

**FIG. 1**  
Effect of Carboxylic Acid Salt on Crumb Particle Size Distribution

Comparative Example A1      Metal-Stearate Free Example A2

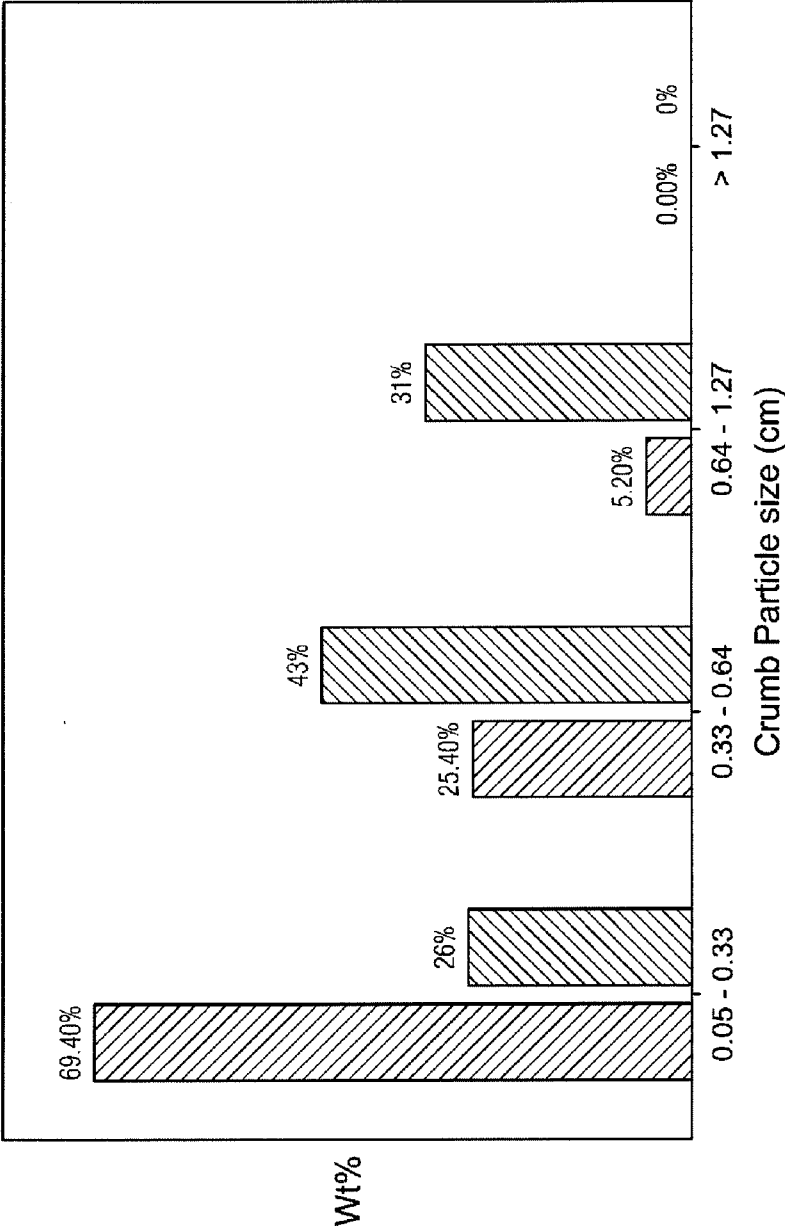


FIG. 2

Effect of Tackifying Resin on Crumb Particle Size Distribution

