CLAIMS

1. A ready-to-sell packaging unit containing at least one pharmaceutical product, including:

- an inner enclosure (11) within which is contained each said pharmaceutical product (12);

- a patient or health care professional information leaflet (13); and

- an outer enclosure within which are contained said inner enclosure (11) and said information leaflet (13), said outer enclosure being provided with labelling features, with traceability and anti-counterfeiting features, and with anti-tampering features;

characterized in that said outer enclosure (14) includes:

- a first outer enclosure (15) within which is contained said inner enclosure (11); said first outer enclosure (15) being provided with said traceability and anti-counterfeiting features (20) and with said anti-tampering features (17,18); said information leaflet (13) being outside of said first outer enclosure (15); and

- a second outer enclosure (16) within which is contained said first outer enclosure (15) and said information leaflet (13); said second outer enclosure (16) being provided with said labelling features (41); said second outer enclosure (16) having an opening (37; 56), said opening (37; 56) and said traceability and anti-counterfeiting features (20) being arranged so that said traceability and anti-counterfeiting features (20) are visible through said opening (37; 56).

2. Packaging unit according to claim 1, wherein said traceability and anti-counterfeiting features (20) include individual alphanumeric features (22-26) and the second outer enclosure (16) has along said opening (37; 56) a set (40) of headers for identifying said individual alphanumeric features (22-26).

3. Packaging unit according to claim 2, wherein said first outer enclosure (15) includes for said individual alphanumeric features (22-26) a set (27) of headers for identifying said individual alphanumeric features, said set (27) of headers of said first outer enclosure (15) being masked by said second outer enclosure (~~17~~16).

4. Packaging unit according to any one of claims 1 to 3, wherein said first outer enclosure (15) includes labelling features (28) at least partially masked by said second outer enclosure (16).

5. Packaging unit according to any one of claims 1 to 4, wherein said opening is a window (37) made in one panel (33) of said second outer enclosure (16).

6. Packaging unit according to claim 5, wherein said information leaflet (13) is isolated from said window (37) by said first outer enclosure (15).

7. Packaging unit according to claim 6, wherein said second outer enclosure (16) includes a body (31) having said one panel (33) and a further panel (34) parallel to said one panel (33), said information leaflet (13) being located between said further panel (34) and said first outer enclosure (15).

8. Packaging unit according to any one of claims 5 to 7, wherein said second outer enclosure (16) includes a body (31, 31A) having a rectangular profile, said one panel (33) belonging to said body (31, 31A) and corresponding to a long side of said rectangular profile.

9. Packaging unit according to any one of claims 1 to 8, wherein said second outer enclosure (16) has a body (31) and end flaps (32).

10. Packaging unit according to any one of claims 1 to 8, wherein said second outer enclosure (~~17~~16) is a sleeve (31A) with open ends.

11. Packaging unit according to any one of claims 1 to 4, wherein said second outer enclosure (~~17~~16) is a sleeve (31B) with open ends, said opening being one (56) of said open ends.

12. Packaging unit according to claim 11, wherein said outer enclosure (14) further includes at one end a sticker (55) securing together the first outer enclosure (15) and the second outer enclosure (16).

13. Packaging unit according to any one of claims 1 to 12, wherein said first outer enclosure (15) includes a body (~~31~~17) having ends closed by end flaps (18) with a glued outermost end flap (18) so that said end flaps (18) and said body (17) form said anti-tampering features.

14. Packaging unit according to claim 13, wherein said first outer enclosure (15) includes an easy opening feature (19).

15. Packaging unit according to claim 14, wherein said easy opening feature is a curved line (19) of precuts.

16. A set including a first ready-to-sell packaging unit (10) and a second ready-to-sell packaging unit (10A, 10B) each according to any one of claims 1 to 15, wherein said first outer enclosure (15) is identical for the first ready-to-sell packaging unit (10) and the second ready-to-sell packaging unit (10A, 10B) whereas said information leaflet (13, 13A, 13B) and said outer enclosure (16, 16A, 16B) are different for the first ready-to-sell packaging unit (10) and the second ready-to-sell packaging unit (10A, 10B).

17. A method for producing a ready-to-sell packaging unit according to any one of claims 1 to 15, including the step of manufacturing said first outer enclosure (15) in a first factory (51), the step of shipping the first outer enclosure (15) to a second factory (53, 53A, 53B), the step of providing the second factory (53, 53A, 53B) with said second outer enclosure (16, 16A, 16B) and said information leaflet (13, 13A, 13B) and the step of placing said first outer enclosure (15) and said information leaflet (13, 13A, 13B) inside said second outer enclosure (16, 16A, 16B).