

CLAIMS

1. A semiconductor device manufacturing method of a semiconductor device having a wire loop for connection between a first bonding point and a second bonding point, the method comprising:

- a first bonding step of bonding a wire inserted through a bonding tool to the first bonding point;

- a wire looping step of looping the wire while paying out the wire;

- a second bonding step of bonding the wire to the second bonding point;

- a cut portion forming step of raising the bonding tool while paying out the wire and moving the bonding tool in a direction from the second bonding point toward the first bonding point to form a cut portion in the wire extending out of the tip of the bonding tool, the cut portion being bent in the vicinity of the second bonding point;

- a bonding tool moving step of lowering the bonding tool and moving the tip of the bonding tool to the cut portion of the wire while being pressed against the wire;

- a thin portion forming step of lowering the bonding tool vertically toward the second bonding point for compression to thin the cut portion of the wire;

- a bonding tool raising step of raising the bonding tool while paying out the wire; and

- a wire tail forming step of moving the bonding tool in a direction away from the first bonding point and the second bonding point and along a wire direction connecting the first bonding point and the second bonding point and then cutting the wire at the cut portion to form a wire tail at the tip of the bonding tool.

2. The semiconductor device manufacturing method according to claim 1, wherein

- in the cut portion forming step, the bonding tool is raised to a first height;

- in the bonding tool moving step, the bonding tool is lowered to a second height lower than the first height and, at the second height, the bonding tool is moved to the cut portion of the wire while the tip of the bonding tool is pressed against the wire; and

- in the thin portion forming step, the bonding tool is used for compression to a third height lower than the second height.

3. The semiconductor device manufacturing method according to claim 1, wherein in the bonding tool moving step, the tip of the bonding tool is pressed against the wire at a point nearer the first bonding point than the second bonding point.

4. The semiconductor device manufacturing method according to claim 2, wherein in the thin portion forming step, the bonding tool is moved along the wire direction while being kept at the third height.

5. A wire bonding apparatus for manufacturing a semiconductor device having a wire loop for wire-connection between a first bonding point and a second bonding point, the wire bonding apparatus comprising:

- a bonding arm movable freely in an XY plane and in a Z direction within a bonding region;

- an ultrasonic horn attached to the tip of the bonding arm;

- a bonding tool attached to one end of the ultrasonic horn and configured to press a wire inserted therethrough against the first bonding point and the second bonding point that serve as bonding targets; and

- a control unit for controlling the operation of the bonding tool, wherein

- the control unit is configured to be capable of performing the steps of:

- raising the bonding tool while paying out the wire and moving the bonding tool in a direction from the second bonding point toward the first bonding point to form a cut portion in the wire extending out of the tip of the bonding tool, the cut portion being bent in the vicinity of the second bonding point;

- lowering the bonding tool and moving the tip of the bonding tool to the cut portion of the wire while being pressed against the wire;

- using the bonding tool for compression to thin the cut portion of the wire;

- raising the bonding tool while paying out the wire; and

- moving the bonding tool in a direction away from the second bonding point and then cutting the wire at the cut portion to form a wire tail at the tip of the bonding tool.

6. The wire bonding apparatus according to claim 5, wherein the wire is made of aluminum.