

1/8

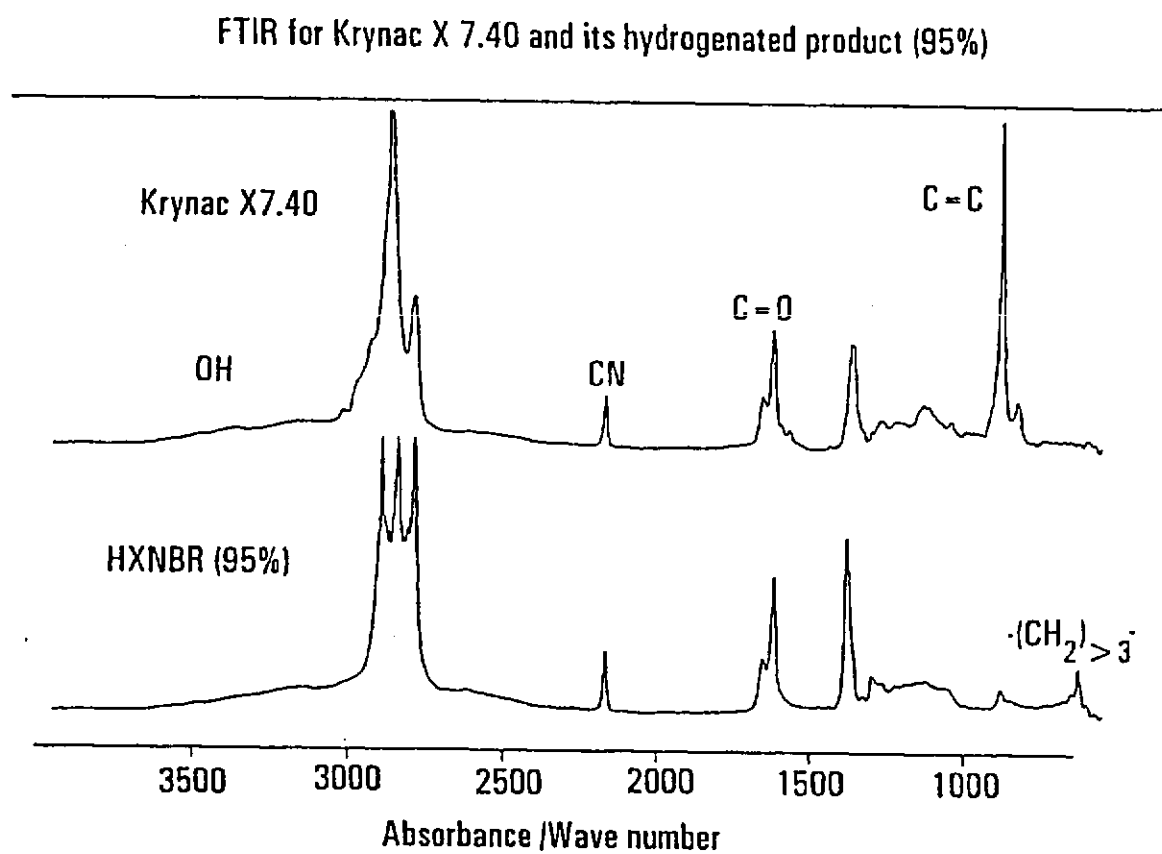


FIG. 1

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Hydrogenation of XNBR (7% acid) using $\text{RhCl}(\text{PPh}_3)_3$
With different TPP/Cat. ratio

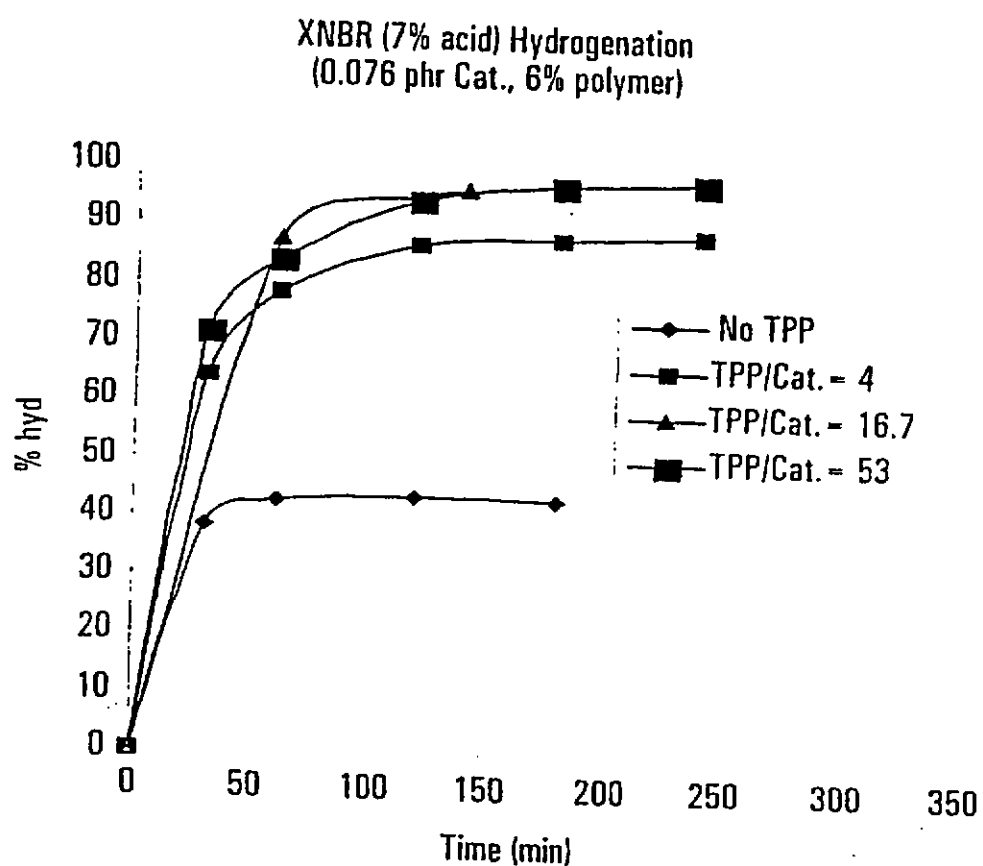


FIG. 2

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Hydrogenation Methacrylic Acid-Butadiene-Nitrile Terpolymer
(7% Acid)

Hydrogenation of XNBR (7.0% acid)
(6% polymer, cat.: 0.076 phr, TPP/Cat. = 16.7)

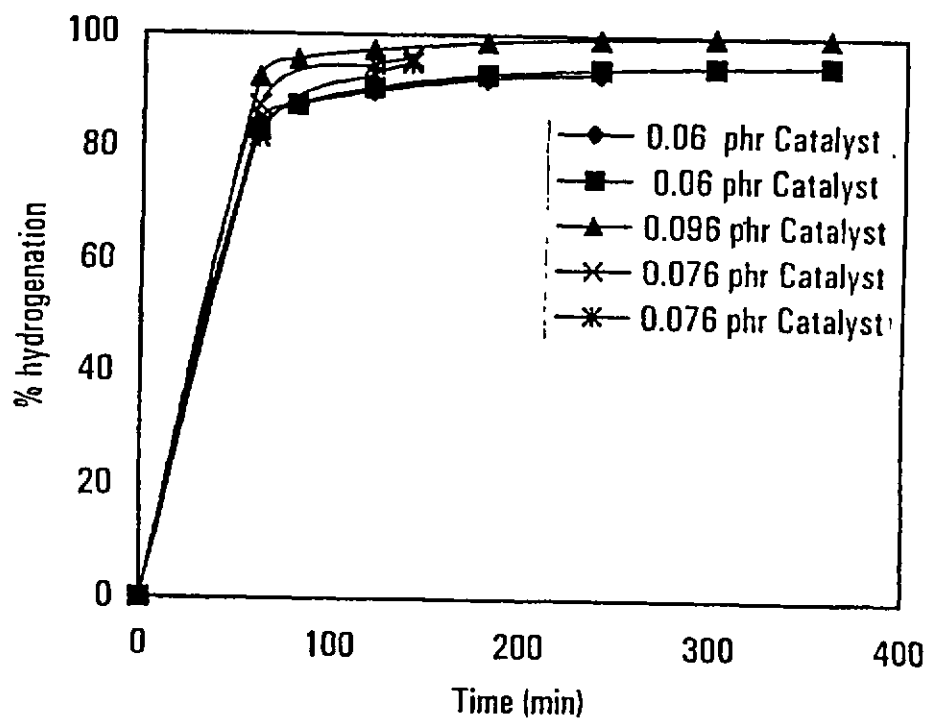


FIG. 3

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DIE B TEAR COMPARISON

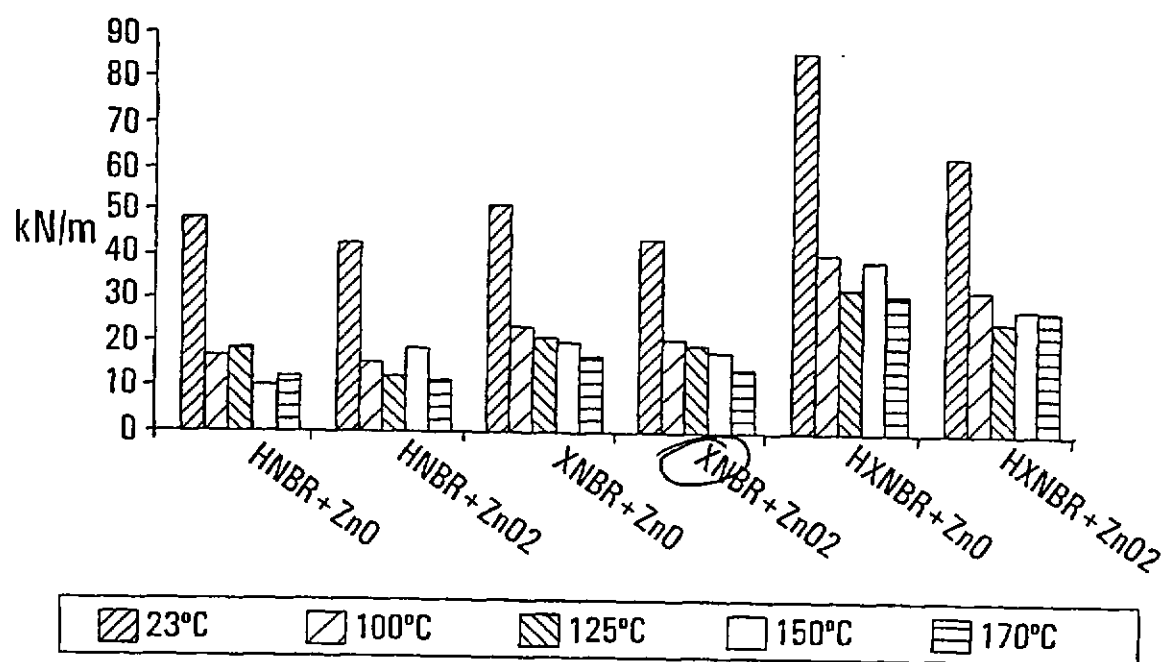


FIG. 4

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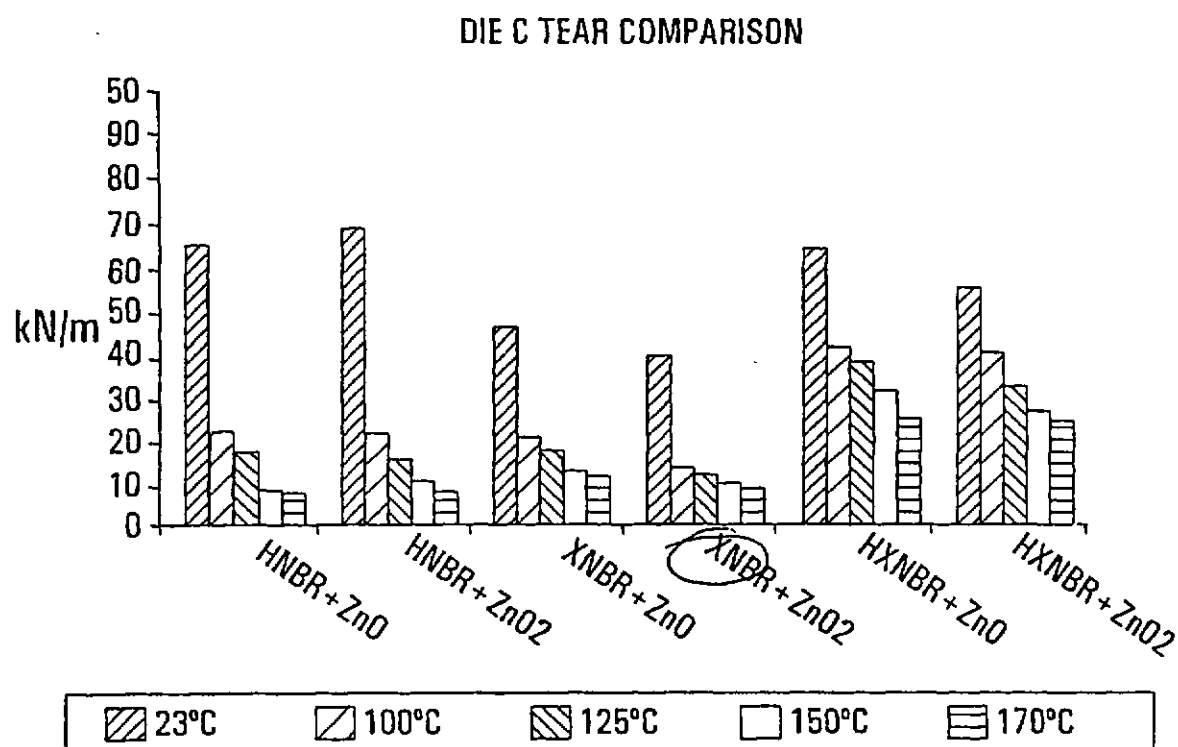


FIG. 5

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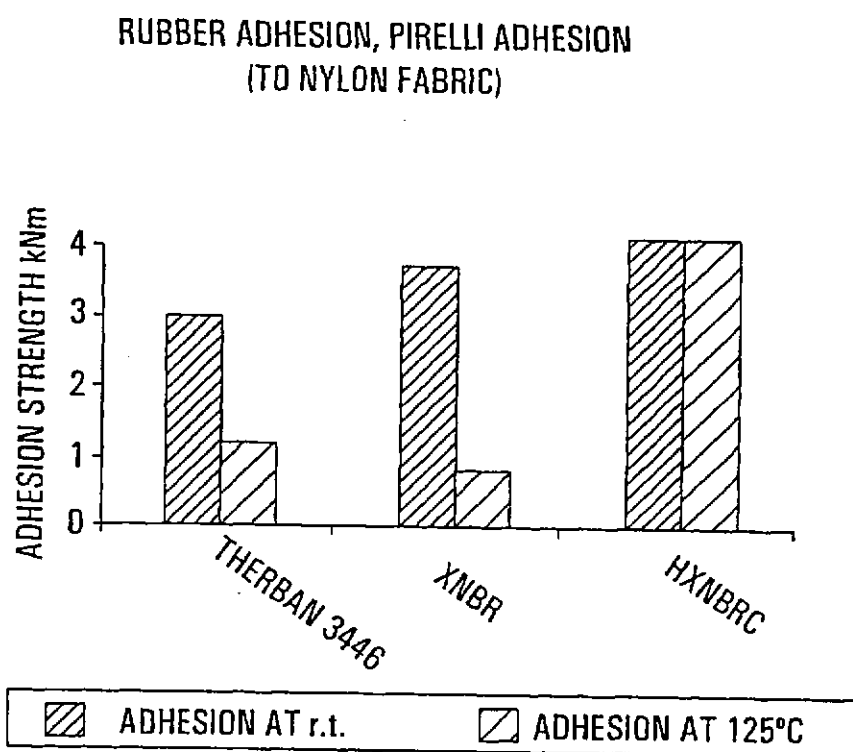


FIG. 6

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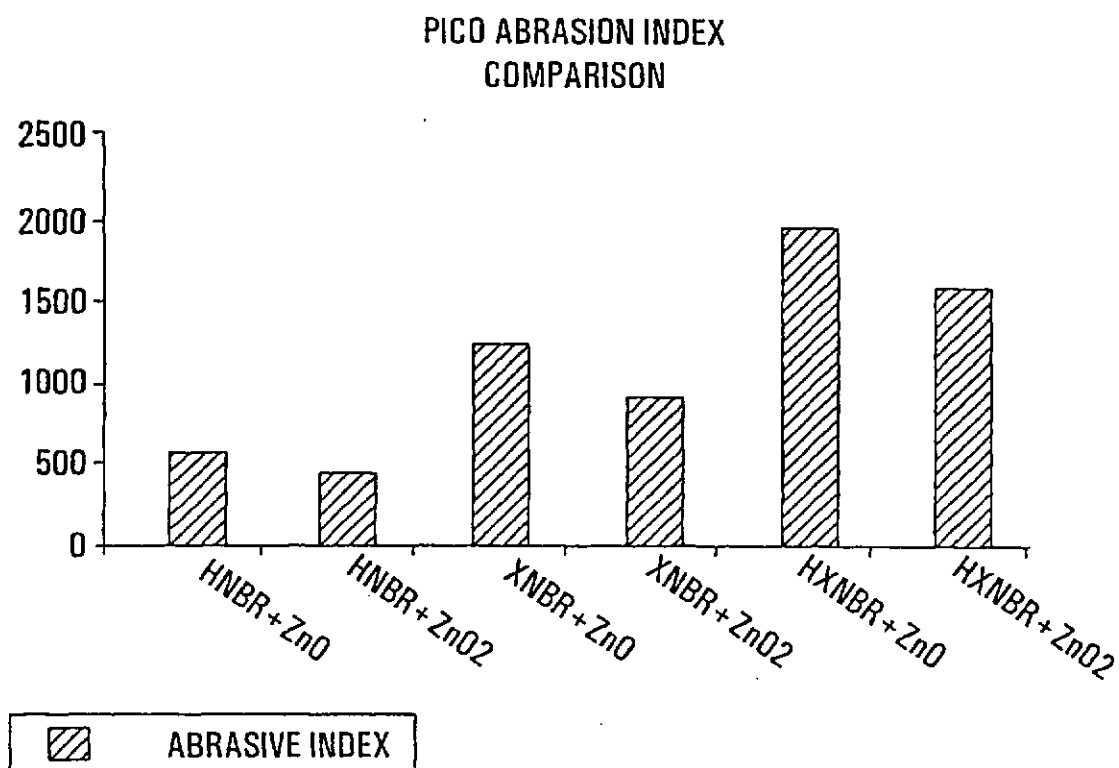


FIG. 7

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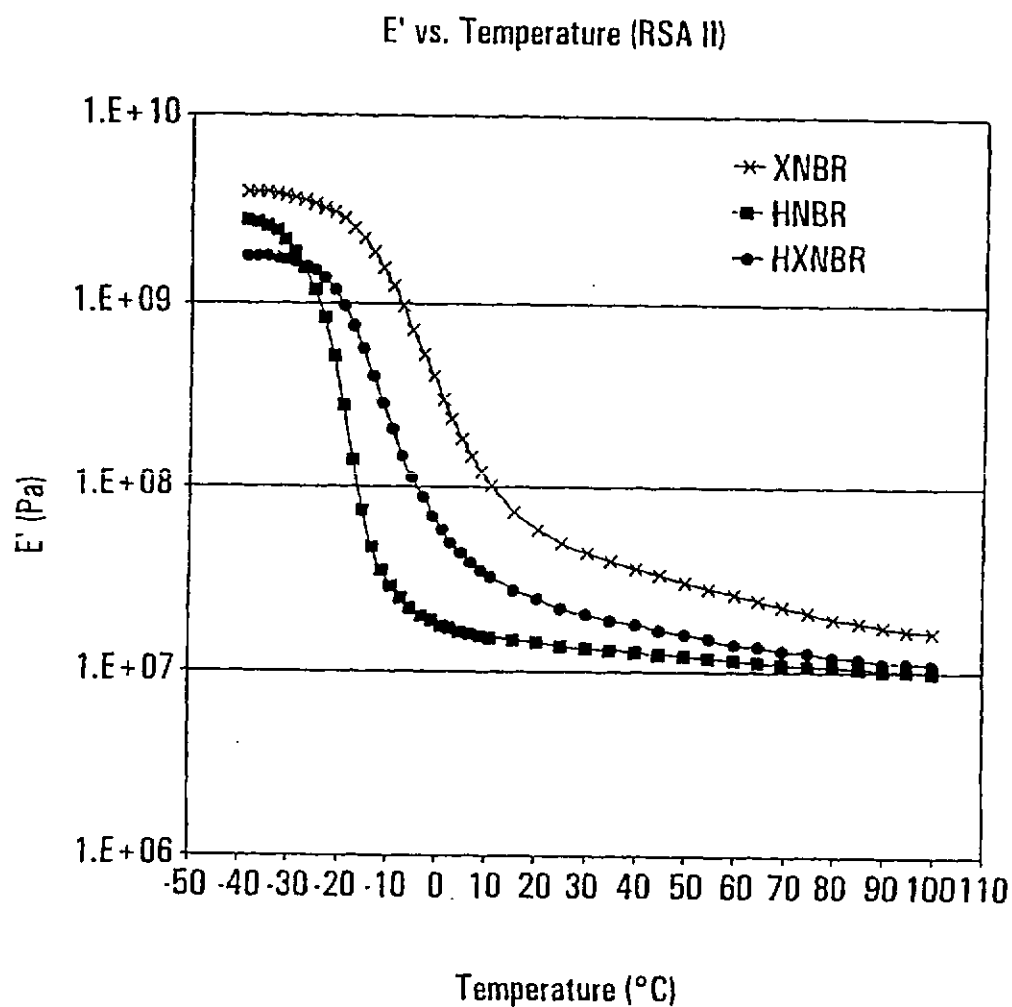


FIG. 8