

ABSTRACT

PRESS-FITTING METHOD AND MANUFACTURING METHOD OF PRESS-FIT
PRODUCT

A press-fitting direction position of the pressing surface 33a of the pressing portion 33 and a press-fitting direction position of the restriction surface 34a of a restriction portion 34 are set so that one of a press-fitting component A and a press-fitting target component B is stopped at a prescribed press-fitting stop position. A press-fitting method includes a press-fitting stop position adjusting step of adjusting a press-fitting interval dimension HT in a press-fitting direction between the pressing surface 33a of the pressing portion 33 and the restriction surface 34a of the restriction portion 34 so as to obtain a press-fitting stop position that is set according to component dimensions of the press-fitting component and component dimensions of the press-fitting target component, a press-fitting step of press-fitting the press-fitting component A with the press-fitting target component B, and a press-fitting completion step of stopping the press-fitting of the press-fitting component A with the press-fitting target component B by bringing the restriction portion into contact with the press-fitting target component B.

Figure 1