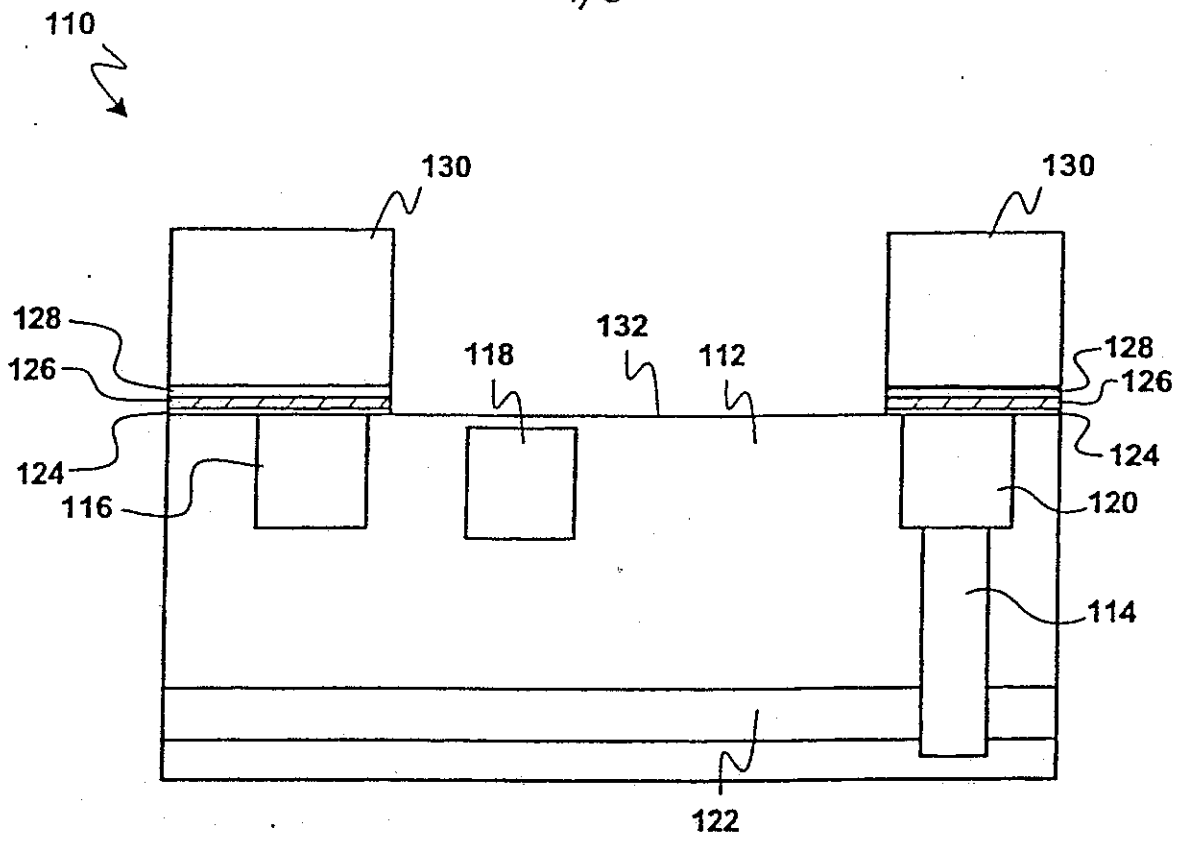

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Fig. 1

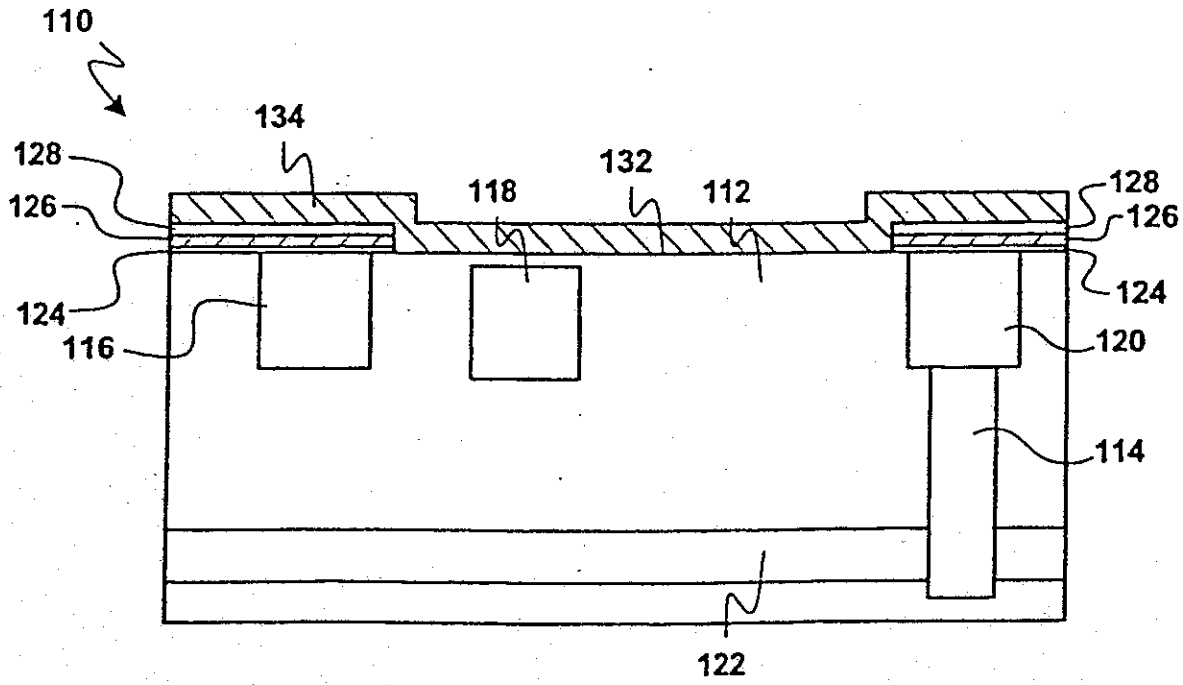

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Fig. 2

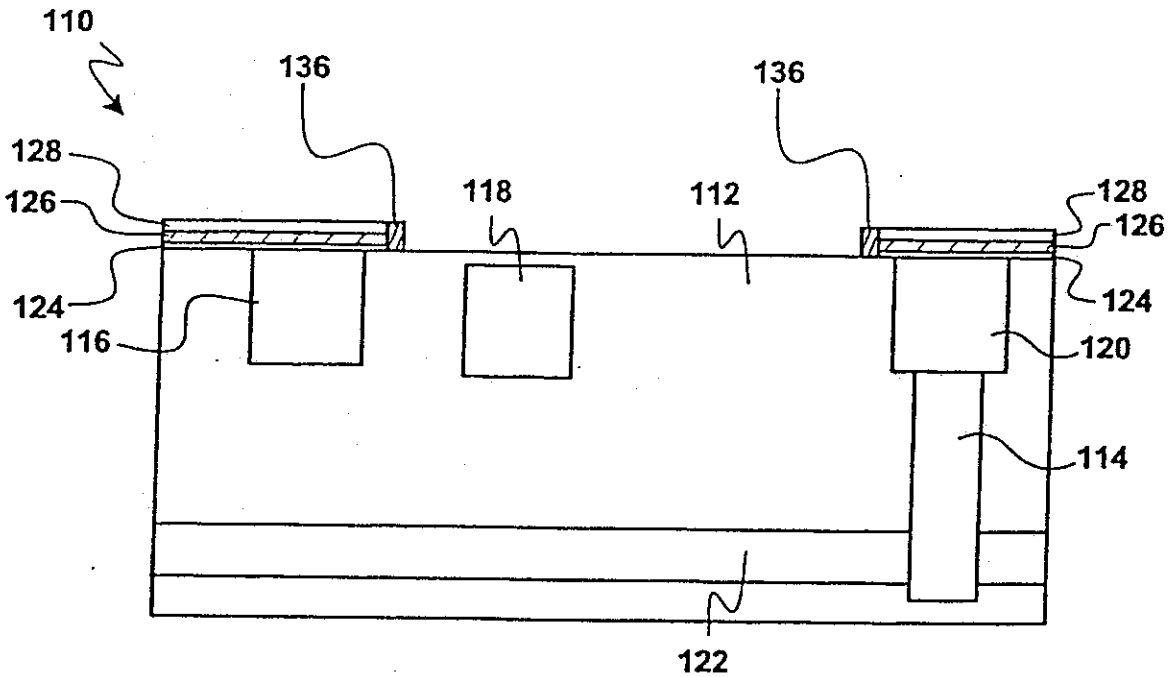

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Fig. 3

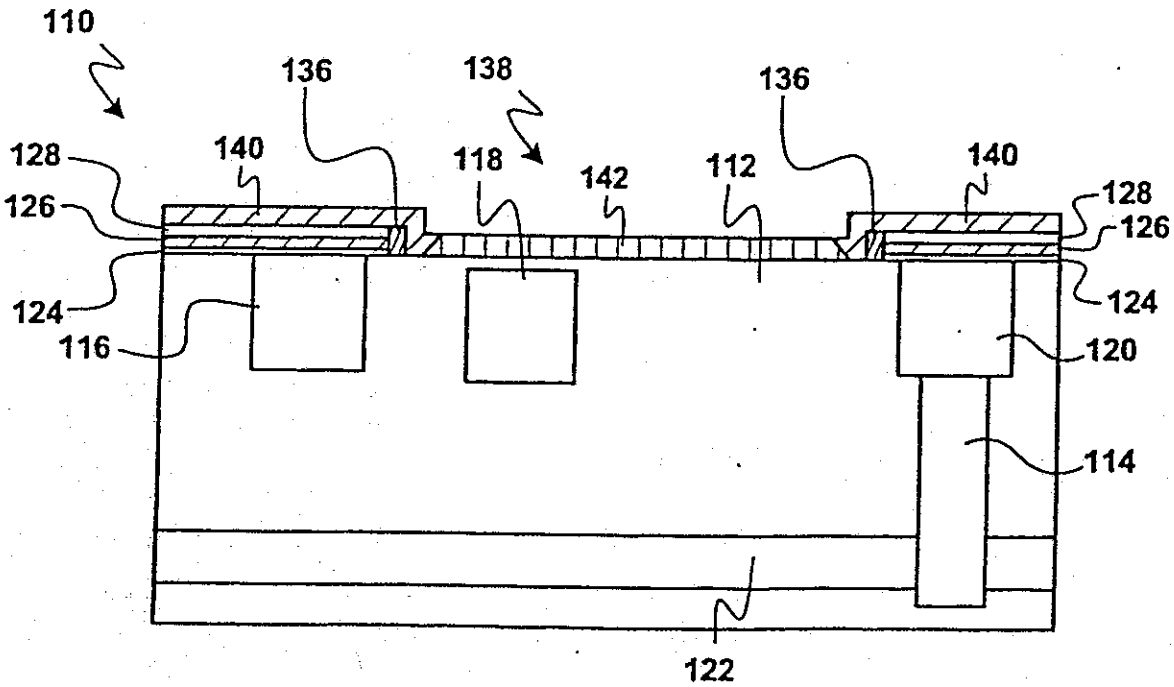

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Fig. 4

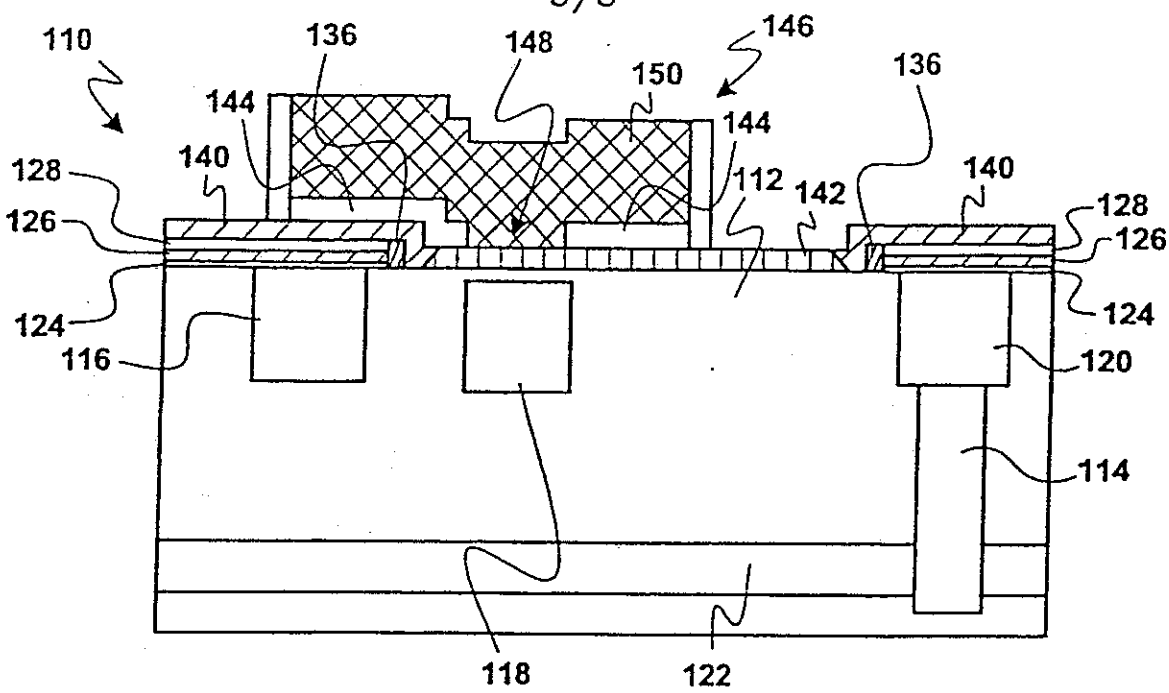

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Fig.5

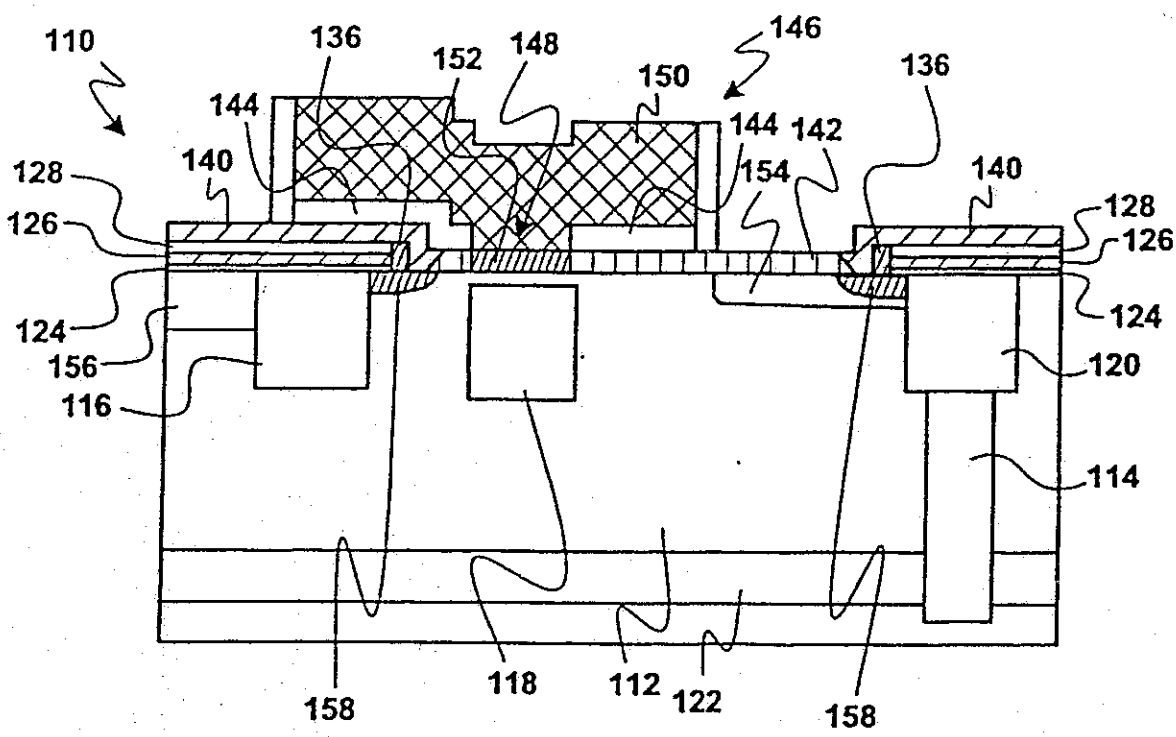

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Fig.6

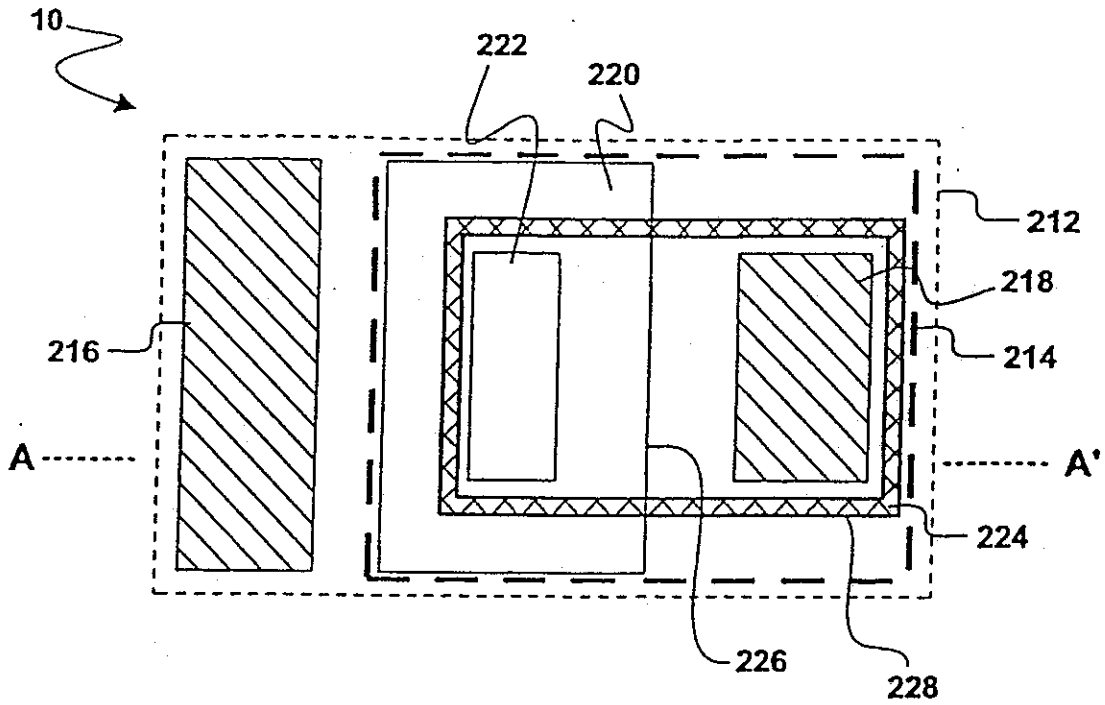

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Fig. 7

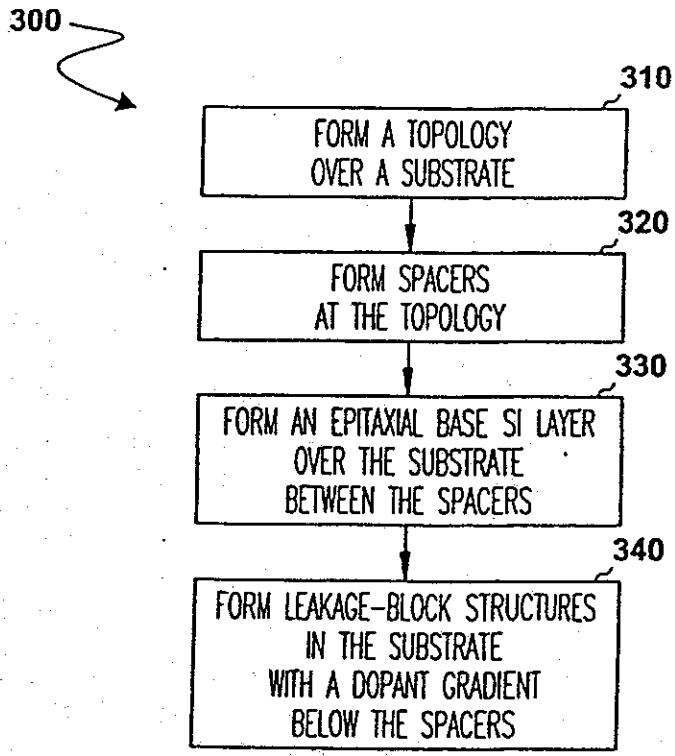

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310
FORM A TOPOLOGY OVER A SUBSTRATE
320
FORM SPACERS AT THE TOPOLOGY
330
FORM AN EPITAXIAL BASE SI LAYER OVER THE SUBSTRATE BETWEEN THE SPACERS
340
FORM LEAKAGE-BLOCK STRUCTURES IN THE SUBSTRATE WITH A DOPANT GRADIENT BELOW THE SPACERS

Fig. 8

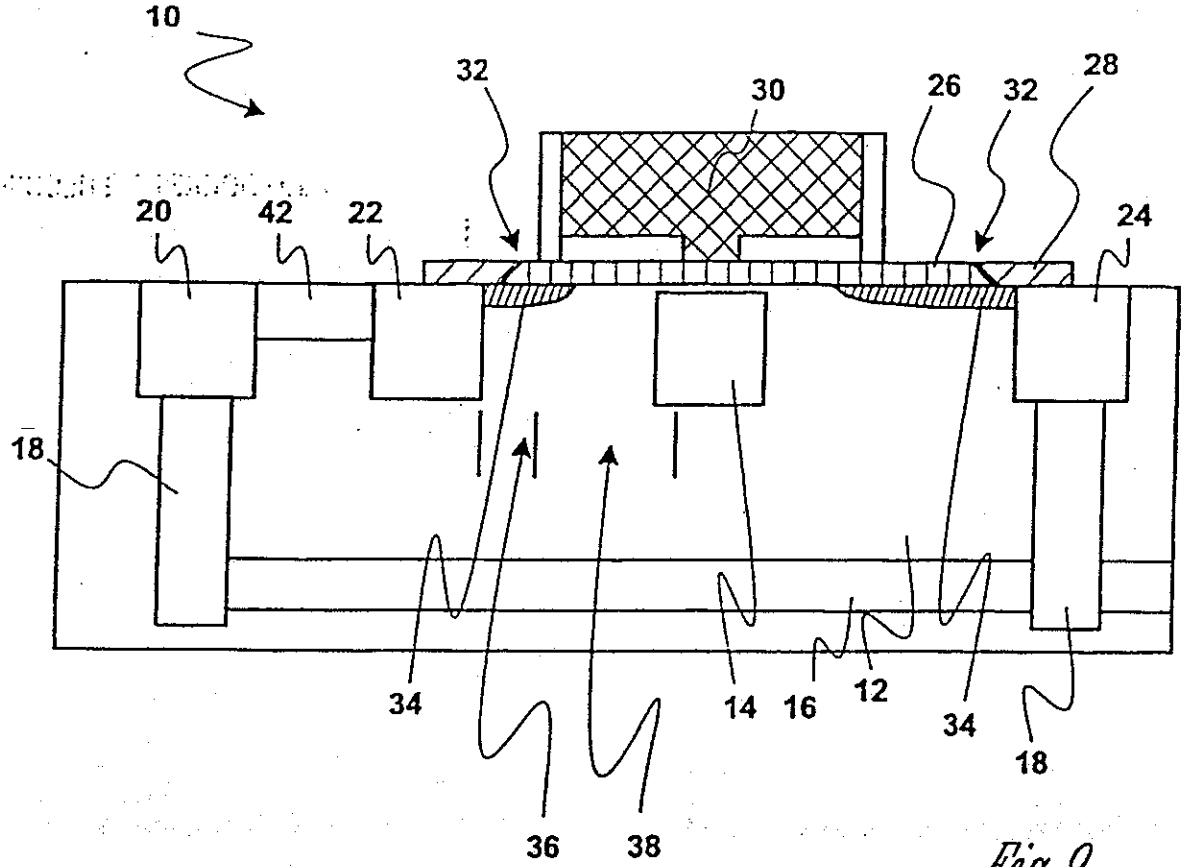


Fig. 9
(Prior Art)

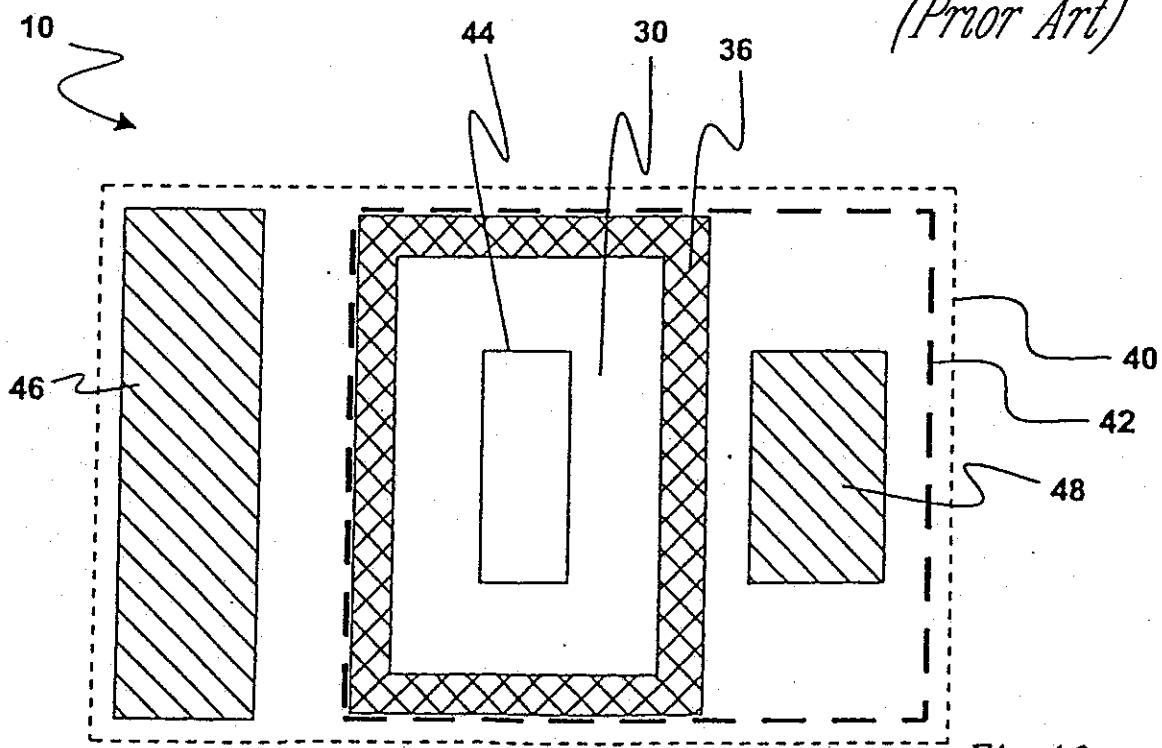


Fig. 10
(Prior Art)