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(71) Applicant: **BIOSANA PTY LTD.** [AU/AU]; National Innovation Centre, Australian Technology Park, Suite 145, 4 Cornwallis Street, Eveleigh, New South Wales 2015 (AU).

(72) Inventor; and
(71) Applicant : **TIJSTERMAN, Jacob Arthur** [NL/NL]; Koninginneweg 85, NL-2012 GL Haarlem (NL).

(74) Agents: **JANSEN, C.M.** et al.; V.O., Johan de Wittlaan 7, NL-2517 JR Den Haag (NL).

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(54) **Title**: DISCONTINUOUS FED BATCH PROCESSING WITH THE USE OF ALTERNATING BIOREACTORS

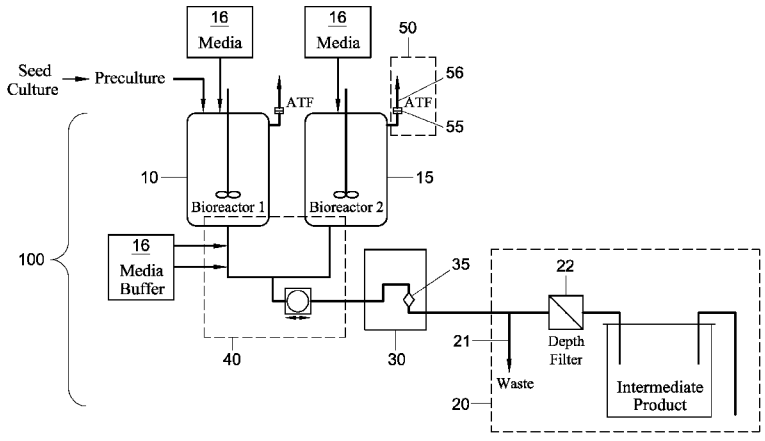


Fig. 1

(57) **Abstract**: The present invention relates to discontinuous fed batch cell culturing of mammalian cells (more specific CHO cells) with the use of alternating bioreactors in combination with discontinuous separation of biomass from biological substance (more specific monoclonal antibodies) and waste components.

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