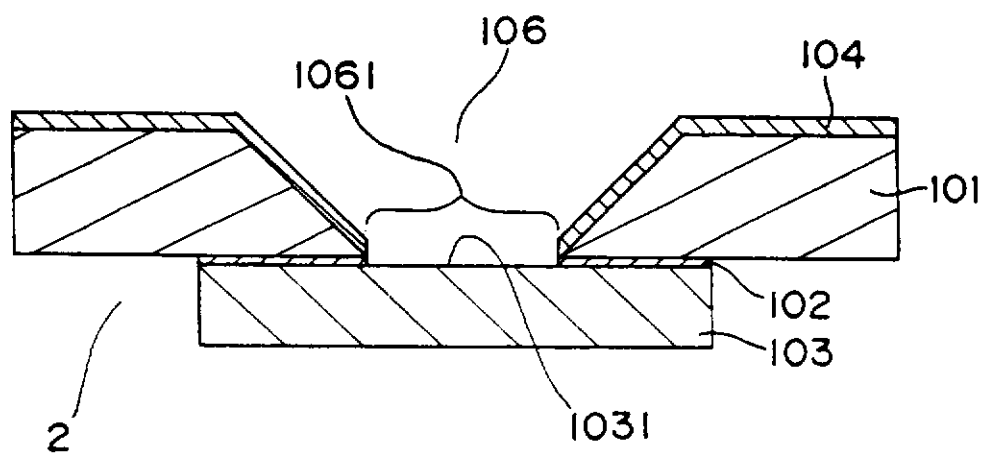
Fig. 3**Fig. 4****Fig. 5**

Fig. 6

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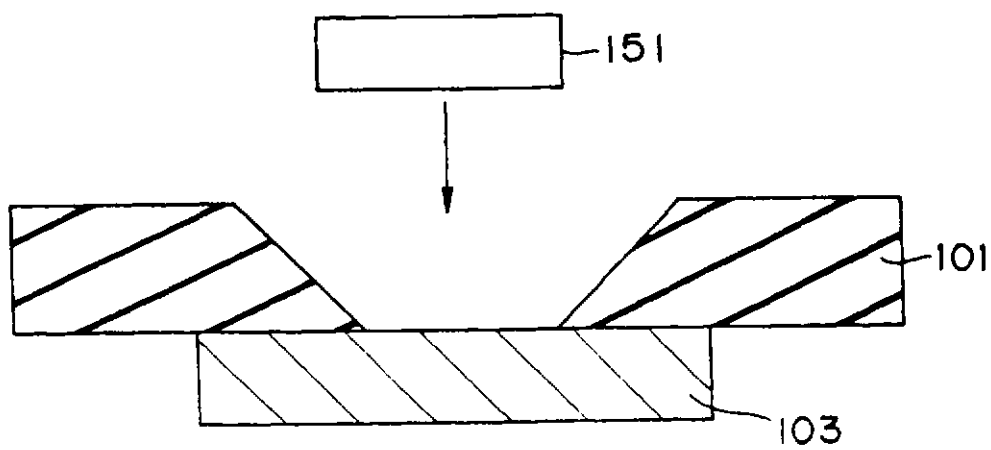
Fig. 7

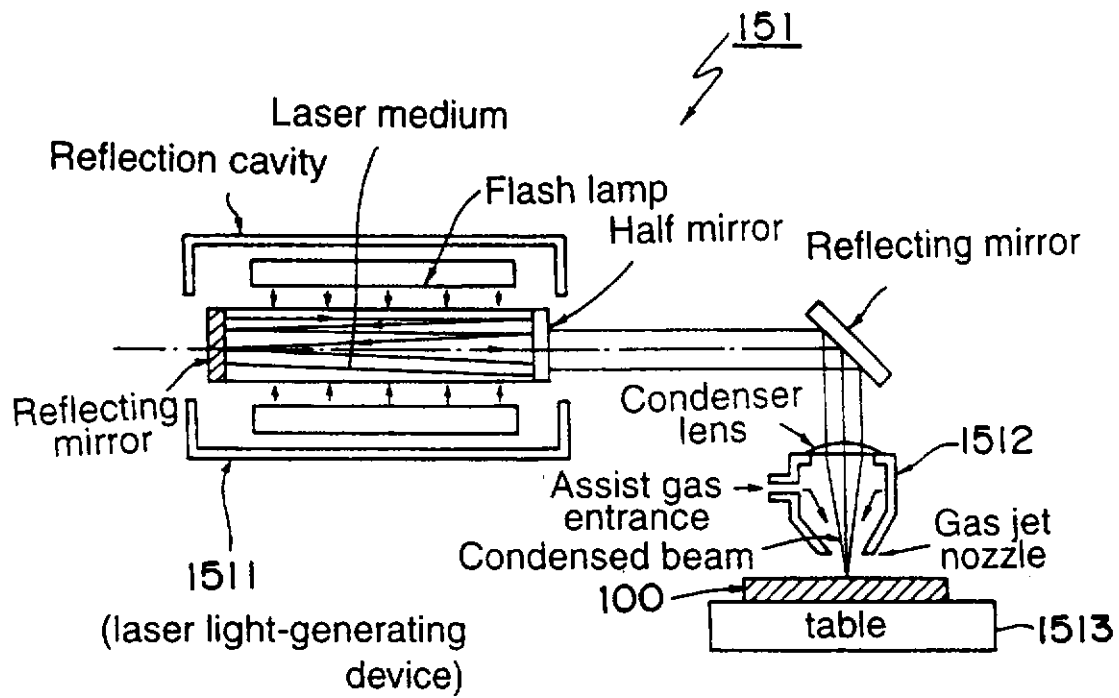
Fig. 8

Fig. 9

*1	*2	*3	*4	*5	*6	*7	*8	*9	*10
110	10.5	Spiral	300	50.00	5.00	25	110	20	5
160	11.6	Spiral	300	50.00	5.00	25	160	20	9
210	11.1	Spiral	300	50.00	5.00	25	210	20	12
260	10.3	Spiral	300	50.00	5.00	25	260	20	16

*1 Diameter of trimming part (μm)

*2 Trimming depth (μm)

*3 Deam movement type

*4 Output (mW)

*5 Beam velocity (mm/s)

*6 Shot pulse number (kHz)

*7 Beam diameter (μm)

*8 Diameter (μm)

*9 Inner Diameter (μm)

*10 Turn number

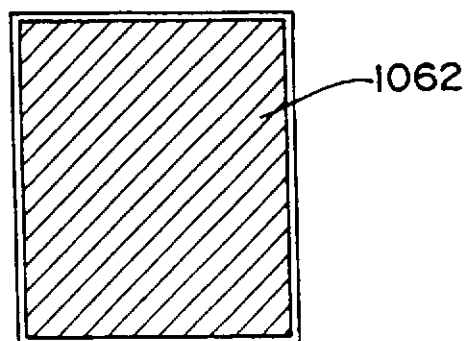
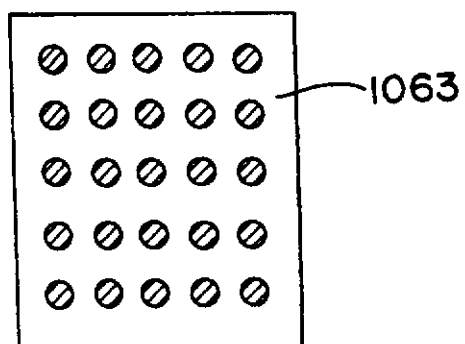
Fig. 10**Fig. 11**

Fig. 12