

CHOLANE DERIVATIVES FOR USE IN THE TREATMENT AND/OR PREVENTION OF FXR AND TGR5/GPBAR1 MEDIATED DISEASES

FIELD OF THE INVENTION

- 5 The present invention relates to compounds having cholane scaffolds, said compounds for use in the treatment and/or prevention of FXR and TGR5/GPBAR1 mediated diseases.

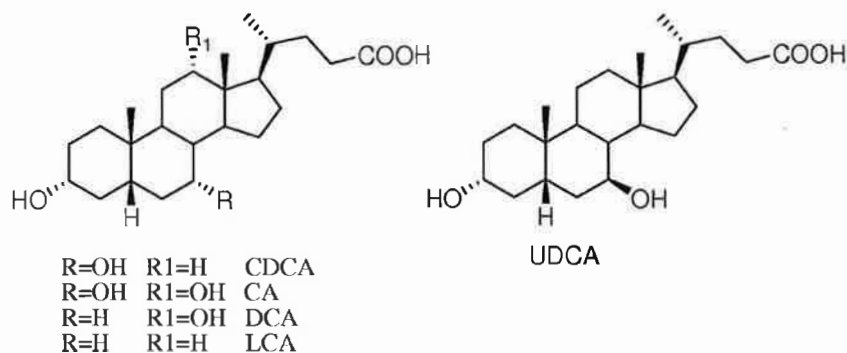
STATE OF THE ART

- Bile acids (BAs) are signaling molecules interacting with two type of dedicated
10 cellular receptors, intracellular nuclear receptors and cell-surface receptors. Nuclear receptors include farnesoid X receptor (FXR), identified as the endogenous bile acid sensor (Makishima et al *Science* 1999, 284, 1362; Parks et al. *Science* 1999, 284, 1365).

- Highly expressed in entero-hepatic tissues (liver and intestine), FXR regulates bile
15 acid homeostasis, metabolic pathways also including lipid and glucose homeostasis (Zhang et al. *Proc. Natl. Acad. Sci. USA* 2006, 103, 1006). Additionally FXR agonists provides anti-inflammatory and anti-fibrotic and anticancer effects (Renga et al. *FASEB J.* 2012, 26, 3021-3031).

- Bile acid cell-surface receptor (GPBAR1, M-BAR1, GP-BAR1, TGR5) belongs to the
20 rhodopsin-like superfamily of G protein coupled receptors (Takeda et al. *FEBS Lett.* 2002, 520, 97; Kawamata et al. *J. Biol. Chem.* 2003, 278, 9435).

- Ligand binding to TGR5/GPBAR1 results in elevation of intracellular cAMP levels with consequently activation of a signaling cascade. GPBAR1 is highly expressed in the liver and in the intestine but also muscles, brain, adipose tissue, macrophages
25 and endothelial cells. In muscle and brown adipose tissue, TGR5/GPBAR1 increases energy expenditure and oxygen consumption (Watanabe et al. *Nature* 2006, 439, 484) in entero-endocrine L cells, TGR5/GPBAR1 activation stimulates the secretion of glucagon-like peptide (GLP)-1, an incretin that improves pancreas insulin release, thus regulating glucose blood levels, gastrointestinal motility and
30 appetite (Thomas, et al. *Cell. Metab.* 2009, 10, 167).



Chemically BAs are truncated cholesterol side chain derivatives. Their molecular repertoire is generated firstly in the liver with the production of primary bile acids, cholic acid (CA) and chenodeoxycholic acid (CDCA). Microbio-transformation in the intestine generates secondary bile acids, deoxycholic acid (DCA) and lithocholic acid (LCA). In human body bile acids are conjugated to glycine and taurine. The activity towards the two BA receptors is structure dependent with CDCA the most potent endogenous FXR activator, and LCA and TLCA the strongest natural agonists of TGR5/GPBAR1.

Cholestatic pruritus has been noted as a severe side-effect associated with the use of FXR agonists in PBC and a recent study indicated TGR5/GPBAR1 as the molecular target involved in the development of this side effect (Alemi et al. J. Clin. Invest. 2013, 123, 1513–1530).

WO2013192097 describes 6- α -ethyl-chenodeoxycholic acid (6-ECDCA), a potent and selective FXR agonist endowed with anticholestatic effect.

WO2008002573 describes bile acid derivatives as FXR ligands for the prevention or treatment of FXR-mediated diseases or conditions.

WO2010014836 and Sato H. (J Med Chem. 2008, 51, 4849) describes TGR5 modulators.

D'Amore C. et al. (J. Med. Chem. 2014, 57, 937) describes Design, synthesis, and biological evaluation of GP-BAR1/FXR dual agonists. D'Amore et al. describes compounds BAR502 and BAR504 as synthesis intermediates.

Iguchi Y. et al. (J Lipid Res. 2010, 51, 1432) describes bile alcohols function as the ligands of TGR5.

Compounds BAR107 is disclosed as synthesis intermediate by Kihira K. et al. (Steroids 1992, 57(4), 193-198).

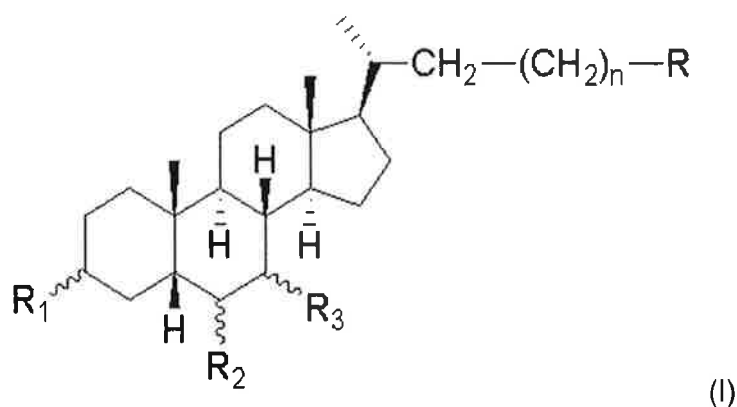
Swaan P. W. et al. (J. Comp.-Aid. Mol. Des. 1997, 11, 581-588) in a molecular modeling of the intestinal bile acid carrier tested ursolate (therein compound 15, herein BARn406) among a set of bile acid-conjugates. BARn406 resulted to have an undetectable ability to inhibit taurocholic acid transport in CaCo-2 cells.

- 5 Burns et al. (Steroids 2011, 76(3), 291-300) describes synthesis and olfactory activity of unnatural, sulfated 5-bile acid derivatives in the sea lamprey (*Petromyzon marinus*). Therein disclosed compound 9e (herein compound BAR407) did not to elicit an olfactory response.

Aim of the present invention is the identification of novel compounds containing the
10 cholane chemical scaffold and that modulate FXR and/or TGR5/GPBAR1.

SUMMARY OF THE INVENTION

Subject-matter of the present invention is a compound of formula (I)



wherein

- 15 R₁ is OH or H;

R₂ is Et, =CH-CH₃ or H;

R₃ is OH or H;

n is 0, 1, or 3;

R is CH₂OH, COOH, CH₂OSO₃H or CN;

- 20 proviso that

when R₂ is Et or =CH-CH₃ and R₃ is OH:

if n is 0 or 1 then R is CH₂OH or CN when R₁ is alpha-OH or R is COOH,
CH₂OH or CH₂OSO₃H when R₁ is beta-OH or H;

if n is 3 then R₁ and R are as defined above;

- 25 when R₂ is H:

if R₁ is alpha-OH and R₃ is beta-OH then R is CH₂OH or CH₂OSO₃H when n is 0 or R is CH₂OH or COOH when n is 3;

if R₁ is H, n is 1 and R₃ is alpha-OH then R is CH₂OSO₃H;

5 if R₁ and R₃ are H then R is CH₂OSO₃H or COOH when n is 0 or R is CH₂OSO₃H when n is 1;

including inorganic and organic pharmaceutically acceptable salts, solvates and amino acid conjugates thereof;

excluding a compound wherein

Compound ID	n	R ₁	R ₂	R ₃	R
BAR107	0	alpha-OH	H	beta-OH	CH ₂ OH
BARn406	0	H	H	H	COOH
BAR504	1	alpha-OH	alpha-Et	alpha-OH	CH ₂ OH
BAR407	1	H	H	H	CH ₂ OSO ₃ H
BAR502	0	alpha-OH	alpha-Et	alpha-OH	CH ₂ OH

10 Compounds as above described have been found to be FXR or/and TGR5/GPBAR1 modulators and are therefore useful for the treatment of FXR and TGR5/GPBAR1 mediated diseases.

Therefore for an aspect the present invention relates to a compound for use as medicament, said compound of formula (I)

wherein

15 R₁ is OH or H;

R₂ is Et, =CH-CH₃ or H;

R₃ is OH or H;

n is 0, 1, or 3;

R is CH₂OH, COOH, CH₂OSO₃H or CN

20 proviso that

when R₂ is Et or =CH-CH₃ and R₃ is OH:

if n is 0 or 1 then R is CH₂OH or CN when R₁ is alpha-OH or R is COOH, CH₂OH or CH₂OSO₃H when R₁ is beta-OH or H;

if n is 3 then R₁ and R are as defined above;

25 when R₂ is H:

if R₁ is alpha-OH and R₃ is beta-OH then R is CH₂OH or CH₂OSO₃H when n is 0 or R is CH₂OH or COOH when n is 3;

if R_1 is H, n is 1 and R_3 is α -OH then R is $\text{CH}_2\text{OSO}_3\text{H}$;

if R_1 and R_3 are H then R is $\text{CH}_2\text{OSO}_3\text{H}$ or COOH when n is 0 or R is $\text{CH}_2\text{OSO}_3\text{H}$ when n is 1;

including inorganic and organic pharmaceutically acceptable salts, solvates and
5 amino acid conjugates thereof.

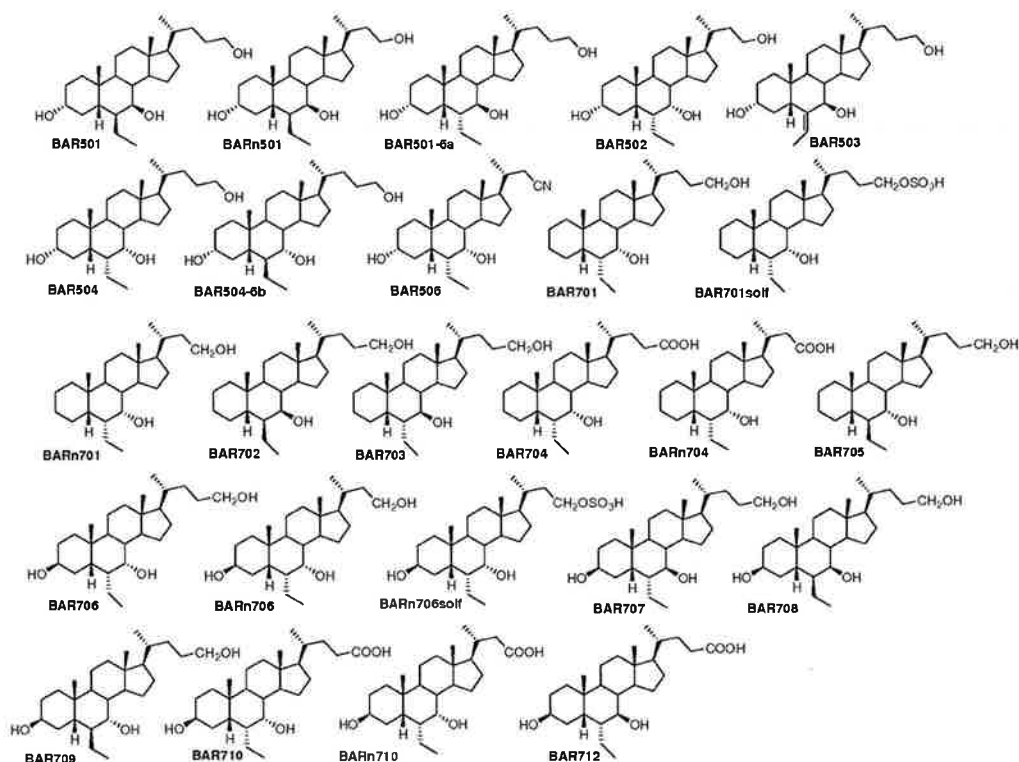
For a further aspect the present invention relates to a compound of formula (I) as
above described, including compounds BAR107, BARn406, BAR504, BAR407 and
BAR502, for use in the prevention and/or treatment of gastrointestinal disorders,
liver diseases, cardiovascular diseases, atherosclerosis, metabolic diseases,
10 infectious diseases, cancer, renal disorders, inflammatory disorders, and
neurological disorders (such as stroke), said compound of formula (I) as above
described.

The present invention also relates to a process for preparing a compound as above
described.

15 DETAILED DESCRIPTION OF THE INVENTION

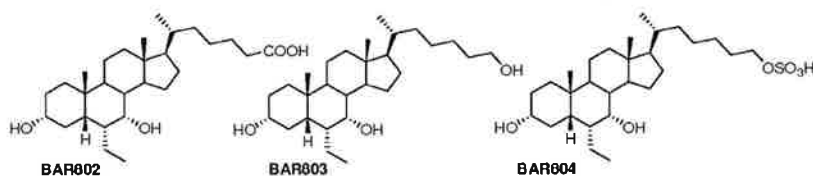
According to the invention are preferred those compounds wherein R_2 is Et or $=\text{CH}-\text{CH}_3$ and R_3 is OH; more preferably those compounds wherein n is 0 or 1, R is CH_2OH or CN and R_1 is α -OH or n is 0 or 1, R is COOH , CH_2OH or $\text{CH}_2\text{OSO}_3\text{H}$ and R_1 is β -OH or H.

20 When R_2 is Et or $=\text{CH}-\text{CH}_3$ and R_3 is OH preferred is a compound selected in the
group consisting of



According to the invention are preferred also those compounds wherein R_2 is Et or $=CH-CH_3$, R_3 is OH, n is 3 and R_1 and R are as defined above; more preferred are those compound wherein R_2 is Et, R_3 is α -OH, n is 3 and R_1 is α -OH and R is as defined above.

Preferred is a compound selected in the group consisting of

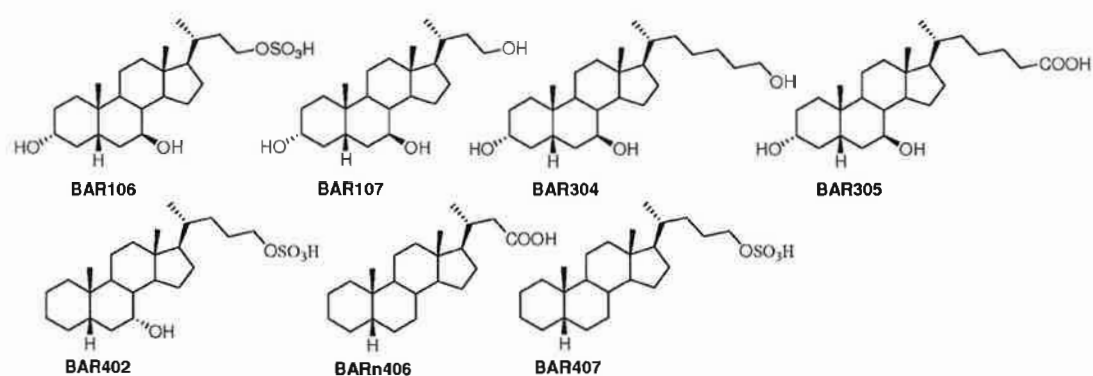


According to the invention are also preferred those compounds wherein R_2 is H and if R_1 is α -OH and R_3 is β -OH then R is CH_2OH or CH_2OSO_3H when n is 0 or R is CH_2OH or $COOH$ when n is 3;

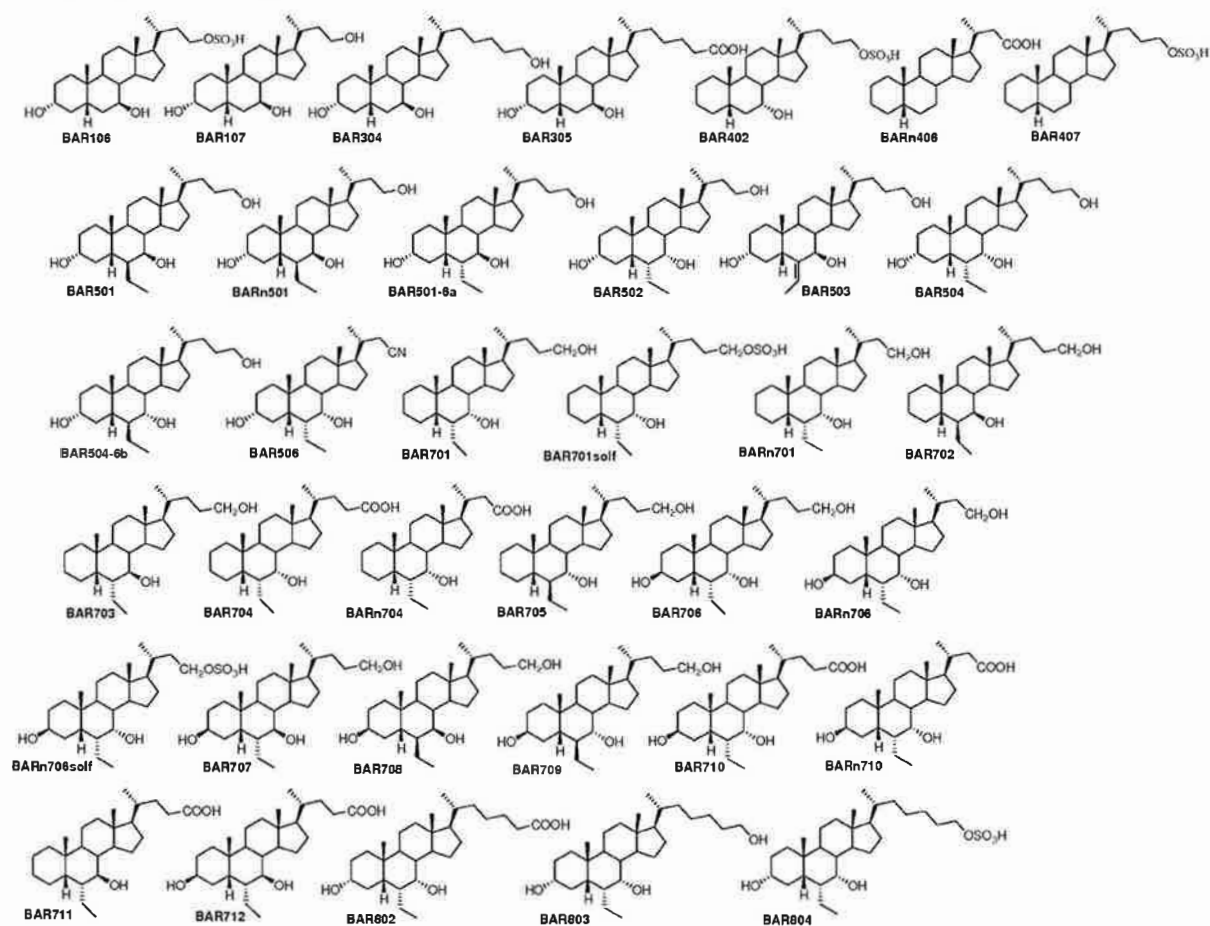
if R_1 is H, n is 1 and R_3 is α -OH then R is CH_2OSO_3H ;

if R_1 and R_3 are H then R is CH_2OSO_3H or $COOH$ when n is 0 or R is CH_2OSO_3H when n is 1;

among these is preferred a compound selected in the group consisting of



Particularly preferred is a compound according to the invention which is selected in the group consisting of:



5

The compounds according to the invention, including compounds BAR107, BARn406, BAR504, BAR407 and BAR502, have been found to be highly selective FXR or TGR5/GPBAR1 modulators or dual FXR and TGR5/GPBAR1 modulators and are therefore useful as medicaments in particular for use in the prevention

and/or treatment of gastrointestinal disorders, liver diseases, cardiovascular diseases, atherosclerosis, metabolic diseases, metabolic disorders, infectious diseases, cancer, renal disorders, inflammatory disorders, and neurological disorders such as stroke.

- 5 In certain embodiments the liver disease is selected in the group consisting of chronic liver diseases including primary biliary cirrhosis (PBC), cerebrotendinous xanthomatosis (CTX), primary sclerosing cholangitis (PSC), drug induced cholestasis, intrahepatic cholestasis of pregnancy, parenteral nutrition associated cholestasis, bacterial overgrowth and sepsis associated cholestasis, autoimmune
- 10 hepatitis, chronic viral hepatitis, alcoholic liver disease, nonalcoholic fatty liver disease (NAFLD), nonalcoholic steatohepatitis (NASH), liver transplant associated graft versus host disease, living donor transplant, liver regeneration, congenital hepatic fibrosis, granulomatous liver disease, intra- or extrahepatic malignancy, Wilson's disease, hemochromatosis, and alpha 1-antitrypsin deficiency.
- 15 In certain embodiments the gastrointestinal disease is selected in the group consisting of inflammatory bowel disease (IBD) (including Crohn's disease, ulcerative colitis and undetermined colitis), irritable bowel syndrome (IBS), bacterial overgrowth, acute and chronic pancreatitis, malabsorption, post-radiation colitis, and microscopic colitis.
- 20 In certain embodiments the renal disease is selected in the group consisting of diabetic nephropathy, hypertensive nephropathy, chronic glomerular disease, including chronic glomerulonephritis and chronic transplant glomerulopathy, chronic tubulointerstitial diseases and vascular disorders of the kidney.
- In certain embodiments the cardiovascular disease is selected in the group
- 25 consisting of atherosclerosis, dyslipidemia, hypercholesterolemia, hypertriglyceridemia, hypertension also known as arterial hypertension, inflammatory heart disease including myocarditis and endocarditis, ischemic heart disease stable angina, unstable angina, myocardial infarction, cerebrovascular disease including ischemic stroke, pulmonary heart disease including pulmonary
- 30 hypertension, peripheral artery disease (PAD), also known as peripheral vascular disease (PVD) peripheral artery occlusive disease, and peripheral obliterative arteriopathy.

In certain embodiments the metabolic disease is selected in the group consisting of insulin resistance, metabolic syndrome, Type I and Type II diabetes, hypoglycemia, disorders of adrenal cortex including adrenal cortex insufficiency.

5 In certain embodiments metabolic disorder is selected in the group consisting of obesity and conditions associated to bariatric surgery.

In certain embodiments cancer is selected in the group of liver cancer, bile duct cancers, pancreatic cancer, gastric cancer, colon-rectal cancer, breast cancer, ovary cancer and condition associated with chemotherapy resistance.

10 In certain embodiments infectious disorder is selected in the group of human immunodeficiency associated disease (AIDS) and related disorders, virus B and Virus C infection.

In certain embodiments inflammatory disorder is selected in the group of rheumatoid arthritis, fibromyalgia, Sjogren's syndrome, scleroderma, Behcet's syndrome, vasculitis and systemic lupus erythematosus.

15 The data on the activity of certain compounds of the invention on FXR and TGR5/GPBAR1 are described in the following table. In this table, activities for compounds of the invention on FXR and GPBAR1 was compared to those of reference compounds: i.e. CDCA for FXR and TLCA for TGR5/GPBAR1. Each compound was tested at the concentration of 10 microM and transactivation activity
20 of CDCA on FXR and TLCA on CRE (i.e. TGR5/GPBAR1) was considered equal to 100%.

Table 1

Compounds of formula (I)	FXR (% of activity in comparison to 10 μ M CDCA)	GPBAR1 (% of activity in comparison to 10 μ M TLCA)
BAR106	0	19.0 $\pm$ 1.3
BAR107	1.8 $\pm$ 0.3	9.9 $\pm$ 1.7
BAR305	0	23.9 $\pm$ 4.0
BAR304	0	55.1 $\pm$ 12.5
BAR402	336.4 $\pm$ 20.8	28.0 $\pm$ 1.8
BARn406	27.0 $\pm$ 1.5	4.8 $\pm$ 1.8
BAR407	177.1 $\pm$ 3.5	37.3 $\pm$ 2.5
BAR501	9.9 $\pm$ 0.1	64.5 $\pm$ 0.5
BAR501-6a	15.4 $\pm$ 1.2	46.6 $\pm$ 6.7
BARn501	8.5 $\pm$ 1.4	83.1 $\pm$ 7.4
BAR502	263.0 $\pm$ 32.0	74.5 $\pm$ 6.4

BAR503	68.8 ± 26.6	59.8 ± 0.1
BAR504	488.5 ± 17.5	103.0 ± 12.1
BAR504-6b	32.4 ± 14.1	75.3 ± 3.4
BAR506	411.5 ± 36.5	80.9 ± 9.5
BAR701	101.3 ± 10.1	50.2 ± 2.3
BARn701	90 ± 22	55 ± 1.0
BAR701solf	229 ± 2.0	63.5 ± 0.5
BAR702	11.7 ± 0.8	35.8 ± 1.2
BAR703	8.6 ± 0.8	47.7 ± 1.0
BAR704	220.5 ± 37.5	27.9 ± 6.3
BARn704	202.5 ± 1.5	64 ± 2.0
BAR705	43.7 ± 3.9	67.0 ± 9.9
BAR706	153 ± 9.0	66.05 ± 7.6
BARn706	197.5 ± 4.5	69.5 ± 6.5
BARn706solf	120 ± 9.5	71.5 ± 0.5
BAR707	92.5 ± 7.5	65 ± 6.0
BAR708	6.4 ± 0.8	57.6 ± 4.6
BAR709	33.7 ± 2.0	54.2 ± 0.3
BAR710	179 ± 43	49.5 ± 0.5
BARn710	142 ± 1.0	75 ± 8.0
BAR712	33.0 ± 0.15	49.7 ± 1.2
BAR802	11.5 ± 8.5	56 ± 5.0
BAR803	122.5 ± 5.5	80.5 ± 5.0
BAR804	196.5 ± 6.5	52.5 ± 3.5

For one aspect, the present invention relates to compounds of formula (I) wherein the compounds are FXR and TGR5/GPBAR1 dual agonists. A selected example in this group is BAR502. Surprisingly, BAR502 does not induce itching when administered to animals rendered cholestatic by administration of ANIT or Estrogen. In cholestatic syndromes, body accumulation of bile acids is thought to cause itching. Recently, TGR5/GPBAR1 shown to mediate itching caused by intradermal administration of DCA and LCA (Alemi et al. J. Clin. Invest. 2013, 123, 1513–1530). In clinical trials, administration of patients suffering from primary biliary cirrhosis (PBC) with obeticholic acid has resulted in severe itching in approximately 80% of patients. One specific and surprising advantage of BAR502 is that this agent do not induce itching when administered to animals rendered cholestatic by administration of α -naphthyl-isothiocyanate (ANIT) or 17 α -ethynylestradiol (two validated model of cholestasis). In these experimental setting BAR502 administration increases survival, attenuates serum alkaline phosphatase levels and robustly modulates the

liver expression of canonical FXR target genes including OST α , BSEP, SHP and MDR1, without inducing pruritus. In the 17 α -ethynylestradiol model, BAR502 attenuates cholestasis and reshapes bile acid pool without inducing itching, demonstrating that in models of non-obstructive cholestasis, BAR502 attenuates liver injury without causing itching.

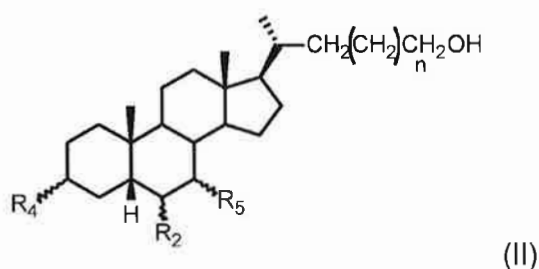
In one aspect, the present invention relates to compounds of formula (I) wherein the compounds are high selective FXR agonists without effects on GPBAR1 when administered alone but effective in inhibiting GPBAR1 activation caused by TLCA (10 μ M), thus behaving as GPBAR1 antagonists. In one aspect, the present invention relates to compounds of formula (I) wherein the compounds are high selective GPBAR1 agonists without effects on FXR. In one aspect, the present invention relates to compounds of formula (I) wherein the compounds are high selective GPBAR1 antagonists without effects on FXR.

The present invention relates also to processes for preparing a compound of formula (I) as above described.

For an aspect the present invention relates to a process for preparing a compound of formula (I) as above described wherein R is CH₂OH, said process comprising contacting a corresponding compound of formula (I) wherein R is COOMe with LiBH₄.

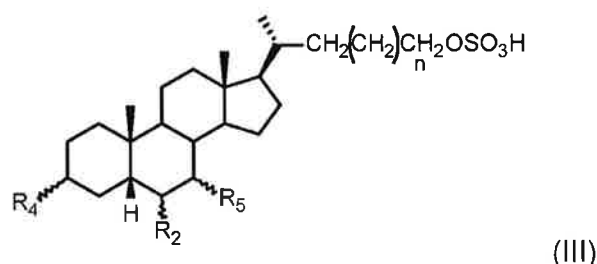
For an aspect the present invention relates to a process for preparing a compound of formula (I) as above described wherein R is COOH, said process comprising subjecting a corresponding compound of formula (I) wherein R is COOMe to alkaline hydrolysis; preferably with NaOH 5% in MeOH/H₂O.

For an aspect the present invention relates to a process for preparing a compound of formula (I) as above described wherein R is CH₂OSO₃H and salts thereof, said process comprising contacting a corresponding compound of formula (II)



(II)

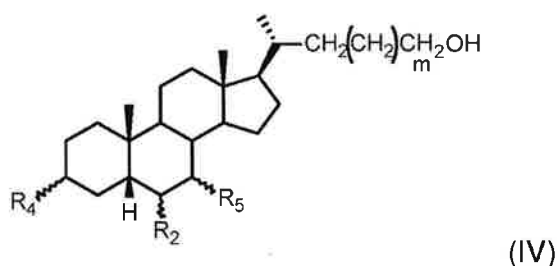
wherein n and R₂ are as above described and R₄ and R₅, if different from H, are OP, wherein P is an alcoholic protecting function, with a trialkylamine-sulfur trioxide for obtaining a compound of formula (III)



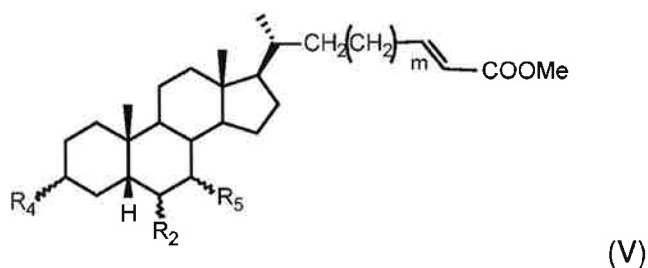
5 wherein n, R₂, R₄ and R₅ are as above described.

Then, from a compound of formula (III) as above described, the corresponding compound of formula (I) can be obtained by deprotection of the hydroxyl functions at C3 and C7.

For an aspect the present invention relates to a process for preparing a compound
 10 of formula (I) as above described, wherein n= 3 said process comprising subjecting a corresponding compound of formula (IV)



wherein m=n-2=1, R₄ and R₅, if other than H, are OP, wherein P is an alcoholic protecting function, and R₂ is as above described (preferably R₂ is H or alpha Et), to
 15 a one pot Swern oxidation/Wittig C2 homologation for obtaining a protected methyl ester of formula (V)

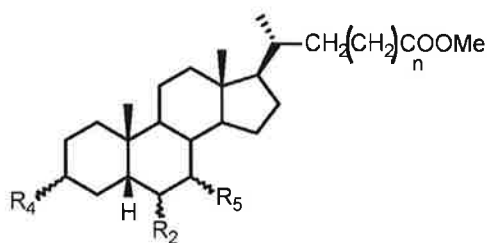


wherein m=1, R₂ is as above described (preferably R₂ is H or alpha- Et), R₄ and R₅, if other than H, are OP, wherein P is an alcoholic protecting function.

The Swern oxidation, is a chemical reaction whereby a primary or secondary alcohol is oxidized to an aldehyde or ketone using oxalyl chloride, dimethyl sulfoxide (DMSO) and an organic base, such as triethylamine.

5 The Wittig reaction, or Wittig olefination, is a chemical reaction of an aldehyde or ketone with a triphenyl phosphonium ylide (often called a Wittig reagent) to give an alkene and triphenylphosphine oxide. The triphenyl phosphonium ylide is preferably methyl(triphenylphosphoranylidene)acetate.

Preferably, the above process, can further comprising subjecting a compound of formula (V) as above described, to a catalytic hydrogenation thus affording a
10 compound of formula (VI)

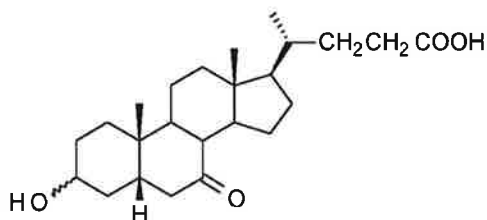


(VI)

wherein $n=m+2=3$, R₂ is as above described, R₄ and R₅, if other than H, are OP, wherein P is an alcoholic protecting function.

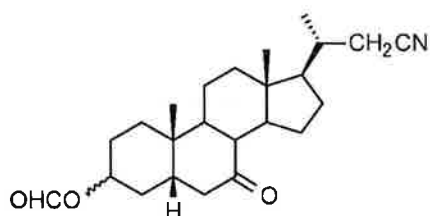
Preferably OP is a silyl ether, more preferably t-butyldimethylsilyl ether. Therefore
15 deprotection is preferably performed by acidic hydrolysis, preferably by treatment with HCl.

For an aspect the present invention relates to a process for preparing a compound of formula (I) as above described wherein $n=0$, said process comprising contacting a compound of formula (XII)



(XII)

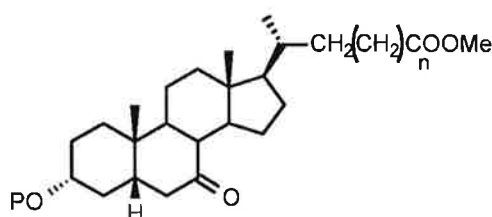
20 with HCOOH and HClO₄ and subsequently contacting the resulting compound with TFA, trifluoroacetic anhydride and NaNO₂ for obtaining a compound of formula (VII)



(VII).

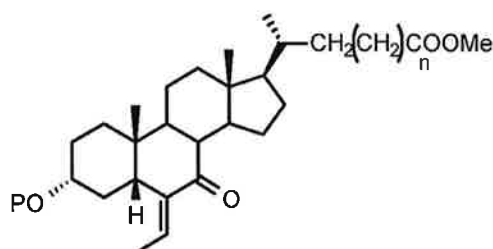
Simple and well known chemical transformations can then bring from a compound of formula (VII) to a compound of formula (I) as above described, so that the -CN group can be hydrolyzed to COOH, as well as the OCHO group can be hydrolyzed to hydroxyl group or =O group can be reduced to hydroxyl group.

For an aspect the present invention relates to a process for preparing a compound of formula (I) as above described wherein R_2 is =CH-CH₃ or Et and R_3 is not H, said process comprising subjecting a compound of formula (VIII) to an aldol condensation thus contacting a compound of formula (VIII)



(VIII)

wherein $n = 0, 1$, P is an alcoholic protecting function, preferably OAc, with alkyl lithium, such as nBuLi, and subsequently with acetaldehyde, preferably in presence also of BF₃(OEt)₂, for obtaining a compound of formula (IX)

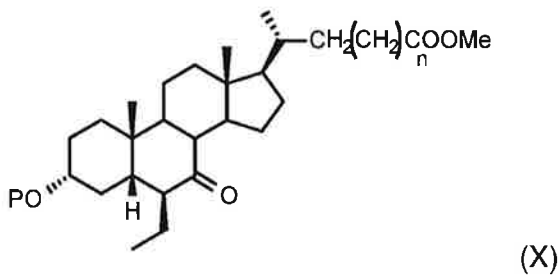


(IX)

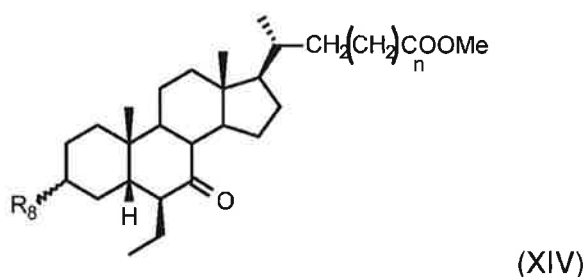
wherein n and P are as above described.

An aldol condensation is an aldol addition reaction, that might involve the nucleophilic addition of a ketone enolate to an aldehyde, wherein once formed, the aldol product loses a molecule of water to form an α,β -unsaturated carbonyl compound.

Subjecting a compound of formula (IX) to a catalytic hydrogenation, preferably with H_2 in presence of $Pd(OH)_2/C$, it can be obtained a compound of formula (X)

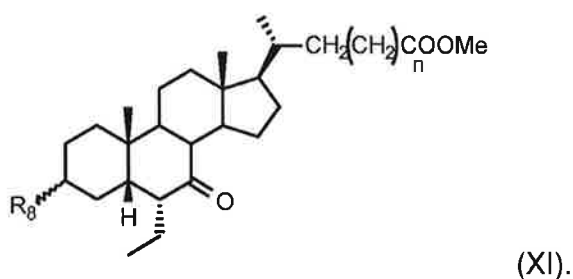


- 5 For an aspect the present invention relates to a process for preparing a compound of formula (I) wherein R₂ is alpha-Et, said process comprising contacting a compound of formula (XIV)



wherein n is 0 or 1, R₈ is beta-OH, OAc or H;

- 10 with MeONa/MeOH for obtaining epimerization of the C6 stereocenter thus
obtaining a compound of formula (XI)



wherein n is 0 or 1, R₈ is as above described. In case R₈ is OAc the treatment with MeONa/MeOH afford simultaneously the C3 acetoxy group hydrolysis, thus obtaining a compound of formula (XI) wherein R₈ is OH.

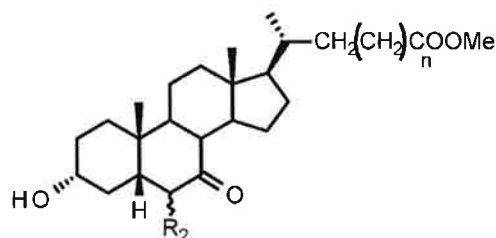
Reduction of carbonyl at C7 can be obtained contacting a compound of formula (X) with NaBH₄ or Ca(BH₄)₂ for obtaining a mixture of beta-OH (up to 70% in case of compound BAR501 and BARn501) and alpha-OH at C7. Subsequent treatment with

LiBH₄ reduces, if present, the methyl ester function in side chain to –CH₂OH and the OAc protecting group at C3 to OH.

Reduction of carbonyl at C7 can be obtained contacting a compound of formula (XI) or corresponding compound having COOH at the side chain, with LiBH₄ obtaining almost exclusively alpha-OH at C7. Simultaneously the treatment with LiBH₄ reduces, if present, the methyl ester function in side chain to –CH₂OH and the OAc protecting group at C3 to OH. Subjecting a compound of formula (IX) to a NaBH₄ reduction followed by treatment with LiBH₄, produced the reduction at C7 and at side chain with simultaneous deprotection, in particular deacetylation, at C3, for obtaining a compound of formula (I) wherein R₁ is alpha-OH, R₂ is =CH-CH₃, R₃ is beta-OH, n=0,1 and R is CH₂OH.

Subjecting the above compound of formula (I) wherein R₁ is alpha-OH, R₂ is =CH-CH₃, R₃ is beta-OH, n=0,1 and R is CH₂OH to a catalytic hydrogenation, preferably with H₂ and Pd(OH)₂/C, it can be obtained a compound of formula (I) wherein R₁ is alpha-OH, R₂ is alpha-Et, R₃ is beta-OH, n=0,1 and R is CH₂OH

For an aspect, the present invention relates to a process for preparing a compound of formula (I) wherein R₁ is beta-OH, said process comprising starting from a compound of formula (XIII)



(XIII)

wherein R₂ is Et or H, preferably Et, and inverting the C3 hydroxy configuration by treatment with tosyl chloride in presence of a base then followed by a treatment with CH₃COOK.

For an aspect, the present invention relates to a process for preparing a compound of formula (I) wherein R₁ is H, said process comprising subjecting a compound of formula (XIII) (XIII) as above described to tosylation and elimination at C-3 hydroxyl group followed by double bond reduction.

Tosylation is preferably performed with TsCl and pyridine.

Elimination is preferably performed with LiBr and Li₂CO₃ in DMF at reflux temperature.

Double bond reduction is preferably performed by catalytic hydrogenation, preferably with H₂ and Pd(OH)₂/C.

- 5 The present invention could be better understood in light of the examples and experimental section below.

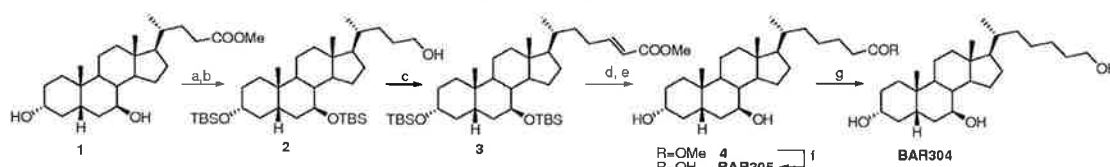
EXPERIMENTAL SECTION

Chemistry

EXAMPLE 1. Preparation of compounds of formula (I) wherein R₂=H

10 EXAMPLE 1A. Synthesis of bis-*homoursodeoxycholate* derivatives

- A four-steps reaction sequence on **1**, including protection of alcoholic functions at C3 and C7, reduction of the side chain methyl ester, and subsequent one pot Swern oxidation/Wittig C2 homologation gave the protected methyl ester of $\Delta^{24,25}$ -bis-*homoUDCA*. Side chain double bond hydrogenation and alcoholic function deprotection gave bis-*homoUDCA* methyl ester **4**, that was used as starting material
- 15 in the preparation of BAR305 and it corresponding alcohol, BAR304, through treatment with LiOH and LiBH₄, respectively.



- 20 a) 2,6-lutidine, t-butyldimethylsilyl trifluoromethanesulfonate, CH₂Cl₂, 0 °C; b) LiBH₄, MeOH dry, THF, 0 °C, quantitative yield over two steps; c) DMSO, oxalyl chloride, TEA dry, CH₂Cl₂, -78 °C then methyl(triphenylphosphoranylidene)acetate, 76%; d) H₂, Pd(OH)₂/C Degussa type, THF/MeOH 1:1, quantitative yield; e) HCl 37%, MeOH, quantitative yield; f) NaOH 5% in MeOH/H₂O 1:1 v/v, 60%; g) LiBH₄, MeOH dry, THF, 0 °C, 77%.

25 Step a,b) Preparation of 3α, 7β-di(*tert*-butyldimethylsilyloxy)-5β-cholan-24-ol (2)

- Compound **1** (1.2 g, 3 mmol) was protected at the two alcoholic function following the same synthetic procedure described in J. Med. Chem. 2014, 57, 937 to obtain 1.9 g of methyl 3α, 7β-di(*tert*-butyldimethylsilyloxy)-5β-cholan-24-oate (quantitative
- 30 yield) in the form of colorless needles, that was subjected to next step without any purification.

Methanol (850 μ L, 21 mmol) and LiBH₄ (10.5 mL, 2M in THF, 21 mmol) were added to a solution of methyl ester (1.9 g, 3 mmol) in dry THF (30 mL) at 0 °C following the same synthetic procedure described in J. Med. Chem. 2014, 57, 937. Purification by silica gel (hexane/ethyl acetate 99:1 and 0.5% TEA) gave **2** as a white solid (1.8 g, quantitative yield).

Step c) One pot preparation of methyl 3 α , 7 β -di(tert-butyldimethylsilyloxy)-25, 26-bishomo-5 β -chol-24-en-26-oate (3).

DMSO (2.1 mL, 30 mmol) was added dropwise for 15 min to a solution of oxalyl chloride (7.5 mL, 15 mmol) in dry dichloromethane (30 mL) at -78 °C under argon atmosphere. After 30 min a solution of **2** (1.8 g, 3 mmol) in dry CH₂Cl₂ was added via cannula and the mixture was stirred at -78 °C for 30 min. Et₃N (2.5 mL, 18 mmol) was added dropwise. After 1 h methyl(triphenylphosphoranylidene)acetate (2.0 g, 6 mmol) was added and the mixture was allowed to warm to room temperature. NaCl saturated solution was added and the aqueous phase was extracted with diethyl ether (3 $\times$ 100 mL). The combined organic phases were washed with water, dried (Na₂SO₄) and concentrated. Purification by silica gel (hexane-ethyl acetate 95:5 and 0.5% TEA) gave compound **3** as a colorless oil (1.5 g, 76%).

Step d) Preparation of methyl 3 α , 7 β -di(tert-butyldimethylsilyloxy)-25, 26-bishomo-5 β -cholan-26-oate. A solution of compound **3** (1.5 g, 2.3 mmol) in THF dry/MeOH dry (25 mL/25 mL, v/v) was hydrogenated in presence of Pd(OH)₂ 5% wt on activated carbon Degussa type (20 mg) following the same synthetic procedure described in J. Med. Chem. 2014, 57, 937 affording methyl 3 α , 7 β -di(tert-butyldimethylsilyloxy)-25, 26-bishomo-5 β -cholan-26-oate (1.5 g, quantitative yield) that was subjected to step e) without purification.

Step e) Preparation of methyl 3 α , 7 β -dihydroxy-25, 26-bishomo-5 β -cholan-26-oate (4)

Methyl 3 α , 7 β -di(tert-butyldimethylsilyloxy)-25, 26-bishomo-5 β -cholan-26-oate (1.5 g) was dissolved in methanol (70 mL). At the solution HCl (2 mL, 37% v/v) was added following the same synthetic procedure described in J. Med. Chem. 2014, 57, 937 affording **4** as colorless amorphous solid (1.0 g, quantitative yield).

Step f) Preparation of 3 α , 7 β -dihydroxy-25, 26-bishomo-5 β -cholan-26-oic acid (BAR305). A portion of compound **4** (430 mg, 1 mmol) was hydrolyzed with NaOH

(400 mg, 10 mmol) in a solution of MeOH: H₂O 1:1 v/v (20 mL) for 4 h at reflux. An analytic sample was purified by HPLC on a Nucleodur 100-5 C18 (5 μm; 4.6 mm i.d. x 250 mm) with MeOH/H₂O (95:5) as eluent (flow rate 1 mL/min) (t_R=5 min).

BAR305: C₂₆H₄₄O₄

5 The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.47 (2H, m, H-3 and H-7), 2.27 (2H, t, *J* = 7.2 Hz, H₂-25), 0.96 (3H, s, H₃-19), 0.94 (3H, d, *J* = 6.5 Hz, H₃-21), 0.70 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 178.2, 72.1, 71.9, 57.6, 56.7, 44.8, 44.5, 44.0, 41.6, 40.7, 38.6, 38.0, 36.9, 36.8,
10 36.1, 35.3, 35.2, 30.9, 29.8, 27.9, 26.7, 26.6, 23.9, 22.4, 19.3, 12.7.

Step g) 25, 26-bishomo-5β-cholan-3α, 7β, 26-triol (BAR304). Compound **4** (500 mg, 1.2 mmol) was reduced in the same operative condition described in step b). Purification by silica gel (CH₂Cl₂/methanol 9:1) gave BAR304 as a colorless oil (375 mg, 77%). An analytic sample was purified by HPLC on a Nucleodur 100-5 C18 (5
15 μm; 4.6 mm i.d. x 250 mm) with MeOH/H₂O (85:15) as eluent (flow rate 1 mL/min) (t_R=9 min).

BAR 304: C₂₆H₄₆O₃

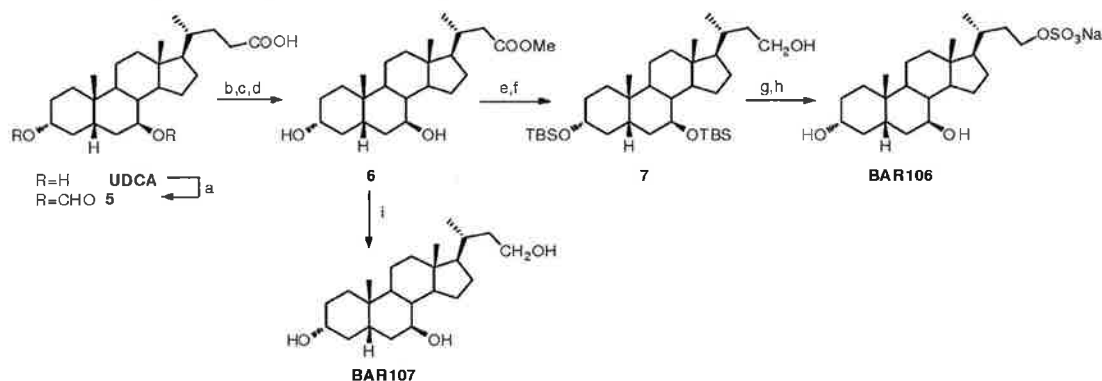
The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.53 (2H, t, *J* = 6.5 Hz, H₂-26), 3.48 (2H, m, H-3 and H-7), 0.95 (3H, s, H₃-19), 0.93
20 (3H, d, *J* = 6.5 Hz, H₃-21), 0.70 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 72.1, 71.9, 63.0, 57.5, 56.7, 44.7, 44.4, 44.0, 41.6, 40.7, 38.5, 37.9, 37.2, 37.0, 36.1, 35.2, 33.7, 30.9, 29.8, 27.9, 27.4, 27.1, 23.9, 22.4, 19.4, 12.7.

EXAMPLE 1B. Synthesis of 3α,7β-dihydroxy-24-nor-5β-cholan-23-yl-23-sodium sulfate (BAR106) and 3α,7β-dihydroxy-24-nor-5β-cholan-23-ol (BAR107)
25

BAR106 was prepared starting from UDCA by a reaction sequence comprising performylation at the hydroxyl groups, Beckmann one carbon degradation at C24 and transformation of the C23 carboxyl group into the corresponding methyl ester
30 intermediate. Protection at the hydroxyl groups at C-3 and C-7 as silyl ethers, reduction at C23 methyl ester, sulfation at C23 primary alcoholic function and finally

deprotection furnished crude BAR106 as ammonium salt. Purification on Amberlite and then by HPLC gave title BAR106 as sodium salt.



- 5 a) HCOOH, HClO₄, 96%; b) TFA, trifluoroacetic anhydride, NaNO₂, 96%; c) KOH 30% in MeOH/H₂O 1:1 v/v, 97%; d) p-TsOH, MeOH dry, 98%; e) 2,6-lutidine, t-butyldimethylsilyl trifluoromethanesulfonate, CH₂Cl₂, 0 °C, 88%; f) LiBH₄, MeOH dry, THF, 0 °C, quantitative yield; g) Et₃N·SO₃, DMF, 95 °C; h) HCl 37%, MeOH, then Amberlite CG-120, MeOH, 86% over two steps; i) LiBH₄, MeOH dry, THF, 0 °C, quantitative yield.

Steps a,d) Preparation of methyl 3 α ,7 β -dihydroxy-24-*nor*-5 β -cholan-23-oate

10 (6).

Ursodeoxycholic acid (2.0 g, 5.1 mmol) was transformed in methyl 3 α ,7 β -dihydroxy-24-*nor*-5 β -cholan-23-oate (**6**, 1.6 g, 87%) following the same synthetic procedure described in J. Med. Chem. 2014, 57, 937.

Step e) Preparation of methyl 3 α , 7 β -di(tert-butyldimethylsilyloxy)-5 β -cholan-24-oate

15

Compound **6** (1.2 g, 3.0 mmol) was protected at the hydroxyl groups in the same operative condition described in example 1A step a). Purification by flash chromatography on silica gel using hexane/ethyl acetate 9:1 and 0.5% of triethylamine as eluent, gave protected methyl ester (1.6 g, 88%).

20 Step f) Preparation of 3 α , 7 β -di(tert-butyldimethylsilyloxy)-5 β -cholan-24-ol (7)

Side chain methyl ester (818 mg, 1.3 mmol) was reduced in the same operative condition described in example 1A step b). Purification by flash chromatography on silica gel using hexane/ethyl acetate 98:2 and 0.5% of triethylamine as eluent, gave **7** (770 mg, quantitative yield).

25 Steps g, h) Preparation of 3 α ,7 β -dihydroxy-24-*nor*-5 β -cholan-23-yl-23-sodium sulfate (BAR106)

The triethylamine-sulfur trioxide complex (2.0 g, 11 mmol) was added to a solution of **7** (660 mg, 1.1 mmol) in DMF dry (25 mL) following the same synthetic procedure

described in J. Med. Chem. 2014, 57, 937. HPLC on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (65:35) as eluent (flow rate 3 mL/min), gave 442 mg (86% over two steps) of BAR106 (t_R =8.4 min).

BAR 106: C₂₃H₃₉NaO₆S

- 5 The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 4.04 (2H, m, H₂-23), 3.48 (2H, m, H-3 and H-7), 1.00 (3H, d, J = 6.5 Hz, H₃-21), 0.97 (3H, s, H₃-19), 0.72 (3H, s, H₃-18).

Step i) Preparation of 3 α , 7 β -dihydroxy-24-nor-5 β -cholan-23-ol (BAR107)

- Compound **6** was transformed in BAR107 in the same operative condition described in step f.

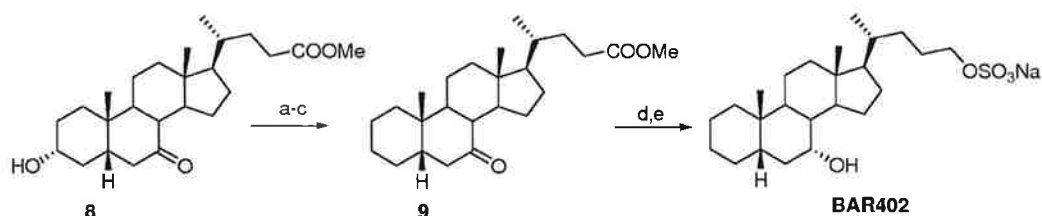
BAR107: C₂₃H₄₀O₃

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.60 (1H, m, H-7), 3.51 (1H, m, H-3), 3.50 (2H, m, H₂-23), 0.97 (3H, d, ovl, H₃-21), 0.96 (3H, s, H₃-19), 0.72 (3H, s, H₃-18).

- 15 The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 72.1, 71.9, 60.8, 57.5, 57.1, 44.8, 44.5, 44.0, 41.6, 40.7, 39.9, 38.6, 38.0, 36.1, 35.2, 34.1, 31.0, 29.8, 27.9, 23.9, 22.4, 19.5, 12.6;

Example 1C. Synthesis of 7 α -hydroxy-5 β -cholan-24-yl-24-sodium sulfate (BAR402)

- 20 Tosylation and elimination at C-3 hydroxyl group on methyl ester **8** followed by double bond reduction, subsequent LiBH₄ treatment and regioselective sulfation at C-24 primary hydroxyl group gave BAR402.



- a) p-TsCl, pyridine, quantitative yield; b) LiBr, Li₂CO₃, DMF, reflux, c) H₂, Pd(OH)₂, THF/MeOH 1:1, room temperature, quantitative yield; d) LiBH₄, MeOH dry, THF, 0 °C, 79%; e) Et₃N.SO₃, DMF, 95 °C.

Steps a-c) Preparation of methyl 7-keto-5 β -cholan-24-oate (9)

To a solution of **8** (965 mg, 2.5 mmol) in dry pyridine (100 mL), tosyl chloride (4.7 g, 25.0 mmol) was added, and the mixture was stirred at room temperature for 4 h. It was poured into cold water (150 mL) and extracted with CH₂Cl₂ (3 x 150 mL). The

combined organic layer was washed with saturated NaHCO₃ solution (150 mL), and water (150 mL), and then dried over anhydrous MgSO₄ and evaporated in vacuo to give 1.4 g of methyl 3 α -tosyloxy-7-keto-5 β -cholan-24-oate (quantitative yield). Lithium bromide (434 mg, 5.0 mmol) and lithium carbonate (370 mg, 5.0 mmol) were
5 added to a solution of 3 α -tosyloxy-7-keto-5 β -cholan-24-oate (1.4 g, 2.5 mmol) in dry DMF (30 mL), and the mixture was refluxed for 2 h. After cooling to room temperature, the mixture was slowly poured into 10% HCl solution (20 mL) and extracted with CH₂Cl₂ (3 $\times$ 50 mL). The combined organic layer was washed successively with water, saturated NaHCO₃ solution and water, and then dried over
10 anhydrous MgSO₄ and evaporated to dryness to give 965 mg of oleos residue (quantitative yield), that was subjected to next step without any purification.

Hydrogenation on Pd(OH)₂ in the same operative condition described in example 1A, step d furnished 975 mg of **9** (quantitative yield), that was subjected to next step without any purification.

15 **Step d) Preparation of 5 β -cholan-7 α ,24-diol**

LiBH₄ treatment on compound **9** in the same operative condition described in example 1A step b and purification by silica gel (ethyl acetate-hexane, 85:15) gave 5 β -cholan-7 α ,24-diol as a white solid (714 mg, 79%).

Step e) Preparation of 7 α -hydroxy-5 β -cholan-24-yl-24-sodium sulfate (BAR402). Sulfation on C24 was performed in the same operative conditions
20 described in example 1B step g) to give crude BAR402 as ammonium salt. RP18/HPLC on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. $\times$ 250 mm) with MeOH/H₂O (90:10) as eluent (flow rate 3 mL/min) afforded BAR402 (t_R = 6.6 min) as sodium salt.

25 **BAR402:** C₂₄H₄₁NaO₅S

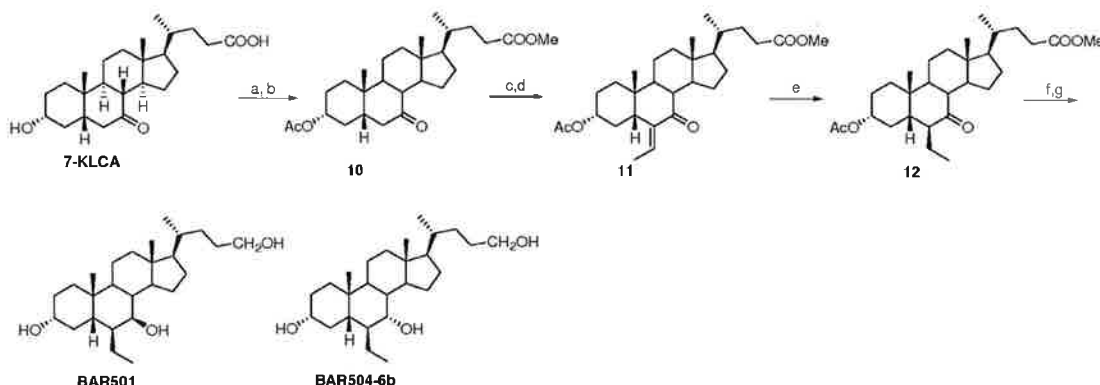
The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.96 (2H, t, *J* = 6.6 Hz, H₂-24), 3.78 (1H, br s, H-7), 0.96 (3H, d, *J* = 6.5 Hz, H₃-21), 0.92 (3H, s, H₃-19), 0.69 (3H, s, H₃-18);

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ
30 69.7, 69.4, 57.7, 51.6, 45.0, 43.8, 41.2, 41.0, 39.0, 37.1, 37.0 36.3, 34.2, 33.3, 31.7, 29.5, 29.0, 27.3, 24.8, 24.3, 22.7, 21.9, 19.2, 12.3.

EXAMPLE 2. Preparation of compounds of formula (I) wherein $R_2=Et$ or $=CH-CH_3$

EXAMPLE 2A. Synthesis of 6 β -ethyl-3 α ,7 β -dihydroxy-5 β -cholan-24-ol (BAR501)

- 5 Methyl ester formation and acetylation at C-3 hydroxyl group on 7-KLCA furnished intermediate **10** in 84% yield over two steps. Aldolic addition to a silyl enol ether intermediate generated **11** that was hydrogenated at the exocyclic double bond (H_2 on $Pd(OH)_2$) affording **12** in 80% yield over three steps. $NaBH_4$ treatment in methanol followed by $LiBH_4$ reduction on the crude reaction product afforded a mixture whose HPLC purification (88% MeOH:H₂O) gave pure BAR501 in a 79% yield respect to its C7 epimer, BAR504-6b.



- a) *p*-TsOH, MeOH dry; b) acetic anhydride, pyridine, 84% yield over two steps; c) DIPA, *n*-BuLi, TMSCl, TEA dry, THF dry -78 °C; d) acetaldehyde, $BF_3(OEt)_2$, CH_2Cl_2 , -60 °C, 80% over two steps; e) H_2 , $Pd(OH)_2$, THF/MeOH 1:1, quantitative yield; f) $NaBH_4$, MeOH; g) $LiBH_4$, MeOH dry, THF, 0 °C, 79% over two steps.

Steps a-d). Preparation of methyl 3 α -acetoxy-6-ethylidene-7-keto-5 β -cholan-24-oate (11)

- To a solution of 7-ketolithocholic acid (5 g, 12.8 mmol), dissolved in 100 mL of dry methanol was added *p*-toluenesulfonic acid (11 g, 64.1 mmol). The solution was left to stand at room temperature for 2 h. The mixture was quenched by addition of $NaHCO_3$ saturated solution. After the evaporation of the methanol, the residue was extracted with EtOAc (3x150 mL). The combined extract was washed with brine, dried with Na_2SO_4 , and evaporated to give the methyl ester as amorphous solid (5.13 g, quantitative yield).
- At the solution of the methyl ester (5.13 g, 12.7 mmol) in dry pyridine (100 mL), an excess of acetic anhydride (8.4 mL, 89 mmol) was added. When the reaction was complete, the pyridine was concentrated under vacuum. The residue was poured

into cold water (100 mL) and extracted with AcOEt (3×150 mL). The combined organic phases were dried (Na₂SO₄) and concentrated to give a residue that was further purified by flash chromatography on silica gel using hexane/ethyl acetate 8:2 and 0.5% of triethylamine as eluent (4.8 g of **10** as a white solid, 84% yield over two steps).

To a solution of diisopropylamine (23 mL, 0.16 mol) in dry THF (50 mL) was added dropwise a solution of *n*-butyllithium (60 mL, 2.5 M in hexane, 0.15 mol) at -78 °C. After 30 min, trimethylchlorosilane (27.1 mL, 0.21 mol) was added. After additional 30 min, a solution of compound **10** (4.8 g, 10.7 mmol) in dry THF (70 mL) was added.

The reaction was stirred at -78 °C for an additional 45 min and then triethylamine (54 mL, 0.38 mol) was added. After 1 h, the reaction mixture was allowed to warm to -20 °C, treated with aqueous saturated solution of NaHCO₃ (100 mL) and brought up to room temperature in 2 h. The aqueous phase was extracted with ethyl acetate (3×50 mL). The combined organic phases were washed then with saturated solution of NaHCO₃, water and brine. After drying over anhydrous Na₂SO₄, the residue was evaporated under vacuum to give 6 g of yellow residue, that was diluted in dry CH₂Cl₂ (50 mL) and cooled at -78 °C. At this stirred solution acetaldehyde (3 mL, 53 mmol) and BF₃·OEt₂ (13.5 mL, 0.107 mol) were added dropwise. The reaction mixture was stirred for 2 h at -60 °C and allowed to warm to room temperature. The mixture was quenched with saturated aqueous solution of NaHCO₃ and extracted with CH₂Cl₂. The combined organic phases were washed with brine, dried over anhydrous Na₂SO₄ and concentrated under *vacuum*.

Purification by silica gel (hexane-ethyl acetate 9:1 and 0.5% TEA) gave compound **11** (4.1 g, 80%). NMR analysis demonstrated a diastereomeric ratio E/Z >95%. The *E* configuration at the exocyclic double bond was established by dipolar coupling H₃-26 (δ 1.67)/H-5 (δ 2.62) in Noesy spectrum (400 MHz, mixing time 400 ms).

(E)-3α-acetoxy-6-ethylidene-7-keto-5β-cholan-24-oate (11): C₂₉H₄₄O₅

The ¹H NMR was recorded on Varian Inova 400 MHz, using CDCl₃ as solvent: δ 6.16 (1H, q, *J* = 7.0 Hz, H-25), 4.74 (1H, m, H-3), 3.64 (3H, s, COOCH₃), 2.62 (1H, dd, *J* = 13.0, 3.6 Hz, H-5), 1.98 (3H, s, COCH₃), 1.67 (3H, d, *J* = 7.0 Hz, H₃-26), 1.00 (3H, s, H₃-19), 0.92 (3H, d, *J* = 6.0 Hz, H₃-21), 0.67 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 100 MHz, using CDCl_3 as solvent: δ 204.5, 174.6, 170.7, 143.1, 130.2, 72.5, 54.5, 51.4, 50.7, 48.6, 45.2, 43.5, 39.1, 38.9, 35.1, 34.9, 34.1, 33.4, 31.0, 30.9, 28.4, 25.9 (2C), 22.8, 21.4, 21.2, 18.4, 12.7, 12.2.

5 **Steps e) Preparation of methyl 3 α -acetoxy-6 β -ethyl-7-keto-5 β -cholan-24-oate (12).**

A solution of **11** (4.0 g, 8.5 mmol) in THF dry/MeOH dry (100 mL, 1:1 v/v) was hydrogenated in presence of $\text{Pd}(\text{OH})_2$ 20% wt on activated carbon (100 mg) degussa type. The mixture was transferred to a standard PARR apparatus and
10 flushed with nitrogen and then with hydrogen several times. The apparatus was shacked under 50 psi of H_2 . The reaction was stirred at room temperature for 8 h. The catalyst was filtered through Celite, and the recovered filtrate was concentrated under vacuum to give **12** (4.0 g, quantitative yield).

Methyl 3 α -acetoxy-6 β -ethyl-7-keto-5 β -cholan-24-oate (12): $\text{C}_{29}\text{H}_{46}\text{O}_5$

15 The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent: δ 4.65 (1H, m, H-3), 3.66 (3H, s, COOCH_3), 2.56 (1H, t, $J = 11.5$ Hz, H-8), 2.35 (1H, m, H-23a), 2.22 (1H, m, H-23b), 1.99 (3H, s, COCH_3), 1.22 (3H, s, H_3 -19), 0.92 (3H, d, $J = 6.3$ Hz, H_3 -21), 0.83 (3H, t, $J = 7.2$ Hz, H_3 -26), 0.67 (3H, s, H_3 -18).

The ^{13}C NMR was recorded on Varian Inova 100 MHz, using CD_3OD as solvent: δ
20 214.7, 174.3, 170.2, 72.6, 61.7, 54.8, 51.3, 49.0, 48.5, 45.3, 42.7, 42.3 (2C), 38.6, 35.4, 35.1, 35.0, 31.0, 30.8, 28.0 (2C), 26.4, 25.7, 24.7, 21.3, 21.1, 18.2, 12.9, 11.9. The β configuration of ethyl group at C-6 was determined by dipolar couplings H_3 -26 (δ 0.83)/ H_3 -19 (δ 1.22) and H-8 (δ 2.56)/H-25 (δ 1.83) in Noesy spectrum (400 MHz, mixing time 400 ms).

25 **Steps f,g) Preparation of 6 β -ethyl-3 α ,7 β -dihydroxy-5 β -cholan-24-ol (BAR501).**

To a methanol solution of compound **12** (1.18 g, 2.5 mmol), a large excess of NaBH_4 was added at 0 $^\circ\text{C}$. The mixture was left at room temperature for 2 h and then water and MeOH were added dropwise during a period of 15 min at 0 $^\circ\text{C}$ with effervescence being observed. After evaporation of the solvents, the residue was
30 diluted with water and extracted with AcOEt (3x50 mL). The combined extract was washed with brine, dried with Na_2SO_4 , and evaporated to give 1.3 g of a crude residue that was subjected to the next step without further purification. The crude

residue was treated with LiBH₄ (2 M in THF) in the same operative condition described in example 1A step b). HPLC purification on a Nucleodur 100-5 C18 (5 μm; 10 mm i.d. x 250 mm) with MeOH/H₂O (88:12) as eluent (flow rate 3 mL/min), gave 802 mg of BAR501 (79%, t_R = 11 min).

5 Alternatively step f was performed with Ca(BH₄)₂, produced in situ.

To a solution of compound **12** (500 mg, 1.05 mmol) and absolute ethanol (4 mL), at 0 °C, CaCl₂ (466 mg, 4.2 mmol) was added. At the same solution was added a solution of NaBH₄ (159 mg, 4.2 mmol) in absolute ethanol (4 mL). After 4 h at -5 °C, MeOH was added dropwise. Then after evaporation of the solvents, the residue was
10 diluted with water and extracted with AcOEt (3x50 mL). The combined extract was washed with brine, dried with Na₂SO₄, and evaporated to give 500 mg of a crude residue that was subjected to the step g without further purification.

BAR501: C₂₆H₄₆O₃

The ¹H NMR was recorded on Varian Inova 700 MHz, using CD₃OD as solvent: δ
15 3.74 (1H, dd, *J* = 10.3, 6.0 Hz, H-7), 3.51 (1H, ovl, H-3), 3.49 (2H, ovl, H₂-24), 1.00 (3H, s, H₃-19), 0.97 (3H, d, *J* = 6.5 Hz, H₃-21), 0.96 (3H, t, *J* = 7.6 Hz, H₃-26), 0.72 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 175 MHz, using CD₃OD as solvent: δ
20 75.3 71.9, 63.6, 57.5, 56.5, 51.6, 45.7, 44.9, 42.1, 41.5, 40.4, 40.3, 37.1, 35.8, 32.4, 30.7, 30.3, 29.7, 29.6, 28.3, 26.2, 23.4, 22.1, 19.4, 14.8, 12.7.

Example 2B. Preparation of 6β-ethyl-3α,7α-dihydroxy-5β-cholan-24-ol (BAR504-6b)

BAR504-6b was prepared as described in the Example 2A (t_R = 20.4 min).

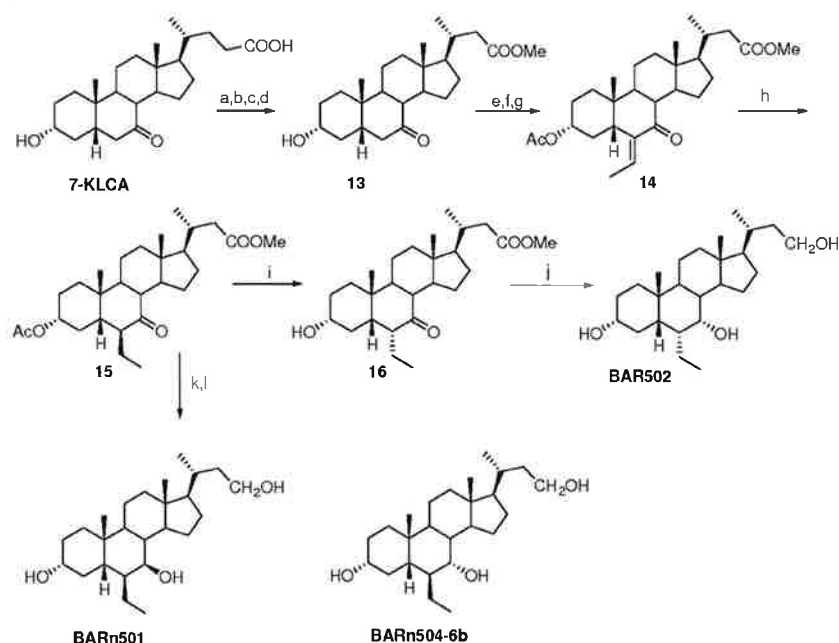
BAR504-6b: C₂₆H₄₆O₃

25 The ¹H NMR was recorded on Varian Inova 700 MHz, using CD₃OD as solvent: δ 3.60 (1H, s, H-7), 3.51 (2H, m, H₂-24), 3.35 (1H, ovl, H-3), 2.30 (1H, q, *J* = 13.5 Hz, H-4a), 0.97 (3H, d, *J* = 6.8 Hz, H₃-21), 0.95 (3H, t, *J* = 7.3 Hz, H₃-26), 0.94 (3H, s, H₃-19), 0.70 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 175 MHz, using CD₃OD as solvent: δ
30 71.9, 71.8, 62.7, 56.8, 51.7, 50.5, 46.7, 42.5, 41.4, 40.1, 36.6, 36.4, 36.2, 36.0, 33.2, 32.4, 30.1, 29.5, 28.8, 28.5, 25.3, 23.9, 20.7, 18.4, 13.7, 11.4.

EXAMPLE 2C. Synthesis of 6 α -ethyl-3 α , 7 α -dihydroxy-24-*nor*-5 β -cholan-23-ol (BAR502), 6 β -ethyl-3 α , 7 β -dihydroxy-24-*nor*-5 β -cholan-23-ol (BARn501) and 6 β -ethyl-3 α , 7 α -dihydroxy-24-*nor*-5 β -cholan-23-ol (BARn504-6b)

7-KLCA (1g, 2.56 mmol) was subjected to Beckmann degradation at C24 and methylation at C-23 furnishing **13** in 66% yield. Acetylation at C-3 and alkylation furnished **14** that was hydrogenated affording **15**. MeONa/MeOH treatment gave concomitant hydrolysis at C-3 and epimerization at C-6. Simultaneous reduction at C-23 methyl ester function and at C-7 carbonyl group furnished BAR502 in 89% yield. Intermediate **15** (250 mg, 0.54 mmol) was also used as starting material in the preparation of BARn501 and BARn504-6b.



a) HCOOH, HClO₄; b) TFA, trifluoroacetic anhydride, NaNO₂; c) KOH 30% in MeOH/H₂O 1:1 v/v, 88% over three steps; d) p-TsOH, MeOH dry; e) acetic anhydride, pyridine; f) DIPA, *n*-BuLi, TMSCl, TEA dry, THF dry -78 °C; g) acetaldehyde, BF₃(OEt)₂, CH₂Cl₂, -60 °C, 60% over four steps; h) H₂, Pd(OH)₂, THF/MeOH 1:1, quantitative yield; i) MeONa, MeOH; j) LiBH₄, MeOH, THF dry, 0 °C, 70% over two steps; k) NaBH₄, MeOH dry, 0 °C; l) LiBH₄, MeOH, THF dry, 0 °C, 77% over two steps.

Steps a-d) Preparation of methyl 7-keto-24-*nor*-LCA (13)

Compound **13** (660 mg, 1.69 mmol, 66% over four steps) was prepared from 7-KLCA in the same operative condition described in example 1B, steps a-d).

Steps e-h) Preparation of methyl 3 α -acetoxy-6 β -ethyl-7-keto-24-*nor*-5 β -cholan-23-oate (15). Compound **13** (660 mg, 1.69 mmol) was subjected to the same operative condition described in example 2A, steps b-d to obtain 603 mg of

14 (78% over three steps). NMR analysis demonstrated a diastomeric ratio *E/Z* >95%. The *E* configuration at the exocyclic double bond was established by dipolar coupling H₃-25 (δ 1.67)/H-5 (δ 2.61) in Noesy spectrum (400 MHz, mixing time 400 ms).

5 **(*E*)-3 α -acetoxy-6-ethylidene-7-keto-24-*nor*-5 β -cholan-23-oate (**14**):** C₂₈H₄₂O₅

The ¹H NMR was recorded on Varian Inova 400 MHz, using CDCl₃ as solvent: δ 6.17 (1H, q, *J* = 7.2 Hz, H-24), 4.75 (1H, m, H-3), 3.64 (3H, s, COOCH₃), 2.61 (1H, dd, *J* = 13.1, 4.0 Hz, H-5), 1.98 (3H, s, COCH₃), 1.67 (3H, d, *J* = 7.2 Hz, H₃-25), 1.00 (3H, s, H₃-19), 0.97 (3H, d, *J* = 6.8 Hz, H₃-21), 0.67 (3H, s, H₃-18).

10 The ¹³C NMR was recorded on Varian Inova 100 MHz, using CDCl₃ as solvent: δ 204.5, 174.2, 170.5, 143.0, 130.6, 72.5, 54.7, 51.4, 50.7, 48.6, 45.3, 43.7, 41.5, 39.1, 38.8, 34.6, 34.2, 33.6, 33.4, 28.5, 25.9 (2C), 22.8, 21.3 (2C), 19.7, 12.7, 12.1. Hydrogenation on Pd(OH)₂ in the same operative condition described in example 2A, step e, furnished 600 mg of **15** (quantitative yield).

15 The β configuration of ethyl group at C-6 was determined by dipolar couplings H₃-25 (δ 0.83)/H₃-19 (δ 1.22) in Noesy spectrum (400 MHz, mixing time 400 ms).

3 α -acetoxy-6 β -ethyl-7-keto-24-*nor*-5 β -cholan-23-oate (15**):** C₂₈H₄₄O₅

The ¹H NMR was recorded on Varian Inova 400 MHz, using CDCl₃ as solvent: δ 4.65 (1H, m, H-3), 3.67 (3H, s, COOCH₃), 2.60 (1H, t, *J* = 11.2 Hz, H-8), 2.43 (1H, dd, *J* = 14.2, 2.6 Hz, H-22a), 1.98 (3H, s, COCH₃), 1.88 (1H, m ovl, H-6), 1.22 (3H, s, H₃-19), 0.98 (3H, d, *J* = 6.4 Hz, H₃-21), 0.83 (3H, t, *J* = 7.0 Hz, H₃-25), 0.70 (3H, s, H₃-18).

25 The ¹³C NMR was recorded on Varian Inova 100 MHz, using CDCl₃ as solvent: δ 215.3, 174.0, 170.5, 72.8, 61.9, 55.0, 51.4, 49.2, 48.7, 45.5, 42.9, 42.6, 41.4, 38.7 (2C), 35.6, 35.3, 34.9, 28.3 (2C), 26.5, 25.9, 24.8, 21.4, 21.3, 19.6, 13.0, 12.1.

Steps i,j) Preparation of 6 α -ethyl-3 α , 7 α -dihydroxy-24-*nor*-5 β -cholan-23-ol (BAR502)

To a solution of compound **15** (450 mg, 1.0 mmol) and dry methanol (4 mL), MeONa (20 mL, 0.5 M in MeOH, 10 mmol) was added. After 24 h, H₂O was added dropwise.
30 Then after evaporation of the solvents, the residue was diluted with water and extracted with AcOEt (3x50 mL). The combined extract was washed with water,

dried with Na₂SO₄, and evaporated to give **16** that was subjected to the step g without further purification.

Methyl 6 α -ethyl-3 α -hydroxy-7-keto-24-nor-5 β -cholan-23-oate (16): C₂₆H₄₂O₄

The ¹H NMR was recorded on Varian Inova 400 MHz, using CDCl₃ as solvent: δ
5 3.64 (3H, s, COOCH₃), 3.45 (1H, m, H-3), 2.83 (1H, q, J = 7.3 Hz, H-6), 2.51 (1H, t, J = 11.2 Hz, H-8), 2.45 (1H, dd, J = 14.5, 3.2 Hz, H-22a), 1.26 (3H, s, H₃-19), 0.98 (3H, d, J = 6.6 Hz, H₃-21), 0.81 (3H, t, J = 7.0 Hz, H₃-25), 0.73 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CDCl₃ as solvent: δ
10 214.9, 175.4, 71.6, 56.2, 53.2, 52.0, 51.9, 51.0, 50.5, 45.2, 43.8, 42.2, 40.2, 36.7, 35.3, 34.8, 32.5, 30.5, 29.4, 25.6, 24.0, 22.9, 20.1, 20.0, 12.6, 12.4.

Compound **16** was subjected to LiBH₄ reduction in the same operative condition described in example 1A, step g. Silica gel chromatography eluting with hexane/EtOAc 6:4 afforded BAR502 (274 mg, 70% over two steps). An analytic sample was obtained by HPLC on a Nucleodur 100-5 C18 (5 μ m; 4.6 mm i.d. x 250
15 mm) with MeOH/H₂O (88:12) as eluent (flow rate 1 mL/min, t_R =10.8 min).

BAR502: C₂₅H₄₄O₃

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ
20 3.65 (1H, s, H-7), 3.61 (1H, m, H-23a), 3.53 (1H, m, H-23b) 3.31 (1H, m, H-3), 0.97 (3H, d, J = 6.6 Hz, H₃-21), 0.92 (3H, s, H₃-19), 0.91 (3H, t, J = 7.0 Hz, H₃-25), 0.71 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ
73.2, 71.1, 60.7, 57.7, 51.4, 46.9, 43.8, 42.9, 41.3, 40.9, 39.8, 36.7, 36.5, 34.6, 34.5, 34.2, 31.2, 29.4, 24.5, 23.7, 23.4, 21.8, 19.3, 12.1, 11.9.

Steps k,l). Preparation of 6 β -ethyl-3 α , 7 β -dihydroxy-24-nor-5 β -cholan-23-ol (BARn501) and 6 β -ethyl-3 α , 7 α -dihydroxy-24-nor-5 β -cholan-23-ol (BARn504-6b). Compound **15** (100 mg, 0.22 mmol) was subjected to the same operative condition described in example 2A, steps f-g. HPLC purification on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (86:14) as eluent (flow rate 3 mL/min), gave 47 mg of BARn501 (54%, t_R = 11 min) and 20 mg of BARn504-6b
30 (23%, t_R = 15 min).

BARn501: C₂₅H₄₄O₃

The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent: δ 3.73 (1H, dd, $J = 10.5, 5.5$ Hz, H-7), 3.61 (1H, m, H-23a), 3.51 (1H, m, ovl, H-23b), 3.51 (1H, m, ovl, H-3), 0.98 (3H, d, ovl, H_3 -21), 0.97 (3H, s, H_3 -19), 0.96 (3H, t, ovl, H_3 -25), 0.70 (3H, s, H_3 -18).

- 5 The ^{13}C NMR was recorded on Varian Inova 100 MHz, using CD_3OD as solvent: δ 75.2, 71.8, 60.8, 57.5, 56.6, 51.5, 45.5, 44.8, 42.0, 41.4, 40.7, 40.3, 39.9, 36.9, 36.0, 34.2, 30.5, 29.6, 28.3, 26.2, 23.4, 22.0, 19.4, 14.7, 12.9.

BARn504-6b: $\text{C}_{25}\text{H}_{44}\text{O}_3$

The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent:

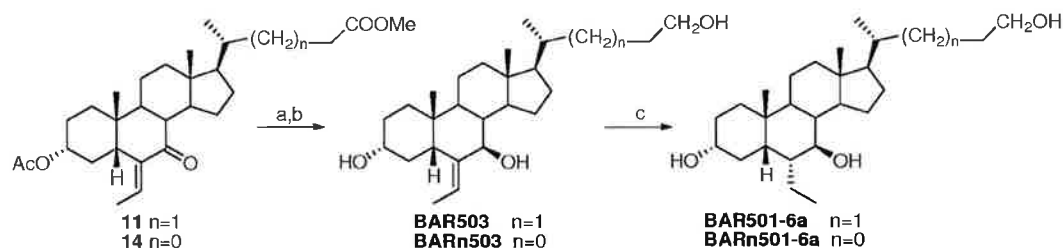
- 10 δ 3.63 (1H, m, H-23a), 3.60 (1H, m, H-7), 3.55 (1H, m, H-23b), 3.37 (1H, m, H-3), 2.30 (1H, q, $J = 12.5$ Hz, H-4a), 0.97 (3H, d, $J = 6.6$ Hz, H_3 -21), 0.95 (3H, s, H_3 -19), 0.95 (3H, t, $J = 7.0$ Hz, H_3 -25), 0.72 (3H, s, H_3 -18).

The ^{13}C NMR was recorded on Varian Inova 100 MHz, using CD_3OD as solvent: δ

- 15 72.8, 72.7, 60.8, 57.9, 52.7, 51.4, 47.5, 43.7, 42.3, 41.0, 39.9, 37.5, 37.3, 36.7, 34.2, 33.3, 31.0, 29.6, 29.4, 26.2, 24.8, 21.6, 19.3, 14.5, 12.1.

EXAMPLE 2D. Synthesis of 6-ethylidene-3 α ,7 β -dihydroxy-5 β -cholan-24-ol (BAR503), 6 α -ethyl-3 α ,7 β -dihydroxy-5 β -cholan-24-ol (BAR501-6a), 6-ethylidene-3 α ,7 β -dihydroxy-24-nor-5 β -cholan-23-ol (BARn503) and 6 α -ethyl-3 α ,7 β -dihydroxy-24-nor-5 β -cholan-23-ol (BARn501-6a)

- 20 Intermediate **11** was subjected to NaBH_4 reduction followed by treatment with LiBH_4 . Alternatively LiAlH_4 treatment proceeded in a straightforward manner affording the concomitant reduction at C-24 and C-7. BAR503 was also used as starting material for BAR501-6a by hydrogenation on $\text{Pd}(\text{OH})_2$ catalyst. The same synthetic protocol was performed on intermediate **14** producing the corresponding 23-derivatives,
- 25 BARn503 and BARn501-6a.



a) NaBH_4 , MeOH; b) LiBH_4 , MeOH dry, THF, 0 $^\circ\text{C}$, 85% over two steps; c) H_2 , $\text{Pd}(\text{OH})_2$, THF:MeOH 1:1 v/v.

Steps a,b). Preparation of 6-ethylidene-3 α , 7 β -dihydroxy-5 β -cholan-24-ol (BAR503) and 6-ethylidene-3 α ,7 β -dihydroxy-24-*nor*-5 β -cholan-23-ol (BARn503).

Compound **11** (1 g, 2.11 mmol) was subjected to the same operative condition described in example 2A, steps f, g. HPLC purification on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (88:12) as eluent (flow rate 3 mL/min), gave 727 mg of BAR503 (85% over two steps, *t_R* = 9.2 min). Alternatively LiAlH₄ treatment on **11** furnished BAR503.

BAR503: C₂₆H₄₄O₃

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 5.66 (1H, q, *J* = 6.9 Hz, H-25), 3.90 (1H, d, *J* = 9.8 Hz, H-7), 3.55 (1H, m, H-3), 3.50 (2H, m, H₂-24), 2.50 (1H, dd, *J* = 4.0, 13.1 Hz, H-5), 1.62 (3H, d, *J* = 6.9 Hz, H₃-26), 0.97 (3H, d, *J* = 6.8 Hz, H₃-21), 0.81 (3H, s, H₃-19), 0.70 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 142.7, 114.5, 73.4, 71.1, 63.6, 57.1, 56.1, 45.2, 44.9, 44.2, 40.7, 40.2, 36.3, 36.2, 35.9, 34.7, 32.4, 30.2, 29.5, 28.8, 27.4, 22.6, 21.5, 18.5, 11.8, 11.7.

The same synthetic protocol was performed on intermediate **14**. HPLC purification on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (86:14) as eluent (flow rate 3 mL/min), gave BARn503 (*t_R* = 8 min).

BARn503: C₂₅H₄₂O₃

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 5.66 (1H, q, *J* = 6.8 Hz, H-24), 3.92 (1H, d, *J* = 9.9 Hz, H-7), 3.60 (1H, m, H-23a), 3.56 (1H, m, H-3), 3.55 (1H, m, H-23b), 2.52 (1H, dd, *J* = 3.7, 13.2 Hz, H-5), 1.63 (3H, d, *J* = 6.8 Hz, H₃-25), 0.98 (3H, d, *J* = 6.5 Hz, H₃-21), 0.95 (3H, s, H₃-19), 0.71 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 143.7, 115.4, 74.1, 71.8, 60.8, 58.0, 57.1, 46.1, 45.9, 45.1, 41.6, 41.1, 39.9, 37.0, 36.4, 35.8, 34.1, 30.9, 29.8, 28.1, 23.5, 22.5, 19.5, 12.7, 12.6.

Step c). Preparation of 6 α -ethyl-3 α ,7 β -dihydroxy-5 β -cholan-24-ol (BAR501-6a) and 6 α -ethyl-3 α ,7 β -dihydroxy-24-*nor*-5 β -cholan-23-ol (BARn501-6a)

BAR503 (350 mg, 0.86 mmol) was subjected to the same operative condition described in example 2A step e, obtaining BAR501-6a in quantitative yield.

BAR501-6a: C₂₆H₄₆O₃

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.50 (2H, t, *J* = 6.8 Hz, H₃-24), 3.44 (1H, m, H-3), 3.07 (1H, t, *J* = 9.8 Hz, H-7), 0.96 (3H, d, *J* = 6.8 Hz, H₃-21), 0.95 (3H, s, H₃-19), 0.86 (3H, t, *J* = 7.4 Hz, H₃-26), 0.71 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 76.5, 72.3, 63.6, 57.9, 57.3, 46.3, 45.0, 44.8, 41.8, 41.0, 39.9, 37.0, 36.4, 35.5, 33.3, 31.3, 31.0, 30.3, 29.8, 27.8, 24.3, 22.5, 22.0, 19.3, 12.8, 11.8.

BARn503 was subjected to the same operative condition described in example 2A step e, obtaining BARn501-6a in quantitative yield.

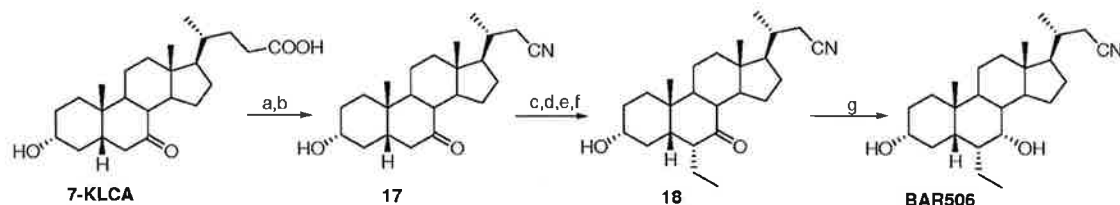
BARn501-6a: C₂₅H₄₄O₃

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.62 (1H, m, H-23a), 3.54 (1H, m, H-23b), 3.45 (1H, m, H-3), 3.08 (1H, t, *J* = 9.8 Hz, H-7), 0.97 (3H, d, *J* = 6.5 Hz, H₃-21), 0.95 (3H, s, H₃-19), 0.86 (3H, t, *J* = 7.4 Hz, H₃-25), 0.73 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 76.4, 72.5, 60.8, 57.9, 57.2, 46.2, 45.1, 44.7, 41.8, 41.2, 40.0, 39.8, 36.5, 35.6, 34.2, 31.2, 30.9, 29.9, 27.9, 24.1, 22.7, 22.0, 19.5, 12.7, 11.7.

EXAMPLE 2E Synthesis of 6α-ethyl-3α,7α-dihydroxy-24-nor-5β-cholan-23-nitrile (BAR506)

7-KLCA was transformed in nitrile **17** following the same synthetic procedure described in Example 1B steps a-b. Alkylation followed by double bond reduction and epimerization at C-6 in the same operative condition described in example 2A steps c-d and example 2C step i, respectively furnished **18**. LiBH₄ treatment as in example 2C step j afforded the desired 7α hydroxyl group in BAR506.



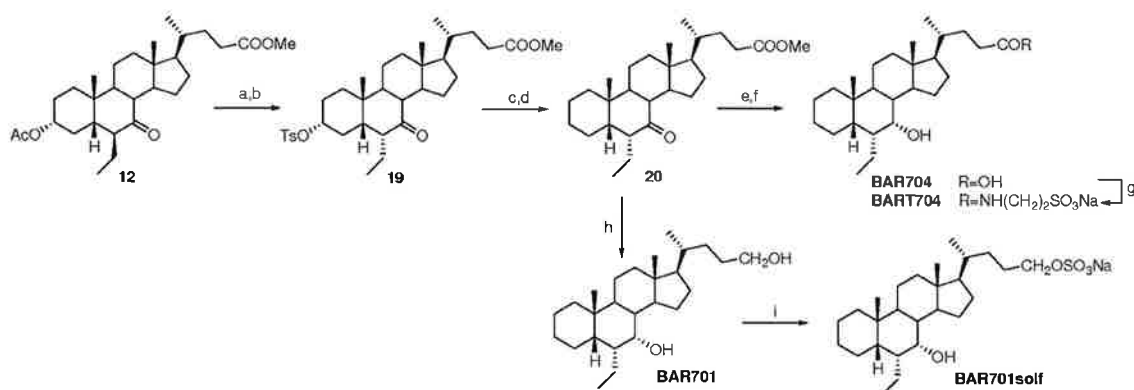
a) HCOOH, HClO₄; b) TFA, trifluoroacetic anhydride, NaNO₂; c) DIPA, *n*-BuLi, TMSCl, TEA dry, THF dry -78 °C; d) acetaldehyde, BF₃(OEt)₂, CH₂Cl₂, -60 °C; e) H₂, Pd(OH)₂, THF/MeOH 1:1; f) MeONa, MeOH; g) LiBH₄, MeOH, THF dry, 0 °C

BAR506: C₂₅H₄₁NO₂

The ^1H NMR was recorded on Varian Inova 700 MHz, using CD_3OD as solvent: δ 3.66 (1H, br s, H-7), 3.31 (1H, ovl, H-3), 2.46 (1H, dd, $J = 3.8, 16.9$ Hz, H-22a), 2.34 (1H, dd, $J = 7.4, 16.9$ Hz, H-22b), 1.16 (3H, d, $J = 6.5$ Hz, H₃-21), 0.91 (3H, t, $J = 7.5$ Hz, H₃-25), 0.92 (3H, s, H₃-19), 0.73 (3H, s, H₃-18).

- 5 The ^{13}C NMR was recorded on Varian Inova 175 MHz, using CD_3OD as solvent: δ 120.3, 72.9, 70.9, 56.1, 51.5, 46.7, 43.4, 42.9, 41.4, 40.2, 36.5, 36.2, 34.3 (2C), 34.2, 30.7, 29.2, 24.9, 24.4, 23.4, 23.3, 21.9, 18.5, 12.1, 11.6.

- EXAMPLE 2F. Synthesis of 6α -ethyl- 7α -hydroxy- 5β -cholan-24-ol (BAR701), 6α -ethyl- 7α -hydroxy- 5β -cholan-24-yl 24-sodium sulfate (BAR701solf), 6β -ethyl- 7β -hydroxy- 5β -cholan-24-ol (BAR702), 6α -ethyl- 7β -hydroxy- 5β -cholan-24-ol (BAR703), 6α -ethyl- 7α -hydroxy- 5β -cholan-24-oic acid (BAR704), 6α -ethyl- 7α -hydroxy- 5β -cholan-24-oyl taurine sodium sulfate (BART704), 6β -ethyl- 7α -hydroxy- 5β -cholan-24-ol (BAR705) and 6α -ethyl- 7β -hydroxy- 5β -cholan-24-oic acid (BAR711)**
- 15 Compound **12** was treated with MeONa in methanol to obtain deacetylation at C-3 and inversion at C-6. Tosylation, elimination and hydrogenation of the double bond on ring A gave **20**. Hydrolysis at methyl ester function followed by LiBH_4 treatment furnished BAR704 in high chemical yield. Intermediate **20** was also used as starting material for BAR701. Sulfation on C-24 on a small aliquot of BAR701 furnished
- 20 BAR701solf.



a) MeONa, MeOH; b) p-TsCl, pyridine, quantitative yield over two steps; c) LiBr, Li₂CO₃, DMF, reflux, d) H₂, Pd(OH)₂, THF/MeOH 1:1, room temperature, 88% over two steps; e) NaOH, MeOH:H₂O 1:1 v/v, 82%; f) LiBH₄, MeOH dry, THF, 0 °C, 83%; g) DMT-MM, Et₃N, taurine, DMF dry; h) LiBH₄, MeOH dry, THF, 0 °C, 77 %; i) Et₃N·SO₃, DMF, 95 °C.

Steps a-f) Preparation of 6 α -ethyl-7 α -hydroxy-5 β -cholan-24-oic acid (BAR704).

Compound **12** (500 mg, 1.05 mmol) was treated with MeONa (2.1 mL, 0.5 M in MeOH, 1.05 mmol) in MeOH (5 mL) overnight in the same operative condition of Example 2C step i. Tosylation on the crude reaction product in the same operative condition of Example 1C, step a, furnished **19** (620 mg, quantitative yield over two steps). Intermediate **19** (500 mg, 0.85 mmol) was subjected to the same operative condition of Example 1C, steps b,c, to obtain 312 mg of **20** (88% over two steps). Compound **20** (200 mg, 0.48 mmol) was hydrolyzed with NaOH (96 mg, 2.4 mmol) in a solution of MeOH:H₂O 1:1 v/v (10 mL) in the same operative condition of Example 1A step f. Crude carboxylic acid intermediate (190 mg, 0.47 mmol) was treated with LiBH₄ (1.65 mL, 2 M in THF, 3.3 mmol) and MeOH (133 μ L, 3.3 mmol) in THF dry (5 mL). Purification by silica gel (CH₂Cl₂-MeOH 99:1) furnished 157 mg of BAR704 (83%). In same embodiments LiBH₄ treatment after alkaline hydrolysis produced small amounts (about 10%) of 6 α -ethyl-7 β -hydroxy-5 β -cholan-24-oic acid (BAR711) that was isolated by HPLC purification on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (88:12) as eluent (flow rate 3 mL/min, t_R = 16 min).

BAR704: C₂₆H₄₄O₃

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.65 (1H, br s, H-7), 2.34 (1H, m, H-23a), 2.20 (1H, m, H-23b), 0.96 (3H, d, J = 6.3 Hz, H₃-21), 0.92 (3H, s, H₃-19), 0.89 (3H, t, J = 7.4 Hz, H₃-26), 0.70 (3H, s, H₃-18). The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 178.0, 71.6, 57.4, 51.7, 48.7, 43.8, 43.3, 41.5, 41.1, 39.3, 37.4, 36.8, 34.6, 32.5 (2C), 29.3, 28.8, 25.1, 24.6 (2C), 23.5, 22.5, 22.0, 18.8, 12.2, 12.1.

BAR711: C₂₆H₄₄O₃

The ¹H NMR was recorded on Varian Inova 500 MHz, using CD₃OD as solvent: δ 3.08 (1H, t, J = 9.6 Hz, H-7), 2.32 (1H, m, H-23a), 2.20 (1H, m, H-23b), 0.96 (3H, d, J = 6.2 Hz, H₃-21), 0.95 (3H, s, H₃-19), 0.85 (3H, t, J = 7.0 Hz, H₃-26), 0.70 (3H, s, H₃-18).

Step g) Preparation of 6 α -ethyl-7 α -hydroxy-5 β -cholan-24-oyl taurine sodium sulfate (BART704)

An aliquot of BAR704 (10 mg, 0.024 mmol) in DMF dry (5 mL) was treated with DMT-MM (20.5 mg, 0.07 mmol) and triethylamine (83 μ L, 0.6 mmol) and the mixture was stirred at room temperature for 10 min. Then to the mixture was added taurine (18 mg, 0.14 mmol). After 3 h, the reaction mixture was concentrated under vacuo and dissolved in water (5 mL). Purification on C18 silica gel column and then HPLC on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (83:17) as eluent (flow rate 3 mL/min), gave 4.5 mg BART704 (t_R = 10 min).

BART704: C₂₈H₄₈NNaO₅S

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.65 (1H, br s, H-7), 3.58 (2H, t, J = 7.0 Hz, CH₂-N), 2.96 (2H, t, J = 9.6 Hz, CH₂-S), 2.25 (1H, m, H-23a), 2.10 (1H, m, H-23b), 0.97 (3H, d, J = 6.4 Hz, H₃-21), 0.92 (3H, s, H₃-19), 0.89 (3H, t, J = 7.1 Hz, H₃-26), 0.70 (3H, s, H₃-18).

Step h) Preparation of 6 α -ethyl-7 α -hydroxy-5 β -cholan-24-ol (BAR701)

Compound **20** (100 mg, 0.24 mmol) was treated in the same operative condition of Example 2C step j. HPLC purification on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (92:8) as eluent (flow rate 3 mL/min), gave 64 mg of BAR701 (t_R = 31 min) and a small amount of 6 α -ethyl-7 β -hydroxy-5 β -cholan-24-ol (BAR703) (8 mg, t_R = 24.8 min).

BAR701: C₂₆H₄₆O₂

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.65 (1H, br s, H-7), 3.51 (2H, m, H₂-24), 0.97 (3H, d, J = 6.3 Hz, H₃-21), 0.92 (3H, s, H₃-19), 0.89 (3H, t, J = 7.3 Hz, H₃-26), 0.71 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 71.6, 63.6, 57.6, 51.8, 48.7, 43.7, 43.3, 41.5, 41.1, 39.3, 37.5, 37.0, 34.6, 33.2, 30.3, 29.4, 28.8, 25.1, 24.6 (2C), 23.5, 22.5, 22.0, 19.2, 12.3, 12.1.

BAR703 C₂₆H₄₆O₂

The ¹H NMR was recorded on Varian Inova 500 MHz, using CD₃OD as solvent: δ 3.51 (2H, m, H₂-24), 3.07 (1H, t, J = 10.0 Hz, H-7), 0.96 (3H, d, J = 6.6 Hz, H₃-21), 0.84 (3H, t, J = 7.0 Hz, H₃-26), 0.95 (3H, s, H₃-19), 0.71 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 76.3, 63.6, 57.9, 56.8, 46.3, 45.3, 45.0, 44.7, 41.7, 41.1, 38.8, 37.0, 36.3, 33.3, 30.3, 28.1, 27.9 (2C), 25.0 (2C), 22.0, 21.9 (2C), 19.4, 12.7, 11.6.

Step i) Preparation of 6 α -ethyl-7 α -hydroxy-5 β -cholan-24-yl 24-sodium sulfate (BAR701solf)

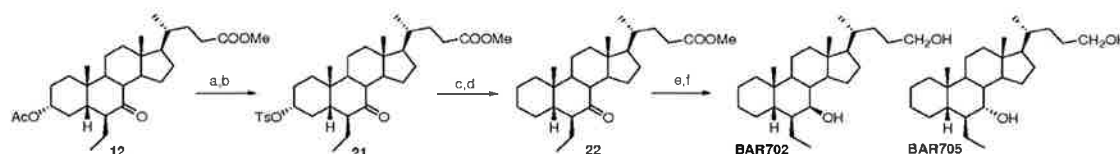
Sulfation on C-24 on a small aliquot of BAR701 was performed in the same operative conditions described in example 1B step g) to give crude BAR701solf as ammonium salt. RP18/HPLC on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (82:18) as eluent (flow rate 3 mL/min) afforded BAR701solf (t_R = 14.2 min) as sodium salt.

BAR701solf: C₂₆H₄₅ NaO₅S

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.96 (2H, t, J = 6.3 Hz, H₂-24), 3.64 (1H, br s, H-7), 0.96 (3H, d, J = 6.6 Hz, H₃-21), 0.91 (3H, s, H₃-19), 0.88 (3H, t, J = 7.4 Hz, H₃-26), 0.69 (3H, s, H₃-18).

Preparation of 6 β -ethyl-7 β -hydroxy-5 β -cholan-24-ol (BAR702) and 6 β -ethyl-7 α -hydroxy-5 β -cholan-24-ol (BAR705)

Compound **12** (500 mg, 1.05 mmol) was treated with MeONa (2.1 mL, 0.5 M in MeOH, 1.05 mmol) in MeOH (10 mL) in the same operative condition of Example 2C, step i, except for reaction time (2 h). Tosylation on the crude reaction product in the same operative condition of Example 1C, step a, furnished **21** (620 mg, quantitative yield over two steps). Intermediate **21** (600 mg, 1.02 mmol) was subjected to the same operative condition of Example 1C, steps b,c, to obtain 400 mg of **22** (94%). Compound **22** (350 mg, 0.84 mmol) was reduced with NaBH₄/LiBH₄ in the same operative condition of Example 2A steps f,g. HPLC purification on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (92:8) as eluent (flow rate 3 mL/min), furnished 180 mg of BAR702 (t_R = 25 min) and 75.4 mg of BAR705 (t_R = 13 min). Alternatively step e was performed with Ca(BH₄)₂, produced in situ.



a) MeONa, MeOH; b) p-TsCl, pyridine, quantitative yield over two steps; c) LiBr, Li₂CO₃, DMF, reflux; d) H₂, Pd(OH)₂, THF/MeOH 1:1, room temperature, 94% over two steps; e) NaBH₄, MeOH; f) LiBH₄, MeOH dry, THF, 0 °C, 78% over two steps.

BAR702: C₂₆H₄₆O₂

The ^1H NMR was recorded on Varian Inova 700 MHz, using CD_3OD as solvent: δ 3.67 (1H, dd, $J = 8.7, 4.7$ Hz, H-7), 3.51 (2H, m, H₂-24), 0.98 (3H, s, H₃-19), 0.97 (3H, d, $J = 6.6$ Hz, H₃-21), 0.96 (3H, t, $J = 7.4$ Hz, H₃-26), 0.71 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 175 MHz, using CD_3OD as solvent: δ 75.5, 63.8, 57.6, 56.5, 44.2, 43.7, 42.8, 41.0, 40.9, 40.8, 38.2 (2C), 36.9, 34.4, 32.8, 29.7, 28.9, 27.0, 26.1, 24.7, 22.2, 22.0 (2C), 19.2, 13.9, 12.3.

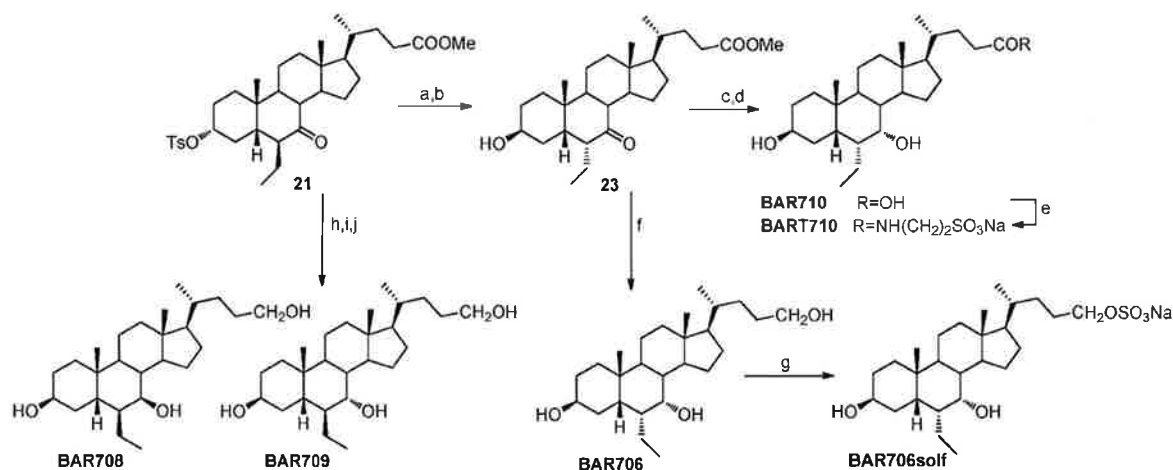
BAR705: $\text{C}_{26}\text{H}_{46}\text{O}_2$

The ^1H NMR was recorded on Varian Inova 700 MHz, using CD_3OD as solvent: δ 3.59 (1H, br s, H-7), 3.51 (2H, m, H₂-24), 2.23 (1H, dq, $J = 13.9, 4.0$ Hz, H-4a), 0.97 (3H, d, $J = 6.6$, H₃-21), 0.95 (3H, t, $J = 7.1$ Hz, H₃-26), 0.94 (3H, s, H₃-19), 0.70 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 175 MHz, using CD_3OD as solvent: δ 73.1, 63.2, 57.3, 52.8, 51.4, 49.4, 43.8, 41.3, 39.7, 37.4 (2C), 37.2, 34.2, 32.6 (2C), 29.9, 29.5, 28.9, 28.3, 27.3, 24.5, 21.7, 21.2, 18.8, 14.3, 12.3.

EXAMPLE 2G. Synthesis of 6 α -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-oic acid (BAR710), 6 α -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-oyl taurine sodium sulfate (BART710), 6 α -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-ol (BAR706), 6 α -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-yl 24-sodium sulfate (BAR706solf), 6 α -ethyl-3 β ,7 β -dihydroxy-5 β -cholan-24-ol (BAR707), 6 β -ethyl-3 β ,7 β -dihydroxy-5 β -cholan-24-ol (BAR708) and 6 β -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-ol (BAR709) and 6 α -ethyl-3 β ,7 β -dihydroxy-5 β -cholan-24-oic acid (BAR712).

In a convergent protocol inversion at C-3 on derivative **19** followed by treatment with MeONa/MeOH gave **23** that was used as starting material in the synthesis of BAR706, BAR706solf, BAR710 and BART710. Inversion at C-3 followed by reduction at C-7 and C-24, produced BAR708 and BAR709.



a) CH₃COOK, DMF:H₂O 5:1 v/v; b) NaOMe, MeOH, 74 % over two steps; c) NaOH, MeOH:H₂O 1:1 v/v; d) LiBH₄, MeOH dry, THF, 0 °C, 65% over two steps; e) DMT-MM, Et₃N, taurine, DMF dry; f) LiBH₄, MeOH dry, THF, 0 °C, 58%; g) Et₃N·SO₃, DMF, 95 °C; h) CH₃COOK, DMF:H₂O 5:1; i) NaBH₄, MeOH; j) LiBH₄, MeOH dry, THF, 0 °C, 74% over three steps.

Steps a-d) Preparation of 6 α -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-oic acid (BAR710)

A solution of **21** (600 mg, 1.0 mmol) and CH₃COOK (98 mg, 1.0 mmol) dissolved in water (2 mL) and N,N'-dimethylformamide (DMF, 10 mL) was refluxed for 2 h. The solution was cooled at room temperature and then ethyl acetate and water were added. The separated aqueous phase was extracted with ethyl acetate (3 x 30 mL). The combined organic phases were washed with water, dried (Na₂SO₄) and evaporated to dryness to give 600 mg of mixture. Purification by silica gel (hexane-ethyl acetate 8:2 and 0.5% TEA) gave 350 mg of oleos oil. C-6 inversion in the same operative condition as described in Example 2C step i, furnished **23** (320 mg, 74% over two steps) that was subjected to hydrolysis followed to LiBH₄ treatment as described in Example 2F, steps e,f. HPLC purification on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (88:12) as eluent (flow rate 3 mL/min), gave 208 mg of BAR710 (65%, t_R= 11 min). Alternatively inversion at C-3 on **21** followed by alkaline hydrolysis and then LiBH₄ treatment afforded BAR710 in a straightforward manner.

In same embodiments LiBH₄ treatment after alkaline hydrolysis produced small amounts (about 10%) of 6 α -ethyl-3 β ,7 β -dihydroxy-5 β -cholan-24-oic acid (BAR712) that was isolated by HPLC purification on a Nucleodur 100-5 C18 (5 μ m; 10 mm i.d. x 250 mm) with MeOH/H₂O (88:12) as eluent (flow rate 3 mL/min, t_R= 8 min)

BAR710: C₂₆H₄₄O₄

The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent: δ 3.97 (1H, br s, H-3), 3.67 (1H, br s, H-7), 2.33 (1H, m, H-23a), 2.21 (1H, m, H-23b), 0.96 (3H, d, $J = 6.5$ Hz, H_3 -21), 0.94 (3H, s, H_3 -19), 0.91 (3H, t, $J = 7.6$ Hz, H_3 -26), 0.70 (3H, s, H_3 -18).

- 5 The ^{13}C NMR was recorded on Varian Inova 100 MHz, using CD_3OD as solvent: δ 178.3, 71.3, 67.5, 57.4, 51.7, 43.8, 42.8, 41.5, 41.2, 41.0, 37.0, 36.7, 33.8, 32.4, 32.0, 31.1 (2C), 29.3, 28.3, 24.6, 24.2, 23.3, 22.2, 18.8, 12.3, 12.2.

BAR712: $\text{C}_{26}\text{H}_{44}\text{O}_4$

- 10 The ^1H NMR was recorded on Varian Inova 500 MHz, using CD_3OD as solvent: δ 4.01 (1H, br s, H-3), 3.06 (1H, t, $J = 9.7$ Hz, H-7), 2.32 (1H, m, H-23a), 2.19 (1H, m, H-23b), 0.97 (3H, s, H_3 -19), 0.96 (3H, d, ovl, H_3 -21), 0.87 (3H, t, $J = 7.7$ Hz, H_3 -26), 0.71 (3H, s, H_3 -18).

Step e) Preparation of 6 α -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-oyl taurine sodium sulfate (BART710)

- 15 An aliquot of BAR710 (10 mg) was treated in the same operative condition of Example 2F step g.

BART710: $\text{C}_{28}\text{H}_{48}\text{NNaO}_6\text{S}$

- 20 The ^1H NMR was recorded on Varian Inova 500 MHz, using CD_3OD as solvent: δ 3.97 (1H, br s, H-3), 3.67 (1H, br s, H-7), 3.59 (2H, t, $J = 6.8$ Hz, CH_2 -N), 2.96 (2H, t, $J = 6.8$ Hz, CH_2 -S), 0.97 (3H, d, $J = 6.4$ Hz, H_3 -21), 0.95 (3H, s, H_3 -19), 0.91 (3H, t, $J = 7.1$ Hz, H_3 -26), 0.70 (3H, s, H_3 -18).

Steps f) Preparation of 6 α -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-ol (BAR706) and 6 α -ethyl-3 β ,7 β -dihydroxy-5 β -cholan-24-ol (BAR707)

- 25 Intermediate **23** (500 mg, 1.16 mmol) was treated with LiBH_4 (4 mL, 8.1 mmol) and MeOH (327 μL , 8.1 mmol) in THF dry (10 mL) as described in Example 2C, step j. HPLC purification on a Nucleodur 100-5 C18 (5 μm ; 10 mm i.d. x 250 mm) with MeOH/ H_2O (88:12) as eluent (flow rate 3 mL/min), gave BAR706 (250 mg, $t_R = 12.6$ min) and a small amount of 6 α -ethyl-3 β ,7 β -dihydroxy-5 β -cholan-24-ol (BAR707) (23 mg, $t_R = 8.2$ min).

- 30 **BAR706:** $\text{C}_{26}\text{H}_{46}\text{O}_3$

The ^1H NMR was recorded on Varian Inova 500 MHz, using CD_3OD as solvent: δ 3.97 (1H, br s, H-3), 3.66 (1H, br s, H-7), 3.51 (2H, m, H₂-24), 0.96 (3H, d, J = 6.6 Hz, H₃-21), 0.94 (3H, s, H₃-19), 0.91 (3H, t, J = 7.5 Hz, H₃-26), 0.70 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 125 MHz, using CD_3OD as solvent: δ 71.4, 67.4, 63.6, 57.6, 51.7, 43.7, 42.8, 41.5, 41.2, 41.1, 37.1 (2C), 33.8, 33.2, 31.3 (2C), 30.3, 29.4, 28.3, 24.6, 24.2, 23.3, 22.3, 19.2, 12.7, 12.1.

BAR707: $\text{C}_{26}\text{H}_{46}\text{O}_3$

The ^1H NMR was recorded on Varian Inova 500 MHz, using CD_3OD as solvent: δ 4.01 (1H, br s, H-3), 3.51 (2H, m, H₂-24), 3.05 (1H, t, J = 9.7 Hz, H-7), 0.97 (3H, s, H₃-19), 0.96 (3H, d, J = 6.4 Hz, H₃-21), 0.88 (3H, t, J = 7.6 Hz, H₃-26), 0.72 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 100 MHz, using CD_3OD as solvent: δ 76.3, 67.1, 63.6, 57.8, 56.8, 45.0, 44.8, 44.5, 41.7, 40.3, 39.1, 37.0, 35.9, 33.0, 31.2, 30.2, 29.8, 28.4, 28.0, 27.9, 24.8, 22.9, 21.8, 19.3, 12.8, 11.6.

Step g) Preparation of 6 α -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-yl 24-sodium sulfate (BAR706solf)

Sulfation on C-24 on a small aliquot of BAR706 was performed in the same operative conditions described in example 1B step g.

BAR706solf: $\text{C}_{26}\text{H}_{45}\text{NaO}_6\text{S}$

The ^1H NMR was recorded on Varian Inova 500 MHz, using CD_3OD as solvent: δ 3.97 (1H, br s ovl, H-3), 3.96 (2H, t ovl, H₂-24), 3.65 (1H, br s, H-7), 0.96 (3H, d, J = 6.6 Hz, H₃-21), 0.94 (3H, s, H₃-19), 0.90 (3H, t, J = 7.5 Hz, H₃-26), 0.70 (3H, s, H₃-18).

Steps h,i,j) Preparation of 6 β -ethyl-3 β ,7 β -dihydroxy-5 β -cholan-24-ol (BAR708) and 6 β -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-ol (BAR709).

Compound **19** was treated in the same operative condition of step a. $\text{NaBH}_4/\text{LiBH}_4$ reduction of 100 mg (0.23 mmol) in the same operative conditions of Example 2A, steps f,g, afforded a mixture whose HPLC purification (88% MeOH:H₂O) gave pure 6 β -ethyl-3 β ,7 β -dihydroxy-5 β -cholan-24-ol (BAR708) (48.3 mg, t_R = 11 min) and 6 β -ethyl-3 β ,7 α -dihydroxy-5 β -cholan-24-ol (BAR709) (20.7 mg, t_R = 13 min). Alternatively step i was performed with $\text{Ca}(\text{BH}_4)_2$, produced in situ.

BAR708: $\text{C}_{26}\text{H}_{46}\text{O}_3$

The ^1H NMR was recorded on Varian Inova 700 MHz, using CD_3OD as solvent: δ 3.59 (1H, br s, H-3), 3.57 (1H, dd, $J = 12.6, 2.3$ Hz, H-7), 3.51 (2H, m, H₂-24), 0.98 (3H, s, H₃-19), 0.96 (3H, ovl, H₃-21), 0.96 (3H, t, ovl, H₃-26), 0.70 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 175 MHz, using CD_3OD as solvent: δ 75.2, 68.3, 63.6, 58.3, 57.1, 45.7 (2C), 44.2, 41.8 (2C), 41.2, 40.0, 37.0, 35.9, 33.3, 31.1, 30.3, 29.4 (2C), 26.6 (2C), 23.2 (2C), 19.3, 13.0, 12.3.

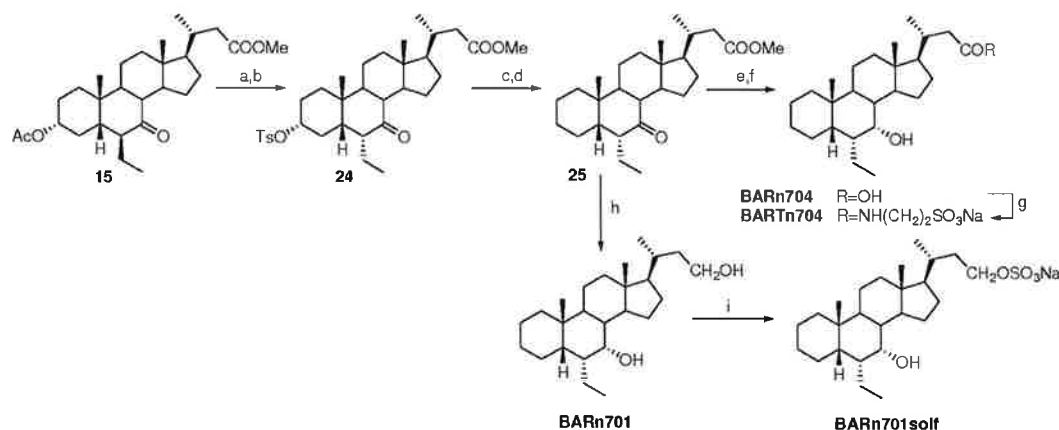
BAR709: $\text{C}_{26}\text{H}_{46}\text{O}_3$

The ^1H NMR was recorded on Varian Inova 700 MHz, using CD_3OD as solvent: δ 3.91 (1H, br s, H-3), 3.60 (1H, br s, H-7), 3.51 (2H, m, H₂-24), 2.45 (1H, t, $J = 13.3$ Hz, H-4a), 0.97 (3H, s, H₃-19), 0.97 (3H, ovl, H₃-21), 0.95 (3H, t, $J = 7.4$ Hz, H₃-26), 0.71 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 175 MHz, using CD_3OD as solvent: δ 72.8, 67.4, 63.4, 57.2, 51.3, 51.2, 43.2, 41.6, 40.5, 37.3, 37.1 (2C), 36.9, 34.0, 33.3, 32.1, 30.3, 29.3, 28.9, 28.6, 26.3, 24.9, 22.0, 19.3, 13.8, 12.1.

EXAMPLE 2H. Synthesis of 6 α -ethyl-7 α -hydroxy-24-nor-5 β -cholan-23-oic acid (BARn704), 6 α -ethyl-7 α -hydroxy-24-nor-5 β -cholan-23-oyl taurine sodium sulfate (BARTn704), 6 α -ethyl-7 α -hydroxy-24-nor-5 β -cholan-23-ol (BARn701) and 6 α -ethyl-7 α -hydroxy-24-nor-5 β -cholan-23-yl 23-sodium sulfate (BARn701solf)

BARn704, BARTn704, BARn701 and BARn701solf were prepared starting from **15** and following the same synthetic protocol described for their C24 homologues (Example 2F, steps a-i).



a) MeONa, MeOH; b) p-TsCl, pyridine, 73% over two steps; c) LiBr, Li₂CO₃, DMF, reflux, d) H₂, Pd(OH)₂, THF/MeOH 1:1, room temperature, quantitative yield over two steps; e) NaOH, MeOH:H₂O 1:1 v/v, 80%; f)

LiBH₄, MeOH dry, THF, 0 °C, 92%; g) DMT-MM, Et₃N, taurine, DMF dry; h) LiBH₄, MeOH dry, THF, 0 °C, 70%; i) Et₃N.SO₃, DMF, 95 °C.

BARn704: C₂₅H₄₂O₃

5 The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.64 (1H, br s, H-7), 2.41 (1H, dd, *J* = 11.0, 2.6 Hz, H-22a), 1.00 (3H, d, *J* = 6.0 Hz, H₃-21), 0.90 (3H, s, H₃-19), 0.87 (3H, t, *J* = 7.4 Hz, H₃-25), 0.71 (3H, s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 178.9, 71.6, 57.5, 51.7, 48.6, 43.8, 43.4, 43.3, 41.5, 40.9, 39.1, 37.4, 35.2, 34.6,
10 29.4, 28.8, 25.0, 24.6 (2C), 23.5, 22.4, 22.0, 20.1, 12.2, 12.1.

BARTn704: C₂₇H₄₆NNaO₅S

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.64 (1H, br s, H-7), 3.59 (2H, t, *J* = 6.8 Hz, CH₂-N), 2.96 (2H, t, *J* = 6.8 Hz, CH₂-S), 2.40 (1H, dd, *J* = 11.0, 2.8 Hz, H-22a), 1.00 (3H, d, *J* = 6.0 Hz, H₃-21), 0.89 (3H, s,
15 H₃-19), 0.86 (3H, t, *J* = 7.4 Hz, H₃-25), 0.70 (3H, s, H₃-18).

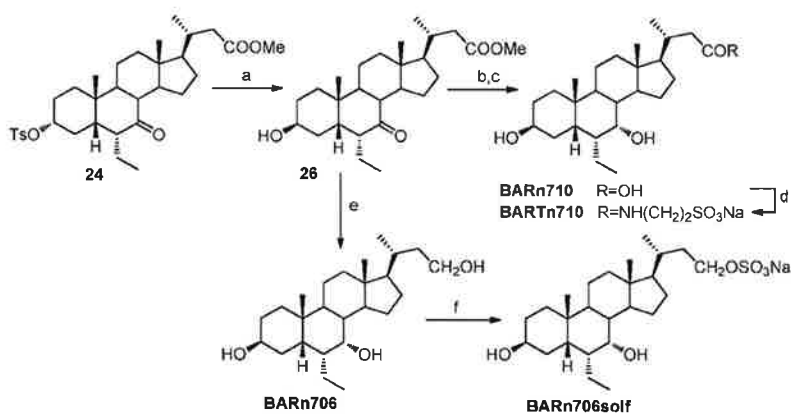
BARn701: C₂₅H₄₄O₂

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ 3.66 (1H, br s, H-7), 3.61 (1H, m, H-23a), 3.54 (1H, m, H-23b), 0.96 (3H, d, *J* = 6.7 Hz, H₃-21), 0.91 (3H, s, H₃-19), 0.89 (3H, t, *J* = 7.3 Hz, H₃-25), 0.70 (3H, s, H₃-18).
20 The ¹³C NMR was recorded on Varian Inova 100 MHz, using CD₃OD as solvent: δ 71.5, 60.8, 57.8, 51.7, 48.6, 43.8, 43.3, 41.5, 41.1, 39.9, 39.2, 37.4, 34.5, 34.2, 29.4, 28.8, 25.0, 24.6 (2C), 23.5, 22.5, 22.0, 19.4, 12.2, 12.1.

BARn701solf: C₂₅H₄₃NaO₅S

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ
25 4.02 (2H, m, H₂-23), 3.65 (1H, br s, H-7), 0.97 (3H, d, *J* = 6.7 Hz, H₃-21), 0.91 (3H, s, H₃-19), 0.88 (3H, t, *J* = 7.5 Hz, H₃-25), 0.70 (3H, s, H₃-18).

EXAMPLE 2I. Synthesis of 6α-ethyl-3β,7α-dihydroxy-24-nor-5β-cholan-23-oic acid (BARn710), 6α-ethyl-3β,7α-dihydroxy-24-nor-5β-cholan-23-oyl taurine sodium sulfate (BARTn710), 6α-ethyl-3β,7α-dihydroxy-24-nor-5β-cholan-23-ol (BARn706), and 6α-ethyl-3β,7α-dihydroxy-24-nor-5β-cholan-23-yl 23-sodium sulfate (BARn706solf)
30



a) CH_3COOK , $\text{DMF}:\text{H}_2\text{O}$ 5:1 v/v; b) NaOH , $\text{MeOH}:\text{H}_2\text{O}$ 1:1 v/v; c) LiBH_4 , MeOH dry, THF , 0°C , 58% over two steps; d) DMT-MM, Et_3N , taurine, DMF dry; e) LiBH_4 , MeOH dry, THF , 0°C , 57%; f) $\text{Et}_3\text{N}.\text{SO}_3$, DMF , 95°C .

5

BARn710, BARTn710, BARn706 and BARn706solf were prepared starting from **24** and following the same synthetic protocol described for their C24 homologues (Example 2G, steps c-g).

BARn710: $\text{C}_{25}\text{H}_{42}\text{O}_4$

10 The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent: δ 3.97 (1H, br s, H-3), 3.66 (1H, br s, H-7), 2.42 (1H, dd, $J = 11.3, 3.3$ Hz, H-22a), 1.02 (3H, d, $J = 6.0$ Hz, H₃-21), 0.94 (3H, s, H₃-19), 0.91 (3H, t, $J = 7.3$ Hz, H₃-25), 0.73 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 100 MHz, using CD_3OD as solvent: δ
15 177.7, 71.3, 67.4, 57.4, 51.8, 43.8 (2C), 42.8, 41.5, 41.2, 41.0, 37.0, 35.1, 33.8, 31.3, 31.2, 29.4, 28.3, 24.6, 24.2, 23.3, 22.2, 20.0, 12.2, 12.1.

BARTn710: $\text{C}_{27}\text{H}_{46}\text{NNaO}_6\text{S}$

The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent: δ
20 3.97 (1H, br s, H-3), 3.66 (1H, br s, H-7), 3.59 (2H, t, $J = 6.8$ Hz, $\text{CH}_2\text{-N}$), 2.96 (2H, t, $J = 6.8$ Hz, $\text{CH}_2\text{-S}$), 2.42 (1H, dd, $J = 11.3, 3.3$ Hz, H-22a), 1.00 (3H, d, $J = 6.3$ Hz, H₃-21), 0.94 (3H, s, H₃-19), 0.90 (3H, t, $J = 7.0$ Hz, H₃-25), 0.70 (3H, s, H₃-18).

BARn706: $\text{C}_{25}\text{H}_{44}\text{O}_3$

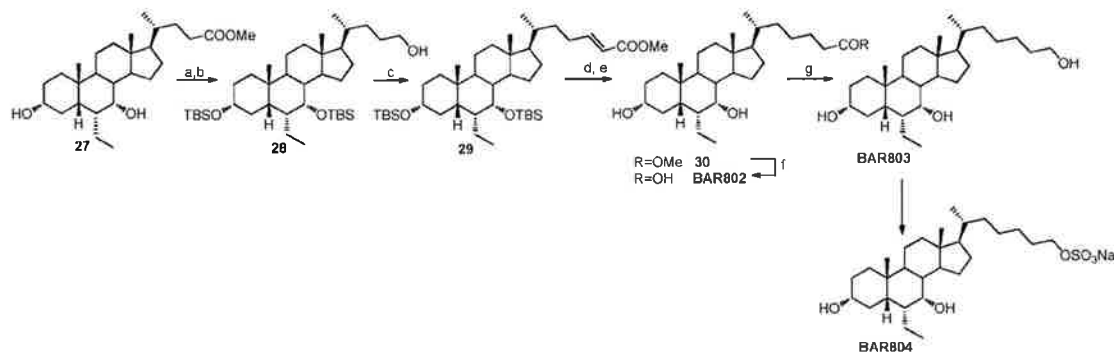
The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent: δ
25 3.97 (1H, br s, H-3), 3.67 (1H, br s, H-7), 3.61 (1H, m, H-23a), 3.55 (1H, m, H-23b), 0.97 (3H, d, $J = 6.6$ Hz, H₃-21), 0.95 (3H, s, H₃-19), 0.91 (3H, t, $J = 7.4$ Hz, H₃-25), 0.71 (3H, s, H₃-18).

The ^{13}C NMR was recorded on Varian Inova 100 MHz, using CD_3OD as solvent: δ 71.4, 67.4, 60.8, 57.9, 51.8, 43.8, 42.8, 41.5, 41.2, 41.1, 39.9, 37.0, 34.2, 33.8, 31.3, 31.2, 29.4, 28.3, 24.6, 24.2, 23.3, 22.3, 19.4, 12.2, 12.1.

BARn706solf: $\text{C}_{25}\text{H}_{43}\text{NaO}_6\text{S}$

- 5 The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent: δ 4.05 (2H, m, H_2 -23), 3.97 (1H, br s, H-3), 3.66 (1H, br s, H-7), 1.00 (3H, d, J = 6.0 Hz, H_3 -21), 0.94 (3H, s, H_3 -19), 0.91 (3H, t, J = 6.9 Hz, H_3 -25), 0.71 (3H, s, H_3 -18).

EXAMPLE 2J. Preparation of 6 α -ethyl-3 α , 7 α -dihydroxy-25, 26-bishomo-5 β -cholan-26-oic acid (BAR802), 6 α -ethyl-3 α , 7 α -dihydroxy-25, 26-bishomo-5 β -cholan-26-ol (BAR803), and 6 α -ethyl-3 α , 7 α -dihydroxy-25, 26-bishomo-5 β -cholan-26-yl-26-sodium sulfate (BAR804)



- 15 a) 2,6-lutidine, t-butyldimethylsilyl trifluoromethanesulfonate, CH_2Cl_2 , 0 $^\circ\text{C}$; b) LiBH_4 , MeOH dry, THF, 0 $^\circ\text{C}$, 68% over two steps; c) DMSO, oxalyl chloride, TEA dry, CH_2Cl_2 , -78 $^\circ\text{C}$ then methyl(triphenylphosphoranylidene)acetate, 79%; d) H_2 , $\text{Pd}(\text{OH})_2/\text{C}$ Degussa type, THF/MeOH 1:1, quantitative yield; e) HCl 37%, MeOH, 87%; f) NaOH 5% in MeOH/ H_2O 1:1 v/v, 89%; g) LiBH_4 , MeOH dry, THF, 0 $^\circ\text{C}$, 78%; h) $\text{Et}_3\text{N} \cdot \text{SO}_3$, DMF, 95 $^\circ\text{C}$, 25 %.

- 20 BAR802-804 were prepared following the same synthetic protocols as in Example 1A, steps a-g. Sulfation on a small aliquot of BAR803 in the same operative conditions of Example 1B step g afforded BAR804.

BAR802: $\text{C}_{28}\text{H}_{48}\text{O}_4$

- 25 The ^1H NMR was recorded on Varian Inova 400 MHz, using CD_3OD as solvent: δ 3.66 (1H, br s, H-7), 3.31 (1H, m ovl, H-3), 2.24 (2H, t, J = 7.3 Hz, H_2 -25), 0.95 (3H, d, J = 6.4 Hz, H_3 -21), 0.92 (3H, s, H_3 -19), 0.91 (3H, t, J = 6.9 Hz, H_3 -28), 0.70 (3H, s, H_3 -18).

The ^{13}C NMR was recorded on Varian Inova 175 MHz, using CD_3OD as solvent: δ 186.7, 73.3, 71.3, 57.7, 51.7, 47.0, 43.7, 43.1, 41.6, 41.1, 37.1, 36.9, 36.8, 36.6,

34.5, 34.4 (2C), 31.3, 29.4, 27.0 (2C), 24.6, 23.8, 23.5, 22.0, 19.2, 12.2, 12.0.

BAR803: C₂₈H₅₀O₃

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ
3.64 (1H, br s, H-7), 3.53 (2H, t, *J* = 6.6 Hz, H₂-26), 3.30 (1H, m ovl, H-3), 0.94 (3H,
5 d, *J* = 6.7 Hz, H₃-21), 0.91 (3H, s, H₃-19), 0.90 (3H, t, *J* = 7.0 Hz, H₃-28), 0.68 (3H,
s, H₃-18).

The ¹³C NMR was recorded on Varian Inova 175 MHz, using CD₃OD as solvent: δ
73.3, 71.3, 63.1, 57.7, 51.7, 47.0, 43.7, 43.1, 41.6, 41.1, 37.1, 36.8 (2C), 36.6, 34.5,
34.4, 33.7, 31.3, 29.5, 27.4, 27.0, 24.6, 23.8, 23.5, 22.0, 19.3, 12.3, 12.0. **BAR804:**

10 C₂₈H₄₉NaO₆S

The ¹H NMR was recorded on Varian Inova 400 MHz, using CD₃OD as solvent: δ
3.99 (2H, t, *J* = 6.6 Hz, H₂-26), 3.65 (1H, br s, H-7), 3.31 (1H, m ovl, H-3), 0.94 (3H,
d, *J* = 6.2 Hz, H₃-21), 0.91 (3H, s, H₃-19), 0.90 (3H, t, *J* = 7.0 Hz, H₃-28), 0.69 (3H,
s, H₃-18).

15 **Biological Activities.** Activity of selected compounds was tested in vitro using a
whole cell model transfected with a reporter genes to establish selectivity of
compounds shown in table 1 toward FXR and TGR5/GPBAR1 in comparison with
chenodeoxycholic acid (CDCA) and TLCA. CDCA is a primary bile acid that
functions as an endogenous ligand for FXR, while TLCA is a physiological ligand for
20 TGR5/GPBAR1. In this assay, HepG2 cells (a liver-derived cell line) were cultured
at 37 °C in minimum essential medium with Earl's salts containing 10% fetal bovine
serum (FBS), 1% L-glutamine, and 1% penicillin/streptomycin. HEK-293T cells were
cultured at 37 °C in D-MEM containing 10% fetal bovine serum (FBS), 1% L-
glutamine, and 1% penicillin/streptomycin. The transfection experiments were
25 performed using Fugene HD according to manufactured specifications. Cells were
plated in a 24-well plate at 5 × 10⁴ cells/well. For FXR mediated transactivation,
HepG2 cells were transfected with 100 ng of pSG5-FXR, 100 ng of pSG5-RXR, 100
ng of pGL4.70 a vector encoding the human Renilla gene and 250 ng of the reporter
vector p(hsp27)-TK-LUC containing the FXR response element IR1 cloned from the
30 promoter of heat shock protein 27 (hsp27).

For GPBAR1 mediated transactivation, HEK-293T cells were transfected with 200
ng of pGL4.29, a reporter vector containing a cAMP response element (CRE) that

drives the transcription of the luciferase reporter gene luc2P, with 100 ng of pCMVSPORT6-human GPBAR1, and with 100 ng of pGL4.70 a vector encoding the human Renilla gene. In control experiments HEK-293T cells were transfected only with vectors pGL4.29 and pGL4.70 to exclude any possibility that compounds could
5 activate the CRE in a GPBAR1 independent manner. At 24 h post-transfection, cells were stimulated for 18 h with 10 μ M TLCA as a control agent or putative GPBAR1 agonists as the same concentration. After treatments, cells were lysed in 100 μ L of lysis buffer (25 mM Tris-phosphate, pH 7.8; 2 mM DTT; 10% glycerol; 1% Triton X-100), and 20 μ L of cellular lysate was assayed for luciferase activity using the
10 luciferase assay system. Luminescence was measured using Glomax 20/20 luminometer. Luciferase activities were normalized against Renilla activities. Antagonism against FXR of GPBAR1/TGR5 was measured as percent of activity in transactivation assay using activity of TLCA as example of agonism.

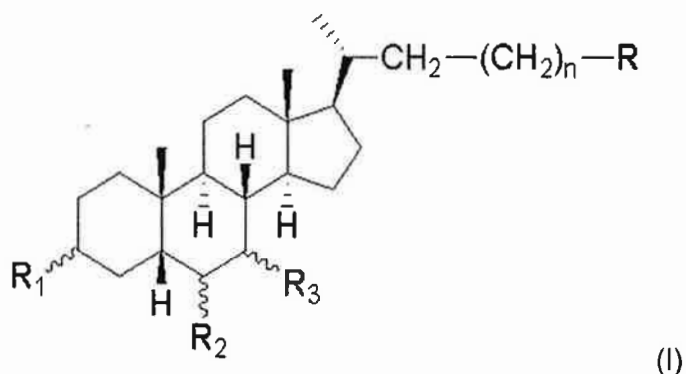
Animals and protocols. GPBAR1 null mice (GPBAR1-B6=GPBAR12/2 mice, generated directly into C57BL/6NCrl background), and congenic littermates on C57BL/6NCrl were housed under controlled temperatures (22 $^{\circ}$ C) and photoperiods (12:12-hour light/dark cycle), allowed unrestricted access to standard mouse chow and tap water and allowed to acclimate to these conditions for at least 5 days before inclusion in an experiment.

Scratching test. Male GPBAR1^{-/-} mice and their congenic littermates (8–12 weeks of age) were used for this studies. The fur at the base of the neck was shaved, and mice were placed in individual cylinders on a glass shelf. A circumference of approx. 0.5 cm of diameter was drawn in the neck and test agents injected in this area. Mice were acclimatized to the experimental room, restraint apparatus and investigators
20 for 2 h periods on 2 successive days before experiments. Scratching behavior was quantified by 2 observers unaware of tested agents or genotypes. A scratch was defined as lifting the hind limb to the injection site and then a placing of the paw on the floor, regardless of the number of strokes. If counts differed by greater than 5 scratches over a 30-minute period, both observers reevaluated the records. Results
25 were expressed as the number of scratching events during 30 or 60 min of observation. Tested agents were: DCA (25 μ g), TLCA (25 μ g), UDCA (25 μ g), and BAR502 (25 μ g), or with betulinic acid (50 μ g), oleanolic acid (50 μ g). LCA and DCA
30

were dissolved in DMSO and the other agents in 0.9% NaCl (10 μ L). In another experimental setting GPBAR1^{-/-} mice and their congenic littermates were administered alpha-naphthylisothiocyanate (ANIT) (25 mg/kg, *per os*) dissolved in olive oil or olive oil alone (control mice) or with the combination of ANIT plus BAR502 (15 mg/Kg once a day, *per os*) for 10 days. At day 5 spontaneous scratching was evaluated for 60 min and after subcutaneous injection of 25 μ g DCA. Serum levels of total bilirubin, aspartate aminotransferase (AST) and alkaline phosphatase were measured by routine clinical chemistry testing performed on a Hitachi 717 automatic analyzer. For the estrogen model, wild type C57BL6 mice were administered 10 mg/Kg i.p. with 17 α -Ethinylestradiol (17 α E₂) dissolved in PEG or PEG alone (control mice) or the combination of 17 α E₂ and BAR502 (15 mg/Kg daily, *per os*) for 8 days. At the end of the study the spontaneous scratching and scratching induced by s.c. injection of 25 μ g DCA was recorded. Gallbladder weight and serum levels of bilirubin and alkaline phosphatase were also measured. Throughout the studies animals were visually assessed at least twice a day from Monday to Friday and once a day over the week end by investigators and by highly trained animal facility personnel's including animal facility's veterinarian. Animals were weighted daily and sacrificed at indicated time points or when their clinical conditions become critical as assessed by a reduction of body weight higher than 25% of basal body weight in 7 days. In addition, animals were sacrificed when at the daily evaluation they demonstrate inability to rise or ambulate. Mice were euthanized by an overdose of sodium pentobarbital (>100 mg/kg i.p.).

CLAIMS

1. A compound of formula (I)



5 wherein

R₁ is OH or H;

R₂ is Et, =CH-CH₃ or H;

R₃ is OH or H;

n is 0, 1, or 3;

10 R is CH₂OH, COOH, CH₂OSO₃H, or CN;

proviso that

when R₂ is Et or =CH-CH₃ and R₃ is OH:

if n is 0 or 1 then R is CH₂OH or CN when R₁ is alpha-OH or R is COOH,
CH₂OH or CH₂OSO₃H when R₁ is beta-OH or H;

15 if n is 3 then R₁ and R are as defined above;

when R₂ is H:

if R₁ is alpha-OH and R₃ is beta-OH then R is CH₂OH or CH₂OSO₃H when n
is 0 or R is CH₂OH or COOH when n is 3;

if R₁ is H, n is 1 and R₃ is alpha-OH then R is CH₂OSO₃H;

20 if R₁ and R₃ are H then R is CH₂OSO₃H or COOH when n is 0 or R is
CH₂OSO₃H when n is 1;

including inorganic and organic pharmaceutically acceptable salts, solvates or
amino acid conjugates thereof;

excluding a compound wherein

25

compound ID	N	R ₁	R ₂	R ₃	R
BAR107	0	alpha-OH	H	beta-OH	CH ₂ OH
BARn406	0	H	H	H	COOH
BAR504	1	alpha-OH	alpha-Et	alpha-OH	CH ₂ OH
BAR407	1	H	H	H	CH ₂ OSO ₃ H
BAR502	0	alpha-OH	alpha-Et	alpha-OH	CH ₂ OH

2. The compound according to claim 1 wherein R₂ is Et or =CH-CH₃, R₃ is OH and

if n is 0 or 1, then R is CH₂OH or CN when R₁ is alpha-OH or R is CH₂OH, CH₂OSO₃H or COOH when R₁ is beta-OH or H;

5 if n is 3 then R₁, R₃ and R are as defined above.

3. The compound according to claim 2 wherein

n is 0 or 1, R is CH₂OH or CN and R₁ is alpha-OH or n is 0 or 1, R is COOH, CH₂OH or CH₂OSO₃H and R₁ is beta-OH or H.

4. The compound according to claim 2 wherein R₂ is Et, n is 3, R₁ is
10 alpha-OH and R₃ is alpha-OH.

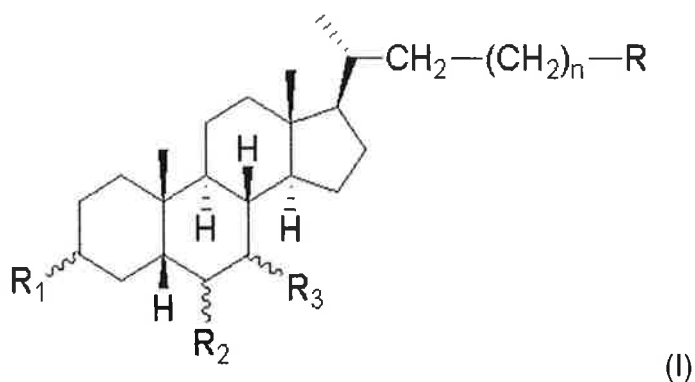
5. The compound according to claim 1 wherein R₂ is H and

if R₁ is alpha-OH and R₃ is beta-OH then R is CH₂OH or CH₂OSO₃H when n is 0 or R is CH₂OH or COOH when n is 3;

if R₁ is H, n is 1 and R₃ is alpha-OH then R is CH₂OSO₃H;

15 if R₁ and R₃ are H then R is CH₂OSO₃H or COOH when n is 0 or R is CH₂OSO₃H when n is 1.

6. A compound for use as a medicament, said compound of formula (I)



wherein

20 R₁ is OH or H;

R₂ is Et, =CH-CH₃, or H;

R₃ is OH or H;

n is 0, 1, or 3;

R is CH₂OH, COOH, CH₂OSO₃H, or CN;

proviso that

5 when R₂ is Et or =CH-CH₃ and R₃ is OH:

if n is 0 or 1 then R is CH₂OH or CN when R₁ is alpha-OH or R is CH₂OH,
CH₂OSO₃H or COOH when R₁ is beta-OH or H;

if n is 3 then R₁ and R are as defined above;

when R₂ is H:

10 if R₁ is alpha-OH and R₃ is beta-OH then R is CH₂OH or CH₂OSO₃H when n
is 0 or R is CH₂OH or COOH when n is 3;

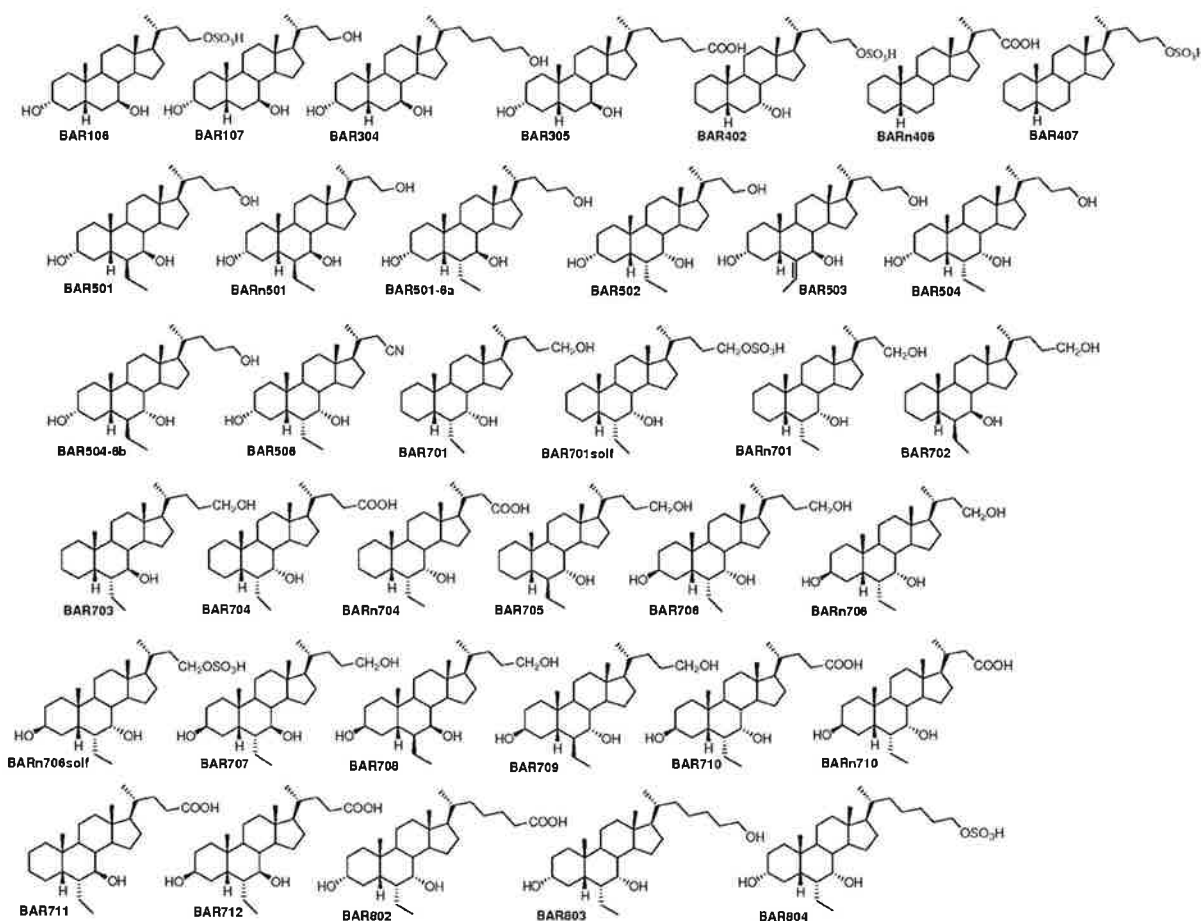
if R₁ is H, n is 1 and R₃ is alpha-OH then R is CH₂OSO₃H;

if R₁ and R₃ are H then R is CH₂OSO₃H or COOH when n is 0 or R is
CH₂OSO₃H when n is 1;

15 including inorganic and organic pharmaceutically acceptable salts, solvates or
amino acid conjugates thereof.

7. A compound for use as a medicament, according to claim 6, said
compound of formula (I) as defined in any one of claims 2-5.

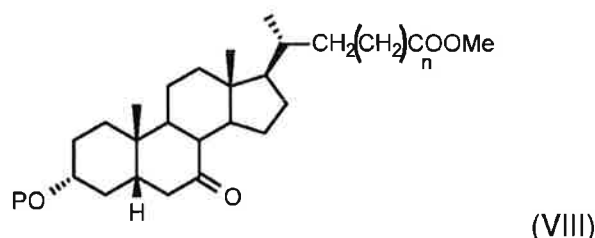
8. A compound for use as a medicament, according to claim 6, said
20 compound of formula (I) being selected in group consisting of



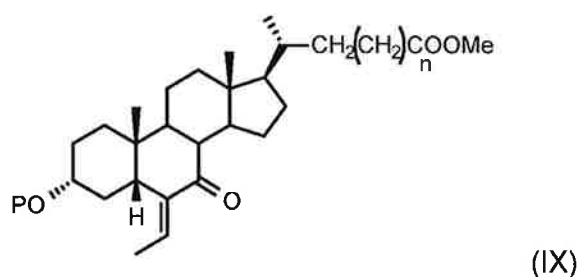
9. A compound for use, as FXR and/or TGR5/GPBAR1 modulator, in the prevention and/or treatment of gastrointestinal disorders, liver diseases, cardiovascular diseases, atherosclerosis, metabolic diseases, infectious diseases, cancer, renal disorders, inflammatory disorders, and neurological disorders, said compound of formula (I), as defined in any one of claims 6-8.

10. A pharmaceutical composition comprising a compound of formula (I) and at least another pharmaceutical ingredient; said compound of formula (I), as defined in any one of claims 6-8.

11. A process for preparing a compound of formula (I), according to any one of claims 1-4 or as defined in any one of claims 6-8, wherein R_2 is $=CH-CH_3$ or Et and R_3 is not H, said process comprising subjecting a compound of formula (VIII) to an aldol condensation thus contacting a compound of formula (VIII)



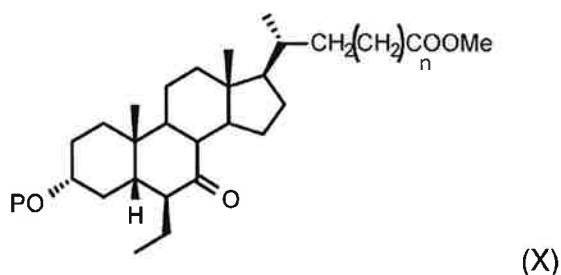
wherein n is 0 or 1, P is an hydroxyl protecting group, with alkyl lithium, such as nBuLi, and subsequently with acetaldehyde, preferably in presence also of $\text{BF}_3(\text{OEt})_2$, for obtaining a compound of formula (IX)



5

wherein n and P are as above described.

12. The process according to claim 11, wherein the compound of formula (IX) is subjected to a catalytic hydrogenation, for obtaining a compound of formula (X)

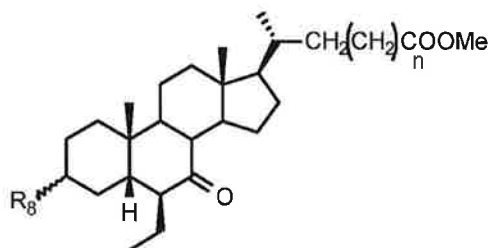


10

13. The process according to claim 12 wherein the compound of formula (X) is subjected to reduction of carbonyl at C7 by contacting the compound of formula (X) with NaBH_4 or $\text{Ca}(\text{BH}_4)_2$ for obtaining a mixture of alpha-OH and beta-OH at C7; and subsequently subjected to a treatment with LiBH_4 which completely reduces the methyl ester function on side chain to $-\text{CH}_2\text{OH}$.

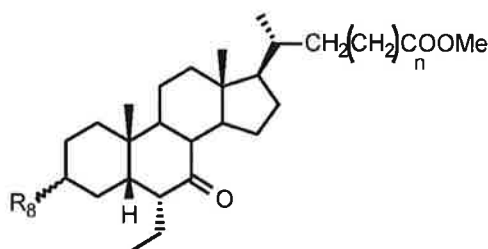
15

14. A process for preparing a compound of formula (I), according to any one of claims 1-4 or as defined in any one of claims 6-8, wherein R₂ is alpha-Et, said process comprising contacting with MeONa/MeOH a compound of formula (XIV)



(XIV)

5 wherein n is 0 or 1, R₈ is beta-OH, OAc or H for obtaining epimerization of the C6 stereocenter thus obtaining a compound of formula (XI)

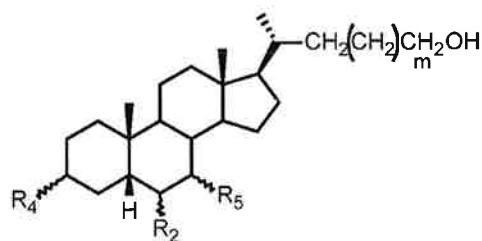


(XI).

wherein, in case R₈ is OAc the treatment with MeONa/MeOH affords simultaneously the C3 acetoxy group hydrolysis.

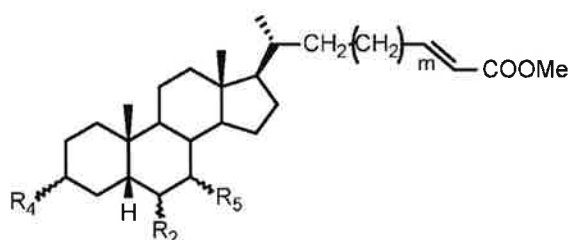
10 15. The process according to claim 14 wherein a reduction of carbonyl at C7 is obtained contacting a compound of formula (XI) or corresponding compound having COOH at the side chain, with LiBH₄ obtaining almost exclusively alpha-OH at C7; wherein the treatment with LiBH₄ simultaneously reduces, if present, the methyl ester function on side chain to -CH₂OH and de-protects OAc if present at C3.

16. A process for preparing a compound of formula (I), according to anyone of claims 1-2 and 4-5 or as defined in any one of claims 6-8, wherein n= 3 said process comprising subjecting a corresponding compound of formula (IV)



(IV)

wherein $m=n-2=1$, R_4 and R_5 , if other than H, are OP, wherein P is an alcoholic protecting function, and R_2 is H or Et, to a one pot Swern oxidation/Wittig C2 homologation for obtaining a protected methyl ester of formula (V)



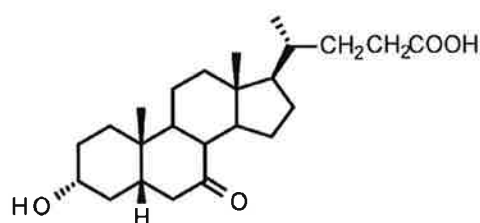
(V)

5

wherein $m=1$, R_2 is as defined in claim 1, R_4 and R_5 , if other than H, are OP, wherein P is an alcoholic protecting function.

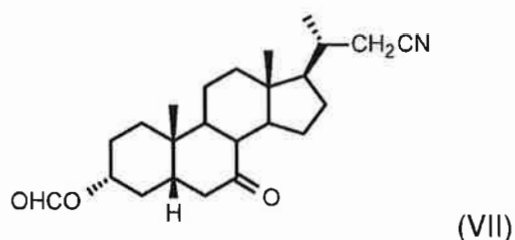
17. A process for preparing a compound of formula (I), according to anyone of claims 1-3 and 5 or as defined in any one of claims 6-8, wherein $n=0$, said process comprising contacting a compound of formula (XII)

10

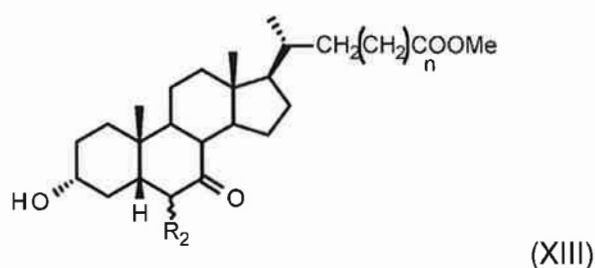


(XII)

with HCOOH and HClO₄ and subsequently contacting the resulting compound with TFA, trifluoroacetic anhydride and NaNO₂ for obtaining a compound of formula (VII)

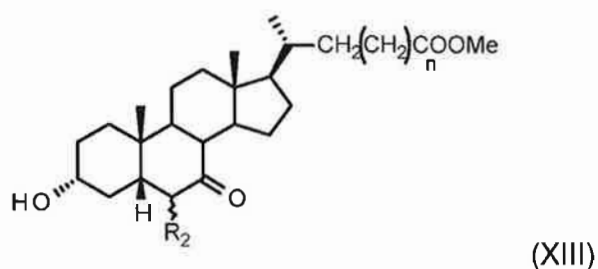


18. A process for preparing a compound of formula (I), according to anyone of claims 1-5 or as defined in any one of claims 6-8, wherein R_1 is beta-OH, said process comprising starting from a compound having formula (XIII)



wherein R_2 is Et, n is 0 or 1 and inverting the C3 hydroxyl configuration by treatment with tosyl chloride in presence of a base then followed by a treatment with CH_3COOK .

19. A process for preparing a compound of formula (I), according to anyone of claims 1-5 or as defined in any one of claims 6-8, wherein R_1 is H, said process comprising subjecting a compound of formula (XIII)



wherein n is 0 or 1, R_2 Et or H, to tosylation and elimination at C-3 hydroxyl group followed by double bond reduction by way of a catalytic hydrogenation.