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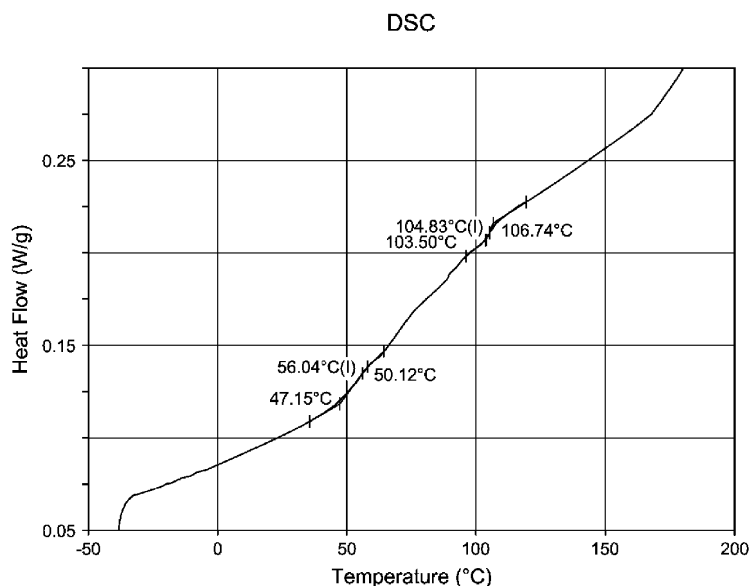
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(54) Title: ALIPHATIC/AROMATIC OLEFIN BLOCK COPOLYMERS



(57) **Abstract:** Disclosed herein are copolymers comprising at least one block comprising C8-C12 olefin-derived units, at least one block comprising C4-C6 olefin-derived units, and at least one block comprising C5/C10 olefin-derived units, wherein each block has a number average molecular weight of at least 300 g/mole and two glass transition temperatures (T_g). The olefin block copolymers are formed by combining a first olefin with a catalyst at least a first stage to form a first olefin block, and combining a second olefin with the same or different catalyst in at least a separate stage to form a second block. The copolymers are useful as tackifiers in adhesive compositions and in films.

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WO 2018/118834 A1

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