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(21) International Application Number: PCT/US99/24636 (22) International Filing Date: 20 October 1999 (20.10.99) (30) Priority Data: 09/178,117 23 October 1998 (23.10.98) US (71) Applicant: TEXTRON AUTOMOTIVE COMPANY INC. [US/US]; 750 Stephenson Highway, Troy, MI 48083 (US). (72) Inventors: ANDERSON, Terry, L.; 47987 Brian Rose Court, Macomb Twp., MI 48044 (US). MORREN, Nelson, J.; 7677 Fillmore, Hudsonville, MI 49426 (US). JEFFREY, Glen, J.; 21360 Green Hill Road #388, Farmington Hills, MI 48335 (US). (74) Agent: EVANS, John, C.; Reising, Ethington, Barnes, Kisselle, Learnan & Mc, Culloch, P.C., P.O. Box 4390, Troy, MI 48099 (US).		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the</i> <i>claims and to be republished in the event of the receipt of</i> <i>amendments.</i>
(54) Title: COMPOSITE PRODUCT AND METHOD AND APPARATUS FOR ITS FORMATION		
(57) Abstract A plastic composite (10) includes colored plastic composite molded in an injection mold and including a multi-layer molding system and a process and apparatus for manufacturing the multi-layer molding system.		