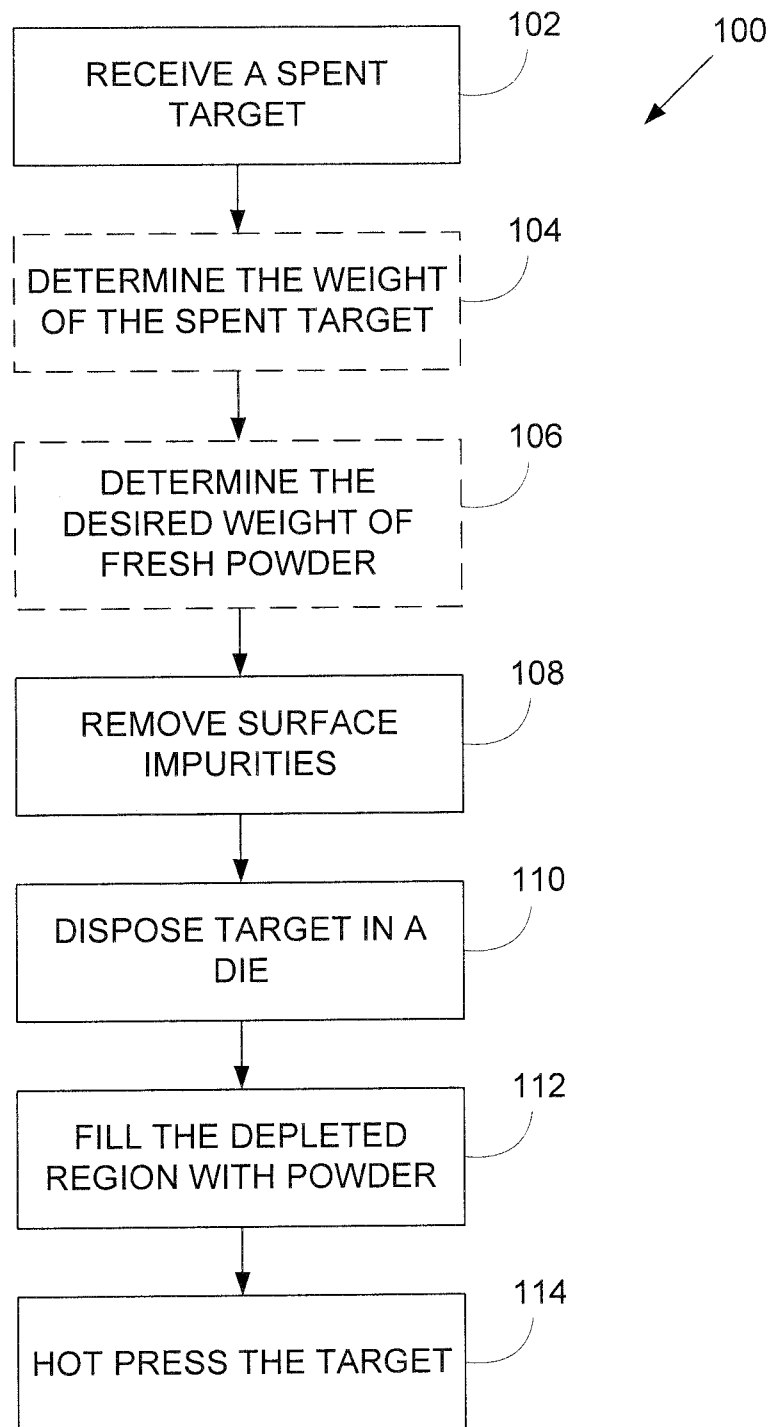


**FIG. 1**

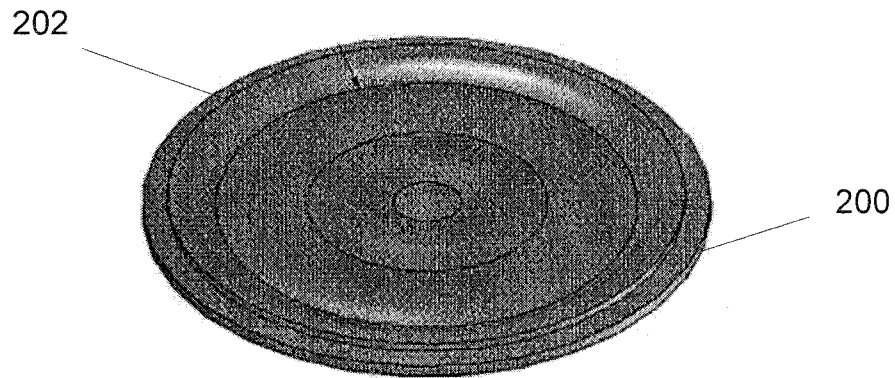


FIG. 2A

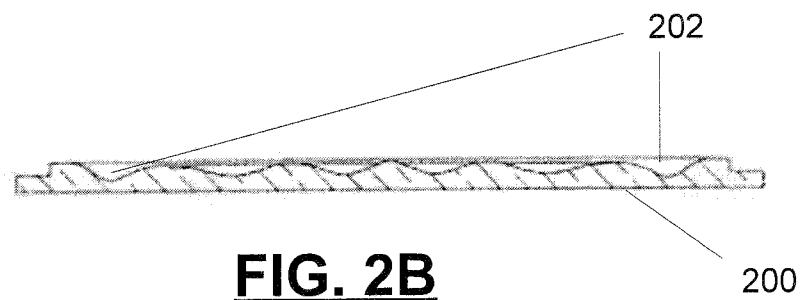


FIG. 2B

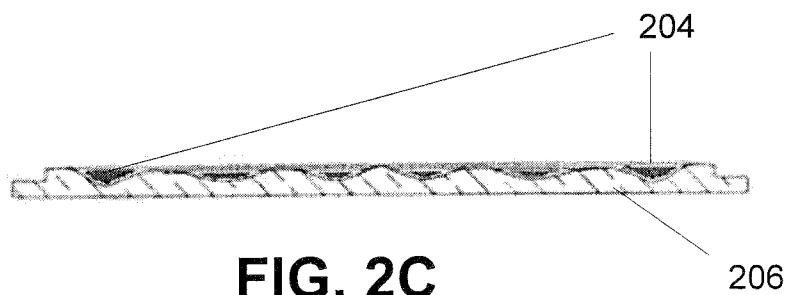
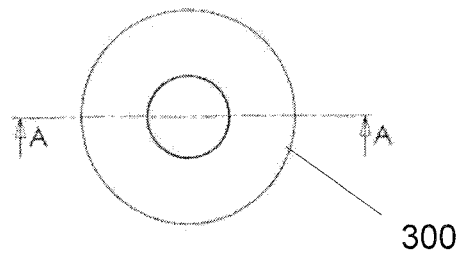
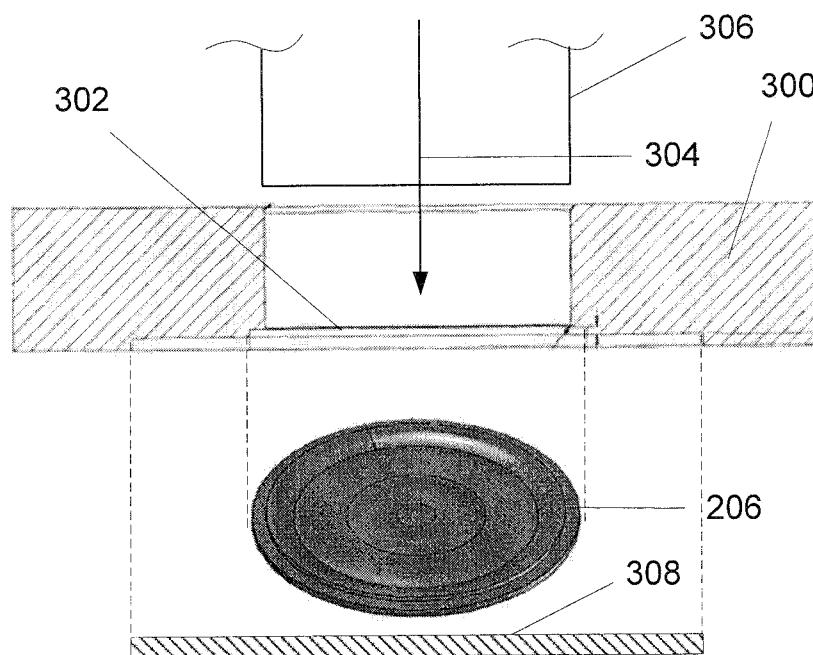


FIG. 2C

**FIG. 3A****FIG. 3B**

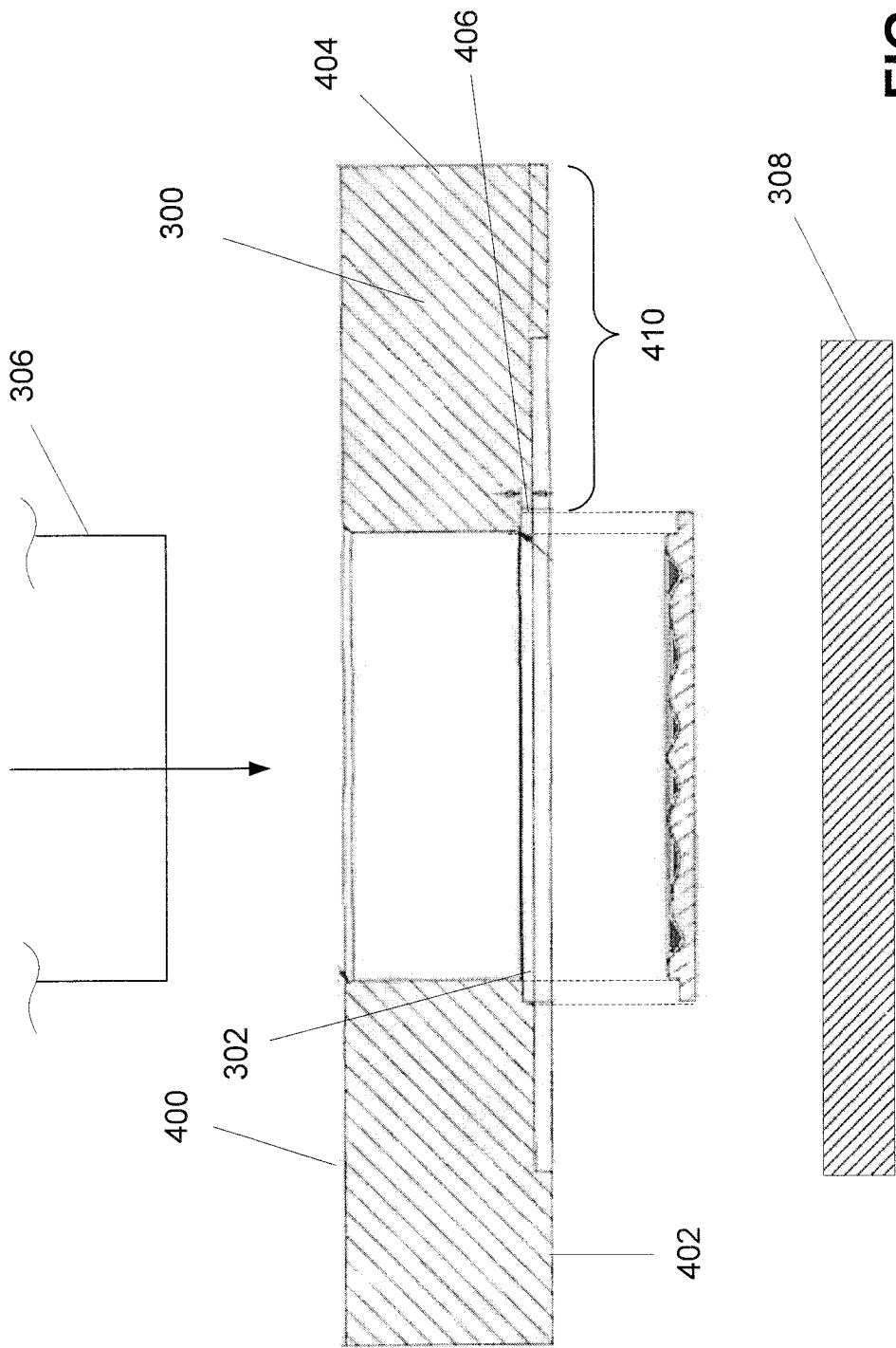
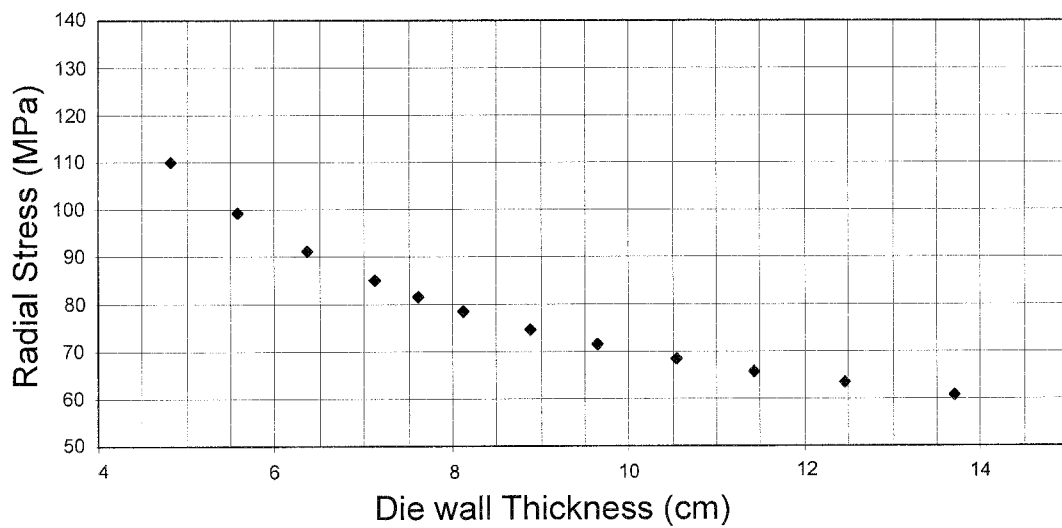
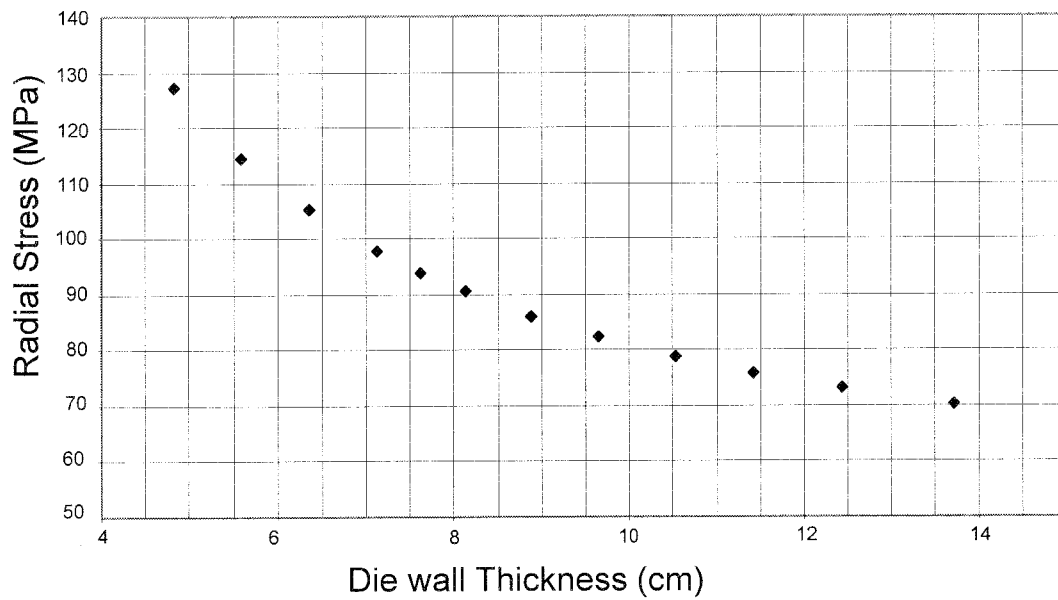


FIG. 4

Thickness vs Radial stress at 118 Metric Tons

**FIG. 5A**

Thickness vs Radial stress at 136 Metric Tons

**FIG. 5B**

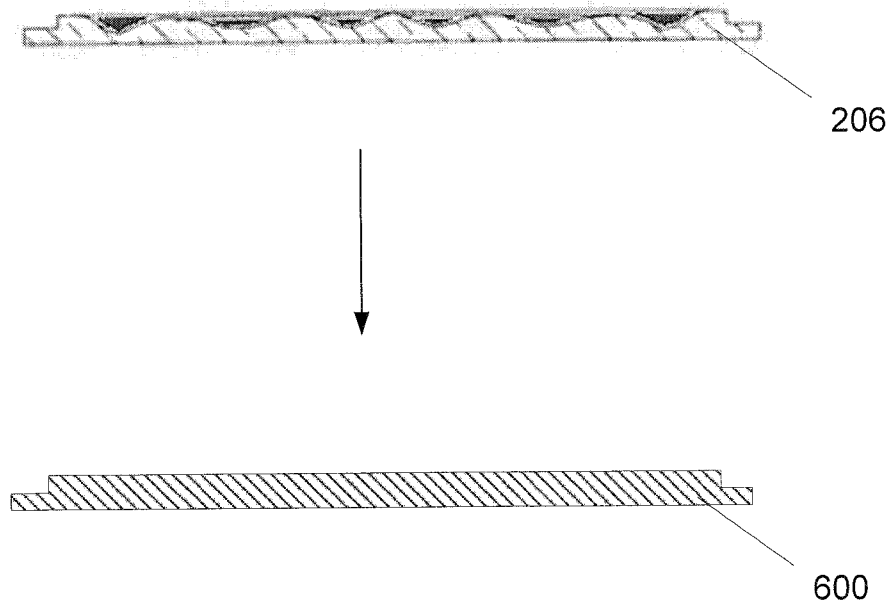
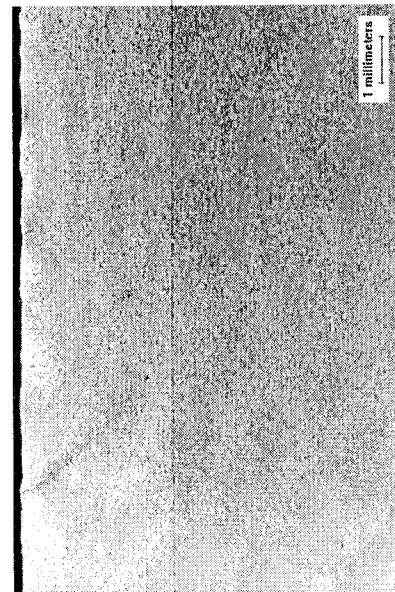
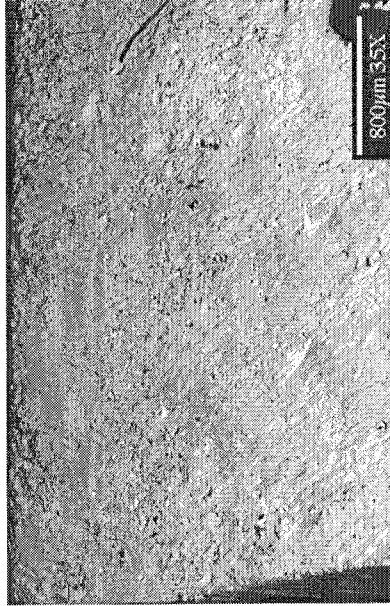


FIG. 6



x10 – interface visible

FIG. 7A



x35 – no interface visible

FIG. 7B

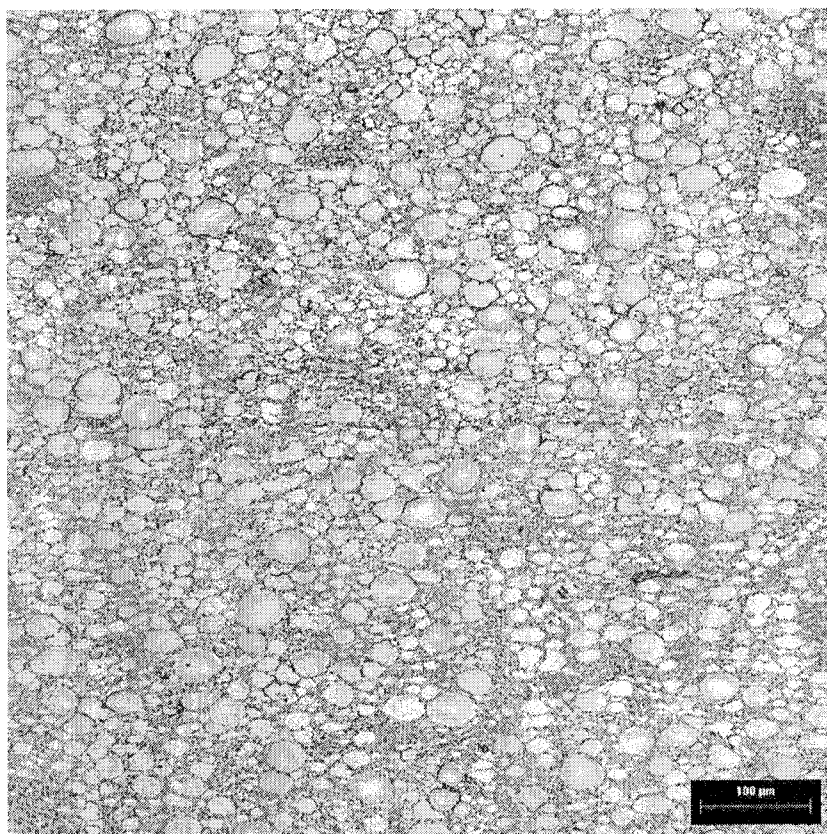


FIG. 8